

Contents

Unit 1	The History of CNC and NC Development	(1)
	• Dialogue	(1)
	• Text The History of CNC and NC Development	(2)
	• Supplementary Reading The Applications of NC/CNC	(5)
	• Translating Skill (1) 科技英语翻译概述	(8)
Unit 2	NC Operation	(14)
	• Dialogue	(14)
	• Text Describing the Operation Panel	(15)
	• Supplementary Reading Screen Reading	(24)
	• Translating Skill (2) 科技文章的特点	(27)
Unit 3	NC Programming	(32)
	• Dialogue	(32)
	• Text Coordinate System for NC Machines	(33)
	• Supplementary Reading Basic Requirement of NC Machine Control	(36)
	• Translating Skill (3) 词义的选择和引申	(41)
Unit 4	Safety and Maintenance for CNC Machine	(47)
	• Dialogue	(47)
	• Text Safety Notes for CNC Machine Operations	(49)
	• Supplementary Reading Fault Diagnosis and Action	(52)
	• Translating Skill (4) 词量的增减	(55)
Unit 5	Introduction to PLC	(61)
	• Dialogue	(61)
	• Text Introduction to PLC	(62)
	• Supplementary Reading Types of Control Devices	(66)
	• Translating Skill (5) 常见多功能词的用法 (1)	(68)
Unit 6	What Is Manufacturing?	(74)
	• Dialogue	(74)

