

幼儿

# 加减法练习

浙江少年儿童出版社

下

算一算、练一练  
每天进步一点点



计算两位数加法,要记住三条:

1. 相同数位对齐;
2. 从个位加起;
3. 个位满十,向十位进 1。

计算两位数减法,要记住三条:

1. 相同数位对齐;
2. 从个位减起;
3. 个位不够减,从十位退 1,在  
个位上加 10 再减。

# 两位数加减一位数

$12 + 6 =$

$35 + 5 =$

$21 - 3 =$

$24 - 6 =$

$53 + 7 =$

$37 + 8 =$

$56 - 8 =$

$66 - 7 =$

$60 + 5 =$

$52 + 9 =$

$47 - 4 =$

$74 - 5 =$

$58 + 3 =$

$58 + 8 =$

$64 - 9 =$

$15 - 4 =$

$72 + 2 =$

$46 + 2 =$

$75 - 6 =$

$73 - 3 =$



$26 + 4 =$

$44 + 4 =$

$12 - 6 =$

$32 - 3 =$

$37 + 3 =$

$63 + 5 =$

$58 - 7 =$

$46 - 6 =$

$61 + 5 =$

$38 + 2 =$

$45 - 4 =$

$75 - 7 =$

$74 + 8 =$

$21 + 9 =$

$16 - 1 =$

$66 - 8 =$

$25 + 2 =$

$50 + 1 =$

$68 - 9 =$

$55 - 6 =$

—月—日 星期—

对—题 得—分

月—日 星期—

对—题 得—分

$19 + 9 =$

$23 + 5 =$

$35 - 6 =$

$62 - 6 =$

$43 + 3 =$

$28 + 9 =$

$26 - 8 =$

$45 - 5 =$

$56 + 4 =$

$34 + 8 =$

$74 - 5 =$

$53 - 4 =$

$28 + 2 =$

$27 + 7 =$

$44 - 6 =$

$81 - 6 =$

$92 + 1 =$

$63 + 3 =$

$27 - 7 =$

$46 - 7 =$



$31 + 7 =$

$24 + 6 =$

$89 - 6 =$

$71 - 9 =$

$38 + 3 =$

$43 + 7 =$

$57 - 5 =$

$52 - 6 =$

$80 + 4 =$

$61 + 8 =$

$46 - 7 =$

$39 - 5 =$

$55 + 8 =$

$44 + 3 =$

$83 - 9 =$

$28 - 4 =$

$75 + 2 =$

$46 + 2 =$

$38 - 8 =$

$57 - 7 =$



—月—日 星期—

对—题 得—分

月—日 星期—

对—题 得—分

$11 + 9 =$

$22 + 3 =$

$36 - 7 =$

$47 - 5 =$

$75 + 6 =$

$14 + 8 =$

$82 - 8 =$

$39 - 7 =$

$65 + 4 =$

$68 + 4 =$

$52 - 5 =$

$54 - 6 =$

$17 + 7 =$

$35 + 8 =$

$43 - 4 =$

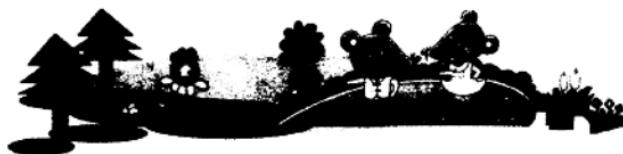
$84 - 9 =$

$56 + 6 =$

$37 + 7 =$

$49 - 3 =$

$60 - 5 =$



## 两位数加减两位数

$28 + 24 =$

$16 + 14 =$

$23 - 15 =$

$29 - 19 =$

$18 + 12 =$

$33 + 17 =$

$19 - 10 =$

$25 - 20 =$

$22 + 13 =$

$42 + 28 =$

$27 - 14 =$

$34 - 11 =$

$15 + 16 =$

$26 + 24 =$

$20 - 18 =$

$18 - 15 =$

$35 + 25 =$

$40 + 21 =$

$44 - 14 =$

$53 - 23 =$

—月—日 星期—

对—题 得—分

月 日 星期

对 题 得 分

$24 + 14 =$

$31 + 19 =$

$39 - 25 =$

$45 - 21 =$

$17 + 13 =$

$62 + 18 =$

$32 - 12 =$

$56 - 26 =$

$18 + 10 =$

$37 + 15 =$

$25 - 16 =$

$43 - 33 =$

$30 + 27 =$

$10 + 22 =$

$34 - 15 =$

$64 - 61 =$

$46 + 32 =$

$26 + 25 =$

$52 - 26 =$

$99 - 33 =$



$36 + 15 =$

$25 + 21 =$

$51 - 22 =$

$17 - 12 =$

$42 + 14 =$

$22 + 38 =$

$65 - 27 =$

$70 - 59 =$

$44 + 15 =$

$24 + 24 =$

$78 - 39 =$

$45 - 33 =$

$55 + 10 =$

$35 + 34 =$

$46 - 33 =$

$56 - 50 =$

$27 + 16 =$

$63 + 17 =$

$59 - 31 =$

$82 - 62 =$

—月—日 星期—

对—题 得—分

—月—日 星期—

对—题 得—分

$33 + 11 =$

$26 + 16 =$

$40 - 28 =$

$65 - 52 =$

$51 + 35 =$

$34 + 24 =$

$84 - 80 =$

$79 - 18 =$

$35 + 30 =$

$44 + 15 =$

$49 - 40 =$

$55 - 22 =$

$56 + 34 =$

$23 + 13 =$

$67 - 26 =$

$72 - 27 =$

$42 + 23 =$

$60 + 21 =$

$63 - 27 =$

$54 - 35 =$

 $45 + 15 =$        $19 + 20 =$   
 $53 - 36 =$        $30 - 11 =$   
 $16 + 27 =$        $25 + 14 =$   
 $61 - 25 =$        $42 - 23 =$   
 $28 + 22 =$        $35 + 18 =$   
 $70 - 45 =$        $50 - 27 =$   
 $56 + 14 =$        $65 + 21 =$   
 $72 - 38 =$        $25 - 16 =$   
 $75 + 25 =$        $13 + 44 =$   
 $77 - 29 =$        $79 - 65 =$



—月—日 星期—

对—题 得—分

# 在□里填上加号或减号

$16 \square 12 = 28$

$18 \square 31 = 49$

$29 \square 17 = 12$

$62 \square 60 = 2$

$14 \square 15 = 29$

$33 \square 25 = 58$

$38 \square 18 = 20$

$78 \square 63 = 15$

$22 \square 42 = 64$

$21 \square 36 = 57$

$24 \square 14 = 10$

$65 \square 52 = 13$

$30 \square 18 = 48$

$16 \square 20 = 36$

$17 \square 15 = 2$

$39 \square 28 = 11$

$52 \square 26 = 78$

$15 \square 15 = 30$

$46 \square 11 = 35$

$88 \square 66 = 22$



$24 \square 40 = 64$

$17 \square 23 = 40$

$30 \square 16 = 14$

$36 \square 18 = 18$

$16 \square 72 = 88$

$62 \square 23 = 85$

$79 \square 60 = 19$

$41 \square 31 = 10$

$42 \square 30 = 72$

$35 \square 20 = 55$

$28 \square 10 = 18$

$54 \square 14 = 40$

$45 \square 14 = 59$

$19 \square 19 = 38$

$67 \square 25 = 42$

$75 \square 70 = 5$

$44 \square 13 = 57$

$25 \square 22 = 47$

$58 \square 55 = 3$

$85 \square 74 = 11$

—月—日 星期—

对—题 得—分

月—日 星期—

对 题 得 分

$19 \quad \boxed{\phantom{00}} \quad 21 = 40$

$36 \quad \boxed{\phantom{00}} \quad 14 = 50$

$32 \quad \boxed{\phantom{00}} \quad 32 = 0$

$45 \quad \boxed{\phantom{00}} \quad 27 = 18$

$24 \quad \boxed{\phantom{00}} \quad 22 = 46$

$16 \quad \boxed{\phantom{00}} \quad 17 = 33$

$55 \quad \boxed{\phantom{00}} \quad 35 = 20$

$52 \quad \boxed{\phantom{00}} \quad 10 = 42$

$16 \quad \boxed{\phantom{00}} \quad 42 = 58$

$24 \quad \boxed{\phantom{00}} \quad 29 = 53$

$47 \quad \boxed{\phantom{00}} \quad 26 = 21$

$65 \quad \boxed{\phantom{00}} \quad 60 = 5$

$30 \quad \boxed{\phantom{00}} \quad 40 = 70$

$82 \quad \boxed{\phantom{00}} \quad 11 = 93$

$63 \quad \boxed{\phantom{00}} \quad 52 = 11$

$57 \quad \boxed{\phantom{00}} \quad 27 = 30$

$25 \quad \boxed{\phantom{00}} \quad 19 = 44$

$32 \quad \boxed{\phantom{00}} \quad 32 = 64$

$86 \quad \boxed{\phantom{00}} \quad 63 = 23$

$74 \quad \boxed{\phantom{00}} \quad 43 = 31$





$24 \square 40 = 64$

$18 \square 25 = 43$

$49 \square 20 = 29$

$54 \square 37 = 17$

$31 \square 57 = 88$

$27 \square 28 = 55$

$63 \square 36 = 27$

$85 \square 58 = 27$

$56 \square 22 = 78$

$39 \square 21 = 60$

$45 \square 34 = 11$

$63 \square 44 = 19$

$37 \square 13 = 50$

$47 \square 47 = 94$

$72 \square 66 = 6$

$95 \square 15 = 80$

$58 \square 10 = 68$

$13 \square 26 = 39$

$93 \square 72 = 21$

$82 \square 28 = 54$

—月—日 星期—

对\_\_题 得\_\_分



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—月—日	星期—
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对__题	得__分
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# 100 以内的连加连减

$2 + 16 + 10 =$        $4 + 22 + 33 =$

$24 - 5 - 3 =$        $20 - 5 - 5 =$

$6 + 14 + 16 =$        $7 + 17 + 26 =$

$18 - 8 - 4 =$        $19 - 3 - 8 =$

$5 + 15 + 21 =$        $5 + 32 + 11 =$

$32 - 7 - 9 =$        $48 - 8 - 8 =$

$4 + 30 + 12 =$        $6 + 16 + 14 =$

$38 - 3 - 6 =$        $35 - 1 - 4 =$

$2 + 42 + 13 =$        $8 + 34 + 12 =$

$51 - 6 - 4 =$        $73 - 9 - 5 =$