## The 1st China International **Conference Proceedings on Coal** Mine Gas Control & Utilization

## 中国国际煤矿 瓦斯防治与利用大会 论文集

主 办: 国家安全生产监督管理总局

Hosts: State Administration of Work Safety

国家发展和改革委员会

National Development & Reform Commission

科学技术部

Ministry of Science & Technology

国家煤矿安全监察局

State Administration of Coal Mine Safety

国家安全生产监督管理总局国际交流合作中心

National Center for International Exchange & Cooperation on Work Safety

中联煤层气有限责任公司

China United CBM Co.Ltd.

Organizers:

#### 第一届中国国际煤矿瓦斯防治与利用大会论文集

## The 1<sup>st</sup> China International Conference Proceedings on Coal Mine Gas Control & Utilization

中国·北京 2005年10月26-27日 October26-27,2005 Beijing, P.R.China

主 办: 国家安全生产监督管理总局

Hosts: State Administration of Work Safety

国家发展和改革委员会

National Development & Reform Commission

科学技术部

Ministry of Science & Technology

国家煤矿安全监察局

State Administration of Coal Mine Safety

承 办: 国家安全生产监督管理总局国际交流合作中心

Organizers: National Center for International Exchange &

Cooperation on Work Safety

中联煤层气有限责任公司

China United CBM Co. Ltd.

煤炭工业出版社

Coal Industry Publishing House

北京・

Beijing

#### 图书在版编目 (CIP) 数据

第一届中国国际煤矿瓦斯防治与利用大会论文集/国家安全生产监督管理总局国际交流合作中心编. 北京:煤炭工业出版社,2005 ISBN 7-5020-2769-6

I. 第… Ⅱ. 国… Ⅲ. 煤矿 - 瓦斯 - 综合治理 -国际学术会议 - 文集 Ⅳ. TD712 - 53

中国版本图书馆 CIP 数据核字(2005)第 106337 号

煤炭工业出版社 出版发行 (北京市朝阳区芍药居 35 号 100029) 网址: www.cciph.com.cn 煤炭工业出版社印刷厂 印刷

开本 880mm×1230mm<sup>1</sup>/<sub>16</sub> 印张 20 字数 638 千字 印数 1—1,300 2005 年 10 月第 1 版 2005 年 10 月第 1 次印刷 社内编号 5550 定价 180.00 元

#### 版权所有 违者必究

本书如有缺页、倒页、脱页等质量问题,本社负责调换

#### 论文集编辑委员会

主 编 李毅中

责任编辑 林一胜 柏 然 薛惠新 王清华 史艳平

王又京 孙姣花 高佳锟 周维奇 王翠华

刘 佳 陈小军 王 静 米建英 沈兆洲

雷志刚

编 委 范维唐 周心权 宋元明 陈国新 卢鉴章

杜复新 袁宗本 薛 山 钟亚平 袁 亮

胡千庭 刘东才 孙学会 莫罗杰 (美国)

劳瑞斯基 (美国) 格尔雷西 (德国)

约翰·沃卫克 (英国) 斯图尔特·贝尔 (澳大利亚)

安藤 胜良 (日本)

#### 序

煤矿安全生产事关经济发展和社会稳定大局,事关人民群众的生命财产安全,瓦斯防治是煤矿安全工作的重中之重。煤矿瓦斯问题是个世界性的课题,当前世界主要产煤国家都很重视煤矿瓦斯的防治与开发利用工作。瓦斯是灾害源,同时又是不可再生的,可开发利用的能源;但如果不加处理地排放到大气中又会引起温室效应、污染环境。所以,煤矿瓦斯的开发与利用,在经济、社会、环境等方面具有重要意义。

中国政府历来高度重视煤矿安全生产工作。同时,随着我国经济的快速发展和人民生活水平不断提高,人们的生存理念发生了深刻的变化,对安全生产的关注已经上升到了前所未有的高度,坚持"以人为本",追求人与自然的和谐发展,已成为社会发展的共同目标。为了进一步促进煤矿安全生产水平的提高,打好煤矿瓦斯治理与利用这一场攻坚战,国家安全生产监督管理总局、国家发展与改革委员会、国家煤矿安全监察局和科学技术部联合组织召开了这次"第一届中国国际煤矿瓦斯防治与利用大会"。会议先后收到论文 45 篇,这些论文内容涉及煤矿瓦斯防治及利用的相关政策与法规、煤矿瓦斯及煤尘爆炸防治技术、煤与瓦斯突出防治技术、煤矿瓦斯抽放与瓦斯监测监控技术、煤矿安全管理、教育与培训及煤层气开发与瓦斯利用六个方面,全面介绍当前世界主要产煤国家在煤矿瓦斯防治与利用领域相关的政策法规、技术经验和开发管理模式,这对于我国当前的瓦斯治理和开发利用工作,对于进一步提高我国煤矿安全生产水平,无疑具有极其重要的参考和利用价值。

在此论文集的编辑过程中,有关单位和同仁给予了大力支持和帮助,在此衷心地表示感谢!同时,由于我们水平有限,加之时间仓促,文集中难免有不妥之处,敬请读者批评指正。

编 者 2005年10月

#### **Editing Committee**

Chief Editor Li Yizhong

Editor in charge Lin Yisheng Bai Ran Xue Huixin Wang Qinghua

Shi Yanping Wang Youjing Sun Jiaohua Gao Jiakun

Zhou weiqi Wang Cuihua Liu Jia Chen Xiaojun

Wang Jing Mi Jianying Shen Zhaozhou Lei Zhigang

Editors Fan Weitang Zhou Xinquan Song Yuanming Chen Guoxin

Lu Jianzhang Du Fuxin Yuan Zongben Xue Shan

Zhong Yaping Yuan Liang Hu Qianting Liu Dongcai

Sun Xuehui Roger Moore (U. S. A)

Dave D. Lauriski (U. S. A) Bodo Goerlich (Germany)

John Warwick (UK) Stewart Bell (Austrilia)

Ando Katsuyoshi (Japan)

#### **Preface**

Safety in coal mines is closely linked with national economic development, social stability and people's life and property, while gas control is the key to coal mine safety. Coal mine gas is of a common concern in the international community. At present, the world's main coal producing countries place great importance on issues of coal mine gas control and utilization. Although coal mine gas is the source of disaster, it is an unrenewable and utilizable energy resource. However, without appropriate disposition when emitted into the air, it would cause green house effect and pollute the environment. Therefore, it is of great significance to develop and utilize coal mine gas in aspects of economy, society and environment.

Chinese government has always attached great importance to issues of coal mine safety. With the rapid development of Chinese economy and the improvement of people's living standard, fundamental changes have taken place in people's living perspective, and people's attention on work safety has risen to an unprecedented height. Adhering to the people oriented development perspective and pursuing harmonious development between human beings and the nature has already become the common goal for social development. In order to further improve coal mine safety and win the uphill battle on coal mine gas control and utilization, the State Administration of Work Safety, the National Development and Reform Commission, the Ministry of Science and Technology and the State Administration of Coal Mine Safety jointly host this 1st China International Conference on Coal Mine Gas Control and Utilization. The conference has successively received by now 45 theses, covering the following 6 aspects which are: relative policy and legislation on coal mine gas control and utilization, coal mine gas and dust exploration prevention and techniques, coal and gas outburst prevention and techniques, coal mine gas drainage and monitoring techniques, coal mine safety management, education and training, and coal bed methane development and gas utilization. These theses comprehensively introduce to us relative policy and legislation, techniques and experiences, and development management system of the world main coal producing countries at present in the field of coal mine gas control and utilization, and they are no doubt of vital importance and great value for reference and utilization for areas of China's current coal mine gas control and utilization, as well as further improving China's coal mine safety.

We sincerely express our gratefulness to those who have given us great support and help during the process of edition and collection. Meanwhile, due to time constraints and our lack of knowledge, errors are inevitable. All criticisms are welcome.

Editor
October, 2005

#### 目 录

#### Contents

#### 主席致辞 Welcome Message

## 第一部分 煤矿瓦斯防治及利用的相关政策与法律法规 Session 1 Policy and Legislation on Coal Mine Gas Control and Utilization

提高企业绩效:安全具有战略性商业价值 Improving Performance: Safety as a Strategic Business Value Roger Moore	7
晋城煤业集团瓦斯抽放与利用的实践与体会 Practice and Experience of Coalbed Methane Extraction and Utilization in Jincheng Coal Mine 袁宗本 Yuan Zongben	2
为煤矿瓦斯的利用量体裁衣 Tailor Made Solutions for the Utilization of Mine Gas Friedich Jakob	6
浅谈中国矿业安全的法规问题 Discussion about the Problem of Coal Mine Safety Code in China 刘光华 Liu Guanghua ····································	2
第二部分 煤矿瓦斯煤尘爆炸防治技术 Session 2 Coal Mine Gas and Dust Explosion Prevention Techniques	
矿井灾变时期的风流状态控制技术 Airflow Control During Mine Disasters 周心权 Zhou Xinquan ····································	9
实施瓦斯治理与利用技术是实现煤矿安全生产的保障 Gas Control and Utilization Technology Applied to Ensure the Coal Mine Safety 刘东才 Liu Dongcai ····································	3
德国现代选煤技术 Modern Technology for Coal Preparation Made in Germany Norbert Britz ····································	7

Methane Explosion Threats In Polish Coal Mines—Experiences and Prevention  Stanislaw Nawrat
积极推进瓦斯管理技术创新,全面提升瓦斯安全管理水平
Advancing Technical Innovation for a Safer Gas Management in an All-round Way
钟亚平 Zhong Yaping ····· 48
针对 2002~2005 年间波兰无烟煤煤矿瓦斯和煤尘点燃与爆炸事故发生率上升的分析
An Analysis of Methane and Coal Dust Ignitions and Explosions Arisen in Polish Hard Coal Mines in the Years 2002 – 2005
Eugeniusz Krause
第三部分 煤与瓦斯突出防治技术
Session 3 Coal and Gas Outburst Prevention Techniques
中国煤矿煤与瓦斯突出预测与防治
Prevention and Control of Coal and Gas Burst in China Coal Mines
胡千庭 Hu Qianting ····································
煤矿瓦斯突出预测专家系统开发
System Development on the Professional Prediction of Coal-Gas-Outburst
郭娟彦 Guo Juanyan 65
淮南矿区瓦斯综合治理技术及管理
Comprehensive Gas Treatment Technology and Management in Huainan Mining Area
袁 亮 Yuan Liang ······ 69
Do. A. more Die LL Al., or the J. J. A. A. more J. A. A. A. a. a.
综合瓦斯抽放工艺在古交矿区屯兰矿的应用
Application of Gas Drainage Techniques in Tunlan Coal Mine of Gujiao Mining Area
王绍进 Wang Shaojin ····· 73
改善中国煤矿安全——先进的钻井技术
Improving Mine Safety in China—Advanced Drilling Technology  K Garner
76 damei
测井曲线判识构造软煤技术在煤与瓦斯突出区域预测中的应用
Technology of Identification of Deformed Soft Coal Using Well Log An Approach to the
Regional Prediction of Coal and Gas Outburst in Coalmine
孙四清 Sun Siqing
2.5
瓦斯灾害地质条件预测与地球物理探测技术
Prediction of Geological Conditions of Coal Gas Hazards and Geophysical Detection Technologies
• 2 •

冯 宏 Feng Hong ······ 92
第四部分 煤矿瓦斯抽放与瓦斯监测监控技术
Session 4 Coal Mine Gas Drainage and Monitoring Techniques
高瓦斯矿井采空区瓦斯抽放技术研究与利用
Technical Research and Utilization of Gas Drainage at the Goaf in the Gassy Mines
孙学会 Sun Xuehui
中国煤矿瓦斯抽放技术
Methane Drainage Technology in China Coal Mines
王魁军 Wang Kuijun ······ 123
后退式长壁回采工作面中瓦斯抽放技术
The Methane Drainage Technology in Retreat Longwall Faces
John Warwick · · · · 129
煤矿瓦斯和煤层气的含气量测定中的问题
Pitfalls in Gas Content Determination for Coal Mine Methane and Coal – bed Methane .
I an Wang
利用煤层气开发推动煤矿安全和能源生产
Advancing Mine Safety and Energy Production Through Coal - bed Methane Production
Pramod C. Thakur ····· 145
德国萨尔矿区特定条件下煤开采中瓦斯抽放与利用现状
Current Situation of Methane Drainage and Utilization in the German Hard Coal
Mining Industry in Particular of the Saar Region
Lothar Hesidenz · · · · · 154
首采煤层顶板"环形裂隙圈内走向长钻孔法或巷道法"瓦斯抽放技术研究
The Research on Gas Suction in the Coal Seam Roof by the Long Drill Method along
the Strike of Annular Fracture Areas
刘泽功 Liu Zegong ······ 163
大直径瓦斯抽放装备与技术的研究
A Study on Large Diameter Borehole Gas Drainage & Technology
陈健 Chen Jian ······ 168
第五部分 煤矿安全管理、教育与培训
Session 5 Coal Mine Safety Management, Education and Training
煤矿瓦斯安全监测监管网络系统工程

Internet System for Coal Mine Gas Control, Accident Prevention and Safety Administration 叶明华 Ye Minghua
高瓦斯矿井中的安全评定标准以及瓦斯预警原理 Criteria of Safety and Principles of Methane Prevention in Mining Areas with High Concentration of Production Eugeniusz Krause
波兰煤矿瓦斯治理技术特点及对中国的启示 Coalmine Methane Control Technology of Poland and Its Enlightenment to China's Safety Mining
员争荣 Yuan Zhengrong 202 提高安全培训质量的思考
Analysis on How to Improve Coal Mine Safety Training         段绪华 Duan Xuhua
Improving Safety and Business Performance in the Coal Mining Industry by Breaking Down the Barriers 张景河 Daniel Chang 213
煤矿开采过程中瓦斯安全问题研究 Safety Issues for Underground Coal Mines Specific to CSM Operations Stewart Bell
矿井瓦斯灾害御防体系研究 Systems of Fighting Against Methane Threat in Coal Mines Stanislaw Nawrat
德国北威州瓦斯治理措施——构建能源生产、矿山安全及环保协作平台 Mine Gas Initiative NRW—Interdisciplinary Platform for Energy Production, Mine Safety and Climate Protection Axel Preusse ——————————————————————————————————
英国采矿教育与培训 Mining Education & Training: A UK Perspective Patrick J Foster ····································
德国硬煤矿安全高效生产 Safe and Efficient Production in German Hard Coal Mines

Martin Junker ·····	245
德国煤炭工业(硬煤)煤矿安全有效控制及管理 Mine Safety Issues and Efficient Methods to Control and Manage Mine Safety in German Hard Coal Industry	
Christian Pinnow	256
安全行为——工作场所最佳方案	
Behaviour Based Safety—Best Practice	
Troy O' Connor ·····	263
第六部分 煤层气开发与瓦斯利用	
Session 6 Coal Bed Methane Development and Gas Utilization	
中国煤层气产业发展现状及前景展望 Present Situation and Prospects of CBM Industry in China	
接铭训 Jie Mingxun ····································	275
• • • • • • • • • • • • • • • • • • •	2,5
煤层气发电技术研究与分析	
Research on Coalbed Methane Power Generation Techniques	
蒋东翔 Jiang Dongxiang ····································	278
煤矿瓦斯的能源开发	
Energy Production from Coal Mine Gas	
Kaminski Michael ····· 2	284
<b>财产工作及中户公司</b>	
煤矿瓦斯发电厂的经济效益 The Economics of CMM—Fired Power Plants	
Roland Mader ······ 2	307
	<b>400</b>
日本煤矿瓦斯的管理及有效应用	
Management of Coal Mine Gas and Its Effective Utilization in Japan	
Katsuyoshi Ando ····· 2	294
奥大利亚英美煤炭公司对煤层气的管理与利用	
Management and Utilization of Control ling Bed Methane in Anglo Coal Australia	
Frevor Stay	297

## 主席致辞

## Welcome Message

•		

#### 主 席 致 辞

由中国国家安全生产监督管理总局、国家发展和改革委员会、国家科学技术部、国家煤矿安全监察局共同主办的"第一届中国国际煤矿瓦斯防治与利用大会"将于2005年10月26日至27日在北京召开。我谨代表大会组委会,热忱欢迎关心和致力于煤矿安全生产工作的中外政府官员、专家学者前来出席本次大会,共商煤矿瓦斯防治与利用大计。

煤炭是中国的主要能源,在一次能源消费结构中占 67%以上。如何高效、安全开发利用煤炭资源是国际采矿界共同关注的课题。中国煤矿地质条件复杂,煤矿瓦斯涌出量大,高瓦斯矿井多,迄今为止,全国已探明的瓦斯储量达 35 万亿立方米,与天然气的储量大体相当。由于多种原因,目前我国煤矿的瓦斯抽放利用率低,重特大瓦斯事故时有发生,成为制约煤矿安全生产的重要因素。中国政府坚持以人为本的科学发展观,着力构建和谐社会,高度重视煤矿的安全生产,今年以来特别在瓦斯防治与利用方面采取一系列措施。煤矿瓦斯是一种清洁能源,是大自然赋予人类的财富,不应该成为安全生产的威胁。科学合理开发利用瓦斯,不仅解除了煤矿安全的心腹之患,保障了矿工的生命安全,也有利于经济发展和环境保护。

本次大会将以"瓦斯防治煤矿安全的保障"为主题,交流煤矿瓦斯灾害防治技术与经验、探讨煤矿瓦斯利用以及煤层气产业化的途径和办法,不仅是中国煤炭工业的当务之急,也是世界各国同行的共同课题。我相信,本次大会的召开对于中外煤炭行业进一步完善煤矿瓦斯防治技术、建设本质安全型煤矿,保障从业人员的生命安全健康、促进开发利用煤层气造福于人类、将发挥重要作用。

煤矿安全管理水平具有重要意义。

预祝大会圆满成功!

第一届中国国际煤矿瓦斯 防治与利用大会组委会主席 中国国家安全生产监督管理总局局长

孝 毅 中

#### Welcome Message

The 1<sup>st</sup> China International Conference on Coal Mine Gas Control and Utilization, which is jointly hosted by the State Administration of Work Safety, the National Development and Reform Commission, the Ministry of Science and Technology and the State Administration of Coal Mine Safety, will open in Beijing during October 26 – 27, 2005. On behalf of the Organizing Committee, I warmly welcome all those who care for and are committed to coal mine safety to join this event, sharing experiences and exploring solutions in various areas concerning mine gas control and utilization.

Coal, a main source of energy, accounts for 67% of China's primary energy consumption, whereas how to develop and utilize coal resources in a highly efficient, safe manner is an area of common concern to the international mining community. China's coal mines are featured with complex geological conditions and high gas emissions. As a matter of fact, China far outnumbers any other country in terms of highly gassy coal mines. Up to now, China's proven mine gas reserves have topped 35 trillion cubic meters, equivalent to its natural gas reserves. Yet due to various reasons, the ratio of coal mine gas drained and utilized is still low and serious coal mine gas acci-

Welcome Message . 3 •

dents occur quite frequently. The gas factor has become a decisive bottleneck in improving the safety record of China's coal mines.

Adhering to the people – oriented development perspective and the goal of a harmonious society, the Chinese government places great importance on issues regarding coal mine safety. Since the beginning of this year, it has taken a string of measures on coal mine gas control and utilization, based on the faith that coal mine gas, a source of clean energy as endowed by the nature, should become anything but a detriment to the safety of mankind. Well – planned development and utilization of coal mine gas can not only relieve coal mines of a serious safety threat to their workers, but also have substantial economic and environmental implications.

Themed "Gas Control for Improved Coal Mine Safety", the Conference will provide an ideal platform for sharing experiences and techniques in the hazard control aspect of coal mine gas as well as discussing ways of optimized coal mine gas utilization, particularly in the form of coal – bed methane industrialization. Coal Mine gas control and utilization are not only urgent on the agenda of the Chinese coal industry, but also important for the sound development of the world coal industry. I believe the Conference will play an outstanding role in bringing together industry insiders worldwide to improve coal mine gas control techniques, build intrinsically safe mines, protect the workers' safety and health and tap into the benefits of coal bed methane development.

Wish the Conference a great success!

#### Li Yizhong

Chairman of the Organizing Committee

Minister, the State Administration of Work Safety, P. R. China

• 4 •

### 第一部分

## 煤矿互斯肪治及 利用的相天政策 与法律法规

# Session 1 Policy and Legislation on Coal Mine Gas Control and Utilization