Biogas Technology, Transfer and Diffusion

Edited by M.M.EL-HALWAGI

ELSEVIER APPLIED SCIENCE PUBLISHERS

BIOGAS TECHNOLOGY, TRANSFER AND DIFFUSION

Edited by

M. M. EL-HALWAGI

National Research Centre, Dokki, Cairo, Egypt



ELSEVIER APPLIED SCIENCE PUBLISHERS LONDON and NEW YORK

ELSEVIER APPLIED SCIENCE PUBLISHERS LTD Crown House, Linton Road, Barking, Essex IG11 8JU, England

Sole Distributor in the USA and Canada ELSEVIER SCIENCE PUBLISHING CO., INC. 52 Vanderbilt Avenue, New York, NY 10017, USA

WITH 156 TABLES AND 193 ILLUSTRATIONS

© ELSEVIER APPLIED SCIENCE PUBLISHERS LTD 1986

British Library Cataloguing in Publication Data

Biogas technology, transfer and diffusion.

- 1. Methane
- I. El-Halwagi, M. M.
- 665.7'76
- TP761.P14

Library of Congress Cataloging in Publication Data

International Conference of the State of the Art on Biogas Technology, Transfer and Diffusion (1984: Cairo, Egypt) Biogas technology, transfer and diffusion.

Includes bibliographies and index.

- 1. Biogas—Congresses. I. El-Halwagi, M. M. II. Title.
- II. Title.

TP359.B48157 1984

665.7'76

86-2133

ISBN 1-85166-000-3

The selection and presentation of material and the opinions expressed in this publication are the sole responsibility of the authors concerned.

Special regulations for readers in the USA

This publication has been registered with the Copyright Clearance Center Inc. (CCC), Salem, Massachusetts. Information can be obtained from the CCC about conditions under which photocopies of parts of this publication may be made in the USA. All other copyright questions, including photocopying outside the USA, should be referred to the publisher.

All rights reserved. No part of this publication may be reproduced, stored in a retrieval system, or transmitted in any form or by any means, electronic, mechanical, photocopying, recording, or otherwise, without the prior written permission of the publisher.

Printed in Great Britain by Galliard (Printers) Ltd, Great Yarmouth

BIOGAS TECHNOLOGY, TRANSFER AND DIFFUSION

Proceedings of the International Conference held at the National Research Centre, Cairo, Egypt

17-24 November 1984

on

Biogas Technology, Transfer and Diffusion: State of the Art

PREFACE

The International Conference on the State of the Art on Biogas Technology, Transfer and Diffusion was held in Cairo, Egypt, from 17 to 24 November 1984.

The Conference was organized by the Egyptian Academy of Scientific Research and Technology (ASRT), the Egyptian National Research Centre (NRC), the Bioenergy Systems and Technology project (BST) of the US Agency for International Development (US/AID) Office of Energy, and the National Academy of Sciences (NAS). A number of international organizations and agencies co-sponsored the Conference. More than 100 participants from 40 countries attended.

The purpose of the Conference was to assess the viability of biogas technology (BGT) and propose future courses of action for exploiting BGT prospects to the fullest extent.

The Conference emphasized a balanced coverage of technical, environmental, social, economic and organizational aspects relevant to biogas systems design, operation and diffusion. It was organized to incorporate experiences that are pertinent, for the most part, to developing countries. In addition to the wide spectrum of presentations and country programs, structured and non-structured discussions among the participants were strongly encouraged in thematic sessions at round-table discussions, and through personal contacts during poster sessions and field trips. It was clear from the enthusiastic response of most participants that the Conference, in large measure, succeeded in fulfilling its mission. Although draft papers were distributed to all participants, it was felt that the results obtained were worthy of organized and refined documentation. And this is precisely what this book intends to do.

One of the important goals of the Cairo Conference was to identify a set of guiding principles for the most promising future investment opportunities relevant to BGT in developing countries. Evidence presented

at the Conference seems to indicate that BGT can be applied with the expectation of success when, for instance:

- Its potential is extended beyond the renewable energy base by better demonstrating the system multiple outputs of prospective market value including sanitation, energy, fertilizer and animal feed supplements.
- It is used as an adjunct to agricultural-processing enterprises such as relatively large animal/animal product operations.
- Its application can affect management improvement in an existing activity with resultant economic payoffs. The required institutional and financial support for successful applications of these technologies is more often available at the commercial or cooperative enterprise scale than in support of smaller-scale operations. Developing such infrastructure at the smaller scale requires considerable government involvement and long periods of time to mature and would therefore be prohibitively difficult and expensive.

Throughout the pre- and post-Conference periods, many persons contributed much effort, help and support. I am greatly indebted to each of them. In particular, my special thanks go to those of the staff of the Pilot Plant Laboratory of the NRC who extended their unlimited assistance under the capable leadership of Dr A'. Abdel Dayem and Dr M. A. Hamad; to Dr Paul Weatherly, Mrs Betsy Amin-Arsala and other members of the BST staff; to Mr Jay Davenport, Mr A. Nasmith, Mrs Maryalice Risdon and Miss F. R. Ruskin of the US National Academy of Sciences (NAS); to the NAS biogas project panel: Dr P. Goodrich from the University of Minnesota, Dr H. Capener from Cornell University, and Dr T. Prakasam from the Metropolitan Sanitary District of Greater Chicago; to Dr D. C. Stuckey from Imperial College, London, and Dr R. Mah from the University of California, Los Angeles. Finally, I should like to express my profound appreciation to Dr M. Kamel, President of the Egyptian Academy of Scientific Research and Technology and former President of the Egyptian NRC, for all his support and encouragement.

> M. M. EL-HALWAGI Editor and Conference Organizer

CONTENTS

Preface					,	*	V
Section 1: Introdu	ıction	and Su	ımmar	y			
Introduction	S Car	(9)				*	2
Executive Summary							5
Section 2: General Top	oics (t	he Ope	ning S	ession	1)		
Session Overview			₹.				14
Biogas: A Global Perspective D. C. Stuckey		*	遥	8	r		18
The Realistic Potential of Biogas V. Smil	* ;						45
Force-Field Analysis of Biogas Sy Optimizing their Prospects M. M. El-Halwagi		and P	ropose	ed M	eans	for	51
Information Needs for Diffusing B Areas of Developing Countries T. B. S. Prakasam, N. L. Brow					ne Ru	ral	57
The Integrated Digester Plant G. L. Chan	. ,	8			æ		63

Section 3: Sociocultural Aspects of Biogas Technology	
Overview of the Thematic Session and Key Results	65
Social, Ecological, and Cultural Realities of Biogas Development H. R. Capener and M. M. El-Halwagi	71
Technical and Social Problems for the Propagation of Biogas in Rwanda	87
Towards Obtaining Optimum Benefits from Biogas Technology M . $Amaratunga$	98
Section 4: Economic Aspects	
Section Overview	104
A Critique on Cost-Benefit Analysis of Biogas Programs T. K. Moulik	100
Assessment of the Feasibility of Rural Biogas Systems	111
Analysis of Economic Factors in the Dissemination of Biogas Plants—Case Studies from Africa and the Caribbean P. Pluschke	120
The Economics of Biogas Systems—A Shorter Communication M. M. Lau-Wong	132
Section 5: Institutional and Financial Infrastructure	
Institutional and Financial Infrastructure of Biogas Systems H. D. Steingass and W. P. Weatherly	135
Summary of Group Discussions on Institutional and Financial Infrastructure of Biogas Systems	142

Section 6:	Regional	Programs.	Networks,	and Aid	Agencies

Section Overview	149
Experiences with Rural Biodigesters in Latin America	150
ICAITI's Dissemination Activities of Biogas Systems	166
GATE-Biogas Consultancy Service	171
FAO Activities in the Field of Biogas	173
The Bioenergy Users' Network (BUN): An Executive Summary .	175
Section 7: Technical Aspects	
Engineering Designs Engineering Design of Biogas Units for Developing Countries R. F. Ward	178
Technologies for Biogas Production of Developed Countries and Possibilities of Transferring them to Developing Countries . W. E. Edelmann	204
Engineering Aspects of Small-Scale Biogas Plants	213
Design Parameters Affecting Success and Failure of Biogas Systems M. A. Hamad, A. M. Abdel Dayem and M. M. El-Halwagi	228
Preliminary Assessment of a Farm-Scale Digester in Relation to Possibilities of Operating an Integrated Bioplex System . D. Bellamy, P. C. Downing and B. I. Wheatley	241
An Improved Plug-Flow Design for the Anaerobic Digestion of Dairy Cattle Waste	259

Systems	270
A Village Scale Biogas Pilot Plant Study Using High Rate Digester Technology S. K. Vyas	277
Compost-Heated Small-Scale Farm Digester Appropriate for Korean Conditions	
Structural Behaviour and Stress Conditions of Fixed Dome Type of Biogas Units	295
Ferrocement Gasholder for Two 60 m³ Digesters	302
Simplified Anaerobic Digesters for Animal Waste P. Balsari, P. Bonfanti, E. Bozza and F. Sangiorgi	306
Cold Condition Biogas	317
A Modified Anaerobic Fermenter for Egyptian Agricultural Residues	
Modular Biogas Plant Particularly Adapted to Tropical Rural Areas: A Shorter Communication	333
Gas-Use Devices Overview	336
Mechanical and Electrical Power from Biogas in Developing Countries	337

Performance of a Small Diesel Engine Operating in a Dual Fuel Mode with Biogas	343
Bioconversion and Experience in Using Alternative Raw Materials Microbiology and Biochemistry of Methanogenesis, A Selected Review	356
Methane Production from Farm Wastes	372
Optimization of Bioconversion of Solid and Liquid Residues M. J. T. Carrondo, I. Coutinho, J. Lampreia, J. LeGall, A. R. Lino, I. Moura, J. J. G. Moura, M. A. M. Reis, M. Teixeira and A. V. Xavier	381
Study of the Optimum Operating Conditions for the Anaerobic Digestion of Some Organic Wastes	392
Novel Processes for High-Efficiency Biodigestion of Particulate Feeds	400
Biogas from Organic Waste Diluted with Seawater	417
The Assessment of Methanogens by the Quantitative Determination of Coenzyme F_{420} in Anaerobic Systems	424
Fuel Gas Production from Organic Wastes by Low Capital Cost Batch Digestion	429
Biogas Production from Water Hyacinth (<i>Eichhornia crassipes</i>): Influence of Temperature H. B. El Amin and H. A. Dirar	437

F. De Poli, F. Cecchi, P. G. Traverso, F. Avezzu and P. Cescon	446
The Toxicity Effect of Pesticides and Herbicides on the Anaerobic Digestion Process	454
Biogas Production from Some Organic Wastes	463
The Assessment of Cellulolytic Activities in Anaerobic Digesters by the 'Textiles Coupon Technique'. M. E. Abdel-Samie and M. N. Mahmoud	474
Biogas Production from Antibiotic-Contaminated Cow Manure . <i>H. Gamal-El-Din</i>	480
Biogas from Liquid Agroindustrial Wastes Derived from Banana and Coffee Processing	488
A Simple, Rapid and Accurate Method for Determination of Carbon Dioxide in Biogas	494
Use of Digested Materials Assessment of Anaerobically Digested Slurry as a Fertilizer and Soil Conditioner	499
Repeated Application of Aerobically Digested Slurry and its Effect on the Yield and NPK Uptake of Wheat, Turnips and Onion Plants	520
Biogas Manure as a Complete Fertilizer, Feasibility for Egyptian Farmers	529

Control of Pathogens	
Health Risks Associated with the Use of Biogas Slurry: An Introductory Note	552
Incidence, Persistence, and Control of Parasitic Eggs and Cysts in Anaerobically Digested Wastes	554
Incidence, Persistence, and Control of Some Pathogens During Anaerobic Digestion of Organic Wastes	561
Survival of Pathogens and Parasites During the Anaerobic Digestion of Organic Wastes	570
Section 8: Country Programs and Projects	
AFRICA AND ARAB COUNTRIES	
Arab Republic of Egypt Development and Application of Biogas Technology for Rural Areas of Egypt: The National Research Centre Project	578
Biogas Production from Kitchen Refuses of Army Camps of Egypt Using a Two Stage Biogas Digester	589
An Integrated Renewable Energy System: Project Overview . A. Fathy, A. Serag El Din, G. B. Salem, A. El-Bassel, H. Gamal-El-Din, I. Ghazi and E. Lumsdaine	600
Botswana Biogas Technology for Water Pumping in Botswana	604
Burkina Faso Report of Burkina Faso to Conference	605

Biogas Plant in Ivory Coast	608
Kenya Biogas from Biomass for a Kenya Farm Service Center D. L. Day	609
Lebanon MECTAT's Experience in the Transfer of Biogas Technology B. Ghougassian	617
Mali The Production and Use of Biogas at the 'Laboratoire d'Energie Solaire' (LESO) in Bamako, Mali Y. Sidibe	623
Morocco Biogas in Morocco A. Fakihani	626
Sudan Biogas Activities in Sudan	632
Tunisia Biogas and Biomass in Tunisia: A Summary Presentation	637
Uganda Uganda Biogas Project	638
ASIA	
China The Experience of the Development and Research of Biogas Technology in the Rural Areas of China	~
India The Biogas Program in India T. K. Moulik, J. B. Singh and S. K. Vyas	661

Nepal Summary of the Nepal Biogas Program	2	665
Philippines Biogas Technology Development and Diffusion: The Philippine Experience N. A. Orcullo, Jr.		669
Sri Lanka Biogas Technology: Research, Development, and Diffusion Projects in Sri Lanka M. Amaratunga		687
Thailand Biogas Program of Thailand		691
EUROPE		
Italy Problems Concerning Biogas Production at Farm Level in Italy P. Balsari, P. Bonfanti, E. Bozza and P. Sangiorgi		695
Portugal Anaerobic Digestion in Portugal		704
LATIN AMERICA		
Brazil EMBRAPA's Food-Feed-Bioenergy Production Systems L. Yeganiantz and A. Brandini	ě	706
Costa Rica Biogas Technology in Costa Rica: Its Development G. Chacon		712
Jamaica Jamaica Country Paper		714
Author Index		719

SECTION ONE

INTRODUCTION AND SUMMARY