

# SOLUBILITIES OF INORGANIC AND ORGANIC COMPOUNDS



SOLUBILITIES  
OF  
INORGANIC AND ORGANIC  
COMPOUNDS

VOLUME 2  
Ternary and  
Multicomponent Systems  
PART 2

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and

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**SOLUBILITIES OF  
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## INTRODUCTION

Volume II, parts one and two, is a selection from the International Chemical Literature on the Solubilities of Elements, Inorganic Compounds, Metallo-organic Compounds and Organic Compounds in Ternary and Multicomponent Systems.

The compounds are named in accordance with the recommendations of the Commission on Nomenclature of Organic and Inorganic Chemistry of the International Union of Pure and Applied Chemistry.

### GUIDE TO THE PRESENTATION OF VOLUME TWO, PARTS 1 AND 2.

The solubility data are presented in the form of Tables which are numbered consecutively in the top left hand corner, these numbers locating the position of any required compound listed in the Indexes published at the end of Volume II, Part 2, pp. 1796-*et seq.* The references to the original literature from which the data has been selected are arranged numerically on pp. 1762-1795 in Volume II, Part 2. The numbers referring to this literature are in square brackets in the top right hand corner of each Table heading.

Tables 1-4955 deal with Ternary Systems and Tables 4956 *et seq.* are devoted to Multicomponent Systems. The arrangement of the data in both categories is the same, namely the first Tables are systems in which an Element is a component. These are followed by data for systems containing Inorganic Compounds then Metallo-organic Compounds. Next in order are systems in which water is one component, the remaining components being organic, followed finally in the Ternary section only by systems, all the components of which are Organic substances.

The detailed arrangement of the Tables within each of these groups is as follows:—

The sequence of Tables comprising Elements, Inorganic compounds and metallic salts of organic acids are determined by the position of the element or the cation corresponding to the element in the Periodic Classification of the Elements.

In accordance with the general principle, the ion of ammonia is positioned at the end of the first Group, the data for systems containing salts of Lithium, Sodium, Potassium etc. being presented in that order.

The compounds of each element are arranged in the following order:—First the oxides and their hydrates, then the salts of the

halogen acids in order of increasing atomic weights of the halogens (F, Cl, Br, I) followed by salts of other acids arranged according to the respective elements in the Periodic Table. The position of the salts of organic acids with the same element had been determined in numerical order by the number of carbon, hydrogen, nitrogen, oxygen and other elements in the acid radical of the compound.

When there are two salts in one system, e.g. a sodium salt and a calcium salt, then the position of that Table is determined by the sodium salt, i.e. the element belonging to the Group in the Periodic Classification with the lower atomic number. If a double salt is present in a system, then its place is determined by the element with the lower atomic number. Inorganic acids and compounds with a complex anion are arranged according to the position of the central element in the Periodic Table (e.g. acids containing nitrogen are followed by acids containing phosphorus, arsenic, etc.).

Salts of organic bases with *inorganic and also organic substances* are arranged within each group in numerical order by the number of carbon, hydrogen, nitrogen, oxygen and other elements in the molecules of these compounds. Thus the position of the system Ethanol  $C_2H_6O$  - Ethylene Glycol  $C_2H_6O_2$  - Xylene  $C_8H_{10}$  is determined by the Ethanol. The order of systems with a common component which is decisive for their position, is determined by the chemical formula of the component next in order of complexity; and should both these compounds appear in more than one system, then the third component becomes the decisive factor.

The solubilities listed are calculated for the molecular formulae of the compounds appearing in each Table. The solubilities are expressed in Wt%; Vol%; Mol%; or g/l; the last unless otherwise stated refers to the solubility in grams per litre of solvent. Temp "t" is in degrees Centigrade and Pressure "p" in mm of Mercury.

*Formula Index* (pp. 1796-1865 for Ternary systems and pp. 1866-1871 for Multicomponent systems).

The formulae of Components "A", the substances dissolved are arranged in accordance with the systemization outlined above. The components "B", "C" and in the case of Multicomponent systems "D" refer to the solvents in each case and are arranged in line with component "A".

*Systematic Index of Compounds* (pp. 1872 onwards for Ternary Systems, followed by Multicomponent Systems). The names of the component "A" arranged alphabetically conform to the I.U.P.A.C. rules. Inorganic and Metallo-organic compounds are listed under the Elements in alphabetical order except that Acids, Hydrazine, Hydroxylamine and Thionyl, Sulfonium and Uranyl compounds

have separate headings. Ferrous and Ferric compounds are under Iron; stannous and stannic under Tin; cuprous and cupric under Copper; aurous and auric under Gold. Prefixes like di-, tri-, meta-, pyro-, etc., as well as chloro-, bromo-, nitro-, etc., are alphabetized. Binary compounds of Hydrogen (except  $\text{NH}_3$  and  $\text{H}_2\text{O}$ ) are listed under Hydrogen, e.g. Hydrogen Chloride, Hydrogen Fluoride, etc. Metallic complexes, e.g. ammino and related compounds as well as chloroplatinates, hexacyanoferrates, etc., are listed under the element in question and alphabetically arranged together with the simpler salts.

The Organic compounds are arranged within the same alphabet by PARENT COMPOUND, the substituting atoms and groups, e.g. chloro-, bromo-, methyl-, nitro-, etc., being arranged alphabetically under this name.

The components "B", "C" and in the case of Multicomponent systems "D" are arranged alongside component "A" in alphabetical order. In Tables giving the Mutual Solubility of the components or the Equilibrium concentration of two substances in a solvent, then the components are placed in the groups "A", "B" and "C" and in some cases "D" in turn according to the alphabetical order of their names.

*General Index.* This index lists the formulae of every substance mentioned in the Tables with the exception of  $\text{H}_2\text{O}$ , irrespective of the function of that substance in the Tables or the position of that substance in the first two Indexes. The arrangement of the formulae in the General Index is in accordance with the complexity of their molecules and in principle follows the arrangement of the material in the book.



№ 2796

[768]

**FORMALDEHYDE - WATER  
- 2-ETHYLBUTANOL**



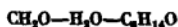
t = 25

| Equilibrium concn.<br>Formaldehyde, wt % |               | $d_4^{25}$  |               |
|------------------------------------------|---------------|-------------|---------------|
| Water layer                              | Alcohol layer | Water layer | Alcohol layer |
| 9.85                                     | 17.20         | 1.0280      | 0.8947        |
| 0.593                                    | 2.167         | 0.8452      | 0.593         |

№ 2799

[768]

**FORMALDEHYDE - WATER  
- 2-ISOPROPOXYPROPANE**



t = 25

| Equilibrium concn.<br>Formaldehyde, wt % |             | $d_4^{25}$  |             |
|------------------------------------------|-------------|-------------|-------------|
| Water layer                              | Ether layer | Water layer | Ether layer |
| 24.18                                    | 0.305       | 1.0717      | 0.7287      |
| 2.387                                    | 0.181       | 1.0056      | 0.7260      |

№ 2800

[768]

**FORMALDEHYDE - WATER  
- p-CRESOL**



t = 25

| Equilibrium concn.<br>Formaldehyde, wt % |                | $d_4^{25}$  |                |
|------------------------------------------|----------------|-------------|----------------|
| Water layer                              | p-Cresol layer | Water layer | p-Cresol layer |
| 18.90                                    | 9.39           | 1.0559      | 1.0480         |
| 2.290                                    | 0.477          | 1.0058      | 1.0268         |

№ 2801

[768]

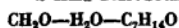
**FORMALDEHYDE - WATER  
- BENZYL ALCOHOL**



t = 25

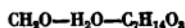
| Equilibrium concn.<br>Formaldehyde, wt % |               | $d_4^{25}$  |               |
|------------------------------------------|---------------|-------------|---------------|
| Water layer                              | Alcohol layer | Water layer | Alcohol layer |
| 8.86                                     | 15.06         | 1.0266      | 1.0713        |
| 0.562                                    | 1.810         | 1.0028      | 1.0436        |

№ 2802 [768]

**FORMALDEHYDE - WATER  
- 2-HEPTANONE** $t = 25$ 

| Equilibrium concn.<br>Formaldehyde, wt % |               | $d_4^{25}$  |               |
|------------------------------------------|---------------|-------------|---------------|
| Water layer                              | Ketonic layer | Water layer | Ketonic layer |
| 24.23                                    | 1.08          | 1.0719      | 0.8150        |
| 2.420                                    | 0.0891        | 1.0049      | 0.8126        |

№ 2803 [768]

**FORMALDEHYDE - WATER  
- BUTYL LACTATE** $t = 25$ 

| Equilibrium concn.<br>Formaldehyde, wt % |             | $d_4^{25}$  |             |
|------------------------------------------|-------------|-------------|-------------|
| Water layer                              | Ester layer | Water layer | Ester layer |
| 17.00                                    | 11.22       | 1.0536      | 1.0184      |
| 1.377                                    | 1.211       | 1.0059      | 0.9894      |

№ 2804 [768]

**FORMALDEHYDE - WATER  
- N-DIMETHYLANILINE** $t = 25$ 

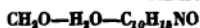
| Equilibrium concn.<br>Formaldehyde, wt % |                          | $d_4^{25}$  |                          |
|------------------------------------------|--------------------------|-------------|--------------------------|
| Water layer                              | N-Dimethyl-aniline layer | Water layer | N-Dimethyl-aniline layer |
| 24.61                                    | 0.181                    | 1.0733      | 0.9550                   |
| 2.481                                    | 0.0576                   | 1.0070      | 0.9546                   |

№ 2805 [768]

**FORMALDEHYDE - WATER  
- 1-OCTANOL** $t = 25$ 

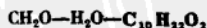
| Equilibrium concn.<br>Formaldehyde, wt % |               | $d_4^{25}$  |               |
|------------------------------------------|---------------|-------------|---------------|
| Water layer                              | Alcohol layer | Water layer | Alcohol layer |
| 12.51                                    | 16.07         | 1.0382      | 0.8743        |
| 0.765                                    | 2.069         | 1.0020      | 0.8363        |

№ 2806 [768]

**FORMALDEHYDE - WATER - N-ETHYL-  
N-β-HYDROXYETHYLANILINE** $t = 25$ 

| Equilibrium concn.<br>Formaldehyde, wt % |               | $d_4^{25}$  |               |
|------------------------------------------|---------------|-------------|---------------|
| Water layer                              | Organic layer | Water layer | Organic layer |
| 13.02                                    | 12.79         | 1.0387      | 1.0670        |
| 0.900                                    | 1.533         | 1.0012      | 1.0420        |

№ 2807 [768]

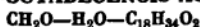
**FORMALDEHYDE - WATER  
ETHYLENE GLYCOL DIBUTYL ETHER** $t = 25$ 

| Equilibrium concn.<br>Formaldehyde, wt % |               | $d_4^{25}$  |               |
|------------------------------------------|---------------|-------------|---------------|
| Water layer                              | Organic layer | Water layer | Organic layer |
| 24.20                                    | 0.680         | 1.0720      | 0.8379        |
| 2.358                                    | 0.119         | 1.0059      | 0.8350        |

№ 2808

[768]

**FORMALDEHYDE - WATER  
- 9-OCTADECENOIC ACID**


 $t = 25$ 

| Equilibrium concn.<br>Formaldehyde, wt % |            | $d_4^{25}$  |            |
|------------------------------------------|------------|-------------|------------|
| Water layer                              | Acid layer | Water layer | Acid layer |
| 25.20                                    | 0.318      | 1.0746      | 0.8990     |
| 2.520                                    | 0.0182     | 1.0065      | 0.8980     |

№ 2809

**WATER - UREA - FORMIC ACID**

[107]



| Comp. of saturated soln.,<br>mol % |       |             | $t_{\text{pt}}$ | Comp. of saturated soln.,<br>mol % |      |             | $t_{\text{pt}}$ |
|------------------------------------|-------|-------------|-----------------|------------------------------------|------|-------------|-----------------|
| Water                              | Urea  | Formic Acid |                 | Water                              | Urea | Formic Acid |                 |
| 88.0                               | 0.0   | 12.0        | — 10.3          | 58.0                               | 30.0 | 14.0        | 16.0            |
| 83.6                               | 5.0   | 11.4        | — 11.3          | 48.0                               | 40.0 | 12.0        | 39.7            |
| 79.2                               | 10.0  | 10.8        | — 13.3          | 40.0                               | 50.0 | 10.0        | 59.8            |
| 74.8                               | 15.0  | 10.2        | — 16.3          | 32.0                               | 60.0 | 8.0         | 80.2            |
| 73.9                               | 16.0  | 10.1        | — 17.0          | 24.0                               | 70.0 | 6.0         | 99.3            |
| 73.0                               | 17.0  | 10.0        | — 15.5          | 16.0                               | 80.0 | 4.0         | 113.2           |
| 71.3                               | 19.0  | 9.7         | — 18.3          | 72.0                               | 0.0  | 28.0        | — 29.3          |
| 67.8                               | 23.0  | 9.2         | 5.4             | 68.4                               | 5.0  | 26.6        | — 27.4          |
| 61.6                               | 30.0  | 8.4         | 22.4            | 66.2                               | 8.0  | 25.8        | — 26.0          |
| 52.8                               | 40.0  | 7.2         | 43.0            | 63.4                               | 12.0 | 24.6        | — 25.6          |
| 44.0                               | 50.0  | 6.0         | 63.5            | 61.2                               | 15.0 | 23.8        | — 26.1          |
| 35.2                               | 60.0  | 4.8         | 83.4            | 59.8                               | 17.0 | 23.2        | — 27.2          |
| 26.4                               | 70.0  | 3.6         | 99.6            | 58.3                               | 19.0 | 22.7        | — 27.9          |
| 17.6                               | 80.0  | 2.4         | 113.0           | 56.9                               | 21.0 | 22.1        | — 28.7          |
| 0.0                                | 100.0 | 0.0         | 132.7           | 55.4                               | 23.0 | 21.6        | — 15.8          |
| 80.0                               | 0.0   | 20.0        | — 19.7          | 53.3                               | 26.0 | 20.7        | — 4.8           |
| 78.4                               | 2.0   | 19.6        | — 19.0          | 50.4                               | 30.0 | 19.6        | 10.3            |
| 76.8                               | 4.0   | 19.2        | — 18.2          | 43.2                               | 40.0 | 16.8        | 34.5            |
| 75.2                               | 6.0   | 18.8        | — 18.2          | 36.0                               | 50.0 | 14.0        | 57.3            |
| 73.6                               | 8.0   | 18.4        | — 18.2          | 28.8                               | 60.0 | 11.2        | 79.5            |
| 72.0                               | 10.0  | 18.0        | — 18.6          | 21.6                               | 70.0 | 8.4         | 90.3            |
| 70.4                               | 12.0  | 17.6        | — 19.6          | 14.4                               | 80.0 | 5.6         | 112.0           |
| 68.8                               | 14.0  | 17.2        | — 20.1          | 63.0                               | 0.0  | 37.0        | — 43.0          |
| 67.2                               | 16.0  | 16.8        | — 21.5          | 60.5                               | 4.0  | 35.5        | — 38.5          |
| 65.6                               | 18.0  | 16.4        | — 22.3          | 59.2                               | 6.0  | 34.8        | — 36.5          |
| 64.8                               | 19.0  | 16.2        | — 22.7          | 55.4                               | 12.0 | 32.6        | — 33.7          |
| 64.0                               | 20.0  | 16.0        | — 15.5          | 52.9                               | 16.0 | 31.1        | — 33.0          |
| 60.8                               | 24.0  | 15.2        | — 0.5           | 50.4                               | 20.0 | 29.8        | — 32.5          |

Table M 2809 (continuation)

| Comp. of saturated soln.,<br>mol % |      |                | °pt    | Comp. of saturated soln.,<br>mol% |      |                | °pt    |
|------------------------------------|------|----------------|--------|-----------------------------------|------|----------------|--------|
| Water                              | Urea | Formic<br>Acid |        | Water                             | Urea | Formic<br>Acid |        |
| 49.1                               | 22.0 | 28.9           | — 32.2 | 20.0                              | 60.0 | 20.0           | 73.5   |
| 47.9                               | 24.0 | 28.1           | — 26.7 | 15.0                              | 70.0 | 15.0           | 94.2   |
| 46.6                               | 26.0 | 27.4           | — 16.5 | 10.0                              | 80.0 | 10.0           | 111.8  |
| 40.9                               | 35.0 | 24.1           | 19.5   | 20.0                              | 0.0  | 80.0           | — 5.5  |
| 37.8                               | 40.0 | 22.2           | 32.6   | 19.0                              | 5.0  | 76.0           | — 6.8  |
| 31.5                               | 50.0 | 18.5           | 55.0   | 18.0                              | 10.0 | 72.0           | — 14.2 |
| 25.2                               | 60.0 | 14.8           | 75.4   | 17.2                              | 14.0 | 68.8           | — 21.6 |
| 18.9                               | 70.0 | 11.1           | 95.2   | 16.4                              | 18.0 | 65.6           | — 18.2 |
| 12.6                               | 80.0 | 7.4            | 111.5  | 15.4                              | 23.0 | 61.6           | — 14.9 |
| 6.3                                | 90.0 | 3.7            | 124.7  | 15.0                              | 25.0 | 60.0           | — 14.0 |
| 58.0                               | 0.0  | 42.0           | — 46.7 | 14.4                              | 28.0 | 57.6           | — 14.0 |
| 54.7                               | 5.7  | 39.6           | — 49.8 | 13.8                              | 31.0 | 55.2           | — 16.0 |
| 53.4                               | 8.0  | 38.6           | — 41.7 | 13.4                              | 33.0 | 53.6           | — 10.1 |
| 52.2                               | 10.0 | 37.8           | — 38.9 | 13.0                              | 35.0 | 52.0           | — 8.0  |
| 51.0                               | 12.0 | 37.0           | — 37.2 | 12.0                              | 40.0 | 48.0           | — 3.7  |
| 49.3                               | 15.0 | 35.7           | — 35.6 | 11.0                              | 45.0 | 44.0           | 23.5   |
| 48.1                               | 17.0 | 34.9           | — 33.5 | 8.0                               | 60.0 | 32.0           | 66.0   |
| 47.6                               | 18.0 | 34.4           | — 35.2 | 6.0                               | 70.0 | 24.0           | 88.0   |
| 47.0                               | 19.0 | 34.0           | — 30.0 | 4.0                               | 80.0 | 16.0           | 108.2  |
| 45.2                               | 22.0 | 32.8           | — 25.5 | 0.0                               | 5.0  | 95.0           | — 3.0  |
| 44.1                               | 24.0 | 31.9           | — 23.2 | 15.0                              | 4.2  | 80.8           | — 5.0  |
| 43.5                               | 25.0 | 31.5           | — 21.5 | 20.0                              | 4.0  | 76.0           | — 7.6  |
| 43.0                               | 26.0 | 31.0           | — 21.0 | 30.5                              | 3.5  | 66.0           | — 15.3 |
| 41.8                               | 28.0 | 30.2           | — 15.1 | 40.0                              | 3.0  | 57.0           | — 25.5 |
| 40.6                               | 30.0 | 29.4           | — 10.0 | 50.0                              | 2.5  | 47.5           | — 38.0 |
| 36.0                               | 38.0 | 26.0           | 19.2   | 53.4                              | 2.3  | 44.3           | — 42.0 |
| 26.1                               | 55.0 | 18.9           | 63.3   | 56.4                              | 2.2  | 41.4           | — 47.5 |
| 20.3                               | 65.0 | 14.7           | 84.8   | 58.0                              | 2.1  | 39.9           | — 47.0 |
| 14.5                               | 75.0 | 10.5           | 102.5  | 60.0                              | 2.0  | 38.0           | — 42.8 |
| 8.7                                | 85.0 | 6.3            | 119.0  | 72.0                              | 1.9  | 26.1           | — 27.7 |
| 50.0                               | 0.0  | 50.0           | — 35.3 | 90.0                              | 0.5  | 9.5            | — 8.7  |
| 46.5                               | 7.0  | 46.5           | — 42.7 | 0.0                               | 12.0 | 88.0           | — 5.4  |
| 45.0                               | 10.0 | 45.0           | — 35.8 | 17.9                              | 9.8  | 72.3           | — 13.5 |
| 43.55                              | 12.9 | 43.55          | — 31.5 | 30.2                              | 8.4  | 61.4           | — 23.5 |
| 42.5                               | 15.0 | 42.5           | — 31.2 | 46.1                              | 6.5  | 47.4           | — 41.0 |
| 41.5                               | 17.0 | 41.5           | — 29.5 | 50.8                              | 5.9  | 43.3           | — 45.0 |
| 41.0                               | 18.0 | 41.0           | — 29.0 | 54.0                              | 5.6  | 40.4           | — 48.2 |
| 40.4                               | 19.2 | 40.4           | — 29.2 | 55.8                              | 5.3  | 38.9           | — 49.8 |
| 39.5                               | 21.0 | 39.5           | — 30.6 | 58.0                              | 5.0  | 47.0           | — 42.0 |
| 39.0                               | 22.0 | 39.0           | — 24.1 | 60.1                              | 4.8  | 35.1           | — 38.2 |
| 37.9                               | 24.2 | 37.9           | — 20.5 | 70.0                              | 3.6  | 26.4           | — 27.5 |
| 37.05                              | 25.9 | 37.05          | — 19.5 | 80.0                              | 2.4  | 17.6           | — 17.4 |
| 36.0                               | 28.0 | 36.0           | — 16.8 | 90.0                              | 1.2  | 8.8            | — 9.0  |
| 35.0                               | 30.0 | 35.0           | — 15.6 | 0.0                               | 25.0 | 75.0           | — 13.4 |
| 34.0                               | 32.0 | 34.0           | — 2.8  | 15.0                              | 21.2 | 63.8           | — 16.0 |
| 30.0                               | 40.0 | 30.0           | 26.0   | 20.5                              | 19.9 | 59.6           | — 18.4 |
| 25.0                               | 50.0 | 25.0           | 50.7   | 26.0                              | 18.5 | 55.5           | — 20.8 |

Table № 2809 (continuation)

| Comp. of saturated soln.,<br>mol % |      |                | t, °C  | Comp. of saturated soln.,<br>mol % |      |                | t, °C  |
|------------------------------------|------|----------------|--------|------------------------------------|------|----------------|--------|
| Water                              | Urea | Formic<br>Acid |        | Water                              | Urea | Formic<br>Acid |        |
| 30.0                               | 17.5 | 52.5           | — 22.5 | 0.0                                | 35.0 | 65.0           | — 15.5 |
| 35.7                               | 16.1 | 48.2           | — 25.6 | 10.0                               | 31.5 | 58.5           | — 16.2 |
| 45.0                               | 13.7 | 41.3           | — 32.2 | 22.7                               | 27.0 | 50.3           | — 18.2 |
| 54.0                               | 11.5 | 34.5           | — 39.5 | 27.0                               | 25.5 | 47.5           | — 21.0 |
| 55.0                               | 11.2 | 33.8           | — 36.5 | 35.0                               | 22.7 | 42.3           | — 24.5 |
| 64.5                               | 8.9  | 26.6           | — 27.7 | 42.0                               | 20.3 | 37.7           | — 31.7 |
| 70.0                               | 7.5  | 22.5           | — 23.3 | 44.0                               | 19.6 | 36.4           | — 34.0 |
| 80.0                               | 5.0  | 15.0           | — 14.9 | 48.6                               | 18.0 | 33.4           | — 36.2 |
| 0.0                                | 33.3 | 66.7           | — 11.5 | 50.0                               | 17.5 | 32.5           | — 37.5 |
| 14.6                               | 28.4 | 57.0           | — 13.9 | 58.0                               | 14.7 | 27.3           | — 30.5 |
| 20.8                               | 26.4 | 52.8           | — 17.0 | 65.0                               | 12.2 | 22.8           | — 24.8 |
| 25.3                               | 24.9 | 49.8           | — 19.8 | 80.0                               | 7.0  | 13.0           | — 13.8 |
| 30.4                               | 23.2 | 46.4           | — 22.5 | 0.0                                | 37.0 | 63.0           | — 12.5 |
| 36.4                               | 21.2 | 42.4           | — 26.7 | 22.1                               | 28.8 | 49.1           | — 17.7 |
| 39.0                               | 20.3 | 40.7           | — 28.0 | 30.0                               | 25.9 | 44.1           | — 20.0 |
| 46.0                               | 18.0 | 36.0           | — 33.5 | 43.0                               | 21.1 | 35.9           | — 27.5 |
| 48.2                               | 17.3 | 34.5           | — 34.5 | 45.0                               | 20.3 | 34.7           | — 29.5 |
| 50.3                               | 16.6 | 33.1           | — 37.0 | 49.0                               | 18.9 | 32.1           | — 32.3 |
| 53.1                               | 15.6 | 31.3           | — 34.0 | 50.2                               | 18.4 | 31.4           | — 32.7 |
| 58.1                               | 14.0 | 27.9           | — 30.5 | 52.0                               | 17.8 | 30.2           | — 32.5 |
| 60.0                               | 13.3 | 26.7           | — 29.0 | 55.0                               | 16.6 | 28.4           | — 30.8 |
| 70.0                               | 10.0 | 20.0           | — 21.7 | 60.0                               | 14.8 | 25.2           | — 27.0 |
| 75.0                               | 8.3  | 16.7           | — 17.5 | 70.0                               | 11.1 | 18.9           | — 19.7 |
| 85.0                               | 5.0  | 10.0           | — 11.4 | 80.0                               | 7.4  | 12.6           | — 13.0 |

## № 2810 OXALIC ACID — FORMIC ACID — WATER [815]



t = 25

| Equilibrium concn., g/l |                |                |                |
|-------------------------|----------------|----------------|----------------|
| Oxalic<br>Acid          | Formic<br>Acid | Oxalic<br>Acid | Formic<br>Acid |
| 107.2                   | 4.36           | 95.90          | 365.8          |
| 107.3                   | 19.66          | 84.06          | 495.0          |
| 108.5                   | 43.52          | 79.11          | 547.6          |
| 108.6                   | 57.92          | 67.32          | 748.4          |
| 109.8                   | 82.12          | 70.56          | 866.2          |
| 109.4                   | 120.5          | 105.3          | 950.0          |
| 104.7                   | 241.2          |                |                |



| Comp. of equilibrium phases, wt % |                    |       |                          |                    |       | t  |
|-----------------------------------|--------------------|-------|--------------------------|--------------------|-------|----|
| Water layer                       |                    |       | 1,2-Dichloroethane layer |                    |       |    |
| Formic Acid                       | 1,2-Dichloroethane | Water | Formic Acid              | 1,2-Dichloroethane | Water |    |
| 15.93                             | 1.80               | 82.27 | 0.177                    | 99.813             | 0.010 | 30 |
| 24.33                             | 2.00               | 73.67 | 0.276                    | 99.674             | 0.050 | 30 |
| 26.34                             | 2.00               | 71.66 | 0.326                    | 99.644             | 0.030 | 30 |
| 35.10                             | 3.00               | 61.90 | 0.517                    | 99.433             | 0.050 | 30 |
| 43.50                             | 3.50               | 53.00 | 0.841                    | 99.069             | 0.090 | 30 |
| 50.49                             | 4.00               | 45.51 | 0.897                    | 99.003             | 0.100 | 30 |
| 53.83                             | 5.50               | 40.67 | 1.479                    | 98.371             | 0.150 | 30 |
| 59.56                             | 8.20               | 32.24 | 2.230                    | 97.550             | 0.220 | 30 |
| 65.14                             | 15.80              | 19.06 | 6.225                    | 93.175             | 0.600 | 30 |
| 52.41                             | 35.20              | 12.39 | 20.92                    | 77.08              | 2.00  | 30 |
| 36.5                              | 59.0               | 4.5   | Critical point           |                    |       | 30 |
| 16.45                             | 2.00               | 81.55 | 0.229                    | 99.741             | 0.030 | 45 |
| 26.56                             | 3.00               | 70.44 | 0.429                    | 99.511             | 0.060 | 45 |
| 27.76                             | 3.20               | 69.04 | 0.487                    | 99.433             | 0.080 | 45 |
| 38.98                             | 4.00               | 57.02 | 0.828                    | 99.022             | 0.150 | 45 |
| 44.17                             | 4.70               | 51.13 | 1.100                    | 98.730             | 0.170 | 45 |
| 49.07                             | 5.50               | 45.43 | 1.467                    | 98.283             | 0.250 | 45 |
| 53.96                             | 7.30               | 38.74 | 2.038                    | 97.622             | 0.340 | 45 |
| 59.79                             | 11.20              | 29.01 | 3.091                    | 96.399             | 0.510 | 45 |
| 61.42                             | 14.00              | 24.58 | 3.814                    | 95.536             | 0.650 | 45 |
| 57.22                             | 29.50              | 13.28 | 10.74                    | 87.26              | 2.00  | 45 |
| 51.52                             | 39.00              | 9.48  | 19.93                    | 77.07              | 3.00  | 45 |
| 36.4                              | 58.1               | 5.5   | Critical point           |                    |       | 45 |
| 14.86                             | 1.80               | 83.34 | 0.270                    | 99.670             | 0.060 | 60 |
| 21.05                             | 2.10               | 76.85 | 0.415                    | 99.505             | 0.080 | 60 |
| 27.63                             | 3.00               | 69.37 | 0.675                    | 99.245             | 0.080 | 60 |
| 38.60                             | 4.50               | 56.90 | 1.154                    | 98.676             | 0.170 | 60 |
| 44.01                             | 6.00               | 49.99 | 1.493                    | 98.257             | 0.250 | 60 |
| 50.24                             | 7.80               | 41.96 | 2.086                    | 97.574             | 0.340 | 60 |
| 52.28                             | 8.90               | 38.82 | 2.510                    | 97.070             | 0.420 | 60 |
| 58.42                             | 14.00              | 27.58 | 3.942                    | 95.378             | 0.680 | 60 |
| 59.21                             | 16.00              | 24.79 | 5.356                    | 93.734             | 0.910 | 60 |
| 59.60                             | 18.80              | 21.60 | 9.080                    | 88.720             | 2.200 | 60 |
| 36.0                              | 57.0               | 7.0   | Critical point           |                    |       | 60 |

№ 2812

## SUCCINIC ACID - FORMIC ACID - WATER [815]

 $t = 25$ 

| Equilibrium concn., g/l |             |               |             |
|-------------------------|-------------|---------------|-------------|
| Succinic Acid           | Formic Acid | Succinic Acid | Formic Acid |
| 80.84                   | 4.14        | 72.51         | 519.3       |
| 82.49                   | 20.52       | 55.74         | 703.3       |
| 83.14                   | 42.78       | 47.00         | 812.8       |
| 88.63                   | 171.6       | 42.22         | 881.4       |
| 90.41                   | 255.2       | 39.39         | 944.4       |
| 85.56                   | 345.0       | 35.87         | 1055        |

№ 2813

[235]

## FORMIC ACID - 2-BUTANONE - WATER

 $t = 25$ 

| Equilibrium concn. Formic Acid, g/l |               |
|-------------------------------------|---------------|
| Water layer                         | Ketonic layer |
| 5.647                               | 7.600         |
| 15.77                               | 20.41         |

№ 2814

[235]

## FORMIC ACID - 1-BUTANOL - WATER

 $t = 25$ 

| Equilibrium concn. Formic Acid, g/l |               |
|-------------------------------------|---------------|
| Water layer                         | Alcohol layer |
| 11.794                              | 10.380        |
| 36.130                              | 29.254        |

№ 2815

[235]

## FORMIC ACID - 2-BUTANOL - WATER

 $t = 25$ 

| Equilibrium concn. Formic Acid, g/l |               |
|-------------------------------------|---------------|
| Water layer                         | Alcohol layer |
| 5.445                               | 5.883         |
| 15.94                               | 17.01         |

№ 2816 **FORMIC ACID - ETHYL ETHER - WATER**  
 $\text{CH}_3\text{O}_2-\text{C}_4\text{H}_{10}\text{O}-\text{H}_2\text{O}$

[1096, 1097]

| Equilibrium concn. Formic Acid, g/l |             | <i>t</i> | Equilibrium concn. Formic Acid, g/l |             | <i>t</i> |
|-------------------------------------|-------------|----------|-------------------------------------|-------------|----------|
| Water layer                         | Ether layer |          | Water layer                         | Ether layer |          |
| 1.154                               | 0.526       | 15       | 0.0523                              | 0.0210      | 15       |
| 0.619                               | 0.274       | 15       | 1.245                               | 0.488       | 26.3     |
| 0.322                               | 0.134       | 15       | 0.663                               | 0.245       | 26.3     |
| 0.146                               | 0.0584      | 15       | 0.394                               | 0.142       | 26.3     |
| 0.0976                              | 0.0386      | 15       | 0.158                               | 0.0561      | 26.3     |

№ 2817 [1284, 1285]

**FORMIC ACID - ETHYL ETHER - WATER**  
 $\text{CH}_3\text{O}_2-\text{C}_4\text{H}_{10}\text{O}-\text{H}_2\text{O}$

*t* = 25

| Equilibrium concn. Formic Acid, g/l |             |
|-------------------------------------|-------------|
| Water layer                         | Ether layer |
| 1.380                               | 0.610       |
| 0.619                               | 0.218       |
| 0.417                               | 0.150       |
| 0.301                               | 0.106       |
| 0.219                               | 0.075       |

№ 2818

**FORMIC ACID - ETHYL ETHER - WATER**  
 $\text{CH}_3\text{O}_2-\text{C}_4\text{H}_{10}\text{O}-\text{H}_2\text{O}$

*t* = 20

| Equilibrium concn. Formic Acid, g/l |             |
|-------------------------------------|-------------|
| Water layer                         | Ether layer |
| 27.55                               | 10.86       |
| 52.99                               | 22.40       |
| 104.0                               | 48.81       |
| 188.0                               | 110.0       |
| 270.0                               | 192.8       |
| 296.0                               | 236.0       |

№ 2819 **FORMIC ACID - ETHYL ETHER - WATER** [1238]



*t* = 1

| Equilibrium concn. Formic Acid, g/l |             |             |             |
|-------------------------------------|-------------|-------------|-------------|
| Water layer                         | Ether layer | Water layer | Ether layer |
| 2.185                               | 0.809       | 16.99       | 6.790       |
| 2.295                               | 0.851       | 23.42       | 9.535       |
| 4.41                                | 1.673       | 31.20       | 12.86       |
| 4.76                                | 1.812       | 38.44       | 16.07       |
| 8.99                                | 3.473       | 48.60       | 20.82       |
| 13.20                               | 5.210       | 62.00       | 27.86       |

№ 2820

[235]

**FORMIC ACID - 1-PENTANOL  
- WATER**

 $t = 25$ 

| Equilibrium concn. Formic Acid, g/l |               |
|-------------------------------------|---------------|
| Water layer                         | Alcohol layer |
| 6.622                               | 3.829         |
| 22.550                              | 11.725        |

№ 2821

[235]

**FORMIC ACID - 2-METHYL-2-BUTANOL - WATER**

 $t = 25$ 

| Equilibrium concn. Formic Acid, g/l |               |
|-------------------------------------|---------------|
| Water layer                         | Alcohol layer |
| 5.267                               | 5.991         |
| 16.60                               | 18.28         |

№ 2822

**FORMIC ACID - WATER -  
NITROBENZENE**

[75]


 $t = 25$ 

| Equilibrium concn. Formic Acid, g/l |                    |             |                    |
|-------------------------------------|--------------------|-------------|--------------------|
| Water layer                         | Nitrobenzene layer | Water layer | Nitrobenzene layer |
| 8.515                               | 0.175              | 445.70      | 14.564             |
| 22.509                              | 0.472              | 563.71      | 22.748             |
| 42.417                              | 0.888              | 656.53      | 35.669             |
| 56.617                              | 1.197              | 763.83      | 100.34             |
| 86.444                              | 1.887              | 759.77      | 146.50             |
| 116.09                              | 2.527              | 751.65      | 160.07             |
| 143.83                              | 3.190              | 686.68      | 229.46             |
| 213.51                              | 5.100              | 626.38      | 292.48             |
| 275.77                              | 7.084              |             |                    |

№ 2823

**FORMIC ACID - BENZENE - WATER**

A[598]

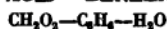

 $t = 13-15$ 

| Equilibrium concn. Formic Acid, g/l |               |             |               |
|-------------------------------------|---------------|-------------|---------------|
| Water layer                         | Benzene layer | Water layer | Benzene layer |
| 40.64                               | 0.107         | 94.60       | 0.233         |
| 61.56                               | 0.140         | 163.04      | 0.413         |
| 72.00                               | 0.160         | 204.96      | 0.760         |
| 84.48                               | 0.207         | 313.44      | 0.920         |

№ 2824

**FORMIC ACID - BENZENE - WATER**

[529]



| Comp. of solvent, wt % |       | Solubility of Benzene, wt % | <i>t</i> | Comp. of solvent, wt % |       | Solubility of Benzene, wt % | <i>t</i> |
|------------------------|-------|-----------------------------|----------|------------------------|-------|-----------------------------|----------|
| Formic Acid            | Water |                             |          | Formic Acid            | Water |                             |          |
| 95                     | 5     | 96.3                        | 57.5     | 85                     | 15    | 14.3                        | 100.5    |
| 95                     | 5     | 94.4                        | 77       | 85                     | 15    | 10                          | 81       |
| 95                     | 5     | 89.8                        | 95       | 85                     | 15    | 7                           | 46       |
| 95                     | 5     | 85.2                        | 112      | 75                     | 25    | 12                          | 122      |
| 95                     | 5     | 24.7                        | 94.5     | 75                     | 25    | 8.5                         | 97.5     |
| 95                     | 5     | 20                          | 80.5     | 75                     | 25    | 6                           | 74       |
| 95                     | 5     | 12.5                        | 51       | 60                     | 40    | 6                           | 105      |
| 85                     | 15    | 97.5                        | 71       | 60                     | 40    | 3.8                         | 82       |
| 85                     | 15    | 96.6                        | 87       | 60                     | 40    | 3                           | 76       |
| 85                     | 15    | 96                          | 101      |                        |       |                             |          |

№ 2825

[619]

**FORMIC ACID - BENZENE - WATER***t* = 25

| Equilibrium concn. Formic Acid, wt % |               |
|--------------------------------------|---------------|
| Water layer                          | Benzene layer |
| 5.3                                  | 0.0170        |
| 6.4                                  | 0.0197        |
| 9.9                                  | 0.0400        |
| 13.6                                 | 0.0584        |
| 18.5                                 | 0.0840        |
| 29.2                                 | 0.156         |
| 41.2                                 | 0.332         |
| 58.2                                 | 0.800         |

№ 2826

[332]

**FORMIC ACID - BENZENE - WATER***t* = 25

| Equilibrium concn. Formic Acid, g/l |               |
|-------------------------------------|---------------|
| Water layer                         | Benzene layer |
| 156.3                               | 0.539         |
| 172.7                               | 0.635         |
| 181.0                               | 0.676         |
| 216.0                               | 0.865         |
| 252.0                               | 1.071         |
| 312.8                               | 1.800         |

№ 2827

**FORMIC ACID - WATER - BENZENE**

[8]



| Equilibrium concn. Formic Acid, g/l |               | <i>t</i> | Equilibrium concn. Formic Acid, g/l |               | <i>t</i> |
|-------------------------------------|---------------|----------|-------------------------------------|---------------|----------|
| Water layer                         | Benzene layer |          | Water layer                         | Benzene layer |          |
| 67.080                              | 0.104         | 0        | 461.72                              | 1.740         | 0        |
| 126.32                              | 0.209         | 0        | 582.81                              | 2.757         | 0        |
| 153.33                              | 0.297         | 0        | 623.75                              | 3.627         | 0        |
| 367.63                              | 1.105         | 0        | 784.04                              | 7.406         | 0        |