

WSPC—COSTED SERIES IN EMERGING TECHNOLOGY

# Physics of Semiconductor Devices

PROCEEDINGS OF THE FOURTH INTERNATIONAL WORKSHOP

Madras (India) December 10—15 1987

Editors

**S C JAIN & S RADHAKRISHNA**



World Scientific  
Singapore • New Jersey • Hong Kong



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*Published by*

**World Scientific Publishing Co. Pte. Ltd.**  
P.O. Box 128, Farrer Road, Singapore 9128

*U. S. A. office:* World Scientific Publishing Co., Inc.  
687 Hartwell Street, Teaneck NJ 07666, USA

Library of Congress Cataloging-in-Publication data is available.

#### **IV INTERNATIONAL WORKSHOP ON PHYSICS OF SEMICONDUCTOR DEVICES**

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ISBN 9971-50-531-2  
9971-50-532-0 pbk

# **Physics of Semiconductor Devices**

## PREFACE

The Fourth International Workshop on Physics of Semiconductor Devices is being organised in the Department of Physics, Indian Institute of Technology, Madras, India during December 10-15 1987. We are grateful to all the invited speakers who have sent their manuscripts in advance to enable us to prepare the proceedings in time for the Workshop. This year the emphasis has been on microelectronics, VLSI, and special aspects related to semiconductor applications.

We would like to express our grateful appreciation of the support provided by Department of Science and Technology, Defence Research and Development Organisation and several other government departments.

We gratefully acknowledge the support provided by Messers World Scientific Publishers for having brought out the proceedings in time for the Workshop in the very short time given to them.

S C Jain

S Radhakrishna

November 15, 1987.

## ACKNOWLEDGEMENTS

The International Workshop has received support from the following organisations and wishes to express its appreciation for their financial assistance.

Committee on Science & Technology  
in Developing Countries (COSTED) of  
International Council of Scientific Unions (ICSU)  
Defence Research & Development Organisation  
Bharat Electronics Limited  
Bharat Heavy Electricals Limited  
Central Electronics Engineering Research Institute  
Central Electronics Limited  
Council of Scientific and Industrial Research  
Department of Electronics  
Department of Non-conventional Energy Sources  
Department of Science and Technology  
Indian National Science Academy  
Indian Institute of Technology, Kanpur  
Indian Institute of Technology, Madras  
International Centre for Theoretical Physics – Trieste  
National Physical Laboratory  
Solid State Physics Laboratory  
University Grants Commission  
Deutsche Forschungsgemeinschaft – Germany

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# **MICROELECTRONICS**



**Novel MOSFET Structures for  
Integrated Magnetic Field Sensors**

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**Introduction**

The development of integrated, sensor devices has become a significant activity. The MOSFET structure in particular has been employed for ionic and gaseous sensing and for the detection of magnetic fields.

Magnetic field sensors, based on MOS technology, or MAGFETS, are attractive in a range of sensor applications, magnetic bar-code readers, displacement or rotation transducers etc. They lend themselves well to integration with on-chip data processing.

**1, The conventional MAGFET.**

A variety of magnetic field sensitive devices have been described. A recent review [1]. gives an excellent, overall picture of current work.

The devices all rely upon some variant of the Lorentz force or Hall effect. The attraction of the MOS family is based upon a naive application of the Hall effect formula :

$$V_H = R_H BI(W/t) \tag{1.1}$$

$V_H$  is the Hall voltage,  $R_H$  the Hall coefficient,  $W$  the width of the conducting channel and ' $t$ ' its thickness.

The available Hall voltage is governed by consideration of the permissible power dissipation in the device, and by the Hall coefficient  $R_H$ . Conventional Hall sensors exploit the larger carrier mobilities available in the III-V compounds, InAs in particular.

Conventional, flat-plate, Hall transducers, fabricated from Silicon, are less useful since the available electron mobility, even in pure material is low. The MOSFET structure allows the realisation of very large values of  $(W/t)$ , it might seem ideally suited to the development of Hall effect transducers, exploiting standard n-MOS technology.

To achieve such a sensor, more-or-less conventional MOSFET devices, using two, isolated drain diffusions have been employed, [2]. Typical structures are shown in Fig.1. These devices have been called MAGFET's, [3]. Such devices exhibit a differential redistribution of the channel current, between the drains, in the presence of a magnetic field. The sensitivity is quite poor. However, when operating in saturation, the electrical output impedance is high, and standard MOS, active loads may be used to achieve larger output signals, [2].

In fact the design of these devices is at fault. The split-drain configuration is sensitive to the charge redistribution in the channel, not to the actual Hall field or voltage. The charge distribution needed to sustain even a large Hall-field, is very small. (indeed if  $E_H$  is uniform, then only a small surface charge, at the channel edges, is needed).

Charge separation can occur only over a short distance in the immediate vicinity of the drain, where the carriers are free to move laterally.

The mobility of electrons in the channel of a MOSFET is reduced both by the additional scattering resulting from the extreme narrowness of the channel, as well as by velocity saturation effects, observed also in bulk material, at high fields. The saturation of carrier velocity is especially significant in the drain region of a MOSFET, operating in saturation.

Since the chordal mobility falls, the Hall angle decreases and the deflection of the carriers, by the Lorentz force, is reduced. In addition, the carrier are only deflected in the region immediately adjacent to the drains, so that current redistribution occurs only over a very small fraction of the total channel length.

The next structure described attempts to overcome these limitations.

## 2. The Graded Gate MAGFET.

To limit the longitudinal electric field in the channel, and to increase the path length over which it operates, we modify both the gate and drain structure of the device.

We use a resistive (referred to as GRADED) gate structure. Ohmic contacts to the ends of the gate permit the application of either aiding or retarding fields in the channel. The gate is made of undoped polysilicon and exhibits a resistance of around  $10^9$  ohms. Power dissipation, due to the gate bias is negligible, [4].

To prevent the Hall field from developing, lateral drain diffusions are placed along either side of the channel. These diffusions (referred to as lateraal-drains), are biased so that the drain potentials are more positive



than the surface potential at any point in the channel. Fig.2. In some devices a third drain is placed at the end of the channel, in order to collect undeflected carriers.

The theory for the simple GGFET ( without lateral drains ) can be derived, assuming an Ihanolta-Moll type model ( drift only ). The analysis confirms that it is possible to achieve reasonably uniform, electric fields over the entire length of the channel. We can arrange operation to avoid the major effects of velocity saturation. These devices exhibit significantly higher sensitivities. The sensitivity is, as anticipated, an increasing function of the aiding, gate field. Fig.3.

Fig.3b shows the offset current versus

A first order model of the channel potential, in the presence of an external, magnetic field, predicts sensitivities in fair agreement with experiment. The device sensitivity can be determined by solving the lateral diffusion problem and integrating along the drains. Fig.4.

In the structures considered, we can regard the drain currents as a superposition of two components, the carriers deflected by the Lorentz force in the channel, and a much larger, undeflected portion, which ideally divides evenly, between the drains. In practice, due to manufacturing tolerances, the current does not divide symmetrically in the absence of an external field.

In an attempt to avoid the latter problem we consider the inclusion of an additional drain diffusion, to collect undeflected carriers.