Advances in Meat Research

Volume 1 Electrical Stimulation



Advances in Meat Research

Volume 1 Electrical Stimulation

A. M. Pearson T. R. Dutson

Department of Food Science and Human Nutrition Michigan State University East Lansing, Michigan



© Copyright 1985 by THE AVI PUBLISHING COMPANY, INC. 250 Post Road East P.O. Box 831 Westport, Connecticut 06881

All rights reserved. No part of this work covered by the copyright hereon may be reproduced or used in any form or by any means—graphic, electronic, or mechanical, including photocopying, recording, taping, or information storage and retrieval systems—without written permission of the publisher.

ISBN 0-87055-457-3 Printed in the United States of America A B C D E $\,$ 3 2 1 0 9 8 7 6 5 4

Advances in Meat Research

Volume 1 Electrical Stimulation



Contributors

- A. ASGHAR. Oklahoma Agricultural Experiment Station, Oklahoma State University, Stillwater, OK 74078
- B. B. CHRYSTALL. Meat Industry Research Institute of New Zealand, Inc., P.O. Box 617, Hamilton, New Zealand
- H. R. CROSS. Professor, Meats and Muscle Biology Section, Department of Animal Science, Texas A&M University, College Station, TX 77843-2471
- C. E. DEVINE. Meat Industry Research Institute of New Zealand, Inc., P.O. Box 617, Hamilton, New Zealand
- T. R. DUTSON. Chairperson, Department of Food Science and Human Nutrition, Michigan State University, East Lansing, MI 48824
- R. L. HENRICKSON. Professor, Oklahoma Agricultural Experiment Station, 104 Animal Science Building, Oklahoma State University, Stillwater, OK 74078
- R. H. LOCKER. Meat Industry Research Institute of New Zealand, Inc., P.O. Box 617, Hamilton, New Zealand
- B. BRUCE MARSH. Professor, Muscle Biology Laboratory, Department of Meat and Animal Science, 1805 Linden Drive, University of Wisconsin, Madison, WI 53706
- A. M. PEARSON. Professor, Department of Food Science and Human Nutrition, Michigan State University, East Lansing, MI 48824
- J. W. SAVELL. Associate Professor, Meats and Muscle Biology Section, Department of Animal Science, Texas Agricultural

x CONTRIBUTORS

- Experiment Station, Texas A&M University, College Station, TX 77843
- S. C. SEIDEMAN. Meats Research Unit, Agricultural Research Service, United States Department of Agriculture, Roman L. Hruska U.S. Meat Animal Research Center, P.O. Box 166, Clay Center, NE 68933
- G. C. SMITH. Professor and Head, Department of Animal Science, Texas A&M University, College Station, TX 77843

Preface

The Advances in Meat Research series has arisen from a perceived need for a comprehensive coverage of certain topics that are pertinent to meat and meat products. We, the editors, have made the decision to concentrate on a series of related topics that are deemed to be important to an understanding of meat, both fresh and processed. It is our sincere hope that by focusing upon areas related to meat science that researchers who contribute to this volume can not only update those involved in academia and industry but also promulgate facts that may lead to solutions of meat industry problems and aid in improving the efficiency of various associated industrial processes.

We have chosen to devote *Volume 1* to electrical stimulation in view of the widespread interest in its meat industry applications. Although the classical study by A. Harsham and Fred Deatherage was published in 1951, it was not accepted by the meat industry owing to a number of factors that are discussed in the text. These investigators did, however, lay the groundwork for modern electrical stimulation of carcasses by their detailed studies on the effects of varying current, voltage, frequency, wave forms, and time. The basic information provided by these workers saved a great amount of experimentation by those who subsequently "rediscovered" electrical stimulation.

Another important study that played a key role in the development of electrical stimulation was the simple observation of R. H. Locker, published in 1960, showing that muscle shortening was related to meat tenderness. This study proved to be the basis for the discovery of cold shortening by Locker and Hagyard in 1963, which led to recognition of the need for speeding up glycolysis to prevent cold shortening in

lamb carcasses that were frozen in the prerigor state for export to North American markets from New Zealand.

W. A. Carse, also, at the Meat Industry Research Institute of New Zealand (MIRINZ) published the third landmark paper in 1973 that led others to study electrical stimulation. This was the first study to demonstrate that electrical stimulation accelerated glycolysis and could be used to prevent cold shortening in prerigor meat. This report proved to be the stimulus for all subsequent investigations on electrical stimulation as a means of improving meat quality, and its importance is attested to by the frequency with which it is cited in the voluminous literature on this important subject.

Finally, to put the historical aspects of this subject into perspective, we wish to acknowledge the contribution of B. B. Marsh, formerly of the Meat Industry Research Institute of New Zealand and now of the University of Wisconsin, who, without any prior knowledge of the early work of Harsham and Deatherage, theorized that electrical stimulation might be useful in speeding up glycolysis and thus in preventing cold shortening. He was responsible for stimulating W. A. Carse to initiate his most important investigation. As a final note, one of the editors (A. M. Pearson) publicly acknowledges having delayed Mr. Carse in this most important study while he worked on less promising methods for speeding up glycolysis during the co-editors' stay at MIRINZ in 1971–1972.

A. M. Pearson T. R. Dutson

REFERENCES

CARSE, W. A. 1973. Meat quality and the acceleration of postmortem glycolysis by electrical stimulation. J. Food Technol. 8, 163.

HARSHAM, A. and DEATHERAGE, F. 1951. Tenderization of meat. U.S. Pat. 2,544,681. March 13.

LOCKER, R. H. 1960. Degree of muscular contraction as a factor in the tenderness of beef. Food Res. 25, 304.

LOCKER, R. H. and HAGYARD, C. J. 1963. A cold shortening effect in beef muscles. J. Sci. Food Agric. 14, 787.

Related AVI Books

BASIC FOOD CHEMISTRY, 2nd Edition

Lee

COLD AND FREEZER STORAGE MANUAL, 2nd Edition Hallowell

COMMERCIAL CHICKEN PRODUCTION MANUAL, 3rd Edition North

DIGESTIVE PHYSIOLOGY & METABOLISM IN RUMINANTS
Ruckebusch and Thivend

ENCYCLOPEDIA OF FOOD SCIENCE

Peterson and Johnson

ENCYCLOPEDIA OF FOOD TECHNOLOGY

Johnson and Peterson

FOOD ANALYSIS THEORY & PRACTICE, Revised Edition Pomeranz and Meloan

FOOD PRODUCTS FORMULARY SERIES, Vol. 1-4

FUNDAMENTALS OF FOOD FREEZING

Desrosier and Tressler

LIVESTOCK AND MEAT MARKETING, 2nd Edition McCoy

MEAT HANDBOOK, 4th Edition

Levie

PHYSICAL PROPERTIES OF FOODS

Peleg and Bagley

PROCESSED MEATS, 2nd Edition

Pearson and Tauber

PROTEIN QUALITY IN HUMANS: Assessment and In Vitro Estimation

Bodwell, Adkins, Hopkins

SOURCE BOOK OF FOOD ENZYMOLOGY

Schwimmer

STATISTICAL METHODS FOR FOOD AND AGRICULTURE

Bender, Douglass, Kramer

SWINE PRODUCTION AND NUTRITION

Pond and Maner

THE PSYCHOBIOLOGY OF HUMAN FOOD SELECTION Barker

Contents

Contributors Preface		ix xi
	A Sad Story: New Technology Meant Poorer Quality The Relationship Between Contraction and Toughness Toughening Lamb Carcasses in Blast Freezers Adding Insult to Injury: Thaw Shortening The Cold-Shortening Response The Thaw-Shortening Response The Biochemical Basis for Cold and Thaw Shortening Prevention of Cold or Thaw Shortening Some Doubts on the Relationship Between Shortening and Toughness A Structural Basis for Cold Toughening and a New Theory of Meat Tenderness Conclusion References	2 3 6 8 10 13 14 19 26 29 38 40
2	Postmortem Conditioning of Meat T. R. Dutson and A. M. Pearson	45
	Cold Toughening High Temperature Conditioning Cooler Conditioning Electrical Stimulation Summary References	47 59 63 64 65 66

V

vi CONTENTS

3	Electrical Stimulation: Its Early Development in New Zealand B. B. Chrystall and C. E. Devine	73
	Rigor Mortis Toughness Electrical Stimulation	76 77 82
	Summary Acknowledgments References	114 115 115
4	Effects of Electrical Stimulation on Meat Quality, Color, Grade, Heat Ring, and Palatability G. C. Smith	121
	Tenderness Flavor Lean Color Heat Ring Prevention Marbling and Quality Grade Retail Caselife Processing Properties Low- vs High-voltage Electrical Stimulation	128 140 141 142 143 146 147 148
5	Implementation by the Packing Industry References Use of Electrical Stimulation for Hot Boning of Meat H. R. Cross and S. C. Seideman	149 153 159
	History of Hot Boning Research Electrical Stimulation and Hot Boning Water Holding Capacity Appearance Properties Microbiology Cooking Prerigor Muscle Utilization of Hot Boning Meat for the Production of Ground Beef Why Hasn't Industry Accepted Hot Boning? Economic Implications of Hot Boning Conclusions References	161 164 168 172 173 175 176 177 178 180
6	Scientific Basis for Electrical Stimulation A. M. Pearson and T. R. Dutson	185
	Structure of Muscle Energy Changes in Prerigor Muscle Basic Causes of Cold Shortening Other Gains from Electrical Stimulation Summary References	186 196 198 206 215 215

7	Industrial Applications of Electrical Stimulation J. W. Savell	219
	Industry Interest in Electrical Stimulation Electrical Stimulation Equipment	$\frac{220}{222}$
	Installations of Electrical Stimulators Within the Slaughter-	
	Dressing Sequence	231
	Electrical Parameters	232
	Safety, Installation, and Sanitation	233 234
	Trade Names and Promotion of Electrically Stimulated Beef	234
	Industry Adoption of Electrical Stimulation	234
	Summary Acknowledgments	235
	References	236
8	Cold Storage Energy Aspects of Electrically Stimulated	
	Hot-boned Meat	237
	R. L. Henrickson and A. Asghar	
	Technologies of Hot Carcass Processing	238
	Meat Yield and Losses	239
	Quality Characteristics of Meat	240
	Tenderness of Hot- and Cold-boned Meat	241
	High Temperature Conditioning and Delay in Chilling	242
	Electrical Stimulation	243
	Innovation in Carcass Cutting	244
	Functional Properties of Hot-boned Meat	245
	Meat Curing	248
	Microbiology of Hot- and Cold-boned Meat	248
	Energy Conservation	250
	Comparison of Energy Consumption During Chilling of Beef by	054
	Conventional and Hot Boning Methods	$\frac{254}{260}$
	Effect of Plant Location on Transportation Energy	260 266
	Industry Impediments	267
	Summary References	268
9	Electrical-Stimulation Research: Present Concepts and	
J	Future Directions	277
	B. Bruce Marsh	2
	General Considerations	279
	Specific Aspects	285
	Conclusions	303
	References	303
Index		307

Cold-induced Toughness of Meat

R. H. Locker¹

A Sad Story: New Technology Meant Poorer Quality
The Relationship Between Contraction and Toughness
Toughening Lamb Carcasses in Blast Freezers
Adding Insult to Injury: Thaw Shortening
The Cold-Shortening Response
The Thaw-Shortening Response
The Biochemical Basis for Cold and Thaw Shortening
Prevention of Cold or Thaw Shortening
Some Doubts on the Relationship Between Shortening and
Toughness
A Structural Basis for Cold Toughening and a New Theory
of Meat Tenderness
Conclusion
References

Before 1960, ideas about meat tenderness tended to be dominated by the role of connective tissue, of which the quantity, quality, and arrangement were held to be important (Ramsbottom *et al.* 1945). There is still no reason to doubt this judgment. The improvement in tenderness on aging, without much apparent change in the connective tissue, might perhaps have been expected to direct more attention to the myofibrillar component. However, in the late 1950s, the time was only just ripe for serious study of the myofibril. Acceptance of the sliding filament theory of muscular contraction was a recent event in muscle biology. The power of electron microscopy was making an impact in that field but had barely touched meat science. However, it was not so much these exciting developments that led to a new interest in the myofibrillar contribution to toughness, but a much more mundane observation.

In 1958, I was trying to demonstrate proteolysis during the aging process and having little success. In the course of the work, I examined, by phase contrast microscopy, homogenates from a wide range of beef muscles, which had gone into rigor on the carcass under normal abattoir condi-

¹Meat Industry Research Institute of New Zealand, P.O. Box 617, Hamilton, New Zealand.

tions. I was struck by the wide range of sarcomere lengths within and between muscles (Locker 1959). Could this be a factor in meat tenderness, and if so, why had not someone considered it before? Some simple experiments on psoas muscle (in which the contribution of connective tissue is minimal) showed that shortening induced by excision or partial excision after dressing led to pronounced toughening (Locker 1960). Not long afterward, again as a chance observation in work directed to another purpose, I found that excised beef muscles shortened markedly when allowed to go into rigor at 2°C (Locker and Hagyard 1963). These latter two papers, based on quite primitive experiments, were published with hesitation and with the nagging doubt that surely someone must have published such easily observable facts before. Curiously, it seems that it was not so. The two papers have in the long run far exceeded their writer's original estimate of their worth. Taken together, they have opened up a new field in meat science: the relationship of tenderness, contraction, and cold, and have led to a new emphasis on the role of the myofibril.

For this laboratory, then in its formative years, these findings could not have come at a more opportune time. They proved immediately relevant to the first technical challenge offered by industry: the solution of a toughness problem of national significance to our frozen lamb trade. Solving this problem set the course of research here for the next decade and even to the present. Exploring the effects of rigor temperature on contraction state and tenderness was undertaken with vigor by other workers at this institute simultaneously with the search for a practical solution. This has only now reached a satisfactory conclusion in the technique of accelerated conditioning by electrical stimulation. In that period, cold shortening has become a matter of interest to research centers and meat industries in many other places.

A SAD STORY: NEW TECHNOLOGY MEANT POORER QUALITY

Mechanical refrigeration made its first impact on international meat trading in the transatlantic run and soon extended to Australia. New Zealand was not far behind; in fact, 1982 marks the centenary of the first shipment of frozen mutton to London in the sailing ship *Dunedin*. For a young colony with limited resources, it was a godsend. Where previously only the durable products of animal husbandry such as wool, hides, and tallow had been exportable, the carcass had suddenly acquired a value in the receptive markets of industrial Britain. Over a century, the frozen meat trade increased in volume until it became, as it remains, our largest earner of overseas funds. In this trade, lamb still dominates as the meat animal ideally suited to a grassland economy. Conveniently, it harvests the annual flush of pasture without the need for wintering over. Although

not the largest producer, New Zealand is the largest exporter of lamb, and by reason of its distance from the market, the carcasses travel almost exclusively in frozen form.

The end of the second world war saw a rapid increase in production, due largely to the development of aerial topdressing of hill country with superphosphate. In the freezing works (packinghouses), the old freezers soon became inadequate for the swollen throughput (usually more than 10,000 head per day and in some works more than 20,000). The old freezers were steadily replaced by new blast freezers. The old technology involved hanging lambs overnight on a ventilated cooling floor to reduce the heat and moisture load on the freezers, to which they were consigned next morning. Carcasses were then frozen slowly beneath grids of brine pipes. The new technology meant that lamb carcasses, sometimes straight from the scales, and never more than a few hours postmortem, were subjected to rapid freezing. The new situation was therefore an extreme one, where small carcasses were subjected to powerful blasts of very cold air, resulting in abnormally high rates of chilling and freezing. Since it is generally true that quick freezing is best for foods, it might have been expected that quality would have improved. Quite the reverse occurred.

About 1960, complaints from Britain of toughness in New Zealand lamb became sufficiently persistent to cause the New Zealand Meat Producers' Board to call for a scientific assessment. It was expected that this would rebut such claims and reestablish our good reputation. However, the very first experiment showed the complaints to be justified and implicated the new freezing technology. Lambs processed in the pre-war manner were found to be invariably tender, while blast-frozen lambs could be tender or very tough or anywhere in between. It became obvious at this point that the observations described in the introduction to this chapter were likely to provide an explanation, and intense study began along these lines. Not long afterward, our small but growing exports to the United States met with resistance for the same reasons, and a solution became urgent. At the time, the only solution seemed to be to hold the carcasses before entry to the freezer. Here freezing works found themselves in a dilemma because most of the cooling floors had vanished. Deemed no longer necessary, they had provided the most obvious space to build the new blast freezers. So the search for alternative solutions began, and that story will be part of the substance of this chapter.

THE RELATIONSHIP BETWEEN CONTRACTION AND TOUGHNESS

The original paper on this relationship (Locker 1960) was based on rather primitive experiments and failed to show its true subtlety. This was revealed by the work of Marsh and Leet (1966A,B) using the cold effect to

4 R. H. LOCKER

set beef neck muscles at different lengths, followed by shearing of the cooked material. The curve relating shear force to shortening (Fig. 1.1) showed distinct phases. Toughness scarcely increased in the contraction range of 0–20%, but rose steeply from 20 to 40% and then declined as sharply from 40 to 60%. This relationship has been confirmed on a number of occasions since (Davey *et al.* 1967, 1976).

The dramatic decrease in toughness with extreme shortening is at first sight surprising, but appears to have a perfectly adequate explanation. Micrographs show that such severe contractions are not uniform. Intense nodes of contraction alternate with zones which are stretched and torn (Marsh *et al.* 1974). The muscle has in fact tenderized itself by tearing up its own structure. The tissue may be regarded as a mixture of toughened and self-tenderized fibers, the latter becoming progressively more important as shortening increases. This region of the curve is not normally

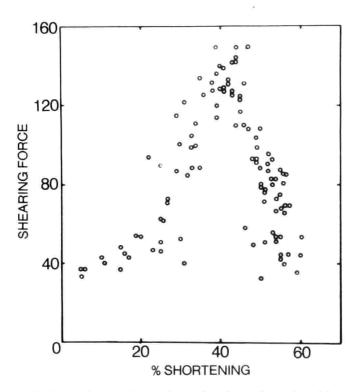


FIG. 1.1. Relative tenderness in relation to the shortening induced by transfer of samples from room temperature to 2°C at intervals during rigor onset. Cold shortening as percentage initial excised length.

Reprinted from J. Food Sci., Marsh and Leet (1966B) 31:455. Copyright by Institute of Food Technologists.