



国家出版基金项目  
NATIONAL PUBLICATION FOUNDATION

## 中外物理学精品书系

引进系列 · 51

# Laser Precision Microfabrication 激光精确微加工

(影印版)

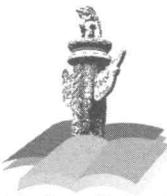
[日] 杉冈幸次 (K. Sugioka)

[加拿大] 梅乌涅尔 (M. Meunier) 主编

[美] 皮凯 (A. Piqué)



北京大学出版社  
PEKING UNIVERSITY PRESS



国家出版基金项目  
NATIONAL PUBLICATION FOUNDATION

## 中外物理学精品书系

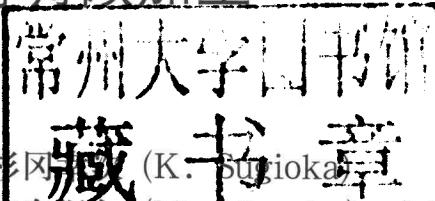
引进系列 · 51

# Laser Precision Microfabrication

激光精确微加工

(影印版)

〔日〕 杉冈 勤 (K. Sugiyama)  
〔加拿大〕 梅乌涅尔 (M. Meunier) 主编  
〔美〕 皮凯 (A. Piqué)



北京大学出版社  
PEKING UNIVERSITY PRESS

著作权合同登记号 图字:01-2014-2182

图书在版编目(CIP)数据

激光精确微加工 = Laser precision microfabrication: 英文/(日)杉冈幸次,(加)梅乌涅尔(Meunier, M.), (美)皮凯(Pique, A.)主编. —影印本. —北京:北京大学出版社, 2014. 10

(中外物理学精品书系)

ISBN 978-7-301-24828-7

I. ①激… II. ①杉… ②梅… ③皮… III. ①激光加工—英文  
IV. ①TG665

中国版本图书馆 CIP 数据核字(2014)第 216944 号

Reprint from English language edition:

*Laser Precision Microfabrication*

by Koji Sugioka, Michel Meunier and Alberto Piqué

Copyright © 2010 Springer Berlin Heidelberg

Springer Berlin Heidelberg is a part of Springer Science+Business Media

All Rights Reserved

"This reprint has been authorized by Springer Science & Business Media for distribution in China Mainland only and not for export therefrom."

书 名: **Laser Precision Microfabrication(激光精确微加工)(影印版)**

著作责任编辑: [日] 杉冈幸次(K. Sugioka) [加拿大] 梅乌涅尔(M. Meunier)  
[美] 皮凯(A. Piqué) 主编

责任编辑: 刘 喻

标准书号: ISBN 978-7-301-24828-7/O · 1005

出版发行: 北京大学出版社

地 址: 北京市海淀区成府路 205 号 100871

网 址: <http://www.pup.cn>

新 浪 微 博: @北京大学出版社

电 子 信 箱: [zupup@pup.cn](mailto:zupup@pup.cn)

电 话: 邮购部 62752015 发行部 62750672 编辑部 62752038 出版部 62754962

印 刷 者: 北京中科印刷有限公司

经 销 者: 新华书店

730 毫米×980 毫米 16 开本 22.75 印张 434 千字

2014 年 10 月第 1 版 2014 年 10 月第 1 次印刷

定 价: 91.00 元

---

未经许可,不得以任何方式复制或抄袭本书之部分或全部内容。

版权所有,侵权必究

举报电话:010-62752024 电子信箱:[fd@pup.pku.edu.cn](mailto:fd@pup.pku.edu.cn)

# “中外物理学精品书系”

## 编 委 会

主任：王恩哥

副主任：夏建白

编 委：(按姓氏笔画排序，标 \* 号者为执行编委)

王力军	王孝群	王 牧	王鼎盛	石 端
田光善	冯世平	邢定钰	朱邦芬	朱 星
向 涛	刘 川*	许宁生	许京军	张 酣*
张富春	陈志坚*	林海青	欧阳钟灿	周月梅*
郑春开*	赵光达	聂玉昕	徐仁新*	郭 卫*
资 剑	龚旗煌	崔 田	阎守胜	谢心澄
解士杰	解思深	潘建伟		

秘 书：陈小红

## 序 言

物理学是研究物质、能量以及它们之间相互作用的科学。她不仅是化学、生命、材料、信息、能源和环境等相关学科的基础，同时还是许多新兴学科和交叉学科的前沿。在科技发展日新月异和国际竞争日趋激烈的今天，物理学不仅囿于基础科学和技术应用研究的范畴，而且在社会发展与人类进步的历史进程中发挥着越来越关键的作用。

我们欣喜地看到，改革开放三十多年来，随着中国政治、经济、教育、文化等领域各项事业的持续稳定发展，我国物理学取得了跨越式的进步，做出了很多为世界瞩目的研究成果。今日的中国物理正在经历一个历史上少有的黄金时代。

在我国物理学科快速发展的背景下，近年来物理学相关书籍也呈现百花齐放的良好态势，在知识传承、学术交流、人才培养等方面发挥着无可替代的作用。从另一方面看，尽管国内各出版社相继推出了一些质量很高的物理教材和图书，但系统总结物理学各门类知识和发展，深入浅出地介绍其与现代科学技术之间的渊源，并针对不同层次的读者提供有价值的教材和研究参考，仍是我国科学传播与出版界面临的一个极富挑战性的课题。

为有力推动我国物理学研究、加快相关学科的建设与发展，特别是展现近年来中国物理学者的研究水平和成果，北京大学出版社在国家出版基金的支持下推出了“中外物理学精品书系”，试图对以上难题进行大胆的尝试和探索。该书系编委会集结了数十位来自内地和香港顶尖高校及科研院所的知名专家学者。他们都是目前该领域十分活跃的专家，确保了整套丛书的权威性和前瞻性。

这套书系内容丰富，涵盖面广，可读性强，其中既有对我国传统物理学发展的梳理和总结，也有对正在蓬勃发展的物理学前沿的全面展示；既引进和介绍了世界物理学研究的发展动态，也面向国际主流领域传播中国物理的优秀专著。可以说，“中外物理学精品书系”力图完整呈现近现代世界和中国物理

科学发展的全貌,是一部目前国内为数不多的兼具学术价值和阅读乐趣的经典物理丛书。

“中外物理学精品书系”另一个突出特点是,在把西方物理的精华要义“请进来”的同时,也将我国近现代物理的优秀成果“送出去”。物理学科在世界范围内的重要性不言而喻,引进和翻译世界物理的经典著作和前沿动态,可以满足当前国内物理教学和科研工作的迫切需求。另一方面,改革开放几十年来,我国的物理学研究取得了长足发展,一大批具有较高学术价值的著作相继问世。这套丛书首次将一些中国物理学者的优秀论著以英文版的形式直接推向国际相关研究的主流领域,使世界对中国物理学的过去和现状有更多的深入了解,不仅充分展示出中国物理学研究和积累的“硬实力”,也向世界主动传播我国科技文化领域不断创新的“软实力”,对全面提升中国科学、教育和文化领域的国际形象起到重要的促进作用。

值得一提的是,“中外物理学精品书系”还对中国近现代物理学科的经典著作进行了全面收录。20世纪以来,中国物理界诞生了很多经典作品,但当时大都分散出版,如今很多代表性的作品已经淹没在浩瀚的图书海洋中,读者们对这些论著也都是“只闻其声,未见其真”。该书系的编者们在这方面下了很大工夫,对中国物理学科不同时期、不同分支的经典著作进行了系统的整理和收录。这项工作具有非常重要的学术意义和社会价值,不仅可以很好地保护和传承我国物理学的经典文献,充分发挥其应有的传世育人的作用,更能使广大物理学人和青年学子切身体会我国物理学研究的发展脉络和优良传统,真正领悟到老一辈科学家严谨求实、追求卓越、博大精深的治学之美。

温家宝总理在2006年中国科学技术大会上指出,“加强基础研究是提升国家创新能力、积累智力资本的重要途径,是我国跻身世界科技强国的必要条件”。中国的发展在于创新,而基础研究正是一切创新的根本和源泉。我相信,这套“中外物理学精品书系”的出版,不仅可以使所有热爱和研究物理学的人们从中获取思维的启迪、智力的挑战和阅读的乐趣,也将进一步推动其他相关基础科学更好更快地发展,为我国今后的科技创新和社会进步做出应有的贡献。

“中外物理学精品书系”编委会 主任

中国科学院院士,北京大学教授

王恩哥

2010年5月于燕园

Koji Sugioka  
Michel Meunier  
Alberto Piqué  
Editors

# Laser Precision Microfabrication

With 158 Figures



Springer

# Preface

The use of lasers in materials processing, machining, diagnostics, and medical applications is a rapidly growing area of research. The main driving force behind this research is that lasers can provide unique solutions in materials processing, offer the ability to manufacture otherwise unattainable devices, and yield cost-effective solutions to complex manufacturing processes. In particular, recent advances in short-pulse and short-wavelength beams have stimulated research into laser precision microfabrication (LPM) in the fields of electronics, optoelectronics, micro- and nanomachining, new materials synthesis, and medical and biological applications.

In view of the impact of LPM, The Japan Laser Processing Society (JLPS) organized the inaugural International Symposium on Laser Precision Microfabrication (LPM 2000) in 2000 in Omiya, Saitama, Japan. The aim of this symposium was to provide a forum where leading experts, end users, and vendors can congregate to discuss both fundamental and practical aspects of LPM. It has grown in strength through successive conferences held annually in Singapore (2001), Osaka, Japan (2002), Munich, Germany (2003), Nara, Japan (2004), Williamsburg, USA (2005), Kyoto, Japan (2006), Vienna, Austria (2007), Quebec, Canada (2008), Kobe, Japan (2009), and Stuttgart, Germany (2010) and it is now recognized as one of the biggest and most important events in the field of laser microprocessing. The numbers of participants as well as papers presented continue to increase year by year due to expansion of the range of laser applications in both fundamental and practical research.

This book was primarily planned to introduce key papers presented at recent LPM symposia. However, we felt that its scope should be broadened to provide readers with more comprehensive information on the state of the art and future prospects of LPM. The book consists of 13 chapters covering a broad range of topics in LPM, introduced by internationally recognized experts in the field, most of whom are involved in the committee of the LPM symposia. It includes an overview of LPM (Chap. 1), theory and simulation (Chaps. 2 and 8), laser devices and optical systems for LPM (Chap. 3), fundamentals of laser–matter interaction (Chap. 4), beam shaping techniques (Chap. 5), biomedical applications (Chap. 6), nanotechnology (Chaps. 7 and 8), relevant processing techniques such as surface modification, micromachining, and laser-induced forward transfer (LIFT) (Chaps. 4, 9, and 10–12), and practical applications (Chap. 13).

We believe that this book offers a comprehensive review of LPM, which will be used not only by researchers and engineers already working in the field, but also by students and young scientists who plan to work in this area of research in the future. Last but not least, we would like to thank all of the chapter contributors for their great efforts and kind cooperation in editing this book.

Saitama, Montréal, Washington  
April 2010

Koji Sugioka  
Michel Meunier  
Alberto Piqué

## Contributors

**Craig B. Arnold** Department of Mechanical and Aerospace Engineering, Princeton Institute for Science and Technology of Materials, Princeton University, Princeton, NJ 08544, USA, cbarnold@princeton.edu

**Thomas Baumert** Institut für Physik and CINSaT, Universität Kassel, 34132 Kassel, Germany, baumert@physik.uni-kassel.de

**Sébastien Besner** Laser Processing Laboratory, Canada Research Chair in Laser Micro/nano Engineering of Materials, Department of Engineering Physics, École Polytechnique de Montréal, CP6079, Succ. Centre-ville, Montréal, QC, H3C 3A7, Canada, sebastien.besner@polymtl.ca

**Matthew S. Brown** Department of Mechanical and Aerospace Engineering, Princeton Institute for Science and Technology of Materials, Princeton University, Princeton, NJ 08544, USA, msbrown@princeton.edu

**Magdalena Forster** Department of Physical Chemistry, University of Vienna, Währinger Strasse 42, A-H1090 Vienna, Austria, magdalena.forster@univie.ac.at

**Henry Helvajian** Physical Sciences Laboratory, The Aerospace Corporation, MS:M2/241, P.O. Box 92957, Los Angeles, CA 90009, USA, Henry.Helvajian@aero.org

**Ingolf V. Hertel** Max Born Institute for Nonlinear Optics and Short Pulse Spectroscopy, 12489 Berlin, Germany, hertel@mbi-berlin.de  
and  
Fachbereich Physik, Freie Universität Berlin, 14195 Berlin, Germany

**Jürgen Ihlemann** Laser-Laboratory Goettingen, Germany, juergen.ihlemann@llg-ev.de

**Wolfgang Kautek** Department of Physical Chemistry, University of Vienna, Währinger Strasse 42, A-H1090 Vienna, Austria, wolfgang.kautek@univie.ac.at

**Rainer Kling** Laser Zentrum Hannover e.V, Germany, r.kling@lzh.de

**Laurent J. Lewis** Département de Physique et Regroupement Québécois sur les Matériaux de Pointe (RQMP), Université de Montréal, C.P. 6128, Succursale Centre-Ville, Montréal, (Québec), Canada H3C 3J7,  
Laurent.Lewis@UMontreal.CA

**Michel Meunier** Laser Processing Laboratory, Canada Research Chair in Laser Micro/nano- Engineering of Materials, Department of Engineering Physics, École Polytechnique de Montréal, CP6079, Succ. Centre-ville, Montréal, QC, H3C 3A7, Canada, michel.meunier@polymtl.ca

**Anas Moalem** Laser Zentrum Hannover e.V, Germany, a.moalem@lzh.de

**Hiroyuki Niino** National Institute of Advanced Industrial Science and Technology (AIST), Tsukuba, Ibaraki 305-8565 Japan, niino.hiro@aist.go.jp

**Stefan Nolte** Institute of Applied Physics, Friedrich-Schiller-University Jena, Max-Wien-Platz 1, 07743 Jena, Germany, stefan.nolte@uni-jena.de

**Andreas Ostendorf** Lehrstuhl für Laseranwendungstechnik und Meßsysteme, Ruhr-Universität Bochum, Germany, Andreas.Ostendorf@ruhr-uni-bochum.de

**Danny Perez** Theoretical Division T-1, Los Alamos National Laboratory, MS B-268, Los Alamos, NM 87545, USA, danny\_perez@lanl.gov

**Alberto Piqué** Materials Science and Technology Division, US Naval Research Laboratory, Washington, DC 20375, USA, pique@nrl.navy.mil

**Razvan Stoian** Laboratoire Hubert Curien, UMR 5516 CNRS, Université de Lyon, Université Jean Monnet, 42000 Saint Etienne, France, razvan.stoian@univ-st-etienne.fr

**Koji Sugioka** Laser Technology Laboratory, RIKEN – Advanced Science Institute, Wako, Saitama 351-0198, Japan, ksugioka@riken.jp

**Oliver Suttmann** Laser Zentrum Hannover e.V, Germany, o.suttmann@lzh.de

**Kunihiro Washio** Paradigm Laser Research Limited, Machida, Tokyo, 195-0072 Japan, k-washio@paradigm-laser-research.jp

**Wataru Watanabe** Photonics Research Institute, National Institute of Advanced Science and Technology (AIST), Higashi 1-1-1, Tsukuba, Ibaraki, 305-8565 Japan, wataru.watanabe@aist.go.jp

**Matthias Wollenhaupt** Institut für Physik and CINSaT, Universität Kassel, 34132 Kassel, Germany, wollenhaupt@physik.uni-kassel.de

# Contents

<b>1</b>	<b>Process Control in Laser Material Processing for the Micro and Nanometer Scale Domains .....</b>	1
	Henry Helvajian	
1.1	Introduction .....	1
1.2	Laser Processing .....	5
1.2.1	Laser Wavelength .....	7
1.2.2	Laser Power .....	11
1.2.3	Laser Dose .....	13
1.2.4	Laser Beam .....	16
1.2.5	Laser Pulse Temporal Profile .....	19
1.2.6	Pattern Generation .....	23
1.3	Possible Steps Forward .....	26
1.4	Conclusions .....	29
	References .....	30
<b>2</b>	<b>Theory and Simulation of Laser Ablation – from Basic Mechanisms to Applications .....</b>	35
	Laurent J. Lewis and Danny Perez	
2.1	Introduction .....	35
2.2	Basic Physics .....	37
2.2.1	Light-Matter Interaction .....	37
2.2.2	Material Removal from the Target: The Basics of Ablation .....	37
2.3	Ablation in the Thermal Regime .....	38
2.3.1	Thermodynamics .....	38
2.3.2	Conventional Wisdom: Early Theories .....	39
2.3.3	A New Understanding .....	41
2.3.4	Computer Models .....	41
2.3.5	The Femtosecond Regime .....	44
2.3.6	Picosecond Pulses and Beyond .....	49
2.3.7	Molecular Solids .....	50
2.4	Materials Processing .....	53
2.4.1	Nanoparticle Production in Solvents .....	53
2.4.2	Damages and Heat Affected Zones .....	55

2.5	Conclusions and Perspectives .....	58
	References.....	59
<b>3</b>	<b>Laser Devices and Optical Systems for Laser Precision</b>	
	<b>Microfabrication.....</b>	63
	Kunihiro Washio	
3.1	Introduction .....	63
3.2	Laser Devices .....	64
3.2.1	Various Laser Devices from Deep UV and Mid-IR Spectral Region .....	64
3.2.2	Diode-Pumped High-Brightness Continuous Wave Solid-State Lasers .....	67
3.2.3	Q-Switching and Cavity Dumping .....	70
3.2.4	Picosecond and Femtosecond, Ultrafast Pulsed Laser Oscillators and Amplifiers .....	72
3.3	Optical Systems .....	77
3.3.1	Optical Components for Modification and Control of Laser Beams .....	77
3.3.2	Optical Systems for Beam Shape Transformation .....	78
3.3.3	Galvanometer-Based Optical Scanners .....	81
3.3.4	Spatial Light Modulators .....	82
3.3.5	Nonlinear-Optical Systems for Harmonic Generation .....	83
3.3.6	Optical Systems for Beam Characterization and Process Monitoring .....	84
3.4	Summary .....	86
	References.....	86
<b>4</b>	<b>Fundamentals of Laser-Material Interaction and Application to Multiscale Surface Modification .....</b>	91
	Matthew S. Brown and Craig B. Arnold	
4.1	Introduction .....	91
4.2	Fundamentals of Laser Surface Processing .....	92
4.2.1	Light Propagation in Materials .....	92
4.2.2	Energy Absorption Mechanisms .....	94
4.2.3	The Heat Equation .....	96
4.2.4	Material Response .....	98
4.3	Laser Surface Processing Applications .....	101
4.4	Case Study I: Surface Texturing for Enhanced Optical Properties .....	104
4.5	Case Study II: Surface Texturing for Enhanced Biological Interactions .....	110
4.6	Conclusions .....	116
	References.....	117

<b>5 Temporal Pulse Tailoring in Ultrafast Laser Manufacturing Technologies .....</b>	121
Razvan Stoian, Matthias Wollenhaupt, Thomas Baumert, and Ingolf V. Hertel	
5.1 Introduction .....	121
5.2 Fundamental and Technical Aspects of Pulse Shaping .....	123
5.2.1 Basics of Ultrashort Laser Pulses.....	123
5.2.2 Frequency Domain Manipulation (Mathematical Formalism).....	123
5.2.3 Analytical Phase Functions Relevant to Material Processing .....	127
5.2.4 Pulse Shaping in the Spatial Domain.....	130
5.2.5 Experimental Implementations for Temporal Pulse Shaping .....	130
5.2.6 Optimization Strategies .....	132
5.3 Material Interaction with Temporally Shaped Pulses .....	133
5.3.1 Control of Laser-Induced Primary Excitation Events .....	133
5.3.2 Engineered Thermodynamic Phase-Space Trajectories ..	135
5.3.3 Refractive Index Engineering by Temporally Tailored Pulses .....	139
5.4 Conclusion and Perspectives .....	141
References.....	142
<b>6 Laser Nanosurgery, Manipulation, and Transportation of Cells and Tissues .....</b>	145
Wataru Watanabe	
6.1 Introduction .....	145
6.2 Laser Direct Surgery .....	146
6.2.1 Nanosurgery with a Focused Laser Beam in the Ultraviolet and Visible Region.....	146
6.2.2 Femtosecond Laser Surgery .....	147
6.3 Nanoparticles and Chromophore-Assisted Manipulation and Processing.....	153
6.3.1 Chromophore-Assisted Laser Inactivation .....	153
6.3.2 Plasmonic Nanosurgery .....	154
6.4 Laser Manipulation and Transport of Cells and Tissues .....	154
6.4.1 Optical Tweezers .....	154
6.4.2 Laser Transport of Cells .....	155
6.5 Application of Laser-Induced ShockWaves and Mechanical Waves .....	155
6.5.1 Targeted Gene Transfection by Laser-Induced Mechanical Waves .....	155
6.5.2 Femtosecond Laser-Induced ShockWave in Liquid .....	156
6.6 Laser-Induced Stimulation .....	157

6.7	Fabrication of Microfluidic Channels and Scaffolds .....	158
6.8	Summary and Conclusions .....	159
	References.....	159
<b>7</b>	<b>Laser Synthesis of Nanomaterials .....</b>	<b>163</b>
	Sébastien Besner and Michel Meunier	
7.1	Introduction .....	163
7.2	General Principles of Laser Based Synthesis of Nanomaterials .....	164
7.2.1	Nanosecond Pulsed Laser Ablation .....	165
7.2.2	Ultrafast Laser Ablation .....	166
7.3	Synthesis of Nanomaterials Based on Laser Ablation of a Bulk Target .....	168
7.4	Laser Ablation in Vacuum/Gas Environment.....	171
7.5	Laser Ablation in Liquids: Formation of Colloidal Nanoparticles.....	173
7.5.1	Ablation Mechanisms .....	173
7.5.2	Effect of Laser Parameters .....	176
7.5.3	Effect of Stabilizing Agents .....	177
7.5.4	Process Model .....	179
7.6	Synthesis of Nanomaterials Based on Laser Interaction with Micro/Nanomaterials .....	180
7.7	Conclusions and Perspective .....	182
	References.....	183
<b>8</b>	<b>Ultrafast Laser Micro- and Nanostructuring.....</b>	<b>189</b>
	Wolfgang Kautek and Magdalena Forster	
8.1	Introduction .....	190
8.2	Theoretical Background .....	190
8.2.1	Dielectrics .....	191
8.2.2	Metals .....	194
8.2.3	Thermodynamic Approach .....	195
8.3	Recent Results .....	198
8.3.1	Top-Down Approaches to Nanostructures .....	198
8.3.2	Thin Film Ablation .....	199
8.3.3	Incubation Phenomena .....	201
8.3.4	Bottom-Up Approaches to Nanostructures .....	203
8.3.5	Biogenetic Materials .....	204
8.4	Outlook .....	206
8.4.1	Recent Instrumental Developments .....	206
8.4.2	Nanostructuring in the Nearfield .....	208
8.5	Summary .....	209
	References.....	209

<b>9</b>	<b>3D Fabrication of Embedded Microcomponents .....</b>	215
	Koji Sugioka and Stefan Nolte	
9.1	Introduction .....	215
9.2	Principles of Internal Processing .....	216
9.3	Refractive Index Modification.....	217
9.3.1	Advantages of Femtosecond Laser in Photonic Device Fabrication .....	217
9.3.2	Optical Waveguide Writing .....	218
9.3.3	Fabrication of Photonic Devices.....	220
9.3.4	Fabrication of Fiber Bragg Gratings (FBGs) .....	223
9.4	Formation of 3D Hollow Microstructures .....	225
9.4.1	Direct Ablation in Water .....	225
9.4.2	Internal Modification Followed by Wet Etching .....	226
9.5	3D Integration of Microcomponents .....	228
9.6	Beam Shaping for Fabrication of 3D Microcomponents.....	231
9.7	Summary .....	233
	References.....	234
<b>10</b>	<b>Micromachining and Patterning .....</b>	239
	Jürgen Ihlemann	
10.1	Introduction .....	239
10.2	Direct Writing .....	240
10.3	Micro Fluidics.....	241
10.4	Gratings .....	243
10.5	Diffractive Optical Elements .....	245
10.6	Micro Lenses/Lens Arrays .....	246
10.7	Patterning of Layers .....	249
10.8	Dielectric Masks .....	252
10.9	Two Step Processing of Layers: Ablation + Oxidation.....	253
10.10	Summary and Outlook .....	255
	References.....	256
<b>11</b>	<b>Laser Transfer Techniques for Digital Microfabrication .....</b>	259
	Alberto Piqué	
11.1	Introduction .....	259
11.2	Lasers in Digital Microfabrication .....	261
11.3	Origins of Laser Forward Transfer .....	262
11.3.1	Early Work in Laser-Induced Forward Transfer .....	262
11.3.2	Transferring Metals and Other Materials with LIFT .....	264
11.3.3	Fundamental Limitations of the Basic LIFT Approach .....	265
11.4	Evolution of Laser Forward Transfer Techniques .....	265
11.4.1	The Role of the Donor Substrate .....	266
11.4.2	Development of Multilayered Ribbons and Dynamic Release Layers .....	267

11.4.3	LIFT with Ultra-Short Laser Pulses .....	269
11.4.4	Laser Transfer of Composite or Matrix-Based Materials .....	270
11.4.5	Laser Transfer of Rheological Systems .....	271
11.4.6	Jetting Effects .....	273
11.4.7	Laser Transfer of Entire Devices .....	274
11.4.8	Recent Variations of the Basic LIFT Process .....	276
11.5	Applications .....	277
11.5.1	Microelectronics.....	277
11.5.2	Sensor and Micropower Generation Devices .....	278
11.5.3	Biomaterials .....	281
11.5.4	Embedded Electronic Circuits .....	283
11.6	The Future of Laser-Based Digital Microfabrication .....	284
11.6.1	Laser Forward Transfer vs. Other Digital Microfabrication Processes .....	285
11.7	Summary .....	286
	References.....	287
12	<b>Hybrid Laser Processing of Transparent Materials .....</b>	293
	Hiroyuki Niino	
12.1	Introduction .....	293
12.2	Multiwavelength Excitation Process .....	294
12.2.1	Principle of Multiwavelength Excitation Process.....	294
12.2.2	Microfabrication of Transparent Materials by Multiwavelength Excitation Process .....	295
12.3	Media Assisted Process .....	297
12.3.1	Classification of Media Assisted Processes .....	297
12.3.2	LIPAA Process .....	299
12.3.3	LIBWE Process .....	302
12.4	Conclusions .....	306
	References.....	307
13	<b>Drilling, Cutting, Welding, Marking and Microforming .....</b>	311
	Oliver Suttmann, Anas Moalem, Rainer Kling, and Andreas Ostendorf	
13.1	Parameter Regimes .....	311
13.1.1	Pulse Duration.....	312
13.1.2	Wavelength .....	314
13.1.3	Beam Quality .....	315
13.1.4	Output Power .....	315
13.2	Drilling .....	316
13.2.1	Laser Drilling Without Relative Movement Between Laser Spot and Workpiece.....	316
13.2.2	Laser Drilling with Relative Movement Between Laser Spot and Workpiece.....	318