SEAFOOD Effects of Technology on Nutrition



GEORGE M. PIGOTT BARBEE W. TUCKER

SEAFOOD

Effects of Technology on Nutrition

GEORGE M. PIGOTT

Institute for Food Science and Technology College of Ocean and Fishery Sciences University of Washington Seattle, Washington

Sea Resources Engineering, Inc. Bellevue, Washington

BARBEE W. TUCKER

Sea Resources Engineering, Inc. Bellevue, Washington

MARCEL DEKKER, INC.

New York and Basel

Library of Congress Cataloging-in-Publication Data

Pigott, George M. Seafood: effects of technology on nutrition / George M. Pigott, Barbee W. Tucker. p. cm. -- (Food science and technology; 39) Includes bibliographical references. ISBN 0-8247-7922-3 1. Seafood. 2. Fisheries processing. I. Tucker, Barbee W. II. Title. III. Series. TX385.P54 1990 664'.949--dc20 90-3164 CIP

This book is printed on acid-free paper.

Copyright © 1990 by MARCEL DEKKER, INC. All Rights Reserved

Neither this book nor any part may be reproduced or transmitted in any form or by any means, electronic or mechanical, including photocopying, microfilming, and recording, or by any information storage and retrieval system, without permission in writing from the publisher.

MARCEL DEKKER, INC. 270 Madison Avenue, New York, New York 10016

Current printing (last digit): 10 9 8 7 6 5 4 3 2 1

PRINTED IN THE UNITED STATES OF AMERICA

SEAFOOD

.

FOOD SCIENCE AND TECHNOLOGY

A Series of Monographs, Textbooks, and Reference Books

Editorial Board

Owen R. Fennema University of Wisconsin–Madison

Gary W. Sanderson Universal Foods Corporation

Pieter Walstra Wageningen Agricultural University Marcus Karel Massachusetts Institute of Technology

Steven R. Tannenbaum Massachusetts Institute of Technology

John R. Whitaker University of California–Davis

- 1. Flavor Research: Principles and Techniques, R. Teranishi, I. Hornstein, P. Issenberg, and E. L. Wick (out of print)
- 2. Principles of Enzymology for the Food Sciences, John R. Whitaker
- 3. Low-Temperature Preservation of Foods and Living Matter, Owen R. Fennema, William D. Powrie, and Elmer H. Marth
- 4. Principles of Food Science
 Part I: Food Chemistry, edited by Owen R. Fennema
 Part II: Physical Methods of Food Preservation, Marcus Karel, Owen R. Fennema, and Daryl B. Lund
- 5. Food Emulsions, edited by Stig Friberg
- 6. Nutritional and Safety Aspects of Food Processing, edited by Steven R. Tannenbaum
- 7. Flavor Research: Recent Advances, edited by R. Teranishi, Robert A. Flath, and Hiroshi Sugisawa
- 8. Computer-Aided Techniques in Food Technology, edited by Israel Saguy
- 9. Handbook of Tropical Foods, edited by Harvey T. Chan
- 10. Antimicrobials in Foods, edited by Alfred Larry Branen and P. Michael Davidson
- 11. Food Constituents and Food Residues: Their Chromatographic Determination, edited by James F. Lawrence
- 12. Aspartame: Physiology and Biochemistry, edited by Lewis D. Stegink and L. J. Filer, Jr.
- 13. Handbook of Vitamins: Nutritional, Biochemical, and Clinical Aspects, edited by Lawrence J. Machlin
- 14. Starch Conversion Technology, edited by G. M. A. van Beynum and J. A. Roels

- 15. Food Chemistry: Second Edition, Revised and Expanded, edited by Owen R. Fennema
- 16. Sensory Evaluation of Food: Statistical Methods and Procedures, Michael O'Mahony
- 17. Alternative Sweeteners, edited by Lyn O'Brien Nabors and Robert C. Gelardi
- 18. Citrus Fruits and Their Products: Analysis and Technology, S. V. Ting and Russell L. Rouseff
- 19. Engineering Properties of Foods, edited by M. A. Rao and S. S. H. Rizvi
- 20. Umami: A Basic Taste, edited by Yojiro Kawamura and Morley R. Kare
- 21. Food Biotechnology, edited by Dietrich Knorr
- 22. Food Texture: Instrumental and Sensory Measurement, edited by Howard R. Moskowitz
- 23. Seafoods and Fish Oils in Human Health and Disease, John E. Kinsella
- 24. Postharvest Physiology of Vegetables, edited by J. Weichmann
- 25. Handbook of Dietary Fiber: An Applied Approach, Mark L. Dreher
- 26. Food Toxicology, Parts A and B, Jose M. Concon
- 27. Modern Carbohydrate Chemistry, Roger W. Binkley
- 28. Trace Minerals in Foods, edited by Kenneth T. Smith
- 29. Protein Quality and the Effects of Processing, edited by R. Dixon Phillips and John W. Finley
- 30. Adulteration of Fruit Juice Beverages, edited by Steven Nagy, John A. Attaway, and Martha E. Rhodes
- 31. Foodborne Bacterial Pathogens, edited by Michael P. Doyle
- 32. Legumes: Chemistry, Technology, and Human Nutrition, edited by Ruth H. Matthews
- 33. Industrialization of Indigenous Fermented Foods, edited by Keith H. Steinkraus
- 34. International Food Regulation Handbook: Policy Science Law, edited by Roger D. Middlekauff and Philippe Shubik
- 35. Food Additives, edited by A. Larry Branen, P. Michael Davidson, and Seppo Salminen
- 36. Safety of Irradiated Foods, J. F. Diehl
- 37. Omega-3 Fatty Acids in Health and Disease, edited by Robert S. Lees and Marcus Karel
- 38. Food Emulsions, Second Edition, Revised and Expanded, edited by Kåre Larsson and Stig E. Friberg
- 39. Seafood: Effects of Technology on Nutrition, George M. Pigott and Barbee W. Tucker

Other Volumes in Preparation

Food Processing Operations and Scale-up, Kenneth J. Valentas, Leon Levine, and J. Peter Clark

Handbook of Vitamins, Second Edition, Revised and Expanded, edited by Lawrence J. Machlin

Foreword

It is refreshing to find a book such as this that provides a new approach by relating a detailed discussion of handling and processing methods to the nutritional value of food. This is particularly true when the food involved is fish. While there undoubtedly are similar needs to relate processing and handling of agricultural foods to nutrition, the need is much greater when looking at seafoods, especially fish caught in the wild. With agricultural products, most of the factors in growing the particular food product are under the control of the grower, who can provide, for example, proper nutrients in the form of fertilizer. Contrasting to this is the complete lack of such control when fish are taken in the wild, where nutrients picked up by the fish are also completely devoid of control.

The nutritive value of such fish is consequently not subject to control by those who catch the fish. Furthermore, as compared with other food industries, the very large variety of many small processors in the fishing industry may use quite different processing methods. Thus we see that it is of considerably more importance, when one wants information on nutritive value of fish, that detailed information be available on aspects of food technology involved in catching and processing than is the case with growers of agricultural foods.

As described by the authors, this book is aimed at an audience with a very wide range of backgrounds, much greater than is the case with most readers of existing references on nutritional properties

Foreword

of foods other than fish. It is, therefore, of considerable value that the authors have provided an unusually complete index where readers having very wide and differing backgrounds can readily locate the material in which they are interested.

> Maurice E. Stansby National Marine Fisheries Service Northwest and Alaska Fisheries Center Seattle, Washington

Preface

Over many years, as our experience in both academic and commercial phases of the food industry has broadened, we have felt that there is an artificial interface between nutrition and technology. The broad definitions of nutrition, (1) the process by which an organism takes in and assimilates food, (2) anything that nourishes: food, and (3) the study of diet and health, are indeed qualitative. The quantitative evaluation of foods that we eat and feed our animals and a review of the resultant biochemistry of the many metabolic reactions that occur when food is consumed are necessary before nutrition can have a truly meaningful value for our lives on this planet.

It is obvious that this more quantitative definition of nutrition is paramount to the research, evaluation, and marketing of foods. The portion of nutritive components present in a food, the form or classification of these components, the stability of the components prior to ingestion, and the geometry and chemical structure of various components indeed dominate all activities related to scientific and lay considerations of "diet and health." However, these factors are all dependent on the technology and commercial practices of growing, harvesting, transporting, storing, processing, packaging, and distributing of foods.

The nutrient form and composition of agricultural crops and animals ready for slaughter or harvest can vary significantly with farming practices, geography, and climate. An even more diverse situation occurs with wild plants and animals that are hunted, harvested, or captured for food. However, with the worldwide domestication of agricultural crops and land animals, fish and shellfish are the only significant wild sources of food that are hunted and harvested on a large scale today. Since the sustainable world resource of wild fish is reaching or has reached its maximum, major increases in this food resource must come from the practice of aquaculture, or "fish farming."

For some time we have felt that references and textbooks concentrating on the composition and nutritive value of foods should combine nutrition and technology. That is, the technological practices as related to growing and preparing food products should be considered as to their effects on the final nutritive value of the marketed item. Although in the academic area the authors specialize in the application of basic scientific and engineering principles to the overall food industry, the entire subject of food and the effect of technology on nutrition cannot be covered adequately in one text. Hence, since much of our academic research and commercial interests centers on the seafood industry, we decided to concentrate on this area in the present volume.

It is difficult to find one word to define edible animals and plants from the aquatic environment. "Seafood" denotes food from the sea but does not give adequate due to freshwater plants and animals. Furthermore, fish, molluscs, and crustacea are all found in both marine and freshwater environments. Often, when referring to all edible animals from aquatic environments, we have used "fish" as the all-encompassing term to denote those aquatic animals that are commercially harvested. We also use "seafood" to apply to both plants and animals from all aquatic environs. For this we appologize to the aquatic biologists who must maintain a strict accounting of the family, genus, and species for the plant and animal worlds.

This book is intended for a widely diverse audience ranging from those studying the science and technology of fishery products and the related nutritional value of these products, or wishing to understand how the nutrients in fishery products differ from those in other foods, to those interested in a specific reference. For example, those interested in such subjects as omega-3 fatty acids in fish oils as related to health and disease, formulated foods from surimi, or smoking and drying technology can find specific information by referring to the index.

We have followed a logical chapter sequence from fishery resources through harvesting and capturing methods to handling and processing techniques, always relating each of these major topics to the effects on the nutritional value of the final marketed product. Brief discussions on the important areas of aquaculture and seaweeds, not covered in depth in the text, are presented in the appendixes. Preface

We hope that this book not only will be of value to the reader with a particular interest in the nutrition of seafoods but will encourage the inclusion of the effects of technology and commercial practices in future books dealing with the nutrition of all foods.

We wish to express our gratitude to Maurice E. Stansby for his critical review of this manuscript and for providing its Foreword. We are delighted that he agreed to make this contribution as he is the "godfather" of fishery technology, an esteemed scientist, and a 1988 recipient of the President's Award for Distinguished Federal Civilian Service. Mr. Stansby is retired but still very active with National Marine Fisheries Service and was really the first scientist in this century to promote the use of fish oil for cardiovascular health.

> George M. Pigott Barbee W. Tucker

Contents

For	iii		
Preface			v
1	Food I	From the Sea	1
	Ι.	Introduction	1
	II.	Fish and Shellfish as Food	3
	III.	Distribution of Fish and Shellfish	8
	IV.	Market Forms of Fish and Shellfish	15
	v.	Harvesting Marine Foods	22
	VI.	The Changing World Fisheries	28
		References	30
2	Compo	ments of Seafood	32
	Ι.	Introduction	32
	II.	Terminology	32
	III.	Nutrient Composition	34
	v.	Sources of Seafood Composition Data	62
	VI.	Summary	63
		References	63
3	Effect	s of Processing on Nutrients	66
	Ι.	Introduction	66
	п.	Processing Procedures	67
	III.	Chemical Reactions	73

Contents

	IV. V.	Preprocessing on Shipboard Summary References	77 83 84
4	Prepro	ocessing: General Considerations and Preprocessing	85
	I. II. III. IV. V.	Introduction Need for Basic Information Processing Fishery Products Preprocessing of Fishery Products Special Shipboard Operations References	85 88 89 95 103 103
5	Adding	g and Removing Heat	104
	I. II. IV. V. VI. VI.	Introduction Heat Processing of Fishery Products Removing Heat from Fishery Products Commercial Refrigeration Systems Protecting Quality in Frozen Fishery Products Packaging Fishery Products Summary References	104 106 113 121 124 128 134 135
6	Contro	lling Water Activity	136
	I. II. III. IV. V.	Reducing Moisture Activity to Preserve Seafood Dehydration Smoking Nutrient Changes Future of Smoked Fish Products References	136 143 155 167 172 174
7	Irradiation		176
	I. II. III. IV. V. VI.	Introduction Irradiation as a Processing Tool Seafood Irradiation Safety and Regulations Nutritional Considerations of Irradiated Foods Summary References Appendix: Sources of Information on Irradiated Foods	176 177 194 198 200 201 201 201

0			
Con	τe	nτ	S

	8 Utili	zing Fish Flesh Effectively While Maintaining	
		itional Qualities	206
	I	Introduction	206
	II		200
		Stocks	208
	III.	Fishery Conservation	209
	IV.	8	211
	v.		213
	VI.		222
	VII	5	223
	VIII.		227
	IX.	Summary References	253
		References	253
	9 The	Role of Marine Lipids in Human Nutrition	258
	Ι.	Introduction	258
	II.	Lipids	262
	III.	Lipids in Seafoods	269
	IV.	Description of the contraction o	280
	v.		
		Fish Oil	287
		References	289
	10 Extr	acting and Processing Marine Lipids	294
	Ι.	Introduction	294
	II.	Sources of Marine Lipids for Human Consumption	296
	III.		296
	IV.		301
	v.	g	
		A Special Case	306
	VI.	T	307
	VII.		313
		References	314
	Appendix	A. Aquaculture: Commercial Farming of Fish	
		and Shellfish	315
Appendix B. Seaweeds		B. Seaweeds	326
	Index		331

1 Food from the Sea

I. INTRODUCTION

Humans have been eating seafood since the beginning of recorded history. Ancient Egyptians fished both the Nile and the Mediterranean and practiced pond culture. Fish was their most reliable protein food. The ancient Greeks used fish and shellfish extensively, both fresh and salted. They developed delicate sauces and herbs that were popular additions to the fish course. Salted dried fish, a stabilized all-important source of protein, has been credited with allowing the expansion of Europe. Dry fish became particularly important when the Roman church banned the eating of meat on Fridays and during Lent.

Archeological evidence indicates that seafood played an important role in the diets of early Americans (10,000-3500 years ago) living in what is now the southeastern United States. Shellfish residue heaps, bone fish hooks, and stone weights that may have been used on fishing nets have been found. The more sedentary Native Americans who followed also utilized seafood as well as meat and crops. By colonial times seafood was not only of major importance in the diet, but various methods of preservation (drying, salting, pickling, and cooling) were in wide use. Salted dried cod, the first export back to England, was produced much like that described in Egyptian hieroglyphics. Sun-dried and smoked salmon was a staple in the diet of the American Northwest Indians and Eskimos (Jerome, 1981). About 1863, artificial freezing of fish (salt and ice method) on a commercial basis began in the United States, particularly in the Great Lakes region. By 1880, commercial freezing of fish became common in the United States, and it was an important industry by 1900. After World War II, frozen prepared foods such as fish sticks and breaded shrimp were marketed. Unfortunately, the technology then did not produce a top-quality product, and the frozen fish industry is only now overcoming a negative consumer image.

Although seafood has been eaten by humans for such a long time, there is little data about world seafood catches or harvests before the turn of the century. Furthermore, records are even more scanty about the densities or amounts of fish, shellfish, and plants that can be harvested from the ocean without upsetting the ecological balance of nature. These thoughts must be prevalent if one considers the increasing nutritional interest in fishery products. If the consumption of fish continues to increase, as is the case of any food product, something must be known about the life history of the raw material.

One may ask, "Why is all of this necessary when we just want to know about the nutritional factors involved with the eating of the product?" Herein lies the basic problem involved with all food products. The nutritional components known as proteins, carbohydrates, lipids (fats and oils), vitamins, and minerals are chemical compounds essential to the growth and health of a living body. The nutritional composition of foods is affected tremendously by the conditions under which they grow or are cultivated. Consider plants in the field. The type and amount of available nutrients (fertilizers, water, and air) help determine the composition of that plant or its products. The factors that vary from farm to farm and country to country result in the same agricultural food products having varying water content, solids content, solubility of certain constituents, shelf life (keeping quality before spoilage makes a product inedible or dangerous to eat), and many other factors that are not considered while shopping in the supermarket.

Major efforts are made by the entire food industry to standardize, as closely as possible, farming practices. This is to give consumers confidence in knowing the nutritional value of their food. Even so, under the best of conditions there are variations in the composition of any given food grown in different areas or by different people.

Now consider food from the sea, where there are many more complicating environmental factors than found on land. Animals move in the water, and the water moves past the animals and plants. Water, continually varying in composition, carries the food that

2