# ION EXCHANGE & SOLVENT EXTRACTION

## ION EXCHANGE AND SOLVENT EXTRACTION

A SERIES OF ADVANCES

Volume 11

EDITED BY

Jacob A. Marinsky

Department of Chemistry State University of New York at Buffalo

Buffalo, New York

Yizhak Marcus

Department of Inorganic Chemistry

The Hebrew University

Jerusalem, Israel

ISBN: 0-8247-8472-3

This book is printed on acid-free paper.

Copyright © 1993 by MARCEL DEKKER, INC. All Rights Reserved

Neither this book nor any part may be reproduced or transmitted in any form or by any means, electronic or mechanical, including photocopying, microfilming, and recording, or by any information storage and retrieval system, without permission in writing from the publisher.

MARCEL DEKKER, INC. 270 Madison Avenue, New York, New York 10016

Current printing (last digit): 10 9 8 7 6 5 4 3 2 1

PRINTED IN THE UNITED STATES OF AMERICA

## ION EXCHANGE AND SOLVENT EXTRACTION

#### Preface

This volume of *Ion Exchange and Solvent Extraction* presents four important paths developed for the consideration and interpretation of the ion-exchange phenomenon. It was felt that their educated and sophisticated presentation in one volume would provide the interested reader an excellent opportunity for examination, evaluation, and comparison of state-of-the-art ion-exchange theory. For this reason, meaningful demonstration of the advantages of an approach, wherever possible, and extension of the boundaries of its application for this purpose were sought from the authors.

Chapter 1, by Steven A. Grant and Philip Fletcher, presents an overview of the chemical thermodynamics of cation-exchange reactions, highlighting recent developments in theory and practice. Particular importance is placed on liquid-phase- and solid-phase-activity coefficient models. The major liquid-phase-activity coefficient models are reviewed emphasizing their application to mixed electrolyte aqueous solutions. Because the development of excess Gibbs-energy-based solid-phase-activity coefficient models is in a much more rudimentary

iv PREFACE

stage, their review is restricted to appropriate mathematical forms, a survey of the mathematical models by which they may be evaluated, and the statistical techniques employed to optimize the design of cation-exchange experiments.

The simple, three-parameter model, used with so much success for the correlation of ion-exchange phenomena, is reviewed in Chapter 2 by Erik Högfeldt, who introduced it. The model, based on the Guggenheim zeroth approximation, provides an acceptable fit to all kinds of ion-exchange data through the use of a few parameters with simple physical meaning. Its only drawback is the absence of any predictive properties.

In Chapter 3, Wolfgang H. Höll, Matthias Franzreb, Jürgen Horst, and Siegfried H. Eberle provide an excellent description of the development and application of surface complexation theory to the ion-exchange phenomenon. The equilibria of representative organic ion-exchange resins described with the surface complexation model are shown to compare favorably with the experimental results.

Further insight with respect to the surface complexation model is provided by Garrison Sposito in Chapter 4. His description of metal-natural colloid surface reactions and their consideration by surface complexation modeling complements Chapter 3.

The Gibbs-Donnan-based analysis of ion exchange and related phenomena is presented by Jacob A. Marinsky in Chapter 5. It is claimed that with the Gibbs-Donnan approach a much more realistic picture of the physical aspects of ion-exchange phenomena is forthcoming. Insights inaccessible to the other models are inherent in the Gibbs-Donnan model.

Chapter 6, which considers the influence of humic substances on the uptake of metal ions by naturally occurring materials, is authored by James H. Ephraim and Bert Allard. Their development of this topic compares the applicability of both the Gibbs-Donnan and surface complexation model in their attempts to analyze the various observations made.

> Jacob A. Marinsky Yizhak Marcus

#### Contributors to Volume 11

Bert Allard Department of Water and Environmental Studies, Linköping University, Linköping, Sweden

Siegfried H. Eberle Institute for Radiochemistry, Kernforschungszentrum Karlsruhe, Karlsruhe, Germany

James H. Ephraim Department of Water and Environmental Studies, Linköping University, Linköping, Sweden

Philip Fletcher Schlumberger Cambridge Research Limited, Cambridge, England

Matthias Franzreb Division of Water Technology, Institute for Radiochemistry, Kernforschungszentrum Karlsruhe, Karlsruhe, Germany

Steven A. Grant Geochemical Sciences Branch, Cold Regions Research and Engineering Laboratory, Hanover, New Hampshire

Erik Högfeldt Department of Inorganic Chemistry, The Royal Institute of Technology, Stockholm, Sweden

Wolfgang H. Höll Division of Water Technology, Department of Demineralization and Ion Exchange, Institute for Radiochemistry, Kernforschungszentrum Karlsruhe, Karlsruhe, Germany Jürgen Horst Institute for Radiochemistry, Kernforschungszentrum Karlsruhe, Karlsruhe, Germany

Jacob A. Marinsky Department of Chemistry, State University of New York at Buffalo, Buffalo, New York

Garrison Sposito Department of Soil Science, University of California at Berkeley, Berkeley, California

#### Contents of Other Volumes

#### Volume 1

TRANSPORT PROCESSES IN MEMBRANES  $\,$  S. Roy Caplan and Donald C. Mikulecky

ION-EXCHANGE KINETICS F. Helfferich

ION-EXCHANGE STUDIES OF COMPLEX FORMATION Y. Marcus

LIQUID ION EXCHANGERS Erik Högfeldt

PRECISE STUDIES OF ION-EXCHANGE SYSTEMS USING MICROSCOPY David H. Freeman

HETEROGENEITY AND THE PHYSICAL CHEMICAL PROPERTIES OF ION-EXCHANGE RESINS Lionel S. Goldring

ION-EXCHANGE SELECTIVITY D. Reichenberg

RESIN SELECTIVITY IN DILUTE TO CONCENTRATED AQUEOUS SOLUTIONS  $R.\ M.\ Diamond$ 

INTERPRETATION OF ION-EXCHANGE PHENOMENA  $\it Jacob\ A.\ Marinsky$ 

#### Volume 2

ION EXCHANGE IN GLASSES Robert H. Doremus
ION EXCHANGE IN MOLTEN SYSTEMS E. C. Freiling and M. H. Rowell

THE ION-EXCHANGE PROPERTIES OF ZEOLITES Howard S. Sherry INTERACTIONS BETWEEN ORGANIC IONS AND ION-EXCHANGE RESINS Jehuda Feitelson

PARTITION CHROMATOGRAPHY OF SUGARS, SUGAR ALCOHOLS, AND SUGAR DERIVATIVES Olof Samuelson

SYNTHESIS OF ION-EXCHANGE RESINS  $R.\ M.\ Wheaton\ and\ M.\ J.\ Hatch$ 

#### Volume 3

EXTRACTION OF METALS BY CARBOXYLIC ACIDS D. S. Flett SOLVENT EXTRACTION WITH SULFONIC ACIDS G. Y. Markovits and G. R. Choppin

NUCLEAR MAGNETIC RESONANCE STUDIES OF ORGANOPHOSPHORUS EXTRACTANTS W. E. Stewart and T. H. Siddall III

EXPERIENCE WITH THE AKUFVE SOLVENT EXTRACTION EQUIPMENT J. Rydberg, H. Reinhardt, and J. O. Liljenzin

#### Volume 4

ION EXCHANGE IN NONAQUEOUS AND MIXED SOLVENTS Yizhak Marcus

LIGAND EXCHANGE CHROMATOGRAPHY Harold F. Walton LIQUID ION EXCHANGE TECHNOLOGY Robert Kunin

ELECTRONIC AND IONIC EXCHANGE PROPERTIES, CONDUCTIVITY, AND PERMSELECTIVITY OF ORGANIC SEMICONDUCTORS AND REDOX EXCHANGERS René Buvet, Michel Guillou, and Liang-Tsé Yu

EQUATIONS FOR THE EVALUATION OF FORMATION CONSTANTS OF COMPLEXED ION SPECIES IN CROSSLINKED AND LINEAR POLYELECTROLYTE SYSTEMS Jacob A. Marinsky

#### Volume 5

NEW INORGANIC ION EXCHANGERS A. Clearfield, G. H. Nancollas, and R. H. Blessing

APPLICATION OF ION EXCHANGE TO ELEMENT SEPARATION AND ANALYSIS F. W. E. Strelow

PELLICULAR ION EXCHANGE RESINS IN CHROMATOGRAPHY Csaba Horvath

#### Volume 6

ISOLATION OF DRUGS AND RELATED ORGANIC COMPOUNDS BY ION-PAIR EXTRACTION Göran Schill

THE DYNAMICS OF LIQUID-LIQUID EXTRACTION PROCESSES G. G. Pollock and A. I. Johnson

APPLICATION OF THE SOLUBILITY CONCEPT IN LIQUID-LIQUID EXTRACTION H. M. N. H. Irving

SOLVENT EXTRACTION IN THE SEPARATION OF RARE EARTHS AND TRIVALENT ACTINIDES Boyd Weaver

#### Volume 7

INTERPHASE MASS TRANSFER RATES OF CHEMICAL REACTIONS WITH CROSSLINKED POLYSTYRENE Gabriella Schmuckler and Shimon Goldstein

INFLUENCE OF POLYMERIC MATRIX STRUCTURE ON PERFORMANCE OF ION-EXCHANGE RESINS V. A. Davankov, S. V. Rogozhin, and M. P. Tsyurupa

SPECTROSCOPIC STUDIES OF ION EXCHANGERS Carla Heitner-Wirguin

ION-EXCHANGE MATERIALS IN NATURAL WATER SYSTEMS Michael M. Reddy

THE THERMAL REGENERATION OF ION-EXCHANGE RESINS B. A. Bolto and D. E. Weiss

#### Volume 8

METAL EXTRACTION WITH HYDROXYOXIMES Richard J. Whewell and Carl Hanson

ELECTRICAL PHENOMENA IN SOLVENT EXTRACTION Giancarlo Scibona, Pier Roberto Danesi, and Claudio Fabiani

EXTRACTION WITH SOLVENT-IMPREGNATED RESINS Abraham Warshawsky

SOLVENT EXTRACTION OF ELEMENTS OF THE PLATINUM GROUP Lev  $\mathit{M.-Gindin}$ 

SOLVENT EXTRACTION FROM AQUEOUS-ORGANIC MEDIA Jiri Hala

#### Volume 9

ION-EXCHANGE PROCESSES USED IN THE PRODUCTION OF ULTRAPURE WATER REQUIRED IN FOSSIL FUEL POWER PLANTS Calvin Calmon

A SYSTEMATIC APPROACH TO REACTIVE ION EXCHANGE Gilbert E. Janauer, Robert E. Gibbons, Jr., and William E. Bernier

ION-EXCHANGE KINETICS IN SELECTIVE SYSTEMS Lorenzo Liberti and Roberto Passino

SORPTION AND CHROMATOGRAPHY OF ORGANIC IONS G. V. Samsonov and G. E. Elkin

THERMODYNAMICS OF WATER SORPTION OF DOWEX 1 OF DIFFERENT CROSSLINKING AND IONIC FORM Zoya I. Sosinovich, Larissa V. Novitskaya, Vladmir S. Soldatov, and Erik Högfeldt

DOUBLE-LAYER IONIC ADSORPTION AND EXCHANGE ON POROUS POLYMERS Frederick F. Cantwell

HUMIC-TRACE METAL ION EQUILIBRIA IN NATURAL WATERS Donald S. Gamble, Jacob A. Marinsky, and Cooper H. Langford

#### Volume 10

SOLVENT EXTRACTION OF INDUSTRIAL ORGANIC SUBSTANCES FROM AQUEOUS STREAMS C. Judson King and John J. Senetar

LIQUID MEMBRANES Richard D. Noble, J. Douglas Way, and Annett L. Bunge

MIXED SOLVENTS IN GAS EXTRACTION AND RELATED PROCESSES Gerd Brunner

INTERFACIAL PHENOMENA IN SOLVENT EXTRACTION Valery V. Tarasov and Gennady A. Yagodin

SYNERGIC EXTRACTIONS OF ZIRCONIUM (IV) AND HAFNIUM (IV) Jiri Hala

#### Contents

Danfano

Prejuce		111
Contributor	rs to Volume 11	V
Contents o	f Other Volumes	xi
,	restaurant la facta de la contenta del contenta de la contenta de la contenta del contenta de la contenta del contenta de la contenta de la contenta de la contenta de la contenta del contenta de la contenta del contenta de la contenta de la contenta de la contenta del contenta de la contenta de la contenta del contenta del contenta de	4.59 × 40
Chapter 1	Chemical Thermodynamics of Cation Exchange	
onapter 1	Reactions: Theoretical and Practical	
	Considerations Steven A. Grant and	
	Philip Fletcher	
	baland le mitathan Quantitation is les	
	I. Introduction	1
	II. Chemical Thermodynamics of Cation-	
	Exchange Reaction	2
	III. Chemical Thermodynamics of Electrolyte	
	Solutions	18
	IV. Excess Gibbs Energy Models	52
	V. Methods to Evaluate Excess Gibbs	
	Energy Models	60
	VI. Design of Ion-Exchange Experiments	65
	VII. Appendix 1. Derivation of Equations	00
		0.0
	for Solid-Phase Activity Coefficients	90
	VIII. Appendix 2. Adjusting Exchange-	
	Equilibrium-Constant Values for	
	Different Choices of Ionic-Solute Activity	ty 93
	List of Symbols	97
	References	104

Kong by maggil at

Chapter	2	A Th Data	ree-Parameter Model for Summarizing in Ion Exchange Erik Högfeldt	
		I. II. IV. V.		109 109 111 118 148 149
Chapter	3	Means Wolfg	ription of Ion-Exchange Equilibria by s of the Surface Complexation Theory ang H. Höll, Matthias Franzreb, on Horst, and Siegfried H. Eberle	
		I. II. III.	Introduction Theory Derivation of Resin-Specific	151 153
		IV. V.	Equilibrium Parameters Evaluation of Equilibrium Data Comparison of Experimental and	166 176
		VI. VII.	Predicted Equilibria Conclusions Appendix References	191 203 205 206
Chapter	4	Surfa Colloi	ce Complexation of Metals by Natural ds Garrison Sposito	
		I. II. III.	Introduction Surface Complexes of Cu(II) on Smectites Detection and Quantitation of Surface Complexes	211 214
		IV.	Modeling Surface Complexation References	223 226 234
Chapter	5	Excha	bbs-Donnan-Based Analysis of Ion- inge and Related Phenomena A. Marinsky	
		II. III.	Introduction The Gibbs-Donnan Model Documentation of the Gibbs-Donnan- Based Approach	237 241 244
			Conclusions References	325 331
Chapter	6	of Met	ance of Humic Substances on the Uptake tal Ions by Naturally Occurring Materials  H. Ephraim and Bert Allard	
		I.	Introduction Acid-Bese Properties of Humic Substances	335 336

ш.	Conceptualization of Humic Substances	339
IV.	Metal-Humate Interactions—A Review	
1 .	of Experimental Techniques	340
37	C (1) A	342
V.	Adsorption of Metal Ions onto Natural	
VI.		352
	Solids	354
VII.		1,500
VIII.	Humic Substances as Ligands	354
IX.	Modeling of Metal Uptake by Natural	
	Solids	356
х.	a gri	
Λ.	Adsorption on Alumina	361
222	Adsorption on Atumna	
XI.	Interpretation of Mercury Adsorption	361
	on Alumina	
XII.	Summary	362
2,,,,,	References	363
		369

Index

1

## Chemical Thermodynamics of Cation Exchange Reactions: Theoretical and Practical Considerations

STEVEN A. GRANT Cold Regions Research and Engineering Laboratory, Hanover, New Hampshire

PHILIP FLETCHER Schlumberger Cambridge Research Limited, Cambridge, England

#### I. INTRODUCTION

The ion-exchange reaction consists of the replacement of an electrostatically sorbed ion by a like-charged ion from solution. The exchangeable ions may be either positively or negatively charged; the ion exchanger may be solid or liquid; and the equilibrating solution may be aqueous or a mixture of solvents. Given the many chemical environments in which the ion-exchange reaction occurs, it is difficult to write clearly about "general" ion-exchange-reaction thermodynamics. With some loss of generality, this chapter will be restricted to cation-exchange reactions on solid cation exchangers bathed by aqueous electrolyte solutions. This chapter will not neglect consideration of the commonly observed sorption by the cation exchanger of water and neutral salts. It is hoped that the reader will be able to adopt directly any useful ideas found here to his or her particular research problem.

The measurement and chemical-thermodynamic characterization of cation-exchange reactions is commonly employed to understand the process or the environment in which the process occurs. The objective of any formulation of the chemical thermodynamics of

cation-exchange reactions is to calculate from experimentally measured cation-exchange data values of thermodynamic functions (typically exchange equilibrium constants and solid-phase activity coefficients) which characterize the distribution of [exchanging ions] between the solid and liquid phases. It is essential to distinguish between ion-exchange models, such as those for predicting behavior using molecular or empirical assumptions, and chemical-thermodynamic formulations designed to quantify experimental measurements.

This chapter does not attempt to repeat what has been presented in the several excellent reviews of chemical thermodynamics of cation-exchange reactions [1,2]. Most of this chapter concentrates on liquid-phase and solid-phase activity coefficients and the models which have been developed to estimate their values. The two sections following this introduction describe the chemical-thermodynamic treatment only, considering the alternative conventions and techniques that have been used for dealing with both solid and liquid phases. The chemical thermodynamics of concentrated electrolyte solutions is described in order to facilitate the use of chemical-thermodynamic data to predict or characterize equilibria of multispecies cation-exchange reactions.

Later sections consider the compact description of measured chemical-thermodynamic properties of solid cation exchangers with so-called excess Gibbs energy models. Emphasis is placed on experimental design and the statistical techniques necessary to choose suitable models and estimate model parameters. This chapter is concerned only with the properties of solid cation exchange materials. However, ligand exchange and the properties of liquid cation exchangers are equally accessible to chemical-thermodynamic characterization.

### II. CHEMICAL THERMODYNAMICS OF CATION-EXCHANGE REACTIONS

A chemical-thermodynamic treatment of cation-exchange reactions requires the unambiguous definition of reaction stoichiometries as well as standard states, reference states, and reference functions