Physico-Chemical Calculations in Science and Industry

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PHYSICO-CHEMICAL CALCULATIONS IN SCIENCE AND INDUSTRY

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PREFACE TO THE ENGLISH EDITION

In this book, an attempt has been made to add a touch of realism to the theorems and formulae of physical chemistry by selecting, working out and explaining a variety of typical problems taken from the realms of science and industry.

It is hoped that the material will help students of chemistry, physics and related disciplines towards a better understanding of physical chemistry and its methods of calculation. As a practical reference book, the Exercises provide many examples of the almost limitless applications of physical chemistry to industrial problems. Ability to deal with these problems should prove useful in saving time and money and may even help in reducing loss of human life.

During his many years of experience as university teacher and industrial research chemist, and in his manifold dealings with students, discussion with professional colleagues and the tendering of advice, the author has had numerous opportunities to recognize just where the difficulties of appreciation and application of physical chemistry appear to lie.

Bearing in mind the purpose of the book, the order of the Exercises is such that, at any stage, it will generally be unnecessary to refer to later chapters. Moreover (with very few exceptions and at the risk of repetition), each problem is discussed so thoroughly that there is no need first to study other sections in order to understand it.

Corresponding to the diversity of practical problems, the Exercises will be found to vary between easy and more difficult, short and long. Rigid uniformity of expressions, terms and units of measurement, as used in textbooks, have been deliberately avoided. On the other hand, a uniform notation of formulae consistent with international usage has been adopted in order not to conflict with related sciences. This is especially so in the case of thermodynamic formulae.

For the sake of easy reference, the various Exercises are marked as follows:

Exercises particularly suitable for the practice of physical chemistry and its methods of calculation in connection with lecture demonstrations and problems are marked with an asterisk (*).

Difficult exercises which presuppose a certain command of the precepts of physical chemistry are unmarked.

Two bold asterisks are used to indicate those exercises which constantly recur in the typical calculations of physical chemistry and physico-chemical technology and which are presented in such a form as to be suitable for reference purposes.

This classification is to some extent arbitrary. Naturally, there are numerous examples which fall into more than one category.

The scientific requirements of the book have been related to those of the appropriate textbooks of physical chemistry from which derivations and explanations of

fundamental formulae have been taken and introduced at the beginning of each Chapter. It was not possible to include a list of books consulted in assembling the Exercises, but it must be mentioned that the following works were particularly helpful to the author in providing numerous references:

D'ANS, J. and LAX, E., Taschenbuch für Chemiker und Physiker

Blad Ergroen, W., Physikalische Chemie in Medizin und Biologie

BONHOEFFER, K. F. and HARTECK, P., Grundlagen der Photochemie

EGGERT, J. (with Hock, L. and Schwab, G.-M.), Lehrbuch der physikalischen Chemie

EMELÉUS, H. J. and Anderson, J. S., Modern Aspects of Inorganic Chemistry

EUCKEN, A. and JAKOB, M., Der Chemieingenieur

Eucken, A., Lehrbuch der chemischen Physik

EUCKEN, A. and WICKE, E., Grundriß der physikalischen Chemie

Fajans, K. and Wüst, J., Physikalisch-chemisches Praktikum

Feitknecht, W., Allgemeine und physikalische Chemie

Fieser, L. F. and Fieser, M., Organic Chemistry

Finkelnburg, W., Einführung in die Atomphysik

Fromherz, H. and King, A., German-English Chemical Terminology

Gattermann, L. and Wieland, H., Die Praxis des organischen Chemikers

GLASSTONE, S., The Elements of Physical Chemistry

GLASSTONE, S., Thermodynamics for Chemists

HERZFELD, K. F., Kinetische Theorie der Wärme

HILDEBRAND, J. H., Solubility of Non-electrolytes

HINSHELWOOD, C. N., The Kinetics of Chemical Change in Gaseous Systems

Hofmann, K. A., Lehrbuch der anorganischen Chemie

Holleman, A. F. and Wiberg, E., Lehrbuch der anorganischen Chemie

HÜCKEL, W., Theoretische Grundlagen der organischen Chemie

Jost, W., Explosions- und Verbrennungsvorgänge in Gasen

Justi, E., Spezifische Wärme, Enthalpie, Entropie, Dissoziation technischer Gase

Karrer, P., Lehrbuch der organischen Chemie

Knox, J., Physico-chemical Calculations

Kohlrausch, F., Praktische Physik

Kortüm, G., Einführung in die chemische Thermodynamik

Kortüm, G. and Buchholz-Meisenheimer, H., Theorie der Destillation und Extraktion von Flüssigkeiten

Kortüm, G., Lehrbuch der Elektrochemie

KUHN, W., Physikalische Chemie

LEWIS, G. and RANDALL, M., Thermodynamics

MICHAELIS, L., Wasserstoffionenkonzentrationen

MICHAELIS, L., Oxydations- und Reduktionspotentiale

MOELWYN-HUGHES, E. A., The Kinetics of Reactions in Solution

PAULING, L., General Chemistry

Remy, H., Lehrbuch der anorganischen Chemie

SCHUMACHER, H. J., Chemische Gasreaktionen

SCHWAB, G.-M., Handbuch der Katalyse

Schwab, G.-M., Katalyse vom Standpunkt der chemischen Kinetik

Schwabe, K., Fortschritte der pH-Meßtechnik

Schwabe, K., Polarographie und chemische Konstitution organischer Verbindungen Skrabal, A., Homogenkinetik

ULICH, H. and Jost, W., Kurzes Lehrbuch der physikalischen Chemie

The number and choice of the calculations dealt with in individual chapters have not been determined by the extent and completeness of relevant chapters in textbooks where didactic requirements must be borne in mind; rather have they been framed according to type and variety of applications in science and industry, with the intention of giving a picture of those points having importance and usefulness in practice.

Physical calculations are often required in the realms of atomic and molecular structures, spectroscopy and the statistical theory of matter, but experience shows that the difficulties lie more in understanding trains of thought and in deductions than in making purely practical application. The latter is mostly a simple matter of inserting numerical values in established formulae; if not, the problems range beyond the limits of normal routine calculations and belong to the field of physical research. Calculation of the efficiency and regulation of distillation columns on the basis of the mixture equilibrium curve has also not been included as an example of chemical engineering.

On the other hand, different questions relating to chemico-physical practice are discussed in the way in which they would be encountered by the industrial chemist. Thus it will be shown that by using semi-empirical laws and sufficient approximation, solutions may often be found the apparent basic value of which is comparatively limited. However, on the whole, these solutions satisfactorily fulfil their purpose, i.e. the speedy and adequate answering of a question.

My thanks are due to Mr. G. Kinner who undertook the task of translating the second German edition of this book, and to the staff of Butterworths for their friendly care in its production.

Finally, professional colleagues are requested to support the author in his endeavour to place in the hands of students and colleagues a book on the applicational possibilities and calculation procedures of physical chemistry, which is as versatile and generally useful as possible — by advising him of their experiences, giving examples from their own sphere of activities and by bringing to his attention mistakes and suggesting improvements.

Schwyz, January 1964

H.F.

PREFACE TO THE SECOND EDITION

Heavy demand has necessitated an early new edition of this book. Due account has been taken in the second edition of suggestions and critical remarks made by colleagues both in correspondence and in reviews. In particular, the dimensional notation has been made more precise and in the Chapter dealing with electromotive force a number of terms and formulae has been taken from the latest textbooks and publications in this field. I am indebted to Dr. E. Doehlemann, Trostberg (Obb.), for material regarding a new problem (No.140.1) in electrometric titration. Four new Exercises on radioactivity have also been included; Nos. 207, 208, 209 on indicator analysis and No. 210 on protection against radiation. Thanks are due to Dr. E. Proksch, Vienna, for the material for Nos. 207, 208 and 209. The important eigenvalue method for the solution of differential equations, as well as the method for the variation of constants, given in problem No.184 on the time dependence of a complex series of reactions, has been treated in a detailed and comparative manner.

Above all, I am grateful to Prof. Dr. G. Emschwiller, Paris, Prof. Dr. K. Huber, Berne, Prof. Dr. E. Lange, Erlangen, Prof. Dr. K. Peters, Vienna, and Prof. Dr. K. Schwabe, Dresden, for valuable suggestions and constructive criticism.

Schwyz, Autumn 1959

Prof. Dr. Hans Fromherz

LIST OF SYMBOLS

| A | work (fed into a system, or done on a system) activation energy | |
|------------------------|---|-----------------------------|
| | surface area | |
| | actual air consumption | |
| A_0 | theoretical air consumption | |
| a | adsorbate, in millimoles per gramme adsorbent | |
| | activity initial concentration | |
| | constant in van der Waals equation of state | |
| | quantity | |
| α | degree of dissociation | |
| | mole volume or surface fraction | |
| | steric factor (probability factor) | |
| α^{Bu} | constant in Brønsted equation | |
| | Bunsen absorption coefficient | |
| α ^{Cs} | Oswald absorption coefficient | |
| B | constant in Freundlich adsorption isotherm second virial coefficient | |
| b | constant in van der Waals equation of state constant in Langmuir adsorption isotherm | |
| β | degree of dissociation | |
| P | constant for regular mixtures | |
| C | Sutherland constant | |
| | distribution coefficient | |
| | conductivity | |
| C, $C*$ | number of components (in phase rule) | |
| $C_{\mathbf{p}}$ | heat capacity of a system at constant pressure | |
| $C_{\mathtt{v}}$ | heat capacity of a system at constant volume | |
| c | concentration, litre molarity (molarity) | |
| | speed of light | and charge and discount and |
| | constant in Brunauer-Emmett-Teller adsorption | isotherm |
| c_2 | Planck's second constant $(=hc/k)$ | |
| c_p | specific heat per molecule (molar heat) at constant pressure | |
| c_{o} | specific heat per molecule (molar heat) at constant volume | |
| D | torsional moment diffusion coefficient | |
| d | layer thickness | |
| δ | boundary layer thickness | |
| E | electromotive force (e.m.f.) voltage, terminal voltage, cell voltage | |
| $E_{\rm h}$ | reference e.m.f. against the standard hydrogen electrode | |
| E_{ch} | standard reference e.m.f. against the hydrogen electrode under standard conditions | |
| E_0 | standard e.m.f. | |
| E_{b} | ebullioscopic constant | |
| E_t | cryoscopic constant | |
| e | electronic charge $(=F/N_A)$ | |
| ε | dielectric constant | |
| η | internal friction coefficient | |
| -1 | yield (chemical efficiency) | |

```
F
          force
          melting point
           1 faraday (Faraday constant)
           degrees of freedom (in phase rule)
f
           activity coefficient
f_{+}
           mean activity coefficient
           conductivity coefficient
f_{\lambda}
fo
           osmotic coefficient
Φ
          molar enzyme concentration in Michaelis-Menten equation
          light intensity, radiation intensity
m
          specific volume
          concentration of enzyme-substrate complex in Michaelis-Menten equation
          lattice energy
          quantum yield
          efficiency
          mass, especially to indicate kilogramme molarity, m molarity and mass, especially to indicate kilogramme molarity, m
G
          free enthalpy (thermodynamic potential); Gibbs free energy to a native slome
                                                        steric factor (probability factor)
          acceleration due to gravity
g
          constants in the Brønsted equation
g, g'
\Gamma
          ionic concentration
          degree of hydrolysis
y
          constant for regular mixtures
          specific gravity
H
          enthalpy (heat content)
          frequency factor (action constant) and the moitqueha mangual or mutance
H, H'
\Lambda H^E
           heat of formation
H_{C}, H_{N}
          gross and net calorific value
h, H
          height, fall
h
          Planck's constant
I
          electric current strength
          total radiation/sec
          unit matrix
J, J*
          ionic strength
i
          van't Hoff coefficient
K
          transformation matrix
          number of independent equilibrium constants (in phase rule)
K, K_c, K_n, K_x law of mass action constants
          proportionality factor
                             specific heat per prolecule (molar heat) at constant volume
Kp
          boiling point
Kp_{100}
          boiling point at 100 torr
K_s
           solubility product
          constant in Henry's law
k
          bulk modulus
          reaction rate constant
           Boltzmann constant (= R/N_A)
k_{\rm A}
           Smythe factor
          ionic product of water meets regarded and seniors. I one equencies backgrade.
k_{
m H_2O}
           ratio of the specific heats, c_n/c_n
           specific conductivity
L
           tube or cell length
L_{t}
          enthalpy of fusion
L_s
           enthalpy of sublimation
L_t
           enthalpy of transition
           enthalpy of vaporization
L_n
```

```
7.
          mean free path
d/*
          final heat of solution
L
          molar enthalpy of fusion
          molar enthalpy of sublimation
l,
          molar enthalpy of transition
           molar enthalpy of vaporization
\Lambda_{\rm c (mol)}
           molar conductivity
\Lambda_{\rm c(eq)}
           equivalent conductivity
\Lambda_{K(eq)}, \Lambda_{A(eq)} ion equivalent conductivity
2
          wavelength
           excess air coefficient
           molar reaction variable
          radioactive decay constant
           eigenvalue
12
          first heat of solution
2,
           enthalpy of fusion per gramme
200
           enthalpy of vaporization per gramme
M
          molecular weight, atomic weight in the meaning of (i) molar mass (g/mole), (ii)
           molecular weight (ratio)
M
          mean or apparent molecular weight of a mixture
M.
           reduced mass
           mass
          concentration (mole/kg solvent), kilogramme molarity (molality)
           extinction modulus (absorption coefficient, attenuation coefficient)
m, u
Nm3
          cubic metres at s.t.p. (1 atm, 0°C)
N
          number of particles
          output, power
\dot{N}
          particle velocity (= dN/dt)
1N
           number of particles per cm<sup>3</sup>
           number of particles of substance X_i per cm<sup>3</sup> of mixture
1N.
N_{\mathbf{A}}
           number of molecules in one mole (Avogadro constant)
          quantity of moles, quantity of equivalents
n
           adsorption isotherm constant
          electrochemical valency of an electrolyte; cell reaction charge number or number of
           faradays transported per mole-formula-weight change
nA, nK
           transport numbers
\{n_q\}
           number of mol. quanta
na
           number of mol. quanta per unit time and per unit volume
          number of fragments from a dissociating molecule
           stoichiometric mole number
           frequency (=c/\lambda)
           wave number (=1/\lambda)
P
           osmotic pressure
           pressure (only used in certain cases, especially for distinction from pH)
          number of phases (in phase rule)
p, p*
           pressure
           fugacity
           statistical constant in Brønsted equation
           negative logarithm of hydrogen ion activity
pН
           partial pressure of substance X_i
p_i
           vapour pressure of pure substance X_i (saturation pressure)
p_{0i}
           critical pressure
Pk
           Ludolph's number
π
```

```
heat supplied to a system
           quantity of electricity, in coulombs
q
           cross-sectional area
           statistical factor in Brønsted equation
           heat of reaction at constant pressure (= -\Delta H)
Q_p
0.
           heat of reaction at constant volume (= -\Delta U)
R
           electrical resistance
           gas constant (= N_A k)
           mixture ratio
           radius
rH
           negative logarithm of hydrogen pressure
           density
0
S
           entropy
           specific activity of a radioactive substance
S
           substrate concentration
S_{0298}
           standard entropy
\Sigma
           summation symbol
σ
           molecular diameter
           specific resistance
           mean molecular diameter (= r_1 + r_2)
\sigma_{12}
T
           absolute temperature, in degrees Kelvin
           half-life period
T_k
           critical temperature
           separation factor
t
           time
           residence time
           mean life period
7.
A
           temperature, in degrees Centigrade
U
           (internal) energy
           absolute migration velocity (per V/cm), ionic mobility
u_{\rm A}, u_{\rm K}
V
\dot{v}
           volumetric rate (= dV/dt)
           molar volume
22
           reaction velocity (= dx/dt)
           critical volume per mole
vz.
W
           weight
w
           speed; molecular speed
           mean molecular speed
w
X
           frictional force; force
\boldsymbol{x}
           eigenvector
           coordinate value
x
           quantity (of adsorbate)
           mole fraction
           magnitude of an unknown
100 x
           mole per cent
ξ
           weight or mass fraction
           per cent by weight
100 €
Y
           Einstein constant for the mass-energy relation (=c^2)
           magnitude of an unknown
u
Z
           collision number
           constant in wave number-energy relation (= N_A h c)
           pore number
           ionic charge; ion valency
2, 2, 2_
           number of adsorption centres
```

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INTRODUCTORY REMARKS ON SYMBOLS AND EQUATIONS

In this book it has been assumed that the indication of dimensions should promote clarity in presentation, but should not become an end in itself.

In general, the following principles are adopted:

(1) As a rule the symbols signify physical quantities, i.e. the products of a numerical value and a dimension; not numerical values only.

Example—For the unit G one may put

$$G = 5.3 \text{ g} = 5.3 \times 10^{-3} \text{ kg}$$
 but not 5.3 or 5.3×10^{-3}

For the pressure, p, one may have

$$p = 10 \text{ atm} = 7600 \text{ torr} = 10.33 \text{ kg cm}^{-2}$$
, but not 10 or 7600.

As a rule, therefore, relations between symbols represent equations between quantities.

(2) If, in certain cases, for example for logarithms, only the coefficient {} is used, without the selected unit of measurement (dimension), a special note is made, should clarity require it.

Example:
$$p=10 \text{ atm} = 7600 \text{ torr}$$

$$\log p/\text{atm} = 1 \cdot 0 \quad \text{or} \quad \log p/\text{torr} = 3 \cdot 881$$
 or just
$$T=1000 \text{ °K} \quad \{T\} = 1000 \quad \log \{T\} = 3$$

It is usually unnecessary to write $\log T/\deg = 3$, since, in scientific works, T is always measured in the same units.

(3) For the sake of clarity:

(a) in equations in which a combination of symbols and numerical quantities occurs, the units of measurement of the numerical quantities will, as a rule, be omitted, e.g. $T = T_0 + \theta = 273 + \theta$, and not $T = 273 \deg + \theta$ or $T = (273 + \{\theta\}) \deg$.

(b) as a rule, in making numerical calculations, only numerical values will be given in the intermediate steps, the unit of measurement being quoted only in the final result, provided that the dimensions are not changed during the calculation and a dimensional check is not required, e.g. p = 677 + 8 = 685 torr, and not p = (677 + 8) torr = 685 torr

$$G = \frac{\textit{MpV}}{\textit{RT}} = \frac{32 \times 150 \times 40}{0.082 \times 288} = 8130\,\mathrm{g} = 8.13\,\mathrm{kg}$$

not, in general

$$G = \frac{32\,\mathrm{g\,mole^{-1}} \times 150\,\mathrm{atm} \times 401.}{0 \cdot 082\,\frac{\mathrm{l.\,atm}}{\mathrm{deg.\,mole}} \times 288\,\mathrm{deg.}} = \frac{32 \times 150 \times 40}{0 \cdot 082 \times 288}\,\frac{\mathrm{g\,mole^{-1}\,atm\,l.}}{\mathrm{l.\,atm\,deg.^{-1}\,mole^{-1}\,deg.}} = 8130\,\mathrm{g}$$

1 Fromherz, Physico-Chemical Calculations

- (4) The symbol n represents the quantity of a substance in moles (gram mols), that is the molar quantity with the unit of measurement [mole], e.g. n = 5.2 moles; the symbol $\{n\}$ represents the dimensionless number of moles, e.g. $\{n\} = 5.2$, i.e. $n = \{n\}$ moles.
- (5) In physico-chemical calculations it is preferable to use related quantities. Thus, in general, quantities will relate to 1 mole or 1 equivalent of substance.

Examples Gas constant R = 1.9865 cal/(deg. mole)

and not molar gas constant R = 1.9865 cal/deg.

Avogadro (Loschmidt) constant $N_A=6.0236 imes 10^{23} \, \mathrm{mole^{-1}}$

and not Avogadro (Loschmidt) number $N_A = 6.0236 \times 10^{23}$

Faraday constant F (1 faraday) = 96,495 coulomb/equiv.

and not Faraday-equivalent F = 96,495 coulomb.

It is evident that what appears to be an unnecessary duplication of expressions is expedient in order to give a clear presentation; e.g. the *molar volume* of water is $v_{\rm H_2O}=18~{\rm cm^3/mole}$, is used instead of the *volume* of water is $v_{\rm H_2O}=18~{\rm cm^3/mole}$; or the *molar heat* of water is $\bar{c}_p=18.02$ cal/deg, mole instead of the *heat capacity* of water is $\bar{c}_p=18.02$ cal/deg, mole.

(6) A reaction equation will be written in the usual manner:

$$egin{array}{lll} & egin{array}{lll} & egi$$

It should indicate the conversion of molar quantities of the substances X_i . ΔH is the heat of reaction for a reaction in which the molar quantities n_i are converted, and therefore has the units [kcal/mole] or [joule/mole], as has also the external work, $p\Delta V$, appearing during the reaction. The molar quantity n_i (unit [mole]) is normally (see p. 101) broken down to $n_i = v_i \lambda$ or $dn_i = v_i d\lambda$, where v_i is the stoichiometric mole number of the substance X_i (dimensionless) and λ is the molar 'reaction variable' (degree of advancement) (unit [mole]) of the relevant reaction. The name introduced above has been retained although, in accordance with the definitions in this book, λ represents a quantity of substance with the unit [mole]: when the reaction proceeds according to formula, λ is equal to 1 mole.

Example—5 moles N_2 and 15 moles H_2 are converted to 10 moles NH_3 . As a result, 130 kcal are liberated at 500 °C. The stoichiometric mole numbers are $\nu_i=1,3$ and 2; the reaction variable is

$$\lambda = \frac{5 \text{ moles}}{1} = \frac{15 \text{ moles}}{3} = \frac{10 \text{ moles}}{2} = 5 \text{ moles}$$

The heat of reaction, per formula conversion, is

$$\Delta H = \frac{-130\,\mathrm{keal}}{5\,\mathrm{moles}} = -26\,\mathrm{keal/mole}$$

- (7) As is customary in textbooks of chemistry and physics, the symbol M has been taken to indicate molecular weight. However, in equations it may have a dual meaning but the same numerical value as follows:
- (a) Molar weight in grammes (mass of a mole) with the dimensions (g/mole), e.g. $M_{C_6H_6}=78\cdot 1$ g/mole means that the molar weight of benzene is $78\cdot 1$ g.
- (b) 'Molecular weight' which, as is well known, is neither a weight nor a mass but a non-dimensional ratio and should, therefore, correctly be designated by $\{M\}$ ($M = \{M\}$ grammes), e.g. $M_{C_6H_6} = 78\cdot 1$, means that benzene has a molecular weight of $78\cdot 1$.

Neither in designation nor in calculation is there any danger of confusion in establishing this point—even though international agreement of the concept may be desirable.

(8) In chemistry one is usually interested in the mass G of a substance, expressed in the units gramme (g) or kilogrammes (kg). The chemist's analytical balance serves to compare masses. In those cases where weight W is expressly used, gramme weight (g wt.) and kilogramme weight (kg wt.) are the terms used.

Example—The density of air is $\varrho = 1.293 \times 10^{-3}$ g/cm³ = 1.293 g/l., but the weight of air (specific gravity) is $\gamma = 1.293 \times 10^{-3}$ g wt./cm³ = 1.293 g wt./l.

on a lideal or a store the terriprocedure, is equal to the control the primited

ing - but the same numerical value - as follows:

Lors demonstrate IDEAL GASES

If AN ideal gas has the pressure p_1 and volume V_1 at the absolute temperature T_1 , and pressure p_2 and volume V_2 at absolute temperature T_2 , then

in polaring to regrad the set
$$rac{p_1 V_1}{T_1} = rac{p_2 V_2}{T_2} = ext{const}$$
 constantles of \cdots (1)

T (degrees Kelvin, °K) = $T_0 + \theta = 273.16 + \theta$ (θ in degrees Centigrade, °C)

$$pV = nRT = \frac{G}{M}RT$$

the equation of state for ideal gases.

$$n = \text{molar quantity (mole)} = \frac{\text{mass}G(g)}{\text{mol. wt.}M(g/\text{mole})}$$
 (3)

(See p. 2, paras. 4 and 6.) R is the gas constant.

If $p_0=1$ atm, $T_0=273\cdot16$ °K or 0 °C (standard conditions), the volume of 1 mole of a gas (molar volume) is $v_0 = V_0/n = 22,415 \text{ cm}^3/\text{mole}^{-1} = 22.415 \text{ l. mole}^{-1}$ *.

Thus:
$$R = \frac{p_0 V_0}{n T_0} = \frac{1 \times 22415}{1 \times 273 \cdot 16} = 82 \cdot 06 \text{ cm}^3 \text{ atm(deg. mole)}$$

= $0 \cdot 80206 \text{ l. atm./(deg. mole)} = 1 \cdot 9865 \text{ cal/deg. mole}$ (4)

The density of an ideal gas =
$$\varrho_0$$

= $\frac{\text{Mol. wt. } M}{\text{Molar volume } v_0} = \frac{\{M\}}{22,415} \frac{\text{g}}{\text{nem}^3} = \frac{\{M\}}{22\cdot415} \frac{\text{g}}{\text{l.}} \text{ (see p. 3, para. 7)}$ (5)

For an ideal gas mixture, the total pressure, p, is equal to the sum of the partial pressures p_i of the components X_i , thus

$$p = p_1 + p_2 + \dots = \sum p_i$$
 Dalton's law (6)

If all mixture components X_i have the same pressure p and if p remains constant, then the volume of the mixture is equal to the sum of the individual volumes V_i , thus

$$V_m = V_1 + V_2 \cdots = \sum V_i \tag{7}$$

^{*} Gas volume reduced to standard temperature and pressure (0 °C, 760 torr) is measured in normal cubic metres, Nm3, or normal cubic centimetres, Ncm3. Gas pressure is measured either in physical atmospheres [atm], or in mm Hg = torr (1 atm = 760 torr = 1033.23 g wt./em2) or in kg wt./em²; $1 \text{ kg wt./em}^2 = 1000 \text{ g wt./em}^2 = 735.559 \text{ torr.}$

In the c.g.s. system the unit of measurement for pressure is dyn/cm² = microbar. 1 atm $=1.01325 imes 10^6 \, {
m dyn/cm^2} = 1013.25 \, {
m millibars} \, {
m (mb)}$; $1 \, {
m torr} = 1 \, {
m mm} \, {
m Hg} = 1.33322 imes 10^3 \, {
m dyn/cm^2}$ = 1.33322 mb (see also p. 3, para. 7 and p. 8).

The equation of state for an ideal gas mixture is therefore

 $[c_i = \text{concentration in moles per unit volume, see also eqn. (58)}]$

In this equation G_i is the mass (g) and M_i the molar weight (g/mole) of the component X_i . G, the total mass of the gas mixture, is given by $G = G_1 + G_2 + \cdots = \sum G_i$ and \overline{M} is the mean or apparent molar weight.

According to eqn. (8) the mean molar weight, \overline{M} , will be

$$\overline{M} = \frac{G}{\sum n_i} = \frac{G_1 + G_2 + \cdots}{n_1 + n_2 + \cdots} = \frac{n_1 M_1 + n_2 M_2 + \cdots}{\sum n_i} = x_1 M_1 + x_2 M_2 + \cdots = \sum x_i M_i ...$$
(9)

 x_i = the mole fraction of component X_i

$$x_i = \frac{n_i}{\sum n_i} = \frac{G_i/M_i}{\sum G_i/M_i} = \frac{p_i}{p}$$
 (according to Avogadro) (10)

The mole per cent (mole %) = mole fraction
$$\times$$
 100 = $x_i \times$ 100 = $\frac{G_i/M_i}{\sum G_i/M_i} \times$ 100 = volume per cent (vol.%) for ideal gases $\left. \right\}$... (11)

According to eqns. (10) and (11), the following may be used for conversion of weight per cent (wt. %) $100\xi_i$ (ξ_i = proportion by weight or mass) to mole per cent and vice versa:

mole per cent:
$$100 x_i = \frac{100 \xi_i / M_i}{\sum \xi_i / M_i}$$
wt. per cent:
$$100 \xi_i = \frac{x_i M_i}{\sum x_j M_i} 100 = 100 \frac{x_i M_i}{\overline{M}}$$

For the mean molar weight, it follows from eqns. (9) and (12) that

$$\overline{M} = \frac{1}{\sum \xi_i/M_i}$$
 (13)

and, from eqns. (12) and (13), for mole per cent:

$$100 x_i = 100 \xi_i \overline{M} / M_i \qquad \qquad \dots \tag{14}$$

or mole % = wt. % × $\frac{\text{mean mol. wt.}}{\text{mol. wt.}}$

*Exercise 1

Calculate, from the molecular weight, the density ϱ_0 in g/l. for oxygen, nitrogen, carbon monoxide and nitric oxide [see eqn. (5)].