# **PROCEEDINGS**

of

The Sixtieth Annual Meeting of the

American Society of Bakery Engineers

1984



MARCH 4-7, 1984 CHICAGO, ILLINOIS

## PROCEEDINGS

of the

Sixtieth Annual Meeting

# AMERICAN SOCIETY OF

# **BAKERY ENGINEERS**

March 4-7, 1984

Chicago Marriott Hotel, Chicago, Illinois

We gratefully acknowledge the cooperation of the business papers in the baking and allied fields for generously contributing space to describe the activities of the Society during the year. Our special appreciation to those which gave careful coverage to our Annual Meeting.

We extend our sincere thanks to the members of the Bakers Courtesy Club of Chicago who served during the Annual Meeting as ushers, microphone monitors and maintained the information desk. On behalf of our members, the Society thanks the "ASK ME" men for serving.

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2 North Riverside Plaza, Chicago, IL, U.S.A., 60606

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# **American Society of Bakery Engineers**

ROBERT A. FISCHER, PRESIDENT

Room 1921, Riverside Plaza Bldg. 2 North Riverside Plaza CHICAGO, IL 60606

# 60th ANNUAL MEETING

CHICAGO MARRIOTT HOTEL March 4-7, 1984 Chicago, Illinois

### Introduction to the 1984 PROCEEDINGS

This issue of the PROCEEDINGS—as was the case with all previous issues—is intended as more than a transcript of the program of the Annual Meeting; it is a valuable reference source for technical information on bakery production. All members of ASBE receive a single copy as a privilege of membership and most of them consider the PROCEEDINGS as an indispensible addition to their libraries.

As a technical reference book, this volume includes reproductions in complete form of all papers which were presented, transcripts of the discussions following each paper, reproductions of the slides shown during the presentation of the papers, as well as of the handout

material distributed. This volume also contains a Subject Index for the 1984 Program, a list of papers presented from 1965 to 1984, and lists of Technical Bulletins and EIS Reports issued since 1965.

Besides the technical data, there is a registration list for the 1984 Meeting and reports on (1) other ASBE activities at the time of the Annual Meeting, (2) functions held by other groups, and (3) services rendered by members of the Bakers Courtesy Club of Chicago. A handy Table of Contents has been provided for ease in locating specific papers, reports and sections.

Total registration for the 60th Annual Meeting was 1,123—not including ladies who accompanied registrants and who received complimentary badges.

STRENGTHENING
THE BAKING INDUSTRY
THROUGH SHARING

60th ANNUAL MEETING

#### FOR YOUR INFORMATION

For your convenience in locating the various rooms in the Chicago Marriott assigned for our use, we list the floors:

#### PROGRAM MEETING ROOMS

Salon II—Seventh Floor Monday A.M. Session Monday P.M. Session Tuesday A.M. Session Tuesday P.M. Session Wednesday A.M. Session

#### OTHER

Ohio State and Northwestern Rooms—Sixth Floor
Advisory Committee Meeting
Purdue and Wisconsin Rooms—Sixth Floor
Luncheon for Advisory Committee
Ohio State and Northwestern Rooms—Sixth Floor
Executive Committee Meeting (Sun.)
Salon II—Seventh Floor
Program Participants' Meeting
A.S.B.E. Office—Seventh Floor
Lincolnshire I—Sixth Floor—Property Room
Foyer—Seventh Floor—Registration
Chicago Ballrooms A, B, C & D—Fifth Floor
Bakery Foods Display
Ohio State and Northwestern Rooms—Sixth Floor
Executive Committee Meeting (Wed.)

#### FOR YOUR CONVENIENCE

Restaurants in Chicago Marriott Allie's Bakery La Plaza Upper Avenue Lounge I. W.'s

#### PRIZES ON DISPLAY

See the prizes for the Wednesday morning attendance drawings in the lobby window of the gift shop on the north side of the lobby.

#### REGISTRATION

Please register promptly on arrival to prevent delays during meeting hours.

#### **Registration Hours**

 Sunday
 12 Noon to 5:00 P.M.

 Monday
 8:00 A.M. to 5:00 P.M.

 Tuesday
 8:00 A.M. to 5:00 P.M.

 Wednesday
 8:00 A.M. to 10:00 A.M.

#### Registration Desk

Seventh Floor Foyer

Please cooperate by keeping escalator landings free of crowds, and avoid group conversations in front of registration desks.

#### Registration Fees at Meeting

Members \$55.00 Non-Members \$75.00

Registration includes Officers' Reception and Bakery Foods Display. Admittance to these events is limited to registrants—by badge only.

#### INTRODUCTION

#### TO YOUR

#### 60th ANNUAL MEETING

The Program Committee and the Officers welcome you to the 60th Annual Meeting of the American Society of Bakery Engineers.

The Program Committee had requested the input of all ASBE members for subjects and suggested speakers for our 60th Annual Meeting. Your cooperation and response was gratifying, and the Committee takes this opportunity to thank you. Without exception all of the papers being presented at this Meeting have been suggested by members, either on the Program Planning Questionnaires or the Program Reaction Sheets. We feel this program expresses your wishes and comprises the subjects you recommended.

Because of the success of last year's Program in not having concurrent sessions, this year's Meeting will follow that same format. This gives our membership an opportunity to attend all sessions.

The many people involved, Officers, Program Committee, Session Chairmen and speakers, have spent a great deal of time and effort putting this program together. The greatest compliment that we can pay them is to attend and participate in each and every session.

Thank you for your support and we hope you enjoy your Meeting.

Zony Ingriels
ANTHONY N. INZERILLO

PROGRAM CHAIRMAN

William T. Mª Curry

WILLIAM T. McCURRY FIRST ASSISTANT PROGRAM CHAIRMAN JOSEPH W. HICKENBOTTOM SECOND ASSISTANT PROGRAM CHAIRMAN

#### AMERICAN SOCIETY OF BAKERY ENGINEERS

ROOM 1921, RIVERSIDE PLAZA BLDG. 2 NORTH RIVERSIDE PLAZA CHICAGO, ILLINOIS 60606

#### JOINING THE SOCIETY

A non-member who joins the Society before registering for the 60th Annual Meeting can register as a member.

The Membership Committee maintains a desk in the registration area during the registration hours. Committee members are on hand to explain the benefits of membership and to assist in signing up new members.

# AN EXPLANATION OF BADGES AND RIBBONS

#### **Badge Inserts**

White for all registrants
A colored dot denotes a new member
(who has joined since 9/1/83)
A receipt for registration fee is
stamped on back of insert

#### Ribbons

White for overseas visitors
Silver, coral, ruby & gold for members with 25
years or more of continuous membership
Blue for members on the program
Green for Committee Chairmen and Executive
Committee members

#### **OFFICERS 1983-1984**



FREDERICK J. BOWER Chairman



**EDWARD A. STIGLER** Second Vice-Chairman



FRANK R. GOLEY First Vice-Chairman



BENJAMIN A. DelORIO Third Vice-Chairman



ROBERT A. FISCHER President **Acting Secretary-Treasurer** 

### **PROGRAM CHAIRMEN 1983-1984**



WILLIAM T. McCURRY First Assistant Chairman



ANTHONY N. INZERILLO Program Chairman



JOSEPH W. HICKENBOTTOM Second Assistant Chairman

#### OFFICERS OF AFFILIATES TO A.S.B.E

#### BRITISH SOCIETY OF BAKING

Chairman . . . . . . . . . Timothy M. Moss First Vice-Chairman . . . . . . . . P. S. Wood Second Vice-Chairman ..... Peter S. Massey Third Vice-Chairman ..... Albert Waterfield Secretary ..... Terry O'Gorman Assistant Secretary ..... Helen Jones Treasurer ..... F. G. Kinton

#### AUSTRALIAN SOCIETY OF BAKING

THE STATE OF THE S	
Chairman Philip L. R. Dadd	
First Vice-Chairman Frederick D. Jones	
Second Vice-Chairman Ron Avis	
Third Vice-Chairman Diana Williams	
Secretary-Treasurer William R. Clarkson	

#### PRE-MEETING SCHEDULE OF EVENTS

#### SUNDAY, MARCH 4, 1984

11:00 A.M.—ADVISORY COMMITTEE

MEETING

Ohio State and Northwestern Rooms

Sixth Floor

(Committee members only)

1:00 P.M.—ADVISORY COMMITTEE

LUNCHEON

Purdue and Wisconsin Rooms

Sixth Floor

(Committee members only)

2:00 P.M.—EXECUTIVE COMMITTEE

MEETING

Ohio State and Northwestern Rooms

Sixth Floor

(Committee members only)

2:30-4:30-LADIES' TEA

Great America I & II

Sixth Floor

4:00 P.M.—PROGRAM PARTICIPANTS' MEETING

Salon II

Seventh Floor

(Speakers, session chairmen

and meeting chairmen only)

#### POST-MEETING SCHEDULE OF EVENTS

#### WEDNESDAY, MARCH 7, 1984

2:00 P.M.—EXECUTIVE COMMITTEE

MEETING

Ohio State and Northwestern Rooms

Sixth Floor

(Committee members only)

#### THURSDAY, MARCH 8, 1984

8:00 A.M.—PROGRAM COMMITTEE

**MEETING** 

Lincolnshire II

Sixth Floor

(Committee members only)

#### SCHEDULE OF LADIES' ACTIVITIES

SUNDAY, MARCH 4, 1984

2:30-4:30 P.M.-Ladies' Tea

Great America I & II

Sixth Floor

#### MONDAY, MARCH 5, 1984

5:30-7:00 P.M.—Officers' Reception

Salon I

Seventh Floor

#### TUESDAY, MARCH 6, 1984

9:30 A.M.-4:00 P.M.-Ladies' Tour and Luncheon

#### MONDAY MORNING PROGRAM

March 5, 1984

SALON II

(Seventh Floor)

#### 9:30-Meeting Room Opens

#### 9:45-Call to Assembly and Greetings

Francis M. Covey, Decatur, IL Meeting Chairman

-Entrance of Officers

Introductions by Francis M. Covey

-America The Beautiful

ANDREW MAIER, II, Reading, PA

-God Bless America

Audience led by Andrew Maier, II

-Invocation

Louis J. Richter, San Antonio, TX

-The Chairman Comments

Frederick J. Bower, Winston-Salem, NC

-The President Reports

ROBERT A. FISCHER, Chicago, IL

-Program Preview

ANTHONY N. INZERILLO, Chicago, IL

-Annual Business Meeting

Conducted by FREDERICK J. BOWER, Chairman

-Knowing Your Society

Technical Information Service Committee Chairman Simon S. Jackel, Greenwich, CT A brief presentation relative to the functions of this committee.

-Presentations and Introductions

Greetings from the Retail Bakers

Of America

JAMES R. SLOOP, High Point, NC

President

-Greetings from the American Bakers

Association

JOHN PATERAKIS, Baltimore, MD

Chairman

-Introduction of Speaker

EDWARD A. STIGLER, Pekin, IL

**Opening Address** 

LAUREN H. BATTY, Rye, NY

-Announcements

Francis M. Covey, Meeting Chairman

—Adjournment

# MONDAY AFTERNOON PROGRAM March 5, 1984

TECHNICAL PRODUCTION SESSION

SALON II (Seventh Floor)

1:15—Meeting Room Opens

1:20-Call to Assembly

Frank R. Goley, Dallas, TX Meeting Chairman

—Introduction to Technical Production Session

Nancy G. Stahel, Arden Hills, MN Session Chairman

-High Enrichment Bread

Marvin E. Adams, W. E. Long Co., I.B.C., Fort Worth, TX

How to manufacture the new high enrichment bread just approved by the FDA—problems with these higher enrichment levels—processing, flavor, etc.

-Discussion

-New Fermentation Technology

CHARLES C. LYNN, Fermitech, Inc., North Ridgeville, OH

New fermentation techniques encompass shorter fermentation time than conventional methods without sacrificing quality.

-Discussion

—Oat Products in Variety Breads and Rolls ROBERT W. McKechnie, National Oats Co., Cedar Rapids, IA

The benefits of using oats for variety, nutrition and end product improvement.

-Discussion

-Flavors

Terry O. Barsness, Mother Murphy's Lab., Inc., Phoenix, AZ Quality versus cost—the break-even point.

-Discussion

-Shelf Life Improvement of Bakery Products

DAVID J. ASH. Del Monte Corp., Walnut Creek, CA Water activity as it affects shelf life.

—Discussion

-Adjournment

# MONDAY EVENING PROGRAM

March 5, 1984

SALON I (Seventh Floor)

5:30-7:00-Officers' Reception

George E. Laurance, Minneapolis, MN, Reception Chairman

ASBE Chairman Bower and the other officers, with their ladies, look forward to meeting fellow members and guests at this annual social event. Chairman Laurance has planned this event with your enjoyment in mind.

# TUESDAY MORNING PROGRAM

March 6, 1984

TECHNICAL PRODUCTION SESSION

SALON II (Seventh Floor)

9:45-Meeting Room Opens

9:50-Call to Assembly

Edward A. Stigler, Pekin, IL Meeting Chairman

—Introduction to Technical Production Session

James J. Diver, Chicago Ridge, IL Session Chairman

—Automated Packaged Product Systems JOHN J. RADER, Chas. Freihofer Baking Co., Albany, NY

In-plant from packaging machines to trucks—including available concepts, container standardization, implementation costs and maintenance costs.

-Discussion

—Distribution of Cakes and Sweet Goods RICHARD T. RICHTER, Colonial Cake Co., San Antonio, TX Shipping and unloading of product by order.

-Discussion

-Minor Ingredient Systems

J. WILLIAM LONG. Fedco Systems, Inc., Odessa, FL Automated batching and weighing of minor ingredients.

-Discussion

Computers for the Baking Industry
 Merle R. Cooper, Castle Computer Group,
 Inc., Chicago, IL
 Total bakery program, shop ordering, inventory control and cost analysis.

-Discussion

-Adjournment

## **TUESDAY AFTERNOON PROGRAM**

March 6, 1984 SALON II (Seventh Floor)

1:45—Meeting Room Opens

1:50—Call to Assembly

Benjamin A. Delorio, Utica, NY Meeting Chairman

—Introduction to Technical Production Session

Donald R. Goodenough, Dallas, TX Session Chairman

—Quality Control Today and Tomorrow
WILLIAM E. DIBBLE. Quality Bakers of
America, Greenwich, CT
The basic procedure for establishing and
maintaining quality bakery foods.

-Discussion

—Troubleshooting in the Bakery
NORMAN F. HIRT, West Baking Co.,
Indianapolis, IN
How to zero in on problems and where to
go for help.

-Discussion

—Cake Doughnut Production
GARY R. GOODSELL, Ph. Orth Co., Plano, TX
In-plant process controls for cake doughnut production.

-Discussion

—Setting Up and Maintaining an Effective Sanitation Program

THOMAS J. ROLFES, ITT Continental Baking Co., Rye, NY

The responsibilities involved in and the need for a sanitation program.

-Discussion

-Croissant Production

CEES RIJKAART, C. RIJKAART B.V., Asperen, Netherlands

Make-up procedures and formulations for croissant production.

-Discussion

-Adjournment

## TUESDAY EVENING PROGRAM March 6, 1984

CHICAGO BALLROOMS A, B, C AND D
(Fifth Floor)

#### 4:45-7:00 P.M. Bakery Foods Display

HAROLD D. FORTNER, Franklin Park, IL Chairman

ALAN R. DEE, Franklin Park, IL Assistant Chairman

Frank Sberna, Pickerington, OH Regional Chairman—East

GEORGE H. COIN, Rock Island, IL Regional Chairman—Mid-Central

ROLAN E. FLETCHER, Norcross, GA Regional Chairman—South

James D. Knox, Hayward, CA Regional Chairman—West

Tom MacDonald, Franklin Park, IL Regional Chairman—Northwest

GERARD A. DEGNAN, Whitefish Bay, WI Regional Chairman—Central

JIM B. CHINGAS, Kankakee, IL
WILLIAM J. CROWTHER, Westmont, IL
WILLIAM A. HOFFMAN, Chicago, IL
FRANK C. JONES, Milford Square, PA
GEORGE J. KIEFER, HURON, SD
RICHARD L. KOENIG, Franklin Park, IL
MELVIN W. MUELLER, Mt. Prospect, IL
VERNON T. E. PEARSON, Northbrook, IL
ROBERT C. RADUENZ, Manitowoc, WI
ROBERT E. SINNARD, JR., Burr Ridge, IL
ROGER W. STRAND, Minneapolis, MN

The Bakery Foods Display covers the widest possible variety of bakery foods from all corners of our country and from all over the world. It has practical significance in acquainting us with progress in our specialized field of production. It also instills in us the pride in the achievement of our industry and its contribution to human nutrition.

The Display opens at 4:45 P.M. Tuesday, March 6, 1984, ADMISSION BY BADGE ONLY. Samples in the general display area are to be VIEWED ONLY and may not be opened. Samples in the "tear-apart room" are open and can be examined closely. At 7:00 P.M. when the display closes, all samples will be turned over to the Salvation Army for local consumption.

We acknowledge with grateful appreciation the cooperation of our friends in the allied trades, who collected most of the bakery products for this Display. We also thank the donors of this merchandise. Their help makes this Display possible. Our thanks to our members who sent in the samples of their products.

#### WEDNESDAY MORNING PROGRAM

March 7, 1984

SALON II (Seventh Floor)

9:00—Meeting Room Opens 9:05—Call to Assembly

Frederick J. Bower, Winston-Salem, NC Meeting Chairman

—Introduction to Technical Production Session

Armand P. Cicciu, St. Louis, MO Session Chairman

—The Supermarket In-Store Bakery
Joseph C. Gregory, Putman Publishing Co.,
Chicago, IL

Where is this market going? Its future and what kind of in-store bakery will we have in the future—scratch, mix, frozen bake-off, etc.

-Discussion

-Attendance Prize Drawing

-Product Release Agents

ELIZABETH ANN SCOTT, Mallet & Co., Inc., Sewickley, PA

The traditional and new technology of release agents.

-Discussion

-Attendance Prize Drawing

-Changes in Government Regulations Affecting the Baking Industry

M. Rella Dwyer, W. E. Long Co., I.B.C., Chicago, IL

Most recent changes affecting labeling, packaging, etc.

-Discussion

-Attendance Prize Drawing

—A Profitable Bakery Operation

C. H. Christodoulou, Drake Bakeries Div. of Borden, Inc., Wayne, NJ How to bring your bakery to a profitable operation.

-Discussion

-Attendance Prize Drawing

-Installation of Officers

—Chairman's Comments and Appointments

-Attendance Prize Drawing

—The Lord's Prayer

ANDREW MAIER, II, Reading, PA

-Final Adjournment

#### SCHEDULE OF NON-A.S.B.E-MEETING FUNCTIONS

#### MONDAY, MARCH 5, 1984

American Institute of Baking Alumni Association Breakfast

7:30 A.M.—Indiana and Iowa Rooms—Sixth Floor Evert Kindstrand, Chairman

KSU-FSU Bakery Science and Management Alumni Association Breakfast

7:30 A.M.—Denver and Houston Rooms—Fifth Floor Ross Holton, Chairman

#### TUESDAY, MARCH 6, 1984

Allied Trades of the Baking Industry, Inc. Early Bird Breakfast

8:00 A.M.—Salon III—Seventh Floor Dwight D. Jarvis, Chairman

> Canadian Members Luncheon

11:45 A.M.—Denver and Houston Rooms—Fifth Floor Ed Warbeck and Sidney R. Rowell Chairmen

> Clayton Emerick Memorial Luncheon Luncheon

> > (Will not be held)

# A.S.B.E. POLICIES AND GENERAL INFORMATION

#### COMMERCIALISM POLICY

If you have a question to ask or a statement to make during the sessions, request a microphone, rise, state, your name, city, and state, and then proceed. It is the FIRM POLICY of the Society that everyone appears as an individual and not as the representative of any commercial organization; hence, there shall be no commercial exploitation of any product, machine, equipment, brand name, firm name, patent, publication or service from either the speakers' platform or the floor.

#### **ALLIED ACTIVITIES**

All hospitality rooms are to be closed during all business sessions. It is also expected that commercial promotion of company or brand names will not be indulged in through such media as signs, room displays, motion pictures, general distribution of printed literature, samples, or advertising novelties. The usual cooperation of all allied firms in this policy which has been such an important factor in the success of our Meetings in past years is anticipated again this year.

#### BAKERY FOODS DISPLAY

Under no circumstances is anyone permitted to remove any bakery products from the display area either while the Display is open or after it closes.

#### JOINING THE SOCIETY

This is an excellent time to join the Society. Application blanks are available at the Membership Desk and signed applications will be accepted. A temporary receipt will be provided. Your official dues card, membership certificate and printed material will be mailed after the Meeting.

Also page 30 of this Program is a membership application form for your convenience.

bership appli- service to us and to

#### PAYMENT OF DUES

Those desiring to pay dues during the Annual Meeting may do so at the Special A.S.B.E. Office located conveniently on the Seventh Floor. A.S.B.E. personnel will be on duty, and will give you a temporary receipt. Your dues card and membership certificate will be mailed to you after the Meeting.

#### WEAR YOUR BADGE!

You will be admitted to the Meeting ONLY if you are wearing your badge. Wear it proudly on your right lapel; it is your identification that you have registered for the 60th Annual Meeting.

#### BAKERS COURTESY CLUB

The members of this very fine group of Chicago Allied Men volunteer their services for our Meeting each year. They contribute greatly to the conduct and success of the Annual Meeting and we are pleased to publicly acknowledge their outstanding help again this year.

These men are identified by the familiar "ASK ME" badges. Please cooperate with them.

In addition to ushering during all regularly scheduled functions, they render valuable assistance in many other ways, namely:

- . . . See that everyone is promptly seated.
- ... Prevent congestion at the door at all times.
- ... Man the microphones in the meeting room when you have a question to ask or a statement to make.
- . . . Assist where possible in providing information about the Meeting.
- ... Maintain an Information Desk in the foyer. A courteous attendant is on duty at all times between and during sessions ready to be of service.
- ... Have a supply of Meeting registration lists available for those in attendance.
- . . . Receive telephone calls and personal messages which reach the hotel for those attending our Meeting. Interruptions to page are not permitted except in extreme emergencies.
- ... Post notices of calls or messages on Message Board. By checking this board occasionally you can help them in their service to you.
- ... Distribute session material such as handout materials, etc.

This outstanding organization has long been of real service to us and to the industry of which we are all a part. May they continue to grow and prosper.

#### COMMITTEES 1983-1984 EXECUTIVE COMMITTEE

Frederick J. Bower, Winston-Salem, NC Frank R. Goley, Dallas, TX Edward A. Stigler, Pekin, IL Benjamin A. Delorio, Utica, NY Robert A. Fischer, Chicago, IL Francis M. Covey, Decatur, IL A. G. Oszlanyi, Charlotte, NC Norman F. Hirt, Indianapolis, IN Gary K. McArthur, Pensacola, FL Robert C. Anderson, Port Washington, NY William J. Campion, Colts Neck, NI Frank Bernard Evers, III, Nashville, TN Thomas J. Mato, Auburn, ME Patricia Antoni, Wheeling, IL Christopher V. Cipriani, Raleigh, NC John P. Del Campo, Wilmington, DE Loyal J. Jensen, Rye, NY Louis D. Fontana, Brooklyn, NY Jerry J. Janson, New City, NY

#### STANDING COMMITTES

Financial-John C. MacAlpine, III, Philadelphia, PA Publications-Herman Saussele, Jr., St. Louis, MO Technical Information Service-Simon S. Jackel, Greenwich, CT Manual-Paul W. Kamman, Park Ridge, IL Sanitation-William E. Pieper, Oak Lawn, IL Nominating-Francis M. Covey, Decatur, IL Membership-Richard C. Freihofer, St. Louis, MO Planning and Steering-Byron R. Baird, Fort Worth, TX Insurance-James A. Boge, Park Ridge, IL Hotel Housing-Ross Holton, Chicago, IL Educational-William A. Hoffman, Chicago, IL Public Relations-John C. Morris, Wilmette, IL Safety Z-50-Robert C. Anderson, Port Washington, NY Standardization of Terms and Index-Richard E. Pyler, Fargo, ND Exposition Booth-William H. Fife, Jr., Barrington, IL

#### COMMITTEES-1984 PROGRAM

Group Trip-Lon D. Zimmerman, St. Louis, MO

#### PROGRAM COMMITTEE

Anthony N. Inzerillo, Chicago, IL Chairman William T. McCurry, Shawnee Mission, KS First Assistant Chairman Joseph W. Hickenbottom, Maywood, NJ Second Assistant Chairman Frederick J. Bower, Winston-Salem, NC Frank R. Goley, Dallas, TX Edward A. Stigler, Pekin, IL Robert A. Fischer, Chicago, IL

#### OFFICERS' RECEPTION

George E. Laurance, Minneapolis, MN-Chairman

#### PROPERTY COMMITTEE

Thomas E. Keffer, Crete, IL
Property Manager
Robert P. Bernoski, Mansfield, TX
Donald F. Bianchi, Mt. Prospect, IL
Richard A. Danko, Teaneck, NJ
William F. Geist, Rockford, IL
Donald R. Goodenough, Dallas, TX
Larry J. Hobbs, Dayton, OH
Donald E. Kindstrand, Hoffman Estates, IL
Edward J. Whatley, Sicklerville, NJ
Assistant Property Managers

#### BAKERY FOODS DISPLAY

Harold D. Fortner, Franklin Park, IL Chairman Alan R. Dee, Franklin Park, IL Assistant Chairman George H. Coin, Rock Island, IL Gerard A. Degnan, Whitefish Bay, WI Rolan E. Fletcher, Norcross, GA lames D. Knox, Hayward, CA Tom MacDonald, Franklin Park, IL Frank Sberna, Pickerington, OH Regional Chairmen Jim B. Chingas, Kankakee, IL William J. Crowther, Westmont, IL William A. Hoffman, Chicago, IL Frank C. Jones, Milford Square, PA George J. Kiefer, Huron, SD Richard L. Koenig, Franklin Park, IL Melvin W. Mueller, Mt. Prospect, IL Vernon T. E. Pearson, Northbrook, IL Robert C. Raduenz, Manitowoc, WI Robert E. Sinnard, Jr., Burr Ridge, IL Roger W. Strand, Minneapolis, MN Committeemen

#### DECEASED MEMBERS

Edward M. Voorhees, De Land, FL Cecil K. McInness, Ottawa, Ont., Canada Howard L. Kramp, Bloomington, MN John Smith, Kerrville, TX Mark L. Mesler, Englewood, FL John L. McKenzie, Boca Raton, FL William I. Garling, Shippensburg, PA Samuel Shumofsky, Bridgeport, CT Robert F. Dethick, Summerhill, NSW, Australia Charles A. B. Smith, Dallas, TX Ed V. Mead, Albuquerque, NM J. R. Perrozzi, Minneapolis, MN Past President J. M. Albright, Park Ridge, IL A. R. Fleischmann, Pompano Beach, FL J. R. McLaughlin, Glenview, IL Edwin G. White, Oldsmar, FL Harry R. Vernon, Dallas, TX James M. Doty, Kansas City, MO Walter J. Malberg, San Francisco, CA Melvin L. Parker, Cincinnati, OH E. F. Sperling, Laguna Hills, CA

Since our Annual Meeting last year we learned of the passing of the members listed above. Each contributed in some measure to the success of our Society and we shall miss their presence at our Annual Meetings and their support.

#### PAST PRESIDENTS

(Year of election shown)

1924—Richard Wahl, Palm Bay, FL 1925-C. J. Patterson (deceased) 1926 & 1927—E. B. Price (deceased) 1928—George W. Tassie (deceased) 1929-Gordon H. Darnell (deceased) 1930—Louis E. Caster (deceased) 1931—Ross E. Anderson (deceased) 1932—Robert L. Gerdes (deceased) 1933—Carl S. Pickering, San Diego, CA 1934—Edward M. Joy, Clearwater, FL 1935—F. B. Evers, Sr., Nashville, TN 1936-W. J. Ocken (deceased) 1937-John Roberts, Beaumont, TX 1938—Roger Brandenburg (deceased) 1939-William Hauck (deceased) 1940—Walter T. Molloy (deceased) 1941—Cecil C. Cadwell (deceased) 1942—Wm. F. Gossadge, Lee's Summit, MO 1943-Willard H. Geller (deceased) 1944-1945—Albert J. Faulhaber, Longboat Key, FL 1946—Guy T. Shiverdecker, Kettering, OH 1947—Jake M. Albright (deceased) 1948—Otto Richter, San Antonio, TX 1949—Harold T. Moody, Westminster, CA 1950-Don F. Copell (deceased) 1951-Earl B. Cox (deceased) 1952—Fred Weberpals, Queens Village, NY 1953—M. J. Swortfiguer (deceased) 1954—Wallace K. Swanson, Atlanta, GA 1955—Martin Eisenstaedt, Havertown, PA 1956—Arthur G. Hackett, Venice, FL 1957-Harold M. Freund, Beverly Hills, CA 1958—Andreas F. Reising, New Orleans, LA 1959-H. Alvin Meyer, Jackson, MS 1960-Clayton C. Daley, Berwick, PA 1961—Robert Nicolait, Santa Barbara, CA 1962—Robert G. Dibble, Sun City Center, FL 1963—John A. Wagner, Sarasota, FL 1964-Walter T. Gase (deceased) 1965—Irwin O. Rohrbach, Reading, PA 1966—George H. Gugler, Sun Valley, CA 1967—Lawrence E. Pile (deceased) 1968—William C. Kollman, Wilton, CT 1969—William H. Ziemke, San Jose, CA 1970—Carl C. Hauswald, Jr., Baltimore, MD 1971—Robert C. Brink, Villa Hills, KY 1972—Louis J. Richter, San Antonio, TX 1973—Paul W. Kamman, Park Ridge, IL 1974—Charles B. Clark, Fort Smith, AR 1975—Eugene D. Swenson, Winter Haven, FL 1976—Donald S. Noot, Hazelwood, MO 1977-John L. DeKeizer, Deerfield, IL 1978—Byron R. Baird, Fort Worth, TX 1979—Frank H. Otway, Springfield, OH 1980—R. Richard Schlipf, LaCrosse, WI 1981-Ernest T. Stevens, Birmingham, AL

#### PAST CHAIRMAN

1982-Francis M. Covey, Decatur, IL

#### PAST PROGRAM COMMITTEE CHAIRMEN

(Year of program shown)

1929—E. B. Nicolait (deceased)
1930—G. Cullen Thomas (deceased) 1931—Peter G. Pirrie (deceased)
1931—Peter G. Pirrie (deceased)
1932—W. E. Doty (deceased)
1932—W. E. Doty (deceased) 1933—C. A. McDuffee (deceased)
1934—Ross E. Anderson (deceased)
1935—Charles P. Oliver (deceased)
1936—R. W. Brooks (deceased)
1937—W. E. Doty (deceased)
1933—C. A. McDuffee (deceased) 1934—Ross E. Anderson (deceased) 1935—Charles P. Oliver (deceased) 1936—R. W. Brooks (deceased) 1937—W. E. Doty (deceased) 1938—Harold Hall, Port Angeles, WA
1939—O. S. Otting, New Smyrna Beach, FL
1940—George T. Carlin, Furman, AL
1941—G. Richard Ludlow (deceased)
1942—F. J. Coughlin, Cincinnati, OH
1943—Arthur E. Grawert (deceased)
1944—Henry P. Montminy (deceased)
1945-1946—Carl W. Steinhauer (deceased)
1947—J. H. Debs, Chicago, IL
1049 Tylor P Stayone Forey Junction UT
1949—Glenn E. Hargrave (deceased)
1950—Charles E. Riley (deceased)
1951—Jack S. Devanny Lincoln, II.
1952—Len P. Kenney (deceased)
1949—Glenn E. Hargrave (deceased) 1950—Charles E. Riley (deceased) 1951—Jack S. Devanny, Lincoln, IL 1952—Len P. Kenney (deceased) 1953—Elmer F. Glabe, Chicago, IL
1954—Jones E. Mapes (deceased)
1955—T. E. Lauder (deceased)
1956—Len Franzen (deceased)
1956—Len Franzen (deceased) 1957—Ray Thelen, San Diego, CA
1958—Cinton K. Scarborough, Snawmut, AL 1959—Lewis P. MacAdams (deceased) 1960—Irwin O. Rohrbach, Reading, PA 1961—James M. Doty (deceased) 1962—Harry D. Gardner, Albion, MI
1960—Irwin O. Rohrbach, Reading, PA
1961—James M. Doty (deceased)
1962—Harry D. Gardner, Albion, MI
1905—Raipii E. Mallewal (deceased)
1964—Lloyd L. Fisher, Sun City Center, FL
1964—Lloyd L. Fisher, Sun City Center, FL 1965—Zenas Block, Jessup, MD
1966—William F. Schroeder (deceased) 1967—Frank R. Schwain (deceased) 1968—Philip W. Orth, Jr., Oak Creek, WI
1967—Frank R. Schwain (deceased)
1968—Philip W. Orth, Jr., Oak Creek, WI
1070 Careld David Milwayles MI
1970—Geraid Reed, Milwaukee, Wi 1971—Donald K. Dubois, Manhattan, KS 1972—Herman Saussele, Jr., St. Louis, MO 1973—Richard M. Beaverson, Dallas, TX
1972—Herman Saussele, Jr., St. Louis, MO
1973—Richard M. Beaverson, Dallas, TX
1974—Ernest O. Cain, Dallas, TX
1975—Frank E. Johnson, Oak Creek, WI
1976—Lyle C. Woods, Olathe, KS
1977—Armand P. Cicciu, St. Louis, MO
1978—Frank J. Fischer, Carrollton, TX
1978—Frank J. Fischer, Carrollton, TX 1979—J. W. Doty, North Kansas City, MO
1980—A Charles Roland III St Louis MO
1981—F. Robt. Grant, St. Louis, MO
1982—A. G. Oszlanyi, Charlotte, NC
1983—Edward A. Stigler, Pekin, IL