



# Ullmann's Encyclopedia of Industrial Chemistry

Sixth, Completely Revised Edition

Volume 18

Information Storage  
Materials  
to  
Ketones

 WILEY-VCH

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# Ullmann's Encyclopedia of Industrial Chemistry

Volume 18

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Volume 40: Index

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## Symbols and Units

Symbols and units agree with SI standards (for conversion factors see page IX). The following list gives the most important symbols used in the encyclopedia. Articles with many specific units and symbols have a similar list as front matter.

Symbol	Unit	Physical Quantity
$a_B$		activity of substance B
$A_r$		relative atomic mass (atomic weight)
$A$	$m^2$	area
$c_B$	$\text{mol/m}^3$ , $\text{mol/L}$ (M)	concentration of substance B
$C$	$C/V$	electric capacity
$c_p$ , $c_v$	$\text{J kg}^{-1} \text{K}^{-1}$	specific heat capacity
$d$	$\text{cm}$ , $\text{m}$	diameter
$d$		relative density ( $\rho/\rho_{\text{water}}$ )
$D$	$\text{m}^2/\text{s}$	diffusion coefficient
$D$	$\text{Gy}$ ( $= \text{J/kg}$ )	absorbed dose
$e$	$C$	elementary charge
$E$	$\text{J}$	energy
$E$	$\text{V/m}$	electric field strength
$E$	$\text{V}$	electromotive force
$E_A$	$\text{J}$	activation energy
$f$		activity coefficient
$F$	$\text{C/mol}$	Faraday constant
$F$	$\text{N}$	force
$g$	$\text{m/s}^2$	acceleration due to gravity
$G$	$\text{J}$	Gibbs free energy
$h$	$\text{m}$	height
$\hbar$	$\text{W} \cdot \text{s}^2$	Planck constant
$H$	$\text{J}$	enthalpy
$I$	$\text{A}$	electric current
$I$	$\text{cd}$	luminous intensity
$k$	(variable)	rate constant of a chemical reaction
$k$	$\text{J/K}$	Boltzmann constant
$K$	(variable)	equilibrium constant
$l$	$\text{m}$	length
$m$	$\text{g}$ , $\text{kg}$ , $\text{t}$	mass
$M_r$		relative molecular mass (molecular weight)
$n_D^{20}$		refractive index (sodium D-line, $20^\circ \text{C}$ )
$n$	$\text{mol}$	amount of substance
$N_A$	$\text{mol}^{-1}$	Avogadro constant ( $6.023 \times 10^{23} \text{ mol}^{-1}$ )
$p$	$\text{Pa}$ , $\text{bar}^*$	pressure
$Q$	$\text{J}$	quantity of heat
$r$	$\text{m}$	radius
$R$	$\text{J K}^{-1} \text{mol}^{-1}$	gas constant
$R$	$\Omega$	electric resistance
$S$	$\text{J/K}$	entropy
$t$	$\text{s}$ , $\text{min}$ , $\text{h}$ , $\text{d}$ , $\text{month}$ , $\text{a}$	time

Symbols and Units (Continued from p. VII)

Symbol	Unit	Physical Quantity
$t$	$^{\circ}\text{C}$	temperature
$T$	K	absolute temperature
$u$	m/s	velocity
$U$	V	electric potential
$U$	J	internal energy
$V$	$\text{m}^3, \text{L}, \text{mL}, \mu\text{L}$	volume
$w$		mass fraction
$W$	J	work
$x_{\text{B}}$		mole fraction of substance B
$Z$		proton number, atomic number
$\alpha$		cubic expansion coefficient
$\alpha$	$\text{W m}^{-2}\text{K}^{-1}$	heat-transfer coefficient (heat-transfer number)
$\alpha$		degree of dissociation of electrolyte
$[\alpha]$	$10^{-2}\text{deg cm}^2\text{g}^{-1}$	specific rotation
$\eta$	$\text{Pa} \cdot \text{s}$	dynamic viscosity
$\theta$	$^{\circ}\text{C}$	temperature
$\kappa$		$c_p/c_v$
$\lambda$	$\text{W m}^{-1}\text{K}^{-1}$	thermal conductivity
$\lambda$	nm, m	wavelength
$\mu$		chemical potential
$\nu$	$\text{Hz}, \text{s}^{-1}$	frequency
$\nu$	$\text{m}^2/\text{s}$	kinematic viscosity ( $\eta/\rho$ )
$\pi$	Pa	osmotic pressure
$\rho$	$\text{g}/\text{cm}^3$	density
$\sigma$	N/m	surface tension
$\tau$	$\text{Pa (N/m}^2\text{)}$	shear stress
$\varphi$		volume fraction
$\chi$	$\text{Pa}^{-1} (\text{m}^2/\text{N})$	compressibility

\* The official unit of pressure is the pascal (Pa).

## Conversion Factors

SI unit	Non-SI unit	From SI to non-SI multiply by
<i>Mass</i>		
kg	pound (avoirdupois)	2.205
kg	ton (long)	$9.842 \times 10^{-4}$
kg	ton (short)	$1.102 \times 10^{-3}$
<i>Volume</i>		
m <sup>3</sup>	cubic inch	$6.102 \times 10^4$
m <sup>3</sup>	cubic foot	35.315
m <sup>3</sup>	gallon (U.S., liquid)	$2.642 \times 10^2$
m <sup>3</sup>	gallon (Imperial)	$2.200 \times 10^2$
<i>Temperature</i>		
°C	°F	$^{\circ}\text{C} \times 1.8 + 32$
<i>Force</i>		
N	dyne	$1.0 \times 10^5$
<i>Energy, Work</i>		
J	Btu (int.)	$9.480 \times 10^{-4}$
J	cal (int.)	$2.389 \times 10^{-1}$
J	eV	$6.242 \times 10^{18}$
J	erg	$1.0 \times 10^7$
J	kW · h	$2.778 \times 10^{-7}$
J	kp · m	$1.020 \times 10^{-1}$
<i>Pressure</i>		
MPa	at	10.20
MPa	atm	9.869
MPa	bar	10
kPa	mbar	10
kPa	mm Hg	7.502
kPa	psi	0.145
kPa	torr	7.502

## Powers of Ten

E (exa)	$10^{18}$	d (deci)	$10^{-1}$
P (peta)	$10^{15}$	c (centi)	$10^{-2}$
T (tera)	$10^{12}$	m (milli)	$10^{-3}$
G (giga)	$10^9$	μ (micro)	$10^{-6}$
M (mega)	$10^6$	n (nano)	$10^{-9}$
k (kilo)	$10^3$	p (pico)	$10^{-12}$
h (hecto)	$10^2$	f (femto)	$10^{-15}$
da (deca)	10	a (atto)	$10^{-18}$



## Abbreviations

The following is a list of the abbreviations used in the text. Common terms, the names of publications and institutions, and legal agreements are included along with their full identities. Other abbreviations will be defined wherever they first occur in an article. For further abbreviations, see page VII, Symbols and Units; page XIV, Frequently Cited Companies (Abbreviations), and page XV, Country Codes in patent references. The names of periodical publications are abbreviated exactly as done by Chemical Abstracts Service.

abs.	absolute	BAM	Bundesanstalt für Materialprüfung (Federal Republic of Germany)
a.c.	alternating current	BAT	Biologischer Arbeitsstoff-Toleranz-Wert (biological tolerance value for a working material, established by MAK Commission, see MAK)
ACGIH	American Conference of Governmental Industrial Hygienists	Beilstein	Beilstein's Handbook of Organic Chemistry, Springer, Berlin – Heidelberg – New York
ACS	American Chemical Society	BET	Brunauer – Emmett – Teller
ADI	acceptable daily intake	BGA	Bundesgesundheitsamt (Federal Republic of Germany)
ADN	accord européen relatif au transport international des marchandises dangereuses par voie de navigation intérieure (European agreement concerning the international transportation of dangerous goods by inland waterways)	BGBI.	Bundesgesetzblatt (Federal Republic of Germany)
ADNR	ADN par le Rhin (regulation concerning the transportation of dangerous goods on the Rhine and all national waterways of the countries concerned)	BIOS	British Intelligence Objectives Subcommittee Report (see also FIAT)
ADP	adenosine 5'-diphosphate	BOD	biological oxygen demand
ADR	accord européen relatif au transport international des marchandises dangereuses par route (European agreement concerning the international transportation of dangerous goods by road)	<i>bp</i>	boiling point
AEC	Atomic Energy Commission (United States)	B.P.	British Pharmacopeia
a.i.	Active ingredient	BS	British Standard
AICHe	American Institute of Chemical Engineers	ca.	circa
AIME	American Institute of Mining, Metallurgical, and Petroleum Engineers	calcd.	calculated
ANSI	American National Standards Institute	CAS	Chemical Abstracts Service
AMP	adenosine 5'-monophosphate	cat.	catalyst, catalyzed
APhA	American Pharmaceutical Association	CEN	Comité Européen de Normalisation
API	American Petroleum Institute	cf.	compare
ASTM	American Society for Testing and Materials	CFR	Code of Federal Regulations (United States)
ATP	adenosine 5'-triphosphate	cfu	colony forming units
		Chap.	chapter
		ChemG	Chemikaliengesetz (Federal Republic of Germany)
		C.I.	Colour Index
		CIOS	Combined Intelligence Objectives Subcommittee Report (see also FIAT)
		CNS	central nervous system
		Co.	Company
		COD	chemical oxygen demand
		conc.	concentrated
		const.	constant
		Corp.	Corporation
		crit.	critical

p., pp.	page, pages		regulation in Federal Republic of Germany)
Patty	G. D. Clayton, F. E. Clayton (eds.): Patty's Industrial Hygiene and Toxicology, 3rd ed., Wiley Interscience, New York	TA Lärm	Technische Anleitung zum Schutz gegen Lärm (low noise regulation in Federal Republic of Germany)
PB	Publication Board Report (U.S. Department of Commerce, Scientific and Industrial Reports)	TDL <sub>0</sub>	lowest published toxic dose
report		THF	tetrahydrofuran
PEL	permitted exposure limit	TLC	thin layer chromatography
Ph	phenyl substituent ( $-\text{C}_6\text{H}_5$ )	TLV	Threshold Limit Value (TWA and STEL); published annually by the American Conference of Governmental Industrial Hygienists (ACGIH), Cincinnati, Ohio
Ph. Eur.	European Pharmacopoeia, 2nd. ed., Council of Europe, Strasbourg 1981	TOD	total oxygen demand
phr	part per hundred rubber (resin)	TRK	Technische Richtkonzentration (lowest technically feasible level)
PNS	peripheral nervous system	TSCA	Toxic Substances Control Act (United States)
ppm	parts per million	TÜV	Technischer Überwachungsverein (Technical Control Board of the Federal Republic of Germany)
q. v.	which see (quod vide)	TWA	Time Weighted Average
ref.	refer, reference	UBA	Umweltbundesamt (Federal Environmental Agency)
resp.	respectively	Ullmann	Ullmann's Encyclopedia of Industrial Chemistry, 5th ed., VCH Verlagsgesellschaft, Weinheim, 1985 – 1996; Ullmanns Encyklopädie der Technischen Chemie, 4th ed., Verlag Chemie, Weinheim 1972 – 1984; 3rd ed., Urban und Schwarzenberg, München 1951 – 1970
$R_f$	retention factor (TLC)	USAEC	United States Atomic Energy Commission
R. H.	relative humidity	USAN	United States Adopted Names
RID	règlement international concernant le transport des marchandises dangereuses par chemin de fer (international convention concerning the transportation of dangerous goods by rail)	USD	United States Dispensatory
RNA	ribonucleic acid	USDA	United States Department of Agriculture
R phrase	risk phrase according to	U.S.P.	United States Pharmacopoeia
(R-Satz)	ChemG and GefStoffV (Federal Republic of Germany)	UV	ultraviolet
rpm	revolutions per minute	UVV	Unfallverhütungsvorschriften der Berufsgenossenschaft (workplace safety regulations in the Federal Republic of Germany)
RTECS	Registry of Toxic Effects of Chemical Substances, edited by the National Institute of Occupational Safety and Health (United States)	VbF	Verordnung in der Bundesrepublik Deutschland über die Errichtung und den Betrieb von Anlagen zur Lagerung, Abfüllung und Beförderung brennbarer Flüssigkeiten (regulation in the Federal Republic of Germany)
(s)	solid		
SAE	Society of Automotive Engineers (United States)		
s.c.	subcutaneous		
SI	International System of Units		
SIMS	secondary ion mass spectrometry		
S phrase	safety phrase according to		
(S-Satz)	ChemG and GefStoffV (Federal Republic of Germany)		
STEL	Short Term Exposure Limit (see TLV)		
STP	standard temperature and pressure ( $0^\circ\text{C}$ , 101.325 kPa)		
$T_g$	glass transition temperature		
TA Luft	Technische Anleitung zur Reinhaltung der Luft (clean air		

	concerning the construction and operation of plants for storage, filling, and transportation of flammable liquids; classification according to the flash point of liquids, in accordance with the classification in the United States)	vs.	versus
VDE	Verband Deutscher Elektroingenieure (Federal Republic of Germany)	WGK	Wassergefährdungsklasse (water hazard class)
VDI	Verein Deutscher Ingenieure (Federal Republic of Germany)	WHO	World Health Organization (United Nations)
vol	volume	Winnacker-Küchler	Chemische Technologie, 4th ed., Carl Hanser Verlag, München, 1982-1986;
vol.	volume (of a series of books)	Winnacker-Küchler	Chemische Technik: Prozesse und Produkte, Wiley-VCH, Weinheim, from 2003
		wt	weight
		\$	U.S. dollar, unless otherwise stated

### Frequently Cited Companies (Abbreviations)

Air Products	Air Products and Chemicals	ICI	Imperial Chemical Industries
Akzo	Algemene Koninklijke Zout Organon	IFP	Institut Français du Pétrole
Alcoa	Aluminum Company of America	INCO	International Nickel Company
Allied	Allied Corporation	3M	Minnesota Mining and Manufacturing Company
Amer.	American Cyanamid Company	Mitsubishi	Mitsubishi Chemical Industries
Cyanamid	Company	Monsanto	Monsanto Company
BASF	BASF Aktiengesellschaft	Nippon	Nippon Shokubai Kagaku Kogyo
Bayer	Bayer AG	Shokubai	
BP	British Petroleum Company	PCUK	Pechiney Ugine Kuhlmann
Celanese	Celanese Corporation	PPG	Pittsburg Plate Glass Industries
Daicel	Daicel Chemical Industries	Searle	G.D. Searle & Company
Dainippon	Dainippon Ink and Chemicals Inc.	SKF	Smith Kline & French Laboratories
Dow Chemical	The Dow Chemical Company	SNAM	Società Nazionale Metandotti
DSM	Dutch Staats Mijnen	Sohio	Standard Oil of Ohio
Du Pont	E.I. du Pont de Nemours & Company	Stauffer	Stauffer Chemical Company
Exxon	Exxon Corporation	Sumitomo	Sumitomo Chemical Company
FMC	Food Machinery & Chemical Corporation	Toray	Toray Industries Inc.
GAF	General Aniline & Film Corporation	UCB	Union Chimique Belge
W.R. Grace	W.R. Grace & Company	Union Carbide	Union Carbide Corporation
Hoechst	Hoechst Aktiengesellschaft	UOP	Universal Oil Products Company
IBM	International Business Machines Corporation	VEBA	Vereinigte Elektrizitäts- und Bergwerks-AG
		Wacker	Wacker Chemie GmbH

## Country Codes

The following list contains a selection of standard country codes used in the patent references.

---

AT	Austria	ID	Indonesia
AU	Australia	IL	Israel
BE	Belgium	IT	Italy
BG	Bulgaria	JP	Japan *
BR	Brazil	LU	Luxembourg
CA	Canada	MA	Morocco
CH	Switzerland	NL	Netherlands *
CS	Czechoslovakia	NO	Norway
DD	German Democratic Republic	NZ	New Zealand
DE	Federal Republic of Germany (and Germany before 1949) *	PL	Poland
DK	Denmark	PT	Portugal
ES	Spain	SE	Sweden
FI	Finland	SU	Soviet Union
FR	France	US	United States of America
GB	United Kingdom	YU	Yugoslavia
GR	Greece	ZA	South Africa
HU	Hungary	EP	European Patent Office *
		WO	World Intellectual Property Organization

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\* For Europe, Federal Republic of Germany, Japan, and the Netherlands, the type of patent is specified: EP (patent), EP-A (application), DE (patent), DE-OS (Offenlegungsschrift), DE-AS (Auslegeschrift), JP (patent), JP-Kokai (Kokai tokkyo koho), NL (patent), and NL-A (application).

element symbol, atomic number, and relative atomic mass (atomic weight)

IA "American" group designation, also used by the Chemical Abstracts Service until the end of 1986

provisional IUPAC symbol

57	58	59	60	61	62	63	64	65	66	67	68	69	70	71
La	Ce	Pr	Nd	Pm	Sm	Eu	Gd	Tb	Dy	Ho	Er	Tm	Yb	Lu
138.91	140.12	140.91	144.24	146.92	150.36	151.97	157.25	158.93	162.50	164.93	167.26	168.93	173.04	174.97

\* radioactive element; mass of most important isotope given.

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Ink-Jet Printing → Imaging Technology <b>17</b>	Isobutylene → Butenes <b>6</b>
Inks → Drawing and Writing Materials <b>11</b>	Isocyanuric Acid → Cyanuric Acid and Cyanuric Chloride <b>10</b>
Inorganic Fibers → Fibers, 5. Synthetic Inorganic <b>13</b>	Isoleucine → *Amino Acids <b>2</b>
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# Information Storage Materials

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1. Magnetic Recording

1.1. Introduction

Magnetic recording technology is widespread in its adoption and its impact on our lives. Be it in portable audio recorders, hi-fi audio systems, video recorders, or in floppy or rigid disk systems in computers, the products of the technology are widely used and appreciated today. Novel data storage systems are being prepared and queuing up for possible launch into the market place. All these are propelled by mighty industrial concerns in various parts of the world primarily in America and Japan, but also in Europe.

The majority of audio and video recording has traditionally taken place using analogue techniques although in recent times products operating in the digital domain have been introduced. The future will see an accelerated shift to digital techniques and this means that there is a continued convergence of most recording technologies into the data storage arena where all information from whatever source can be recorded and manipulated using digital methods.

1.1.1. History

Magnetic recording [1] was first demonstrated by the Danish inventor VALDEMAR POULSEN in 1898. He developed a machine for recording voice messages onto steel wire and was able to demonstrate recording and replay in a recognizable form. This achievement quickly received acclaim. Despite the low signal levels and high levels of distortion in the recordings, developments of this equipment were made and a telephone message recording machine called

a Telegraphone was eventually put on the market. However the Telegraphone was not widely adopted, partly through its lack of clarity, and the full exploitation of the technology had to await the later developments of electronic technology and the means to reduce distortions.

A major step forward came in 1935 with the development in Germany by BASF and AEG of a machine called the Magnetophone. This machine, and its later variants, brought into play two new developments which remain today as the core of many magnetic recording systems. The first was the introduction of magnetic particles as the recording medium and the second was the use of a.c. bias to linearize the characteristics of the recording medium. With these developments record and replay with high clarity was achieved and it led eventually, with further progress, to the widespread adoption of a.c. biased recording systems. The most popular current manifestation of the technology is in the compact cassette audio system introduced by Philips in 1963.

Digital recording emerged during the late 1940s and 1950s in response to the need for back-up storage for computer devices. By these times magnetic tape recording for audio was in widespread use and the technology was adapted for the recording of digital waveforms without the use of a.c. bias. In the early machines bit packing densities were very low but this increased rapidly with successive generations of equipment. Record and replay took place at data rates which were slow compared with the processing rates of computers and access times to information became a critical issue. This led to the development of faster access mechanical systems such as the magnetic drum and later the very successful magnetic disk. The latter is now the mainstay of storage for computers and disk



systems exist in a variety of forms and formats employing rigid and flexible disk media.

**Video recording** first took place in “fixed head” systems similar to those used in audio and data recording. However, the wide bandwidths required by video signals meant that very high tape speeds had to be used and this required very long tapes for program length recordings. To alleviate this problem scanning head technology was developed in which tracks were recorded very close together in directions across the tape length to give very high area packing densities of information. First came the transverse scan technology introduced by Ampex in 1956 and later the helical scan technologies were introduced for domestic use and are now most widely manifested in VHS recorders [2]. Helical scan technology has now been adapted for use in data storage systems especially for computer back-up applications.

Recording technology continues to move forward and new developments invariably break fresh ground in terms of the amount of data stored per unit area of recording surface. Here comes the pressure for new and advanced recording media.

### 1.1.2. Magnetism and Magnetic Materials: Definitions (→ Magnetic Materials)

For a more detailed description of the terms used in the specification of magnetic materials, particularly those used in recording media and in magnetic heads, see, e.g., [3].

The magnetic properties of materials are often characterized by the *magnetic induction* or *flux density* within them. This quantity is represented by the symbol  $B$  and measured in units of tesla (T). In free space  $B$  is given by

$$B = \mu H_0 \quad (1)$$

where  $\mu_0 = 4\pi \cdot 10^{-7}$  H/m is the permeability of free space and  $H$  is the magnetic field strength measured in A/m. The magnetic field is usually generated by a coil carrying a current and the magnitude of the field depends on that current and the geometry of the coil hence leading to a field strength which is expressed in A/m.

When the induction is measured inside a magnetic material it may be represented by

$$B = \mu (H + M) \quad (2)$$

where  $H$  is the applied field strength and  $M$  is an additional contribution, measured in A/m, arising from the magnetic material and which is usually referred to as its magnetization. Sometimes Equation (2) is written in a modified form

$$B = \mu H + J \quad (3)$$

where  $J$  (sometimes the symbol  $I$  is used) is also referred to as the magnetization but it is now in units of Tesla. Both representations of magnetization appear in the literature but in this article both  $M$  and  $H$  will be quoted in the same units of A/m. This is the approach adopted in most publications although there is still a widespread use in many parts of industry and academia of cgs and some imperial units.

In ferromagnetic and ferrimagnetic materials the relationship between the magnetization produced in a material and the applied magnetic field is usually nonlinear. A typical relationship is shown in Figure 1. Starting with a demagnetized sample, that is one with zero net magnetization, the application of a magnetic field increasing from zero takes the magnetization along the curve a. First of all the magnetization rises very slowly, but as the field increases the rate of rise increases. Eventually the magnetization approaches a value known as the saturation magnetization  $M_s$ . This curve is known as the initial magnetization curve. On removal of the field the magnetization drops back to the value  $M_r$ , known as the remanent magnetization. On increasing the field in a negative direction the magnetization eventually starts to reduce and is brought to zero at a field labeled  $-H_c$  which is the negative value of the coercivity. Further increase of this field in the negative direction eventually takes the magnetization through to its negative saturation value of  $-M_s$ . Bringing the field back to zero and then increasing it again in a positive direction traces out a curve with the positive going arrows, which is a mirror image of that produced by negative going fields, and brings the material back to the positively saturated state. The curve just traversed is known as the major hysteresis loop and the quantities coercivity  $H_c$ , remanent magnetization  $M_r$ , saturation magnetization  $M_s$ , and hysteresis and loop