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G. A. Tsigdinos Heteropoly Compounds of Molybdenum and Tungsten

G. A. Tsigdinos Sulfur Compounds of Molybdenum and Tungsten

G. Moh High-Temperature Metal Sulfide Chemistry



Aspects of Molybdenum and Related Chemistry

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Fortschritte der Chemischen Forschung

Aspects of Molybdenum and Related Chemistry



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Heteropoly Compounds of Molybdenum and Tungsten

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In Memory of my Wife Shirley

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Introduction

The subject of heteropoly compounds has been covered in many recent reviews. This literature has primarily dealt with the structural chemistry and electronic properties of these complexes and has emphasized not only the heteropoly anions of molybdenum, but also those of tungsten and vanadium¹⁻³). Equilibria in solution of heteropoly compounds have also been discussed⁴⁾. In recent years, considerable interest has been shown in the heteropoly compounds of molybdenum not only in the structure and characterization of such compounds but also in those aspects of their chemistry that has made them of importance to industrial applications⁵⁾. General aspects of the structure and properties of heteropoly compounds of molybdenum and tungsten have been presented in an earlier publication⁶⁾ and a critical evaluation of preparative procedures of heteropoly compounds has also appeared⁷⁾. The present compilation constitutes an extensive updating of that earlier work⁶⁾ with the primary emphasis directed to the preparation, structure, properties, and uses of these compounds. Although only heteropoly compounds of molybdenum will be discussed in detail, some tungsten and other analogs will be included for comparison. No attempt has been made to summarize the complete literature in the field.

The heteropoly electrolytes constitute a large category of coordination-type salts and free acids with each member containing a complex and high-molecular weight anion. In these anions, two to eighteen hexavalent molybdenum (or tungsten) atoms surround one or more central atoms (heteroatoms). Vanadium, niobium, tantalum and transition metals can replace some of the molybdenum (or tungsten) atoms in the heteropoly structure. Typical examples are

$$\begin{split} &[\text{PMo}_{12}\text{O}_{40}]^{-3}, [\text{SiW}_{12}\text{O}_{40}]^{-4}, [\text{TeMo}_{6}\text{O}_{24}]^{-6}, [\text{As}_{2}\text{Mo}_{18}\text{O}_{62}]^{-6}, [\text{MnNb}_{12}\text{O}_{36}]^{-12}, \\ &[\text{PMo}_{10}\text{V}_{2}\text{O}_{40}]^{-5}, \text{ and } [\text{SiMo}_{11}\text{NiO}_{40}\text{H}_{2}]^{-6}, \end{split}$$

where P⁺⁵, Si⁺⁴, Te⁺⁶, As⁺⁵, Mn⁺⁴, P⁺⁵ and Si⁺⁴ are the central atoms or heteroatoms, respectively. Over forty different elements can function as central atoms in distinct heteropoly anions, many of these in more than one series of these anions as will be discussed later.

In 1826 Berzelius first prepared and analyzed the heteropoly compound ammonium 12-molybdophosphate⁸⁾. In 1854 Struve described the heteropoly molybdates of Cr⁺³ and Fe⁺³ but postulated these as double salts⁹⁾. Marignac prepared 12-tungstosilicic acid in 1862 and recognized such compounds as a distinct class rather than double salts¹⁰⁾. In 1908 Miolati made the first systematic attempt to understand the nature of heteropoly compounds by suggesting a structure for these compounds based on the ionic theory and Werner's coordination theory; Miolati's theory was extensively developed and applied by Rosenheim and his co-workers¹¹⁾. Although at present the nature of heteropoly compounds is well understood, these early theories served well as the groundwork for the future.

Classification

Heteropoly compounds may be classified according to the ratio of the number of central atoms to the peripheral molybdenum or other such atoms. Compounds with the same number of atoms in the anion usually are isomorphous and have similar chemical properties. Usually, the heteropolymolybdates and heteropolytungstates containing nontransition elements as central atoms have more structural analogues than those that contain transition elements as central atoms. Table 1 lists all elements

Table 1. Elements capable of acting as central atoms (heteroatoms) in heteropoly compounds

Periodic Group	Element ¹)
I	H, Cu ⁺²
II	Re^{+2} Zn^{+2}
III	B^{+3} , AI^{+3} Ga^{+3}
IV	Si^{+4} , Ge^{+4} , Sn^{+4} (?), Ti^{+4} , Zr^{+4} , Th^{+4} , Hf^{+4} , Ce^{+3} , Ce^{+4} , and other rare earths
V	$N^{+5}(?)$, P^{+3} , P^{+5} , As^{+3} , As^{+5} , $V^{+4}(?)$, V^{+5} , $Sb^{+3}(?)$, $Sb^{+5}(?)$, Bi^{+3}
VI	Cr^{+3} , S^{+4} , Te^{+4} , Te^{+6}
VII	Mn^{+2} , Mn^{+4} , I^{+7}
VIII	Fe^{+3} , Co^{+2} , Co^{+3} , Ni^{+2} , Ni^{+4} , Rh^{+3} , Pt^{+4} (?)

¹⁾ Some of these elements form heteropoly compounds only with molybdenum or only with tungsten. A question mark after the element denotes doubtful existence of a heteropoly anion.

known to be capable of acting as central atoms in heteropoly compounds. In several cases, the heteropoly compounds reported in the literature have not been characterized. The strychnine salt of the anion $[N^{+5}Mo_{12}O_{40}]^{-3}$ has also been reported 12) but its existence needs further verification.

Tables 2 and 3 illustrate the principal series of heteropolymolybdates and heteropolytungstates, respectively, which have been reported. Table 4 represents central atoms that form heteropoly anions, the composition and structure of which have not yet been elucidated.

Nomenclature

The nomenclature of heteropoly compounds that has appeared in the literature has been inconsistent. Older designations consisted by prefixing the name of the central atom to the words "molybdate (tungstate)" or "molybdic (tungstic)" acid — for example, "phosphomolybdate" or "silicomolybdate". In addition, Greek prefixes were used to describe the numbers of atoms of the central element and molybdenum or tungsten, i.e., dodecatungstosilicic acid. However, the International Union of Pure and Applied Chemistry (IUPAC) uses a different system 13). Names of heteropoly

Table 2. Principal series of heteropolymolybdates

Number of atoms X: W	Number of atoms Principal central atoms X: W	Typical formulas	Central group Structure by X-ray	Structure by X-ray	Structure shown in Figure	Ref.
1:12	Series A: N ⁺⁵ (?), P ⁺⁵ , As ⁺⁵ , Si ⁺⁴ , Ge ⁺⁴ , Sn ⁺⁴ (?), Ti ⁺⁴ , Zr ⁺⁴ Series B: Ce ⁺⁴ , Th ⁺⁴ , U ⁺⁴	$[X^{+n}Mo_{12}O_{40}]^{-(8-n)}$ $[X^{+n}Mo_{12}O_{42}]^{-(12-n)}$	XO ₄	Known	6, 8, 9	1, 81, 82, 95, 266, 267)
1::11	p+5, As+5, Ge+4	$[X^{+n}Mo_{11}O_{39}]^{-(12-n)}$!	Unknown	1	1
1:10 1:9	p^{+5} , A_s^{+5} , $p_t^{+4}(?)$ Mn^{+4} , Ni^{+4}	$[X^{+n}M_{10}O_{x}]^{-(2x-60-n)}$ $[X^{+n}M_{09}O_{32}]^{-(10-n)}$	_ XO ₆	Unknown Known	_ 15	138)
1:9	p+5	$[X^{+n}Mo_9O_{31}(OH)_3]^{-(11-n)}$	X04	Known	Ţ	41)
1:6	Series A: Te '', 1'', Series B: Co + 3, Al + 3, Cr + 3, Fe + 3, Rh + 3, Ga + 3, Ni + 2	[X "Mo ₆ O ₂₄] (12 ") [X ⁺ nMo ₆ O ₂₄ H ₆] - (6 - n)	х0 ₆ х0 ₆	Known	7, 16	266, 78, 58)
2:10	Co+3	$[X_2^{+n}Mo_{10}O_{38}H_4]^{-(12-2n)}$	%OX	Known	23	181)
2:1 <i>/</i> 2:5	P°, As° 5	$[X_2^{-1}Mo_170x]$ (16-2n)	_ X04	Опкломп Кломп	1 1	48, 49)
1m:6m (m unknown)	Co ⁺² , Mn ⁺² , Cu ⁺² , Se ⁺⁴ , P ⁺³ , A _S ⁺³ , P ⁺⁵	$[X^{+n}Mo_6O_X]_m^{-m(2x-36-n)}$	í	Unknown	Ţ	1
4:12 1:1	As ⁺⁵ As ⁺³	$[H_4As_4Mo_{12}O_{50}]^{-4}$ $[(CH_3)_2AsMoO_{14}OH]^{-2}$	Cavity AsO ₄	Known Known	24	183)

Table 3. Principal series of heteropolytungstates

Number of atoms Principal X:W	Principal central atoms	Typical formulas	Central group Structure by X-Ray	Structure by X-Ray	Structure shown in Fig.	Ref.
1:12	$p^{+5}, A_5^{+5}, S_1^{1+4}, G_6^{+4}, T_1^{1+4},$ $C_0^{+2}, C_0^{+3}, Z_n^{+2}, C_u^{+1}, C_u^{+2}, [X^{+n}W_{12}O_{40}]^{-(8-n)}$ $G_3^{+3}(?)$	$(X^{+n}W_{12}O_{40}]^{-(8-n)}$	XO4	Known	6,8,9	1, 81, 82, 95, 266, 267)
1:10	Si ⁺⁴ , Pt ⁺⁴	$[X^{+n}W_{10}O_x]^{-(2x-60-n)}$	X04	Unknown	1	ı
1:9	Be ⁺²	$[X^{+2}W_{9}O_{31}]^{-6}$	ĵ	Unknown	Ī	1
1:6	Series A: Te ⁺⁶ , I ⁺⁷	$[X^{+n}W_6O_{24}]^{-(12-n)}$	XO ₆	Isomorphous with 6-molyb-	,	144, 268, 269)
	Series B: Ni ⁺² , Ga ⁺³	$[X^{+n}W_6O_2{}_4H_6]^{-(6-n)}$	X0 ₆	dates Isomorphous with 6-molyb-	7, 16	58, 78, 266)
				dates		
2:18	p+5, As+5	$[X_2^{+n}W_{18}O_{62}]^{-(16-2n)}$	X04	Known	17, 18	74)
2:17	p+5, As+5	$[X_2^{+n}W_{17}O_x]^{-(2 \times -102 - 2 n)}$	Ţ	Unknown	1	ĵ
2:4:18	$X = P^{+5}, A_s^{+5}$ $Z = Mn^{+2}, Co^{+2}, Ni^{+2}, Cu^{+2},$ Zn^{+2}	$[X_2^{+n}Z_4^{+m}W_{18}O_{70}H_4]^{-(28-2n+m)}XO_4$,XO4	Known	Ref. ²⁷¹⁾	<u></u>
1m:6m (m unknown)	As+3, p+3	$[X^{+n}W_6O_X]_m^{-m(2 x-36-n)}$	į	Unknown	ı	Ĭ

Table 4. Other species of heteropoly anions¹)

Atomic ratio X:Mo	Atomic ratio X:W	Principal central atoms
1:<6	. =	P ⁺³ , As ⁺³ , Sb ⁺³ (?), P ⁺⁵ , As ⁺⁵ , S ⁺⁴ , Se ⁺⁴ , V ⁺⁵ , Co ⁺³
1:>6 (but <12)	_	P^{+5} , Mn^{+4} (?)
_	1:<6	P^{+3} , As^{+3} , Sb^{+3} (?), Al^{+3} , V^{+5} , Mn^{+4} , Bi^{+3}
:—:	1:>6 (but <12)	$Si^{+4}(?)$, Zr^{+4} , Ti^{+4} , V^{+5} , $Sn^{+4}(?)$, $Pt^{+4}(?)$

¹⁾ Many of these species have not been characterized. It is possible that several of these are not true compounds.

anions begin with an Arabic numeral designating the simplest ratio of molybdenum or tungsten atoms to the central atom. This is followed by the prefix "molybdo" or "tungsto" and then by the name of the simple anion (or acid) which contains the central atom in the corresponding oxidation state. In case of ambiguity, Roman numerals may be used to designate the oxidation state of the central atom.

Current knowledge of the structure and properties of heteropoly compounds necessitates a more adequate nomenclature of such compounds by taking into consideration both the structure and degree of polymerization and oxidation of the central atom.

The proposed system of nomenclature is designed to extend the current IUPAC names to describe heteropoly compounds more adequately in cases where information about structure is currently available. In this system, the oxidation state of the central atom is shown by a Roman numeral in parentheses. The prefix molybdo, tungsto, or vanado designates the peripheral atoms, whereas the italicized prefix oct, tet, etc., indicates the stereochemistry (octahedral and tetrahedral) about the peripheral and central atoms. Arabic numerals designate the ratio of the number of peripheral and central atoms. The term dimeric, for example, preceding the name indicates the degree of polymerization of the heteropoly anion, when known. A superscript Arabic numeral at the end of the name indicates the charge of the anion. The Greek letter designates bridging between central atoms.

Examples of nomenclature of the IUPAC and the proposed systems are given in Table 5.

Use of the Literature

Wider use of heteropolymolybdates, in both science and industry, has been hindered by the complexity and confusion of the voluminous literature that has accumulated since Berzelius first observed compounds of this type in 1826. Analyses reported in the older literature are often inaccurate since the atomic and molecular weights are so high that small analytical errors produce great errors in the formulas reported; degradation was often overlooked, and much of the work was unwittingly performed on mixtures. Accordingly, the earlier literature (though often extremely valuable)

Table 5. Nomenclature of heteropoly compounds

Formula	Tentative IUPAC Names ¹³	Proposed Names
Na ₃ [P ⁺⁵ Mo ₁₂ O ₄₀]	Trisodium dodecamolyb- dophosphate(V)	Sodium 12-oct-molybdo-tet-phosphate(V) ³⁾
$(NH_4)_6[P_2^{+5}Mo_{18}O_{62}]$	Hexammonium 18-molyb- dodiphosphate(V)	Dimeric ammonium 9-oct-molybdo-tet-phosphate(V)6)
$Na_4[NiW_6O_24H_6]$	Tetrasodium hexa- wolframonickelate(II)	Sodium 6-oct-tungsto-oct-nickelate(II) ⁴⁾
$({ m NH_4})_6 [{ m Co}_2^{+3} { m Mo}_{10} { m O}_{38} { m H}_4]$	Hexammonium 10-molyb-dodicobaltate(III)	Dimeric ammonium 5-oct-molybdo-μ-oct-dicobaltate(III) ⁶)
$\operatorname{Cs}_3H[\operatorname{SiW}_{12}\operatorname{O}_{40}]$	Tricesium monohydrogen dodecawolframolsilicate	Cesium molyhydrogen 12-oct-tungsto- tet-silicate(IV) ⁴⁾
$H_4[SiW_{12}O_{40}]$	12-Wolframosilicic acid	12-Oct-tungsto-tet-silicic(IV)4) acid
$Na_8[Ce^{+4}Mo_{12}O_{42}]$	Octasodium 12-molybdo- cerate(IV)	Sodium 12-oct-molybdocerate(IV) ⁸⁾
$K_{5}[P^{+5}Mo_{10}V_{2}O_{40}]$	Pentapotassium deca- molybdodivanado- phosphate	$10 \hbox{-}Oct\hbox{-}molybdo\hbox{-}2\hbox{-}oct\hbox{-}vanado\hbox{-}tet-\\ phosphate(V)^{\textbf{5})}$

should be used carefully and interpreted in the light of more recent findings. Unfortunately, this trend continues to persist (though to a much smaller extent) in modern literature.

Caution is especially necessary when:

- 1. Formulas are reported for salts of cations that usually precipitate many different species of molybdates, e.g., $CN_3H_6^+$ (guanidinium), Hg_2^{+2} , Ag^+ , Cs^+ .
 - 2. Analyses were obtained by difference (except in the case of water).
- 3. Preparations involved conditions that partially decompose heteropolymolybdates. In cases where impure materials were obtained because the precipitation methods used often coprecipitated impurities along with undecomposed heteropoly anion. For example, it was ascertained that addition of silver nitrate to a solution of 12-molybdophosphoric acid yields the desired salt partly decomposed, i.e., the Ag to P ratio was 2.84/1.00 and that of Mo to P 11.18/1.00 rather than 3/1 and 12/1, respectively⁵). Similarily, addition of four moles of silver nitrate to one mole of sodium 12-molybdosilicate yields only white insolubles whereas the same addition to 12-molybdosilicic acid has produced the pure salt, the effect here being one of pH⁵⁾. The preparation of free 12-molybdoarsenic acid from water dioxane solutions of sodium molybdate and arsenic acid has been described in the literature ¹⁴ involving the addition of perchloric acid, but it was found 15) that such procedures lead to high contamination by sodium and by perchlorate ions. The reported preparation of beta-12-molybdosilicic acid from water-ethanol mixtures 16, 17) could not be reproduced without considerable contamination of the product with sodium perchlorate 15, 18). Caution should also be exercised in the preparation of heteropoly compounds by ion exchange techniques as several of these are degraded by the resins.
 - 4. Commercial preparations were accepted as pure without further check.

Systems of Formulation

The literature on heteropolymolybdates uses four systems of writing formulas:

- 1. Empirical or oxide formulas. These express atomic ratios and oxidation states, but give no structural information. They are still used when structural information is lacking.
- 2. Miolati-Rosenheim formulas. The elaborate Miolati-Rosenheim theory, now outmoded, dominated the field of heteropoly compounds for several decades, and much of the literature is expressed with these formulas. In Miolati-Rosenheim formulas $[\text{MoO}_4]^{-2}$ ions or the now discarded $[\text{Mo}_2\text{O}_7]^{-2}$ ions are represented as coordinated to the central atoms. The Miolati-Rosenheim formulas are still frequently used deliberately to indicate that modern structural information is lacking.
- 3. Variants of modern formulas. Some authors indicate whether the central atom is enclosed in a tetrahedron XO_4 or an octahedron XO_6 ; thus $[GeMo_{12}O_{40}]^{-4}$ is sometimes written $[GeO_4Mo_{12}O_{36}]^{-4}$. Other authors rearrange formulas in different ways to indicate structure; for example, $[Ge(Mo_3O_{10})_4]^{-4}$, shows that four groups of three MoO_6 octahedra each surround the central atom in 12-molybdogermanates.
- 4. International Union of Pure and Applied Chemistry (IUPAC) formulas. The official system of the IUPAC is little used. In this system, 12-molybdosilicic acid and its sodium salt are written $H_4SiO_4 \cdot 12 \ MoO_3 \cdot xH_2O$ and $Na_4SiO_4 \cdot 12 \ MoO_3 \cdot xH_2O$. Examples of the first three systems are given in Table 6.

Table 6.	Systems	of	formulat	ion
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Modern formula	Empirical formula	Miolati-Rosenheim formula
Na ₃ [PMo ₁₂ O ₄₀] · 10 H ₂ O	3 Na ₂ O · P ₂ O ₅ · 24 MoO ₃ · 20 H ₂ O	Na ₃ H ₄ [P(Mo ₂ O ₇) ₆] · · 8 H ₂ O
$K_4[NiW_6O_2_4H_6] \cdot 9 H_2O$ $H_6[As_2Mo_{18}O_{62}] \cdot 35 H_2O$	$2 \text{ K}_2\text{O} \cdot \text{NiO} \cdot 6 \text{ WO}_3 \cdot 12 \text{ H}_2\text{O}$ $4 \text{S}_2\text{O}_5 \cdot 18 \text{ MoO}_3 \cdot 38 \text{ H}_2\text{O}$	$K_4H_6[Ni(WO_4)_6 \cdot 9 H_2O H_{12}[As_2O_2(Mo_2O_7)_9] \cdot 32 H_2O$

Typical Properties

Many heteropolymolybdates and heteropolytungstates fall into distinct series with properties that differ somewhat from one series to another. However, the heteropoly compounds as a class show the following general properties:

- 1. Heteropolymolybdates generally have very high molecular weights for inorganic electrolytes, ranging to over 4000.
- 2. Free acids and most salts of heteropoly anions are extraordinarily soluble in water and are often very soluble in several organic solvents as well.

In water: Most free acids are generally extremely soluble (up to 85% by weight of solution). In general, the heteropoly salts of small cations, including those of many heavy metals, are also very soluble. Usually the larger the cation, the less soluble its

salt with a given heteropoly anion. Cs⁺, Ag⁺, Tl⁺, Hg⁺⁺, Pb⁺⁺, and the larger alkaline earth salts are often insoluble. The NH₄⁺, K⁺, and Rb⁺ salts of some of the most important heteropoly anions are insoluble, but these three cations form other soluble heteropoly salts. Salts of heteropolymolybdate and heteropolytungstate anions with cationic coordination complexes, alkaloids, or organic amines are usually insoluble. The albumins are coagulated and precipitated by most heteropolymolybdates and heteropolytungstates.

In organic solvents: Many of the free acids and a few of the salts are very soluble in organic solvents, especially if the latter contain oxygen. Ethers, alcohols, and ketones (in that order) are generally the best solvents. The dehydrated salts sometimes dissolve readily in organic solvents; the hydrated salts are insoluble. Both 12-molybdophosphoric acid and its cobalt salt can be dissolved and recovered intact from molten benzoic acid solutions⁵⁾.

- 3. The crystalline free acids and salts of heteropolymolybdates and heteropolytungstate anions are almost always highly hydrated. A given acid or salt will often form several solid hydrates.
- 4. Many heteropoly compounds are highly colored, the colors ranging through the spectrum and occurring in many shades.
- 5. Some heteropoly compounds and especially heteropolymolybdates are strong oxidizing agents and can be very readily changed to fairly stable, reduced heteropolymolybdates. The reduction products are colored an intense deep blue. In solution the blue substances obey Beer's Law of Light Absorption. The reduced products can in turn act as reducing agents, and the original colors of the anions are restored on oxidation.
- 6. Recent work has shown that the free heteropolymolybdic acids are strong acids¹⁵⁾. The acids are always stronger than molybdic acid or the simple acid containing the central atom in a corresponding oxidation state.

The free acids generally have several replaceable hydrogen ions. Accordingly, numerous crystalline acid salts have been isolated. The several replaceable hydrogen ions of the acid are typically strong and differ little in dissociation constant. Neutralization of successive hydrogen ions therefore proceeds simultaneously when hydroxyl ion is added to the solution, and breaks between successive hydrogen ions are not detectable in the neutralization curves. (Such curves generally show breaks corresponding to the beginning and end of degradation reactions of the complex anion by hydroxyl ion.) However, these breaks usually occur after neutralization of the replaceable hydrogen ions.

7. All heteropolymolybdate and heteropolytungstate anions are decomposed by strongly basic solutions.

The final products are simple molybdate or tungstate ions and either an oxyanion or a hydrous metal oxide of the central atom:

$$[P_2Mo_{18}O_{62}]^{-6} + 34 OH^- \longrightarrow 18 MoO_4^{-2} + 2 HPO_4^{-2} + 16 H_2O$$

 $[NiW_6O_2_4H_6]^{-4} + 8 OH^- \longrightarrow 6 WO_4^{-2} + Ni(OH)_2 + 6 H_2O$

A limited number of heteropolymolybdates exist only in very acidic solutions. However, many exist in nearly neutral solutions, and some in neutral and even slightly basic solutions. Heteropolytungstates are more stable in acid solutions than the corresponding molybdates. As a rule, heteropolytungstates are hydrolytically more stable than the heteropolymolybdates.

If hydroxyl ions are progressively added to a solution containing a given heteropoly anion, the pH generally rises steadily. The anion retains its identity throughout a range of pH until the pH of degradation for that particular anion is reached. Thereafter, the pH generally changes little as more hydroxyl ion is added until the heteropoly anion is either converted to another species that is stable in a higher pH range or else it is completely degraded to simple ions.

8. Throughout specific ranges of pH and other conditions, most solutions of heteropolymolybdates and heteropolytungstates appear to contain predominantly one distinct species of anion. It is generally reasonable to assume that this predominant species is identical with the anion existing in the solid state, in equilibrium with the solution, or is closely related to it; some heteropoly anions are remarkably stable.

Preparation

Heteropolymolybdates are always made in solution, generally after acidifying and heating quantities of reactants.

When the central atom is not a transition element, a soluble molybdate or tungstate may be dissolved with a soluble salt containing the central atom in the appropriate oxidation state. The mixture is then acidified to an appropriate pH range. Sometimes barium molybdate is mixed with a sulfuric acid solution containing the central atom, or molybdenum trioxide is boiled with a solution containing the atom.

When the central atom is a transition metal, a simple salt of that element may be mixed hot with a soluble molybdate or tungstate in a solution of appropriate pH. If the central atom must be raised to an unusual oxidation state, persulfate, peroxide or bromine water are often employed; electrolytic oxidation may also be used. Alternatively, freshly precipitated hydrous metal oxides may be boiled in acidic molybdate or tungstate solutions, or coordination complexes may be decomposed in hot molybdate solutions. Free acids are prepared in several ways:

- 1. by mixing appropriate quantities of the simple acids;
- 2. by double decomposition of salts (for example sulfuric acid plus a barium salt);
- 3. by extraction with ether from acidified aqueous solutions^{7, 19, 20)};
- 4. by ion exchange from heteropoly salts^{7, 21});
- 5. from mixed or aprotic solvents^{7, 22)}.

A critical evaluation of preparative procedures of heteropoly compounds through 1970 has appeared^{7, 271)}. Valuable procedures for preparing phosphorus containing heteropoly compounds are given in Ref.²³⁾. Refs.⁸⁾ and ^{24–27)} give procedures for numerous heteropoly compounds but they should be used with caution since some of these are not critical. An extensive review of the literature and references to the preparation of heteropoly compounds through 1955 may also be found in Ref.²⁸⁾. Preparations *via* non-ether routes for 12-molybdophosphoric and 12-molybdosilicic acid and several of their metal salts are given in Ref.⁵⁾. Some pertinent comments on