2nd Edition

# ADSORPTION by Powders and Porous Solids

Principles, Methodology and Applications

F. Rouquerol J. Rouquerol K.S.W. Sing P. Llewellyn G. Maurin



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Second edition

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# Preface to the First Edition

The growing importance of adsorption (e.g. in separation technology, industrial catalysis and pollution control) has resulted in the appearance of an ever-increasing volume of scientific and technical literature on novel adsorbents and catalysts. Also, various new procedures have been introduced over the past few years for the interpretation of adsorption data – particularly for micropore and mesopore size analysis. It is hardly surprising that it is becoming increasingly difficult to obtain a well-balanced view of the significance of the recent developments in such fields as adsorption energetics, network percolation and density functional theory against the background of the more traditional theories of surface coverage and pore filling.

In writing this book, we have endeavoured to give an introductory survey of the principles, methodology and applications of the adsorption of gases and liquids by powders and porous solids. In particular, we hope that this book will meet the needs of all those students and non-specialists who wish to undertake adsorption measurements. In addition, we believe that certain sections of the book will be of interest to those scientists, engineers and other technologists who are already concerned, either directly or indirectly, with the characterization of finely divided or porous solids.

We are conscious of the fact that few people now have the time or inclination to read a scientific volume from cover to cover. Furthermore, we know that some readers are looking for concise information on the general principles or methodology of adsorption while others are more interested in the adsorptive properties of, say, carbons or oxides. For these reasons, we have not adopted the more orthodox arrangement of material in which the description of each theory is immediately followed by a lengthy discussion of its application. Instead, the format of this book is as follows. First, a general treatment of the theoretical principles, thermodynamics and methodology of adsorption is given in Chapters 1–5. Secondly, the use of adsorption methods for evaluating the surface area and pore size is discussed (also in general terms) in Chapters 6–8. Thirdly, some typical adsorption isotherms and energies obtained with various adsorbents (carbons, oxides, clays, zeolites) are presented and discussed in Chapters 9–12. Finally, our general conclusions and recommendations are summarized in Chapter 13.

Throughout this book, the main emphasis is on the determination and interpretation of adsorption equilibria and energetics. We are not concerned here with the dynamic or chemical engineering aspects of adsorption – both are very important topics which we must leave to other authors! Since we have set out to provide useful guidance to newcomers to adsorption science, our approach is to some extent didactic. In a book of this nature, it would be impossible to achieve a comprehensive review of all aspects of adsorption by powders and porous solids, and the inclusion of material is necessarily selective. By drawing attention to certain publications and overlooking other excellent pieces of research, we risk the displeasure of some members of the international adsorption community. In defence of this approach, we can only plead that the choice of material was dictated by the need to explain and illustrate the general principles which are summarized in Chapter 13.

xiv Preface to the First Edition

Many of the ideas expressed in this book have been developed as a result of collaborative research over the past 30–40 years. It would be invidious to name all our co-workers here but they can be identified in the references listed at the end of each chapter. Our cordial thanks are extended to all those authors and publishers who have readily agreed to the reproduction of published material. For the sake of clarity and consistency of units, etc., most figures have been either redrawn or restyled.

We wish to express our grateful thanks to the following people for information supplied privately: D. Avnir, F.S. Baker, F. Bergaya, M. Bienfait, R.H. Bradley, P.J. Branton, P.J.M. Carrott, J.M. Cases, B.R. Davis, M. Donohue, D.H. Everett, G. Findenegg, A. Fuchs, P. Grange, K.E. Gubbins, K. Kaneko, N.K. Kanellopoulos, W.D. Machin, A. Neimark, D. Nicholson, T. Otowa, R. Pellenq, F. Rodriguez-Reinoso, N.A. Seaton, J.D.F. Ramsay, G.W. Scherer, W.A. Steele, F. Stoeckli, J. Suzanne, J. Meurig Thomas, K.K. Unger and H. Van Damme.

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Last but not least we should like to pay tribute to the leadership of Dr. S. John Gregg, whose many contributions to adsorption and surface science were made over a period of more than 60 years.

## Preface to the Second Edition

The principal aim of the second edition of this book remains essentially the same as that of the first: to provide an introductory survey of the principles, methodology and applications of the adsorption of gases and liquids by powders and porous solids.

As before, special attention is given to the determination and interpretation of experimental data, particularly in relation to the characterization of adsorbents of technological importance. Over the past 14 years, considerable progress has been made in the development of ordered pore structures and computer modelling of well-defined adsorption systems. However, a number of problems remain unresolved – notably in the assessment of the surface area and pore-size distribution of disordered adsorbents. The discerning reader will detect different shades of opinion in certain chapters and we hope that this will serve to stimulate further discussion and research.

In writing this second edition, we are aware that it is becoming increasingly difficult for the non-specialist to appreciate the scope and limitations of recent advances in adsorption science against the background of 'classical' work. We have therefore endeavoured to summarize and explain the significance of the more important developments in relation to the characterization of the surface properties of porous and non-porous materials.

The new chapter on modelling of physisorption in porous solids should be of particular interest to those experimentalists who wish to understand the purpose and application of computational procedures. Another new chapter is on the adsorptive properties of metalorganic frameworks, which have received much attention in recent years. It will be evident that other parts of the book have been substantially revised; much of the subject matter is now rearranged and expanded so that each chapter is to a large extent self-contained.

We set out to provide useful guidance in the interpretation and application of adsorption methods, and to this end, we have selected particular examples of our own research and other related studies to illustrate the principles expounded in the various chapters. In fact, the amount of new work on adsorption published over the past 14 years is far too extensive to discuss properly in a book of this size. Unfortunately, we have had to omit any reference to a number of excellent research papers by distinguished scientists.

Many of the ideas expressed in the book have originated indirectly from the numerous fruitful – and always enjoyable – discussions with our colleagues and friends. Of course, all directly related pieces of work are indicated by the appropriate references to be found in the list at the end of each chapter. There are other people who deserve special thanks for their help. In addition to the names in the preface to the first edition, we must extend our grateful thanks to the following for their continued help and encouragement: Peter Branton, Donald Carruthers, Renaud Denoyel, Tina Düren, Erich Müller, Alex Neimark, Jehane Ragai, 'Paco' Rodriguez-Reinoso, Randall Snurr, John Meurig Thomas, Petr Nachtigall, Matthias Thommes, Klaus Unger and Ruth Williams.

# **List of Main Symbols**

As far as possible, the notation used here follows the recommendations of the International Union of Pure and Applied Chemistry (Cohen et al., 2007)

```
a specific surface area
```

A surface area

a(ext) external specific surface areab Langmuir adsorption coefficient

**B** structural constant D–R (Dubinin–Radushkevich)

 $B_{\mathbf{m}}$  second virial (molar) coefficient c(B) amount concentration  $\left(=\frac{n(B)}{V}\right)$ 

C BET constant (Brunauer, Emmett and Teller)

d molecular diameter or particle diameter

*l* single linear dimension

D—R constant (Dubinin–Radushkevich)

E energy

 $E_{o}$  adsorption molar energy at infinitely low coverage

 $E_1$  adsorption molar energy for the first layer

 $E_{\rm L}$  liquefaction energy

**F** Helmholtz energy defined as U-TS

G Gibbs energy defined as H-TS

H enthalpy defined as U+pV

H distance between the nuclei in the parallel walls of a slit pore

*i* intercept

k Boltzmann constant

k<sub>H</sub> Henry's law constantK equilibrium constant

K Kelvin, SI unit

L Avogadro constant

m mass

M molar mass

*n* amount of substance

n specific surface excess amountN number of elementary entities

N number of layers

p pressure

 $p^{\oplus}$  standard pressure

 $p^{\circ}$  saturation pressure

P probability

q electric charge

**Q** heat

- r pore radius
- r curvature radius
- R gas constant
- s slope
- **S** entropy
- t thickness of multimolecular layer
- T thermodynamic temperature
- U internal energy
- V volume
- w pore width
- W work
- x mole fraction
- y mole fraction
- z distance from surface
- $\alpha$  polarisability
- $\alpha_S$  ratio of two adsorbed amounts which one is used as a reference in the  $\alpha_S$ -method
- $\epsilon$  porosity
- $\varepsilon$  pairwise interaction energy
- $\varphi$  potential energy
- $\phi$  heat flux, defined as dQ/dt
- γ surface tension
- $\gamma$ (S0) or  $\gamma$ <sup>s</sup> surface tension of the clean solid
- $\gamma$ (SG) or  $\gamma$  surface tension of the solid in equilibrium with a gas
- $\gamma$ (SL) surface tension of the solid in equilibrium with a liquid
- $\Gamma$  surface excess concentration defined as  $n^{\sigma}/A$
- $\mu$  chemical potential
- $\pi$  spreading pressure, defined as  $\gamma(SO) \gamma(SG)$  or  $\gamma^s \gamma$
- ρ mass density (or volumic mass)
- $\sigma$  molecular cross-sectional area
- au distance to the surface in the adsorption space
- 6 surface coverage, defined as the ratio of two surface excess amounts, one of which is used as a reference
- $\theta$  Celsius temperature

## Superscripts

- g gas or vapour
- I liquid
- s solid
- aq aqueous solution
- a adsorbed (in the layer model)
- $\sigma$  surface excess (in the Gibbs representation)
- i interfacial
- → standard
- pure substance
- $\infty$  infinite dilution

## **Subscripts**

- m related to a complete monolayer
- **p** pore

List of Main Symbols xix

Any symbol of a state variable (e.g. T, V, p, A, n) can be used as a subscript of a physical quantity to denote that this variable is kept constant (e.g.  $G_{T,p}$ ;  $V_{T,p}$ ;  $H_{298,15}$ )

### Use of operator $\Delta$

The symbol  $\Delta$  followed by a subscript is used to denote the *change of an extensive quantity* associated with a physical or chemical process. The main subscripts used in this book are:

vap vaporisation liq liquefaction sub sublimation fus fusion

trs transition (between phases)

mix mixing of fluids

sol solution (of solute in solvent)

dil dilution (of a solution)

ads adsorptiondpl displacement

imm immersion

### Reference

Cohen, E.R., Cvitas, T., Frey, J.G., Holmström, B., Kuchitsu, K., Marquardt, R., Mills, I., Pavese, F., Quack, M., Stohner, J., Strauss, H.L., Takami, M., Thor, A.J., 2007. Quantities, Units and Symbols in Physical Chemistry, third ed. RSC Publishing, Cambridge, UK.

	Preface to the First Edition XII Preface to the Second Edition XX						
			Second Edition ymbols	xvi xvi			
Li	St Of I	viaiii 5	ymbois	A 1 1			
1	Intr	oductio	n	]			
	Fran	nçoise .	Rouquerol, Jean Rouquerol, Kenneth S.W. Sing,				
	Guit	Guillaume Maurin and Philip Llewellyn					
	1.1	The In	mportance of Adsorption	1			
	1.2	Histor	rical Aspects	2			
	1.3	Gener	al Definitions and Terminology	(			
	1.4	Physis	sorption and Chemisorption	1			
	1.5	Types	of Adsorption Isotherms	1 1			
		1.5.1	Classification of Gas Physisorption Isotherms	1			
		1.5.2	Chemisorption of Gases	14			
		1.5.3	Adsorption from Solution	14			
	1.6	Energ	etics of Physisorption and Molecular Modelling	15			
	1.7	_	sion of Adsorbate	2			
	Refe	erences		22			
2	The	rmodyı	namics of Adsorption at the Gas/Solid Interface	25			
	Frai	Françoise Rouquerol, Jean Rouquerol and Kenneth S.W. Sing					
	2.1	Introduction					
	2.2	Quant	itative Expression of Adsorption of a Single gas	27			
		2.2.1	Adsorption up to 1 bar	27			
		2.2.2	Adsorption Above 1 bar and Much Higher	30			
	2.3	Thern	nodynamic Potentials of Adsorption	33			
	2.4 Thermodynamic Quantities Related to the Adsorbed States						
		in the	Gibbs Representation	38			
			Definitions of the Molar Surface Excess Quantities	38			
		2.4.2	Definitions of the Differential Surface				
			Excess Quantities	39			
	2.5	Thern	nodynamic Quantities Related to the Adsorption Process	40			
		2.5.1	Definitions of the Differential Quantities of Adsorption	40			
		2.5.2	Definitions of the Integral Molar Quantities of				
		BO 100 PM	Adsorption	42			
		2.5.3	Advantages and Limitations of Differential and Integral Molar				
			Quantities of Adsorption	43			
		254	Evaluation of Integral Molar Quantities of Adsorption	1/			

vi

	2.6		ect Derivation of the Quantities of Adsorption from of a			
			s of Experimental Physisorption Isotherms: The Isosteric Method	45		
		2.6.1	Differential Quantities of Adsorption	45		
		2.6.2	Integral Molar Quantities of Adsorption	47		
	2.7		ration of the Adsorption Quantities from			
			imetric Data	48		
		2.7.1	Discontinuous Procedure	48		
		2.7.2	Continuous Procedure	49		
	2.8		Methods for the Determination of Differential			
			lpies of Adsorption	50		
		2.8.1	Immersion Calorimetry	50		
		2.8.2	The Chromatographic Method	51		
	2.9	State	Equations for High Pressure: Single Gases and Mixtures	51		
		2.9.1	Case of Pure Gases	52		
		2.9.2	Case of Gas Mixtures	54		
	Refe	erences		55		
3	Met	hodolo	gy of Gas Adsorption	57		
			uerol and Françoise Rouquerol			
	3.1		luction	58		
	3.2	Deter	mination of the Surface Excess Amount (and Amount Adsorbed)	59		
		3.2.1	Gas Adsorption Manometry (Measurement			
			of Pressure Only)	59		
		3.2.2	Gas Adsorption Gravimetry (Measurement of Mass			
			and Pressure)	67		
		3.2.3	Gas Adsorption with Gas Flow Control			
			or Monitoring	70		
		3.2.4	Gas Co-Adsorption	75		
		3.2.5	Calibration Procedures and Corrections	76		
		3.2.6	Other Critical Aspects	86		
	3.3		dsorption Calorimetry	88		
		3.3.1	Equipment Available	88		
		3.3.2	Calorimetric Procedures	93		
	3.4		bent Outgassing	96		
		3.4.1	Aim of the Outgassing	96		
		3.4.2	Conventional Vacuum Outgassing	96		
		3.4.3	Controlled Vacuum Outgassing by CRTA	98		
		3.4.4	Outgassing with a Carrier Gas	100		
	3.5		ntation of Experimental Data	100		
		3.5.1	Units	101		
		3.5.2	Experimental Conditions	101		
	THE PART OF THE PA	3.5.3	Surface Excess Amounts	101		
	Refe	References 10				

4	Adsorption at the Liquid-Solid Interface: Thermodynamics and						
	Methodology						
	Jean	Jean Rouquerol and Françoise Rouquerol					
	4.1		luction	106			
	4.2		getics of Immersion of Solid in Pure Liquid	107			
		4.2.1	Thermodynamic Background	107			
		4.2.2	Experimental Techniques of Immersion	117			
		100	Microcalorimetry in Pure Liquid	117			
		4.2.3	Applications of Pure Liquid Immersion	122			
	51.00		Microcalorimetry	123			
	4.3		rption from Liquid Solution	133			
		4.3.1	Quantitative Expression of the Amounts Adsorbed	124			
		122	from a Binary Solution	134			
		4.3.2	Quantitative Expression of the Energies	1.40			
		4.3.3	Involved in Adsorption from Solution	140			
		4.3.3	Basic Experimental Methods for the Study of Adsorption from Solution	142			
		4.3.4	Applications of Adsorption from Solution	142			
	D 6		Applications of Adsorption from Solution				
	Refe	erences		154			
5	Classical Interpretation of Physisorption Isotherms at the Gas-Solid						
	Interface						
	Kenneth S.W. Sing, Françoise Rouquerol and Jean Rouquerol						
	5.1		luction	160			
	5.2		rption of a Pure Gas	160			
		5.2.1	Equations Related to the Gibbs Adsorption Equation:				
			Description of the Adsorbed Phase on Available				
			Surface or in Micropores	160			
		5.2.2	The Langmuir Theory	164			
		5.2.3	Multilayer Adsorption	166			
		5.2.4	The Dubinin-Stoeckli Theory: Filling of Micropores	174			
		5.2.5	Type VI Isotherms: Phase Changes in Physisorbed				
			Layers	177			
		5.2.6	Empirical Isotherm Equations	181			
	5.3	Adsor	ption of a Gas Mixture	183			
		5.3.1	Extended Langmuir Model	183			
		5.3.2	Ideal Adsorbed Solution Theory	185			
	5.4	Concl	usions	186			
	Refe	rences		187			
6	Mod	elling	of Physisorption in Porous Solids	191			
U	Guillaume Maurin						
	6.1		uction	192			
	6.2 Microscopic Description of the Porous Solids						
		6.2.1	Crystalline Materials	193 193			
		6.2.2	Non-Crystalline Materials	194			

viii Contents

	6.3	Intern 6.3.1	nolecular Potential Function General Expression of the Pairwise	194				
		0.5.1	Adsorbate/Adsorbent Interactions	194				
		6.3.2	Common Strategy for 'Simple' Adsorbate/Adsorbent System	197				
		6.3.3	Cases of More 'Complex' Adsorbate/Adsorbent					
			System	199				
	6.4	Chara	acterization Computational Tools	201				
		6.4.1	Introduction	201				
		6.4.2	Accessible Specific Surface Area	202				
		6.4.3	Pore Volume/PSD	204				
	6.5		elling of Adsorption in Porous Solids	205				
		6.5.1	GCMC Simulations	205				
		6.5.2	Quantum Chemical Calculations	220				
	6.6		lling of Diffusion in Porous Solids	225				
		6.6.1	Basic Principles	225				
		6.6.2	Single Component Diffusion	226				
		6.6.3	Gas Mixture Diffusion	230				
	6.7		lusions and Future Challenges	231				
	Refe	erences		233				
7			t of Surface Area by Gas Adsorption	237				
		Kenneth S.W. Sing						
	7.1		luction	237				
	7.2	7.2.1	BET Method	239				
		7.2.1	Introduction The BET Plot	239				
		7.2.3	Validity of the BET Monolayer Capacity	239 242				
		7.2.4	The BET Area of Non-porous and Mesoporous Adsorbents	244				
		7.2.5	The BET Area of Microporous Solids	249				
		7.2.6	BET Areas – Some Applications	251				
	7.3	Émpir	rical Methods for Isotherm Analysis	253				
		7.3.1	Standard Adsorption Isotherms	253				
		7.3.2	The t-Method	254				
		7.3.3	The $\alpha_s$ -Method	255				
		7.3.4	Comparison Plots	258				
	7.4	The F	ractal Approach	258				
	7.5	Concl	usions and Recommendations	263				
	Refe	rences		264				
8	Asse	ssment	of Mesoporosity	269				
	Kenneth S.W. Sing, Françoise Rouquerol, Jean Rouquerol and							
		Philip Llewellyn						
	8.1							
	8.2		pore Volume, Porosity and Mean Pore Size	270				
		8.2.1	Mesopore Volume	270				
		8.2.2	Porosity	272				
		8.2.3	Hydraulic Radius and Mean Pore Size	272				

	8.3	Capillary Condensation and the Kelvin Equation 8.3.1 Derivation of the Kelvin Equation	273 273
	8.4	<ul> <li>8.3.2 Application of the Kelvin Equation</li> <li>Classical Computation of the Mesopore Size Distribution</li> <li>8.4.1 General Principles</li> <li>8.4.2 Computation Procedure</li> <li>8.4.3 The Multilayer Thickness</li> <li>8.4.4 Validity of the Kelvin Equation</li> </ul>	275 278 278 279 282 282
	8.5	DFT Computation of the Mesopore Size Distribution 8.5.1 General Principles 8.5.2 Nitrogen Adsorption at 77 K 8.5.3 Argon Adsorption at 87 K	284 284 287 289
	8.6 8.7 Refe	Hysteresis Loops Conclusions and Recommendations rences	290 297 298
9		ssment of Microporosity	303
		neth S.W. Sing, Françoise Rouquerol, Philip Llewellyn and	
	9.1 9.2	Rouquerol Introduction Gas Physisorption Isotherm Analysis	303 306
		<ul> <li>9.2.1 Empirical Methods</li> <li>9.2.2 Dubinin–Radushkevich–Stoeckli Methods</li> <li>9.2.3 The Horvath–Kawazoe (HK) Method</li> </ul>	306 307 309
		<ul><li>9.2.4 Density Functional Theory</li><li>9.2.5 Nonane Pre-adsorption</li><li>9.2.6 Choice of Adsorptive and Temperature</li></ul>	310 312 313
	9.3	Microcalorimetric Methods 9.3.1 Immersion Microcalorimetry 9.3.2 Gas Adsorption Microcalorimetry	314 314 317
	9.4	Conclusions and Recommendations	317
	Refe	rences	318
10		rption by Active Carbons	321
		neth S.W. Sing	
	10.1 10.2	Introduction Active Carbons: Preparation, Properties and Applications	322 323
	10.2	10.2.1 Graphite	323
		10.2.2 Fullerenes and Nanotubes	325
		10.2.3 Carbon Blacks	328
		10.2.4 Activated Carbons 10.2.5 Superactive Carbons	330
		10.2.6 Carbon Molecular Sieves	334 335
		10.2.7 ACFs and Cloth	336
		10.2.8 Monoliths	337
		10.2.9 Carbon Aerogels and OMCs	338
	10.3	Physisorption of Gases by Non-Porous Carbons	339

		10.3.1	Adsorption of Nitrogen and Carbon Dioxide	220			
			on Carbon Blacks	339			
		10.3.2	Adsorption of the Noble Gases	345			
		10.3.3	Adsorption of Organic Vapours	348			
	10.4		orption of Gases by Porous Carbons	349			
		10.4.1	Adsorption of Argon, Nitrogen and Carbon Dioxide	349			
		10.4.2	Adsorption of Organic Vapours	361			
		10.4.3	Adsorption of Water Vapour	366			
		10.4.4	Adsorption of Helium	372			
	10.5		tion at the Carbon–Liquid Interface	374			
		10.5.1	The state of the s	374			
		10.5.2	Adsorption from Solution	376			
	10.6		nd Adsorbent Deformation	378			
		10.6.1	Background	378			
			Activated Entry	379			
			Low-Pressure Hysteresis	380			
			Expansion and Contraction	381			
	10.7		terization of Active Carbons: Conclusions and	202			
	D 6		mendations	382			
	Refer	rences		383			
11	Adsorption by Metal Oxides						
	Jean Rouquerol, Kenneth S.W. Sing and Philip Llewellyn						
	11.1	Introdu	ection	394			
	11.2	Silica		394			
		11.2.1	Pyrogenic and Crystalline Silicas	394			
		11.2.2		403			
		11.2.3	Silica Gels	405			
	11.3		nas: Structure, Texture and Physisorption	415			
		11.3.1	Introduction to Activated Aluminas	415			
		11.3.2	Starting Materials	416			
			Thermal Decomposition of Hydrated Aluminas	419			
		11.3.4	Resulting Activated Aluminas	425			
	11.4		m Dioxide Powders and Gels	429			
		11.4.1	8	429			
			Rutile: Surface Chemistry and Gas Adsorption	431			
		11.4.3	The Porosity of Titania Gels	436			
	11.5		sium Oxide	438			
		11.5.1	Physisorption of Non-polar Gases	120			
		1150	on Non-porous MgO	438			
		11.5.2	Physisorption by Porous Forms of MgO	440			
	11.6		aneous Oxides	444			
		11.6.1	Chromium Oxide Gels	444			
		11.6.2	Ferric Oxide: Thermal Decomposition of FeOOH	447			
		11.6.3 11.6.4	Micro-crystalline Zinc Oxide Hydrous Zirconia Gels	449			
		11.6.4	Beryllium Oxide	451 453			
		11.6.6	Uranium Oxide	455			
		11.0.0	Cramam Oxide	433			

Contents xi

	11.7	Applic	ations of Adsorbent Properties of Metal Oxides	45		
		11.7.1	Applications as Gas Adsorbents and Desiccants	45		
		11.7.2	Applications as Gas Sensors	458		
		11.7.3	Applications as Catalysts and Catalyst Supports	458		
		11.7.4	Applications as Pigments and Fillers	459		
		11.7.5	Applications in Electronics	459		
	Refe	ences		460		
12	Adsorption by Clays, Pillared Clays, Zeolites and Aluminophosphates  Jean Rouquerol, Philip Llewellyn and Kenneth Sing					
	12.1	Introdu	iction	468		
	12.2	Structu	ire, Morphology and Adsorbent Properties of Layer Silicates	469		
		12.2.1 12.2.2	Structure and Morphology of Layer Silicates Physisorption of Gases by Layer Silicates	469 473		
	12.3	Pillare	d Clays: Structures and Properties	485		
	12.5	12.3.1	Formation and Properties of Pillared Clays	485		
		12.3.2	Physisorption of Gases by Pillared Clays	487		
	12.4	Zeolite	s: Synthesis, Pore Structures and Molecular Sieve Properties	490		
		12.4.1	Zeolite Structure, Synthesis and Morphology	490		
		12.4.2	Adsorbent Properties of Molecular Sieve Zeolites	494		
	12.5		ate-Based Molecular Sieves: Background and			
			ent Properties	509		
		12.5.1	Background of Phosphate-Based Molecular Sieves	509		
		12.5.2	Adsorbent Properties of Phosphate-Based Molecular Sieves	510		
	12.6		ations of Clays, Zeolites and Phosphate-Based			
			ılar Sieves	518		
		12.6.1	Applications of Clays	518		
			Applications of Zeolites	519		
		12.6.3	Applications of Phosphate-Based Molecular Sieves	521		
	Refer	ences		522		
13	Adsor	ption b	y Ordered Mesoporous Materials	529		
	Philip Llewellyn					
		Introdu		529		
	13.2	Ordere	d Mesoporous Silicas	530		
		13.2.1	The M41S Family	530		
		13.2.2	The SBA Family	541		
			Large Pore Ordered Mesoporous Silicas	545		
	13.3	Effect of	of Surface Functionalisation on Adsorption Properties	548		
		13.3.1	Incorporation of Metal Oxides into the Walls	548		
		13.3.2	Occlusion of Metal Nanoparticles into the Pores	553		
		13.3.3	Grafting of Organic Ligands on the Surface	555		
	13.4			557 557		
	13.5					
	13.6		ding Remarks	560		
	References 5					

14	Adso	rption b	y Metal-Organic Frameworks	565
		•	llyn, Guillaume Maurin and Jean Rouquerol	
	14.1	Introdu		565
	14.2	Assess	ment and Meaning of the BET Area of MOFs	568
		14.2.1	Assessment of the BET Area of MOFs	568
		14.2.2	Meaning of the BET Area of MOFs	571
	14.3	Effect	of Changing the Nature of the Organic Ligands	572
		14.3.1	Changing the Ligand Length	572
		14.3.2		576
	14.4	Effect	of Changing the Metal Centre	578
	14.5	Effect	of Changing the Nature of Other Surface Sites	585
	14.6	Influen	nce of Extra-Framework Species	589
	14.7	Special	l Case of the Flexibility of MOFs	592
		14.7.1	MIL-53(Al, Cr)	594
		14.7.2	MIL-53(Fe)	597
		14.7.3	Co(BDP)	599
	14.8	Toward	ds Application Performances	601
		14.8.1	Gas Storage	602
		14.8.2	Gas Separation or Purification	602
		14.8.3	Catalysis	603
		14.8.4	Drug Delivery	603
		14.8.5	Sensors	604
		14.8.6	Comparing MOFs with Other Adsorbents	604
	Refer	ences		605
Inde	ndex			