

SECOND EDITION

The Industrial Electronics Handbook

CONTROL AND MECHATRONICS

Edited by
Bogdan M. Wilamowski
J. David Irwin



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SECOND EDITION

FUNDAMENTALS OF INDUSTRIAL ELECTRONICS

POWER ELECTRONICS AND MOTOR DRIVES

CONTROL AND MECHATRONICS

INDUSTRIAL COMMUNICATION SYSTEMS

INTELLIGENT SYSTEMS

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Preface

The field of industrial electronics covers a plethora of problems that must be solved in industrial practice. Electronic systems control many processes that begin with the control of relatively simple devices like electric motors, through more complicated devices such as robots, to the control of entire fabrication processes. An industrial electronics engineer deals with many physical phenomena as well as the sensors that are used to measure them. Thus, the knowledge required by this type of engineer is not only traditional electronics but also specialized electronics, for example, that required for high-power applications. The importance of electronic circuits extends well beyond their use as a final product in that they are also important building blocks in large systems, and thus the industrial electronics engineer must also possess knowledge of the areas of control and mechatronics. Since most fabrication processes are relatively complex, there is an inherent requirement for the use of communication systems that not only link the various elements of the industrial process but are also tailor-made for the specific industrial environment. Finally, the efficient control and supervision of factories require the application of intelligent systems in a hierarchical structure to address the needs of all components employed in the production process. This need is accomplished through the use of intelligent systems such as neural networks, fuzzy systems, and evolutionary methods. The Industrial Electronics Handbook addresses all these issues and does so in five books outlined as follows:

1. *Fundamentals of Industrial Electronics*
2. *Power Electronics and Motor Drives*
3. *Control and Mechatronics*
4. *Industrial Communication Systems*
5. *Intelligent Systems*

The editors have gone to great lengths to ensure that this handbook is as current and up to date as possible. Thus, this book closely follows the current research and trends in applications that can be found in *IEEE Transactions on Industrial Electronics*. This journal is not only one of the largest engineering publications of its type in the world but also one of the most respected. In all technical categories in which this journal is evaluated, its worldwide ranking is either number 1 or number 2. As a result, we believe that this handbook, which is written by the world's leading researchers in the field, presents the global trends in the ubiquitous area commonly known as industrial electronics.

The successful construction of industrial systems requires an understanding of the various aspects of control theory. This area of engineering, like that of power electronics, is also seldom covered in depth in engineering curricula at the undergraduate level. In addition, the fact that much of the research in control theory focuses more on the mathematical aspects of control than on its practical applications makes matters worse. Therefore, the goal of *Control and Mechatronics* is to present many of the concepts of control theory in a manner that facilitates its understanding by practicing engineers or students who would like to learn about the applications of control systems. *Control and Mechatronics* is divided into several parts. Part I is devoted to control system analysis while Part II deals with control system design.

Various techniques used for the analysis and design of control systems are described and compared in these two parts. Part III deals with estimation, observation, and identification and is dedicated to the identification of the objects to be controlled. The importance of this part stems from the fact that in order to efficiently control a system, it must first be clearly identified. In an industrial environment, it is difficult to experiment with production lines. As a result, it is imperative that good models be developed to represent these systems. This modeling aspect of control is covered in Part IV. Many modern factories have more robots than humans. Therefore, the importance of mechatronics and robotics can never be overemphasized. The various aspects of robotics and mechatronics are described in Part V. In all the material that has been presented, the underlying central theme has been to consciously avoid the typical theorems and proofs and use plain English and examples instead, which can be easily understood by students and practicing engineers alike.

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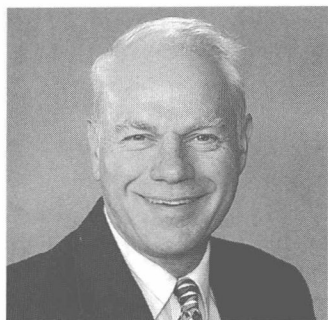


Bogdan M. Wilamowski received his MS in computer engineering in 1966, his PhD in neural computing in 1970, and Dr. habil. in integrated circuit design in 1977. He received the title of full professor from the president of Poland in 1987. He was the director of the Institute of Electronics (1979–1981) and the chair of the solid state electronics department (1987–1989) at the Technical University of Gdansk, Poland. He was a professor at the University of Wyoming, Laramie, from 1989 to 2000. From 2000 to 2003, he served as an associate director at the Microelectronics Research and Telecommunication Institute, University of Idaho, Moscow, and as a professor in the electrical and computer engineering department and in the computer science department at the same university. Currently, he is the director

of ANMSTC—Alabama Nano/Micro Science and Technology Center, Auburn, and an alumna professor in the electrical and computer engineering department at Auburn University, Alabama. Dr. Wilamowski was with the Communication Institute at Tohoku University, Japan (1968–1970), and spent one year at the Semiconductor Research Institute, Sendai, Japan, as a JSPS fellow (1975–1976). He was also a visiting scholar at Auburn University (1981–1982 and 1995–1996) and a visiting professor at the University of Arizona, Tucson (1982–1984). He is the author of 4 textbooks, more than 300 refereed publications, and has 27 patents. He was the principal professor for about 130 graduate students. His main areas of interest include semiconductor devices and sensors, mixed signal and analog signal processing, and computational intelligence.

Dr. Wilamowski was the vice president of the IEEE Computational Intelligence Society (2000–2004) and the president of the IEEE Industrial Electronics Society (2004–2005). He served as an associate editor of *IEEE Transactions on Neural Networks*, *IEEE Transactions on Education*, *IEEE Transactions on Industrial Electronics*, the *Journal of Intelligent and Fuzzy Systems*, the *Journal of Computing*, and the *International Journal of Circuit Systems and IES Newsletter*. He is currently serving as the editor in chief of *IEEE Transactions on Industrial Electronics*.

Professor Wilamowski is an IEEE fellow and an honorary member of the Hungarian Academy of Science. In 2008, he was awarded the Commander Cross of the Order of Merit of the Republic of Poland for outstanding service in the proliferation of international scientific collaborations and for achievements in the areas of microelectronics and computer science by the president of Poland.



J. David Irwin received his BEE from Auburn University, Alabama, in 1961, and his MS and PhD from the University of Tennessee, Knoxville, in 1962 and 1967, respectively.

In 1967, he joined Bell Telephone Laboratories, Inc., Holmdel, New Jersey, as a member of the technical staff and was made a supervisor in 1968. He then joined Auburn University in 1969 as an assistant professor of electrical engineering. He was made an associate professor in 1972, associate professor and head of department in 1973, and professor and head in 1976. He served as head of the Department of Electrical and Computer Engineering from 1973 to 2009. In 1993, he was named Earle C. Williams Eminent Scholar and Head. From

1982 to 1984, he was also head of the Department of Computer Science and Engineering. He is currently the Earle C. Williams Eminent Scholar in Electrical and Computer Engineering at Auburn.

Dr. Irwin has served the Institute of Electrical and Electronic Engineers, Inc. (IEEE) Computer Society as a member of the Education Committee and as education editor of *Computer*. He has served as chairman of the Southeastern Association of Electrical Engineering Department Heads and the National Association of Electrical Engineering Department Heads and is past president of both the IEEE Industrial Electronics Society and the IEEE Education Society. He is a life member of the IEEE Industrial Electronics Society AdCom and has served as a member of the Oceanic Engineering Society AdCom. He served for two years as editor of *IEEE Transactions on Industrial Electronics*. He has served on the Executive Committee of the Southeastern Center for Electrical Engineering Education, Inc., and was president of the organization in 1983–1984. He has served as an IEEE Adhoc Visitor for ABET Accreditation teams. He has also served as a member of the IEEE Educational Activities Board, and was the accreditation coordinator for IEEE in 1989. He has served as a member of numerous IEEE committees, including the Lamme Medal Award Committee, the Fellow Committee, the Nominations and Appointments Committee, and the Admission and Advancement Committee. He has served as a member of the board of directors of IEEE Press. He has also served as a member of the Secretary of the Army's Advisory Panel for ROTC Affairs, as a nominations chairman for the National Electrical Engineering Department Heads Association, and as a member of the IEEE Education Society's McGraw-Hill/Jacob Millman Award Committee. He has also served as chair of the IEEE Undergraduate and Graduate Teaching Award Committee. He is a member of the board of governors and past president of Eta Kappa Nu, the ECE Honor Society. He has been and continues to be involved in the management of several international conferences sponsored by the IEEE Industrial Electronics Society, and served as general cochair for IECON'05.

Dr. Irwin is the author and coauthor of numerous publications, papers, patent applications, and presentations, including *Basic Engineering Circuit Analysis*, 9th edition, published by John Wiley & Sons, which is one among his 16 textbooks. His textbooks, which span a wide spectrum of engineering subjects, have been published by Macmillan Publishing Company, Prentice Hall Book Company, John Wiley & Sons Book Company, and IEEE Press. He is also the editor in chief of a large handbook published by CRC Press, and is the series editor for *Industrial Electronics Handbook* for CRC Press.

Dr. Irwin is a fellow of the American Association for the Advancement of Science, the American Society for Engineering Education, and the Institute of Electrical and Electronic Engineers. He received an IEEE Centennial Medal in 1984, and was awarded the Bliss Medal by the Society of American Military Engineers in 1985. He received the IEEE Industrial Electronics Society's Anthony J. Hornfeck Outstanding Service Award in 1986, and was named IEEE Region III (U.S. Southeastern Region) Outstanding Engineering Educator in 1989. In 1991, he received a Meritorious Service Citation from the IEEE Educational Activities Board, the 1991 Eugene Mittelmann Achievement Award from the IEEE Industrial Electronics Society, and the 1991 Achievement Award from the IEEE Education Society. In 1992, he was named a Distinguished Auburn Engineer. In 1993, he received the IEEE Education Society's McGraw-Hill/Jacob Millman Award, and in 1998 he was the recipient of the

IEEE Undergraduate Teaching Award. In 2000, he received an IEEE Third Millennium Medal and the IEEE Richard M. Emberson Award. In 2001, he received the American Society for Engineering Education's (ASEE) ECE Distinguished Educator Award. Dr. Irwin was made an honorary professor, Institute for Semiconductors, Chinese Academy of Science, Beijing, China, in 2004. In 2005, he received the IEEE Education Society's Meritorious Service Award, and in 2006, he received the IEEE Educational Activities Board Vice President's Recognition Award. He received the Diplome of Honor from the University of Patras, Greece, in 2007, and in 2008 he was awarded the IEEE IES Technical Committee on Factory Automation's Lifetime Achievement Award. In 2010, he was awarded the electrical and computer engineering department head's Robert M. Janowiak Outstanding Leadership and Service Award. In addition, he is a member of the following honor societies: Sigma Xi, Phi Kappa Phi, Tau Beta Pi, Eta Kappa Nu, Pi Mu Epsilon, and Omicron Delta Kappa.

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Bergen, Norway

Control System Analysis

1 Nonlinear Dynamics	<i>István Nagy and Zoltán Sütő</i>	1-1
Introduction • Basics • Equilibrium Points • Limit Cycle • Quasi-Periodic and Frequency-Locked State • Dynamical Systems Described by Discrete-Time Variables: Maps • Invariant Manifolds: Homoclinic and Heteroclinic Orbits • Transitions to Chaos • Chaotic State • Examples from Power Electronics • Acknowledgments • References		
2 Basic Feedback Concept	<i>Tong Heng Lee, Kok Zuea Tang, and Kok Kiong Tan</i>	2-1
Basic Feedback Concept • Bibliography		
3 Stability Analysis	<i>Naresh K. Sinha</i>	3-1
Introduction • States of Equilibrium • Stability of Linear Time-Invariant Systems • Stability of Linear Discrete-Time Systems • Stability of Nonlinear Systems • References		
4 Frequency-Domain Analysis of Relay Feedback Systems	<i>Igor M. Boiko</i>	4-1
Relay Feedback Systems • Locus of a Perturbed Relay System Theory • Design of Compensating Filters in Relay Feedback Systems • References		
5 Linear Matrix Inequalities in Automatic Control	<i>Miguel Bernal and Thierry Marie Guerra</i>	5-1
What Are LMIs? • What Are LMIs Good For? • References		
6 Motion Control Issues	<i>Roberto Oboe, Makoto Iwasaki, Toshiyuki Murakami, and Seta Bogosyan</i>	6-1
Introduction • High-Accuracy Motion Control • Motion Control and Interaction with the Environment • Remote Motion Control • Conclusions • References		
7 New Methodology for Chatter Stability Analysis in Simultaneous Machining	<i>Nejat Olgac and Rifat Sipahi</i>	7-1
Introduction and a Review of Single Tool Chatter • Regenerative Chatter in Simultaneous Machining • CTCR Methodology • Example Case Studies • Optimization of the Process • Conclusion • Acknowledgments • References		