Editor Thomas H. Christensen

Solid Waste Technology & Management











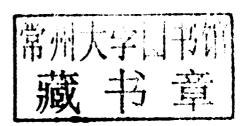
Solid Waste Technology & Management

VOLUME 1

Edited by

THOMAS H. CHRISTENSEN

Department of Environmental Engineering, Technical University of Denmark, Lyngby, Denmark





This edition first published 2011 2011 © Blackwell Publishing Ltd

Registered office

John Wiley & Sons Ltd, The Atrium, Southern Gate, Chichester, West Sussex, PO19 8SQ, United Kingdom

For details of our global editorial offices, for customer services and for information about how to apply for permission to reuse the copyright material in this book please see our website at www.wiley.com.

The right of the author to be identified as the author of this work has been asserted in accordance with the Copyright, Designs and Patents Act 1988.

All rights reserved. No part of this publication may be reproduced, stored in a retrieval system, or transmitted, in any form or by any means, electronic, mechanical, photocopying, recording or otherwise, except as permitted by the UK Copyright, Designs and Patents Act 1988, without the prior permission of the publisher.

Wiley also publishes its books in a variety of electronic formats. Some content that appears in print may not be available in electronic books.

Designations used by companies to distinguish their products are often claimed as trademarks. All brand names and product names used in this book are trade names, service marks, trademarks or registered trademarks of their respective owners. The publisher is not associated with any product or vendor mentioned in this book. This publication is designed to provide accurate and authoritative information in regard to the subject matter covered. It is sold on the understanding that the publisher is not engaged in rendering professional services. If professional advice or other expert assistance is required, the services of a competent professional should be sought.

The publisher and the author make no representations or warranties with respect to the accuracy or completeness of the contents of this work and specifically disclaim all warranties, including without limitation any implied warranties of fitness for a particular purpose. This work is sold with the understanding that the publisher is not engaged in rendering professional services. The advice and strategies contained herein may not be suitable for every situation. In view of ongoing research, equipment modifications, changes in governmental regulations, and the constant flow of information relating to the use of experimental reagents, equipment, and devices, the reader is urged to review and evaluate the information provided in the package insert or instructions for each chemical, piece of equipment, reagent, or device for, among other things, any changes in the instructions or indication of usage and for added warnings and precautions. The fact that an organization or Website is referred to in this work as a citation and/or a potential source of further information does not mean that the author or the publisher endorses the information the organization or Website may provide or recommendations it may make. Further, readers should be aware that Internet Websites listed in this work may have changed or disappeared between when this work was written and when it is read. No warranty may be created or extended by any promotional statements for this work. Neither the publisher nor the author shall be liable for any damages arising herefrom.

Library of Congress Cataloging-in-Publication Data

Christensen, Thomas H.

Solid waste technology and management / Thomas H. Christensen.
p. cm.
Includes bibliographical references and index.
ISBN 978-1-4051-7517-3 (cloth: alk, paper) 1. Refuse and refuse disposal. I. Title.
TD791.C44 2010
628'.744-dc22

2010007989

A catalogue record for this book is available from the British Library.

ISBN: 9781405175173

Typeset in 10/12pt Times by Aptara Inc., New Delhi, India Printed in Malaysia by Ho Printing (M) Sdn Bhd

Solid Waste Technology & Management

Preface

Solid Waste Technology & Management is an international reference book on solid waste. The book holds 11 chapters written by 78 experts from around the world.

The need for a new book on solid waste with a broad coverage of all aspects has long been recognized by many professors and professionals. However, it is impossible for a single person to be an expert in all field of solid waste and if such a person existed, he would probably not have the time to write a comprehensive book of 1000 pages. Out of this schism, the idea emerged to involve many authors with a range of expertise and making a thorough edit of the contributions that emphasize the features of the book. This book has been developed over a 4-year period by the joint effort of 78 international solid waste experts. Members of IWWG, International Waste Working Group (www.iwwg.nu) and ISWA, International Solid Waste Association (www.iswa.org) as well as many other experts have contributed their expertise with the aim of supporting education and exchanging information on solid waste technology and management.

Great effort has been made by the authors in providing the draft chapters and into homogenizing the chapters in terms of terminology, approach and style. The remaining diversity in style and unavoidable repetitions still found in the book are hopefully many times compensated by the level of expert knowledge presented in the chapters.

This book would not have been possible without the dedicated contributions by the many authors (see List of Contributors), the continued secretarial work by Dr. Thomas Astrup, Thilde Fruergaard, Grete Hansen and Marianne Bigum as well as the graphical support by Ms. Birthe Brejl. These contributions are gratefully acknowledged.

Special thanks is given to the R98-foundation, Copenhagen for its generous gift to DTU in support of the book.

Copenhagen, January 2010 Thomas H. Christensen Technical University of Denmark

Referring to the book:

If you refer to the book in general, a proper way of providing the reference would be:

Christensen, T. H. (eds.) (2010): Solid Waste Technology & Management, John Wiley & Sons, Ltd, Chichester (ISBN: 978-1-405-17517-3).

If you refer to more specifi information presented in a specifi chapter, full credit should be given to the authors of the specifi chapter by referring to, for example:

Hauschild. M. & Barlaz, M.A. (2010): LCA in waste management: Introduction to principle and method. In Christensen, T. H. (Eds.), *Solid Waste Technology & Management, Chapter 3.1.* John Wiley & Sons, Ltd, Chichester (ISBN: 978-1-405-17517-3).

List of Contributors

Andersen, Lizzi Angelidaki, Irini	COWI, Denmark	Christensen, Thomas H.	Technical University of Denmark, Denmark	
	Technical University of Denmark, Denmark	Christiansen, Ole Vennicke	Danwaste Consult A/S, Copenhagen, Denmark	
Arm, Maria	Swedish Geotechnical Institute, Sweden	Comans, Rob	ECN, The Netherlands	
Astrup, Thomas	Technical University of Denmark, Denmark	Cossu, Raffaello	University of Padua, Padua, Italy	
Barlaz, Morton A.	North Carolina State	Dalager, Søren	Rambøll, Denmark	
,	University, USA	Damgaard, Anders	Technical University of	
Batarseh, Eyad S.	University of Central	D. I. P	Denmark, Denmark	
	Florida, Orlando, USA	Diaz, Luis F.	CalRecovery, California, USA	
Batstone, Damien John	University of Queensland, Australia	Ecke, Holger	Luleå Technical University,	
		Ecke, Holger	Sweden	
Beaven, Richard	University of Southampton, UK	Ehrig, Hans-Jürgen	University of Wuppertal,	
Paga Nicela D	•	<i>5)</i>	Wuppertal, Germany	
Berge, Nicole D.	University of Central Florida, Orlando, USA	Eighmy, T. Taylor	University of New	
Bertoldi, Marco de	University of Udine, Italy		Hampshire, USA	
Bigum, Marianne		Finnveden, Göran	Royal Institute of	
Diguin, Marianne	Technical University of Denmark, Denmark		Technology, Sweden	
Bilitewski, Bernd	Technical University of	Fruergaard, Thilde	Technical University of Denmark, Denmark	
Direction, Define	Dresden, Germany	Hauschild, Michael	Technical University of	
Birgisdottir, Harpa	Technical University of	rausemu, wienaer	Denmark, Denmark	
	Denmark, Denmark			
Bisbjerg, Peder	EP&T Consultants Sdn.		& Health, Hørsholm,	
	Bhd., Kuala Lumpur,		Denmark	
	Malaysia	Holm, Peter E.	University of Copenhagen, Denmark	
Björklund, Anna	Royal Institute of Technology, Sweden	Hulanand Tons		
~		Hulgaard, Tore	Rambøll, Denmark	
Boldrin, Alessio	Technical University of Denmark, Denmark	Jambeck, Jenna	University of Georgia, Athens, USA	
Brogaard, Line	Technical University of	Jansen, Jes la Cour	Lund University, Sweden	
	Denmark, Denmark	Jensen, Lars Stoumann	University of Copenhagen,	
Carlsbæk, Morten	Solum Gruppen, Denmark		Denmark	

Johnson, Annette	EAWAG, Switzerland	Reinhart, Debra R.	University of Central Florida, Orlando, USA
Karakashev, Dimitar	Technical University of Denmark, Denmark	Robinson, Howard	Enviros Consulting, Shrewsbury, UK
Kjeldsen, Peter	Technical University of Denmark, Denmark	Roth, Liselott	Royal Institute of Technology, Sweden
Knox, Keith	Knox Associates, Nottingham, UK	Rotter, Susanne	Technical University of
Körner, Ina	Hamburg University of Technology, Hamburg, Germany	Rowe, R. Kerry	Berlin, Germany Queen's University, Kingston, Ontario, Canada
Krogmann, Uta	Rutgers University, New Jersey, USA	Salhofer, Stefan	University of Natural Resources and Applied
Lagerkvist, Anders	Luleå Technical University, Sweden	Scharff, Heijo	Life Sciences, Austria NV Afvalzorg Holding,
Lauridsen, Jørn	COWI, Svendborg, Denmark	Senari, 110. 1 0	Assendelft, The Netherlands
Leithoff, Hans	Johann Heinrich von Thünen-Institut, Hamburg,	Scheutz, Charlotte	Technical University of Denmark, Denmark
Lenz, Volker	Germany German Biomass Research	Simion, Federico	Technical University of Denmark, Denmark
Manfredi, Simone	Center, Leipzig, Germany Technical University of Denmark, Denmark	Stegmann, Rainer	Technical University of Hamburg-Harburg, Germany
Matsufuji, Yasushi	Fukuoka University, Japan	Stentiford, Edward	University of Leeds, UK
McLaughlin, Michael J.	CSIRO Land and Water/University of Adelaide, Australia	Tonini, Davide	Technical University of Denmark, Denmark
Merrild, Hanna	Technical University of Denmark, Denmark	Unger, Nicole	University of Natural Resources and Applied Life Sciences, Austria
Møller, Jacob	Technical University of Denmark, Denmark	van der Sloot, Hans A.	ECN, Petten, the Netherlands
Nielsen, Joan Maj	COWI, Lyngby, Denmark	VanGulck, Jamie F.	Arktis Solutions Inc.,
Nilsson, Per	R98, Copenhagen, Denmark	,, ,	Yellowknife, Northwest Territories, Canada
Oros, Christiane	Technical University of Denmark, Denmark	Vehlow, Jürgen	Forschungcentrum Karlsruhe, Germany
Pagh, Peter	University of Copenhagen, Denmark	Wallace, Robert B.	Solid Waste Engineering Consultant, Laguna Niguel,
Raga, Roberto University of Padua, Padua, Italy		****	California, USA
Rechberger, Helmut	Vienna University of Technology, Austria	Wejdling, Henrik	Danish Waste Management Association, (DAKOFA), Copenhagen, Denmark
Reimann, Dieter O.	Bamberg, Germany	Willumsen, Hans	LFG Consult, Denmark

Contents

Preface		xi
List	of Contributors	xiii
VOI	LUME 1	
1 1	INTRODUCTION	
1.1	Introduction to Waste Management Thomas H. Christensen	3
1.2	Introduction to Waste Engineering Thomas H. Christensen	17
1.3	Introduction to Waste Economics Hanna Merrild and Thomas H. Christensen	29
1.4	Introduction to Waste Legislation and Regulation Peter Pagh and Henrik Wejdling	52
2	WASTE GENERATION AND CHARACTERIZATION	
2.1	Waste Characterization: Approaches and Methods Anders Lagerkvist, Holger Ecke and Thomas H. Christensen	63
2.2	Residential Waste Thomas H. Christensen, Thilde Fruergaard and Yasushi Matsufuji	85
2.3	Commercial and Institutional Waste Thomas H. Christensen and Thilde Fruergaard	97
2.4	Industrial Waste Thomas H. Christensen	100
2.5	Construction and Demolition Waste Thomas H. Christensen and Lizzi Andersen	104
3	LCA OF WASTE MANAGEMENT SYSTEMS	
3.1	LCA in Waste Management: Introduction to Principle and Method Michael Hauschild and Morton A. Barlaz	113

3.2	Application of LCA in Waste Management Anna Björklund, Göran Finnveden and Liselott Roth	137
3.3	LCA Modeling of Waste Management Scenarios Thomas H. Christensen, Federico Simion, Davide Tonini and Jacob Møller	161
4	WASTE MINIMIZATION	
4.1	Waste Prevention and Minimization: Concepts, Strategies and Means Stefan Salhofer, Nicole Unger and Bernd Bilitewski	183
4.2	Waste Prevention and Minimization: Cases Stefan Salhofer and Nicole Unger	193
5	MATERIAL RECYCLING	
5.1	Recycling of Paper and Cardboard Thomas H. Christensen and Anders Damgaard	203
5.2	Recycling of Glass Thomas H. Christensen and Anders Damgaard	211
5.3	Recycling of Plastic Thomas H. Christensen and Thilde Fruergaard	220
5.4	Recycling of Metals Anders Damgaard and Thomas H. Christensen	234
5.5	Recycling of Construction and Demolition Waste Thomas H. Christensen and Harpa Birgisdottir	243
6	COLLECTION	
6.1	Waste Collection: Equipment and Vehicles Per Nilsson	253
6.2	Waste Collection: Systems and Organization Per Nilsson and Thomas H. Christensen	277
6.3	Source Segregation and Collection of Source-Segregated Waste Thomas H. Christensen and Yasushi Matsufuji	296
6.4	Waste Transfer Stations Thomas H. Christensen	311
7	MECHANICAL TREATMENT	
7.1	Mechanical Treatment: Unit Processes Bernd Bilitewski	321

		Contents	vii
7.2	Mechanical Treatment: Material Recovery Facilities Thomas H. Christensen and Bernd Bilitewski		349
8 7	THERMAL TREATMENT		
8.1	Incineration: Process and Technology Tore Hulgaard and Jürgen Vehlow		365
8.2	Incineration: Flue Gas Cleaning and Emissions Jürgen Vehlow and Søren Dalager		393
8.3	Incineration: Mass Balances Søren Dalager and Dieter O. Reimann		421
8.4	Incineration: Solid Residues Ole Hjelmar, Annette Johnson and Rob Comans		430
8.5	Incineration: Utilization of Residue in Construction Maria Arm, T. Taylor Eighmy and Thomas H. Christensen		463
8.6	Incineration: Co-combustion Helmut Rechberger		476
8.7	Incineration: RDF and SRF – Solid Fuels from Waste Susanne Rotter		486
8.8	Pyrolysis and Gasification Thomas Astrup and Bernd Bilitewski		502
voi	LUME 2		
9 1	BIOLOGICAL TREATMENT		
9.1	Composting: Process Edward Stentiford and Marco de Bertoldi		515
9.2	Composting: Technology Uta Krogmann, Ina Körner and Luis F. Diaz		533
9.3	Composting: Mass Balances and Product Quality Alessio Boldrin, Thomas H. Christensen, Ina Körner and Uta Krogmann		569
9.4	Anaerobic Digestion: Process Irini Angelidaki and Damien John Batstone		583
9.5	Anaerobic Digestion: Technology Jes la Cour Jansen		601
9.6	Anaerobic Digestion: Mass Balances and Products Jacob Møller, Thomas H. Christensen and Jes la Cour Jansen		618

9.7	Mechanical Biological Treatment Bernd Bilitewski, Christiane Oros and Thomas H. Christensen	628
9.8	Emerging Biological Technologies: Biofuels and Biochemicals Dimitar Karakashev and Irini Angelidaki	639
9.9	Use of Compost in Horticulture and Landscaping Morten Carlsbæk	651
9.10	Utilization of Biologically Treated Organic Waste on Land Peter E. Holm, Lars Stoumann Jensen and Michael J. McLaughlin	665
10 I	LANDFILLING	
10.1	Landfilling: Concepts and Challenges Thomas H. Christensen, Heijo Scharff and Ole Hjelmar	685
10.2	Landfilling: Environmental Issues Thomas H. Christensen, Simone Manfredi and Peter Kjeldsen	695
10.3	Landfilling: Hydrology Peter Kjeldsen and Richard Beaven	709
10.4	Landfilling: Geotechnology R. Kerry Rowe and Jamie F. VanGulck	734
10.5	Landfilling: Mineral Waste Landfills Ole Hjelmar and Hans A. van der Sloot	755
10.6	Landfilling: Reactor Landfills Thomas H. Christensen, Simone Manfredi and Keith Knox	772
10.7	Landfilling: MBP Waste Landfills Rainer Stegmann	788
10.8	Landfilling: Bottom Lining and Leachate Collection Thomas H. Christensen, Simone Manfredi, Peter Kjeldsen and Robert B. Wallace	800
10.9	Landfill Top Covers Charlotte Scheutz and Peter Kjeldsen	830
10.10	Landfilling: Gas Production, Extraction and Utilization Hans Willumsen and Morton A. Barlaz	841
10.11	Landfilling: Leachate Treatment Hans-Jürgen Ehrig and Howard Robinson	858
10.12	Landfilling: Planning, Siting and Design Roberto Raga, Raffaello Cossu and Anders Lagerkvist	898

		Contents ix
10.13	Landfilling: Operation and Monitoring Nicole D. Berge, Eyad S. Batarseh and Debra R. Reinhart	914
10.14	Landfill Closure, Aftercare and Final Use Heijo Scharff	932
11 S	PECIAL AND HAZARDOUS WASTE	
11.1	Healthcare Risk Waste Ole Vennicke Christiansen and Peder Bisbjerg	951
11.2	Waste Electrical and Electronic Equipment Marianne Bigum and Thomas H Christensen	960
11.3	Preservative Treated Wood Ina Körner, Jenna Jambeck, Hans Leithoff and Volker Lenz	971
11.4	Hazardous Waste Joan Maj Nielsen and Jørn Lauridsen	982
11.5	Other Special Waste Line Brogaard and Thomas H. Christensen	991
Index		1001

1 Introduction

1.1

Introduction to Waste Management

Thomas H. Christensen

Technical University of Denmark, Denmark

Solid waste management is as old as human civilization, although only considered an engineering discipline for about one century. The change from the previous focus on public cleansing of the cities to modern waste management was primarily driven by industrialization, which introduced new materials and chemicals, dramatically changing the types and composition of waste, and by urbanization making waste management in urban areas a complicated and costly logistic operation.

This book focuses on waste that commonly appears in the municipal waste management system. This chapter gives an introduction to modern waste management, including issues as waste definition, problems associated with waste, waste management criteria and approaches to waste management. Later chapters introduce aspects of engineering (Chapter 1.2), economics (Chapter 1.3) and regulation (Chapter 1.4).

1.1.1 Defining Solid Waste

1.1.1.1 Waste

A simple definition of waste is:

'Waste is a left-over, a redundant product or material of no or marginal value for the owner and which the owner wants to discard.'

An important characteristic is that being 'waste' is not an intrinsic property of an item but depends on the situation in which the item appears as defined by its owner or in other words how the owner values the item. The owner sees little value in an item if the effort required converting the excessive item to cash value or preserving the item for future use or consumption exceeds the effort it takes to obtain the same cash value or function of the item by other means. Then the item becomes waste. This means that becoming 'waste' may depend on many factors, for example:

 Time: If supplies are scarce, for example during war time and embargos, the owner will spend more time and effort repairing an item since the alternative may be costly and hard to find.

- 4 Solid Waste Technology & Management
- Location: Farming communities may easily make use of food waste for animal feeding, while this is less feasible in a highrise in an urban area.
- State: The item may be repairable depending on its state (price, age, type of damage) and thereby avoid being discarded.
- Income level: The higher your income the more food you may discard or the more items you may discard because
 they no longer are in fashion or up to date.
- Personal preferences: Certain types of items may be collector's items or possess veneration for some individuals.

This also suggests that what is waste to one person may not be waste to another person and there may be a potential for trading if the cost for transferring the item does not exceed the value of the item as perceived by the new owner. Hence quantity and purity of the item is a key issue; the metallic paper clip in a private household may be discarded as waste, while tonnes of iron cuttings in a manufacturing industry may not be a waste but a secondary product that can be traded.

In addition to the abovementioned factors, what actually becomes waste depends on which items are being purchased and consumed. Or in other words culture, climate, religious and ethnic background as well as economical abilities affect what becomes waste. Hence, waste quantities and composition vary widely, both geographically (regionally, locally) and over time.

The introduced definition of waste may teach us about the complexity of waste, but the definition may not suffice in a legal context, since it has a high degree of subjectivity. The European Union (EU) defines waste as 'any substance or object which the holder discards or intends or is required to discard' (CEC, 2008). The authorities can define what is to be considered as waste; thereby controlling what is regulated as waste. The EU definition is supplemented with a long list of items and materials as examples of what can become waste, often referred to as the European Waste Catalogue.

1.1.1.2 Solid Waste

The definition of 'solid waste' would be anticipated to be 'a waste in a solid state'. However, solid waste may be solid, or liquid as a sludge or as a free chemical phase. This originates from defining solid waste as waste that is not water (wastewater) or air borne (flue gasses). This also suggests that solid waste has no transporting media like water and air that must be cleaned. While obtaining clean water and clean air are the main purposes of treating wastewater and cleaning flue gasses, the purpose of waste management is not to clean the waste bins, but to handle the waste in the bins, as discussed later.

Solid waste is mostly in a solid state, but also sludge from wastewater treatment and liquid chemical waste are included, although the latter are not within focus of this book.

1.1.1.3 Hazardous versus Nonhazardous Waste

It is often convenient to distinguish between nonhazardous waste and hazardous waste. This may apply to practical waste management as well as to the regulatory aspects of waste management. Hazardous waste is more dangerous to the environment and to those handling the waste and must be technically managed with more strict controls than nonhazardous waste.

The hazardousness of a waste is assessed according to criteria as (simplified after CEC, 2008):

- Explosive under the effect of flame, shock or friction.
- Oxidizing in contact with other materials resulting in highly exothermic reactions.
- Flammable in contact with air having flashpoint less than 55 °C (highly flammable, with a flashpoint less than 21 °C).
- Irritant: causing inflammation through contact with skin or mucous membrane.
- Harmful: causing limited health risks through inhalation, ingestion or penetration of skin.
- Toxic: causing serious, acute or chronic health risks and even death through inhalation, ingestion or penetration of skin.
- Carcinogenic: inducing cancer or increasing cancer incidence through inhalation, ingestion or penetration of skin.
- Corrosive by destroying living tissue on contacts.

- Infectious due to viable microorganism or their toxins known or reliably believed to cause disease in man or other living organisms.
- 'Toxic for reproduction': substances and preparations which, if they are inhaled or ingested or if they penetrate the skin, may induce nonhereditary congenital malformations or increase their incidence.
- Mutagenic: inducing hereditary genetic defects or increasing their incidence through inhalation, ingestion or penetration of skin.
- Releasing toxic gases in contact with water, air or an acid.
- 'Sensitizing': substances and preparations which, if they are inhaled or if they penetrate the skin, are capable of eliciting a reaction of hypersensitization such that on further exposure to the substance or preparation, characteristic adverse effects are produced.
- Ecotoxic: presenting any immediate or delayed risks for any sector of the environment.
- Substances capable by any means after disposal of yielding another substance which possesses any of the characteristics listed above.

These criteria are for practical assessments supplemented with quantitative limits as well as methods for their determination (for example, see CEC, 2008, and in particular CEC, 2000).

1.1.2 **Material Flow and Waste Generation**

Waste generation is linked to economical activities and flow of materials in society.

The schematic diagram in Figure 1.1.1 (adapted from Vesilind et al., 2002) illustrates the flow of materials from the environment through society and back to the environment. The diagram pictures the fact that resources are not consumed but merely transformed in the process of extraction from the environment, production and use before ending up as waste. This waste may be returned back into the production-use cycle in society or disposed of into the environment. The material flow is driven by a significant use of energy, and emissions to air, water and soil are associated with all activities within the flow system. Also the extraction of resources and the disposal of waste into the environment may have associated environmental burdens. A large extraction of resources may also lead to the depletion of resources, for example certain metals; and disposal activities may damage resources by contamination, for example groundwater resources at a landfill.

Modern society is characterized with a very large extraction of resources from the environment and a very large disposal of waste in the environment. As the economy expands, the material flow traditionally also expands, leading to

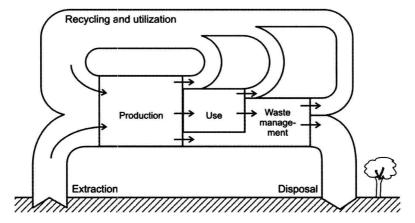


Figure 1.1.1 Schematic material flow in society showing extraction of resources, production, use, waste management and disposal into the environment (inspired by Vesilind et al., 2002). Reprinted with permission from Solid Waste Engineering 1E by Vesilind, Worrell and Reinhart, 9780534378141 (c) (2002) Cengage Learning.