# PROCEEDINGS

OF

THE FIFTY-FIRST ANNUAL MEETING

OF THE

# AMERICAN SOCIETY OF BAKERY ENGINEERS

1975



MARCH 3-5, 1975

CHICAGO, ILLINOIS

# TABLE OF CONTENTS

#### Introduction

Introduction Program Booklet Highlights Gricers Creed 16					
Monday Morning Session					
The Meeting opens— $Paul\ W.\ Kamman$ 17Invocation— $L.\ J.\ Richter$ 18The President comments— $Charles\ B.\ Clark$ 18The Secretary reports— $Robert\ A.\ Fischer$ 19Program preview— $Frank\ E.\ Johnson$ 21Annual business meeting22Presentations and introductions24Inspirational address— $Dr.\ William\ H.\ Borders$ 27Report on Ladies' Tea34					
Monday Afternoon Session					
The session opens—Harold G. Gobble					
Marcellus G. Uhrich					
Discussion					
Report on President's "Get-Acquainted" Reception					
Tuesday Morning Session					
The session opens—Lee F. Hallberg					
Packaging of loose bakery products—  Howard R. Chambers					
$ \begin{array}{cccccccccccccccccccccccccccccccccccc$					
Report on American Association of Cereal Chemists Luncheon 90 Report on Canadian Member Luncheon					

### Tuesday Afternoon "A" Session

The session opens—Vardon J. Gainor	92 93 97			
Discussion  Hearth and modified hearth-type products—  Alan J. Feinberg	98			
Discussion	106 108			
Discussion	112			
Ronald Bamford  Discussion	118 124			
Tuesday Afternoon "B" Session				
The session opens—Antal G. Oszlanyi	127			
Discussion	$\frac{128}{133}$			
Enrobing of bakery products—Daniel H. Wing	136 141			
Cake doughnut production—John A. Owen	$\frac{142}{146}$			
Fried yeast-raised production—Richard L. Roth	149 155			
Open Forum Session				
	156 170			
Wednesday Morning Session				
The session opens—James H. Schipke OSHA today—Homer K. Shanks Discussion	171 172 182			
Insecticides and sanitizing agents— Donald A. Wilbur, Jr	183			
Quality assurance in a bread and roll plant—	188			
Frank J. Raffaele  Discussion  Motivation through climate control—	188 195			
Michael J. O'Reilly	201			
Installation of officers	209			
Charles B. Clark Final adjournment	213			
Miscellaneous				
Subject index of 1975 Meeting	218			
inclusive	227			

### **PROCEEDINGS**

of the

**Fifty-First Annual Meeting** 

# AMERICAN SOCIETY OF

# **BAKERY ENGINEERS**

March 3-5, 1975
Pick-Congress Hotel, Chicago, Illinois

As a service to our members, we have included a list of the papers presented during the Annual Meetings from 1965 through 1974. The titles of the papers have been grouped under general headings according to the primary subject matter covered in the papers. We hope this list is helpful to you in locating information on subjects in which you have a particular interest.

During the year the business papers in the baking and allied fields generously contributed space to describe the activities of the Society. Many of them not only gave careful coverage to our Annual Meeting, but illustrated it fully with photographs taken during the Meeting, and a number of these publications have graciously provided us with their plates to help us make our PROCEEDINGS more attractive. We wish to express our appreciation to all for their splendid cooperation.

<sup>©</sup>Copyright 1975 by The American Society of Bakery Engineers Printed in U.S.A.

# TABLE OF CONTENTS

#### Introduction

Introduction Program Booklet Highlights Gricers Creed 16					
Monday Morning Session					
The Meeting opens— $Paul\ W.\ Kamman$ 17Invocation— $L.\ J.\ Richter$ 18The President comments— $Charles\ B.\ Clark$ 18The Secretary reports— $Robert\ A.\ Fischer$ 19Program preview— $Frank\ E.\ Johnson$ 21Annual business meeting22Presentations and introductions24Inspirational address— $Dr.\ William\ H.\ Borders$ 27Report on Ladies' Tea34					
Monday Afternoon Session					
The session opens—Harold G. Gobble					
Marcellus G. Uhrich					
Discussion					
Report on President's "Get-Acquainted" Reception					
Tuesday Morning Session					
The session opens—Lee F. Hallberg					
Packaging of loose bakery products—  Howard R. Chambers					
$ \begin{array}{cccccccccccccccccccccccccccccccccccc$					
Report on American Association of Cereal Chemists Luncheon					

### Tuesday Afternoon "A" Session

The session opens—Vardon J. Gainor	92 93 97			
Discussion  Hearth and modified hearth-type products—  Alan J. Feinberg	98			
Discussion	106 108			
Discussion	112			
	$\frac{118}{124}$			
Tuesday Afternoon "B" Session				
The session opens—Antal G. Oszlanyi	127			
Discussion	$\frac{128}{133}$			
Discussion	$\frac{136}{141}$			
Discussion	$\frac{142}{146}$			
	$\frac{149}{155}$			
Open Forum Session				
	156 170			
Wednesday Morning Session				
OSHA today—Homer K. Shanks	171 172 182			
Insecticides and sanitizing agents—  Donald A. Wilbur, Jr	183			
Quality assurance in a bread and roll plant—	188			
	188 195			
Michael J. O'Reilly	201 207			
Installation of officers	209			
	213 213			
Miscellaneous				
Subject index of 1975 Meeting	215			
inclusive	227			

# American Society of Bakery Engineers

### ROBERT A. FISCHER SECRETARY

Room 1921, Riverside Plaza Bldg. 2 North Riverside Plaza CHICAGO, IL 60606

# 51st

# ANNUAL MEETING

PICK-CONGRESS HOTEL March 3-5, 1975, Chicago, Illinois

#### Introduction to the 1975 PROCEEDINGS

This edition of the PROCEEDINGS contains a complete report of the activities of the 51st Annual Meeting of the American Society of Bakery Engineers.

Many hours have been devoted to compiling all of the material for this volume and, to assure as accurate a reporting of this material as possible, all individuals who participated in the program who could be identified, were contacted for editing their comments. Therefore, the comments included are correct insofar as they represent what the speaker intended to say. All statements are strictly the opinions of those by whom they were made.

The program for the 51st Annual Meeting was planned by the Program Committee—taking into account the responses from the Program Planning Questionnaire and also the comments on the Program Evaluation Cards which were completed at the previous Meeting. The subjects were approved by the committee and the participants were selected based upon their knowledge and experience.

Organizing a meeting such as ours is no small task. It requires a great deal of preparation and follow-through—not to mention the cooperation of scores of individuals. It all begins with the Program Committee working with the Session Chairmen and the Program Participants—and also with the Special Events Chairmen.

The result is a fine program of technical papers by qualified authors—augmented by musical involvement at the beginning of each session, a Tea for the Ladies on Sunday afternoon, the President's Reception on Monday evening, and the Bakery Foods Display on Tuesday afternoon.

The effort put forth by all of the people involved is readily evident. Two groups, however, which function during the entire Meeting, and whose members are responsible for the smooth and efficient mechanics, are the Property Committee and the Bakers Courtesy Club "Ask Me" men. Property Room Manager Thomas E. Keffer and his assistants look after the signs, the projection of slides, the Program Evaluation Cards and the hand-out materials—plus many more details.

The Bakers Courtesy Club members—under the capable guidance of their Secretary, Leo G. Dubin and their President, Arthur F. Wall—maintain the Message Board at the Information Center and serve as ushers and microphone monitors in the meeting room. To both groups—our grateful appreciation for their assistance and dedication.

Interspersed throughout this book, are photographs of many members and guests. These were made available to us as a courtesy by the bakery business papers—which also provide in their publications, thorough coverage of our Annual Meeting. We appreciate their cooperation and courtesies.

This year, 19 technical papers were presented covering a wide range of topics. The discussion period which followed each presentation afforded those in attendance the opportunity to obtain information not only from the material presented by the individual participant, but also from other attendees who may have been able to elaborate on a particular matter of interest. The discussion period is the appropriate time for everyone to get "involved."

During the time of the Annual Meeting, many organizations related to the baking industry, hold meetings and luncheons. We are always very pleased to cooperate with them in any way. Successful and enjoyable luncheons were held by the American Association of Cereal Chemists, the Canadian members and the Clayton Emerich Memorial group.

The Allied Trades of the Baking Industry held their popular Early Bird Breakfast—after a year's absence—on Tuesday morning and reported a huge success.

This PROCEEDINGS contains all of the pertinent information of the Meeting—including copies of the prepared papers, reproductions of all slides and hand-out materials, and the report of the discussions after each paper. Also included are the convenient table of contents, the subject index for the 1975 Meeting program and the complete list of papers presented at the Annual Meetings from 1965 to and including 1974.

If you were one of the 1,174 individuals who attended the Meeting, you probably are anxious to read particular sections of this PROCEEDINGS to re-familiarize yourself with specific areas of interest. Those who could not attend, should study the entire book in order to acquaint themselves with all of the material for future reference.



#### INTRODUCTION

TO YOUR

#### 51st ANNUAL MEETING

Welcome to the 51st Annual Meeting of the American Society of Bakery Engineers. Our two-and-one-half-day program for 1975 will feature 19 papers covering many areas of the baking industry. We will have concurrent sessions on Tuesday afternoon, as we have in previous years.

In particular we draw your attention to the Monday afternoon program. We are attempting to present an in-depth evaluation on the use of preferments. We hope that this approach will be meaningful, whether you have 10 years of experience in this area or have only discussed it as future potential.

Our speakers have diligently prepared their papers for this Engineers' Meeting. We now need your participation at each of the sessions in order to fulfill President Clark's theme of "Progress Takes Two—ASBE and You."

We wish you a happy and successful stay here in Chicago and a safe journey home. Thanks for coming.

FRANK E. JOHNSON PROGRAM CHAIRMAN

LYLE C. WOODS FIRST ASSISTANT PROGRAM CHAIRMAN ARMAND P. CICCIU SECOND ASSISTANT

#### AMERICAN SOCIETY OF BAKERY ENGINEERS

ROOM 1921, RIVERSIDE PLAZA BLDG.

2 NORTH RIVERSIDE PLAZA

CHICAGO, ILLINOIS 60606

#### FOR YOUR INFORMATION

For your convenience in locating the various rooms in the Pick-Congress assigned for our use, we list the floors:

#### PROGRAM MEETING ROOMS

Great Hall-Second Floor

Monday A.M. Session Monday P.M. Session Tuesday A.M. Session Tuesday P.M. "A" Session

Gold Room—Second Floor
Tuesday P.M. "B" Session
Wednesday A.M. Session

#### OTHER

Buckingham Room—Advisory Committee Meeting—Ground Level

Alcove—Luncheon for Advisory Committee— Ground Level

Buckingham Room—Executive Committee Meeting (Sun.)—Ground Level

Great Hall—Program Participant's Meeting— Second Floor

Plaza Room—A.S.B.E. Office—Second Floor Belmont Room—Property Room—Second Floor Francis I Room—Registration—Second Floor

Windsor and Buckingham Rooms—Bakery Foods Display—Ground Level

Buckingham Room—Executive Committee Meeting (Wed.)—Ground Level

#### FOR YOUR CONVENIENCE

Restaurants in Pick-Congress
Coffee Shop
Pompeian Room
Royal Scots Grill
Tavern Tap
Tipperary Inn

#### BE A BOOSTER MEMBER

To our members—if you have an associate or acquaintance who would benefit from membership in the Society—pass the application form on page 40 along to him.

### OFFICERS 1974-1975



CHARLES B. CLARK President



ERNEST O. CAIN Second Vice President



EUGENE D. SWENSON First Vice President



DONALD S. NOOT Third Vice President



ROBERT A. FISCHER Secretary-Treasurer



VICTOR E. MARX Secretary Emeritus

## PROGRAM CHAIRMEN 1974 - 1975



LYLE C. WOODS First Assistant Chairman



FRANK E. JOHNSON Program Chairman



ARMAND P. CICCIU Second Assistant Chairman

### OFFICERS OF CHAPTERS AFFILIATED TO A.S.B.E.

	BRITISH
Chairman	Francis H. Ellis
	Chairman
Second V	ice Chairman John B. Pringle
Secretary	
Treasurer	

AUSTRALIAN	
Chairman	
First Vice Chairman	. John Shaw
Second Vice Chairman	
Third Vice Chairman	(im Johnson
Secretary-Treasurer Sydney	J. Packham

#### REGISTRATION

Please register promptly on arrival to prevent delays during meeting hours.

#### Registration Hours

 Sunday
 1:00 P.M. to 5:00 P.M.

 Monday
 8:00 A.M. to 5:00 P.M.

 Tuesday
 8:00 A.M. to 5:00 P.M.

 Wednesday
 8:00 A.M. to 10:00 A.M.

#### Registration Desk

Francis I Room

Near escalators on second floor. Please cooperate by keeping escalator landings free of crowds, and avoid group conversations in front of registration desks.

#### Registration Fees

Members \$30.00 Non-Members \$50.00

Registration includes President's Reception and Bakery Foods Display. Admittance to these events is limited to registrants—by badge only.

#### JOINING THE SOCIETY

A non-member who joins the Society before registering for the 51st Annual Meeting can register as a member.

The Membership Committee maintains a desk in the registration area (Francis I Room) during the registration hours. Committee members are on hand to explain the benefits of membership and to assist in signing up new members.

# SCHEDULE OF NON-A.S.B.E.-MEETING FUNCTIONS

TUESDAY, MARCH 4, 1975

Allied Trades of the Baking Industry, Inc.

**Early Bird Breakfast** 

8:00 A.M.—Gold Room
William J. Campion, Chairman

# American Association of Cereal Chemists Luncheon

12:00 Noon—Lincoln Room
J. E. Freeman, Chairman

#### Canadian Members Luncheon

11:45 A.M.—Oxford Room
George J. Williams, Chairman

### Clayton Emerick Memorial Luncheon Luncheon

11:45 A.M.—Florentine Room

Joseph DeMaria, Chairman

#### PRE-MEETING SCHEDULE OF EVENTS

SUNDAY, MARCH 2, 1975

10:00 A.M.—ADVISORY COMMITTEE

MEETING

Buckingham Room

1:00 P.M.—ADVISORY COMMITTEE LUNCHEON

Alcove

2:00 P.M.—EXECUTIVE COMMITTEE

MEETING

Buckingham Room

2:30-4:30 P.M.—LADIES TEA

Lincoln Room

(Third Floor—North)

4:00 P.M.—PROGRAM PARTICIPANTS AND SESSION CHAIRMEN MEETING Great Hall

#### POST-MEETING SCHEDULE OF EVENTS

WEDNESDAY, MARCH 5, 1975

2:00 P.M. —EXECUTIVE COMMITTEE
MEETING
Buckingham Room

#### THURSDAY, MARCH 6, 1975

8:00 A.M.—PROGRAM COMMITTEE
MEETING
Lake Shore Room

# SCHEDULE OF LADIES' ACTIVITIES

SUNDAY, MARCH 2, 1975

2:30-4:30 P.M.—Ladies' Tea Lincoln Room

MONDAY, MARCH 3, 1975

5:30-7:00 P.M.—President's Reception Gold Room

TUESDAY, MARCH 4, 1975

9:30 A.M.—Leave for Tour— T.V. Show, Luncheon, Fashion Show

#### MONDAY MORNING PROGRAM

March 3, 1975

#### GREAT HALL

- 9:00-Meeting Room Opens
- 9:15—Call to Assembly and Greetings
  PAUL W. KAMMAN, Park Ridge, IL
  Meeting Chairman
- 9:20—Introduction of Song Leaders
  WALTER N. CLISSOLD, Evanston, IL
  Music Co-Chairman

Song Leaders—
WILLIAM E. BUSSE, South Bend, IN
HARRY D. GARDNER, Albion, MI
FRANK C. GNOZA, Corsicana, TX
DWIGHT D. JARVIS, Saginaw, TX
FRED M. JENSEN, Rolling Meadows, IL
KENNETH B. KITCHEN,
Brantford, Ont., Canada
GEORGE L. LANNUIER, South Bend, IN
ANDREW MAIER, II, Reading, PA
WILLIAM E. MAIER, Reading, PA
WILLIAM C. MILES,
Georgetown, Ont., Canada
HARRY R. VERNON, Dallas, TX
JONATHAN YENTIS, Chicago, IL

- 9:25—Entrance of Officers
  Introduction by PAUL W. KAMMAN
- 9:30-Star Spangled Banner-O Canada
- 9:35—Invocation
  L. J. RICHTER, San Antonio, TX
- 9:40—The President Comments
  CHARLES B. CLARK, Athens, GA
- 9:50—The Secretary Reports
  ROBERT A. FISCHER, Chicago, IL.
- 10:00—Program Preview Frank E. Johnson, Oak Creek, WI
- 10:05—Annual Business Meeting Conducted by Charles B. Clark, President
- 10:20-Presentations and Introductions
- 10:40—The Secretary Emeritus Comments VICTOR E. MARX, Chicago, IL
- 10:45—Introduction of Speaker ERNEST O. CAIN, Dallas, TX
- 10:50—Inspirational Address

  Dr. WILLIAM HOLMES BORDERS, Atlanta, GA
- 11:30-Adjournment

### MONDAY AFTERNOON PROGRAM March 3, 1975 GREAT HALL

- 1:15—Meeting Room Opens
  Andrew Maier, II and William E. Maier
  Song Leaders
- 1:20—Call to Assembly
  PAUL W. KAMMAN, Park Ridge, IL
  Meeting Chairman
- 1:25—Introduction to Technical Production Session HAROLD G. GOBBLE, Battle Creek, MI Session Chairman

- 1:30—Fermentation Defined

  DR. GERALD REED, Milwaukee, WI

  Concepts of fermentation as employed in the use of pre-ferments
- 1:55-Discussion
- 2:10—Formulation of Liquid Pre-ferment

  MARCELLUS G. UHRICH, Stamford, CT

  Formulas and formula modifications for various pre-ferment types.
- 2:35-Discussion
- 2:50—Variety Production from Single Pre-ferments

  DONALD D. ENTRINGER, SR., New Orleans,
  LA

  Product formulations of bread, sweet yeast
  and yeast-raised doughnuts from a single
  liquid pre-ferment.
- 3:15-Discussion
- 3:30—No-Time Dough Methods

  HERMAN L. GLOVER, Dallas, TX

  Methods of attaining "No-Time" doughs through mechanical, chemical and/or enzymatic systems—including formulation.
- 3:55—Discussion 4:10—Adjournment

# MONDAY EVENING PROGRAM March 3, 1975 GOLD ROOM

530-7:00—President's Reception

JOHN F. VOYDA, Chicago, IL, Chairman

The President's Reception gives each of us a fine opportunity to meet and visit with our officers of the Society and for all to be together at an informal gathering for visiting and getting to know one another better in a fine atmosphere among "Friends."

While relaxing with friends, light snacks

### TUESDAY MORNING PROGRAM March 4, 1975 GREAT HALL

may be enjoyed.

- 9:45—Meeting Room Opens
  Walter N. Clissold and Harry D. Gardner
  Song Leaders
- 9:50—Call to Assembly
  EUGENE D. SWENSON, Cincinnati, OH
  Meeting Chairman
- 9:55—Introduction to Technical Production Session Lee F. Hallberg, Melrose Park, IL Session Chairman
- 10:00—Packaging of Loose Bakery Products
  HOWARD R. CHAMBERS, Dallas, TX
  Alternate packaging techniques that may
  be employed for wrapping loose bakery
  products, specifically those without a supporting tray.
- 10:20-Discussion
- 10:30—Improving Order Assembly Efficiency
  DONALD B. HAMILTON, Chicago. IL
  Methods to provide efficient utilization of
  manpower and equipment to improve shipping functions, such as grouping, palletizing, order assembly and route truck and
  trailer loading.
- 10:50—Discussion

#### 11:00-Alternative Sweeteners

F. ROBERT GRANT, St. Louis, MO Alternative sweeteners in formulation and production of sweet yeast-raised doughs, Danish doughs and cake-type products— including formula changes and processing adjustments.

11:20-Discussion

11:30-Adjournment

### TUESDAY AFTERNOON PROGRAM

March 4, 1975

#### **TECHNICAL PRODUCTION SESSION "A"**

#### **GREAT HALL**

#### 1:15-Meeting Room Opens

Sextet-WILLIAM E. BUSSE, HARRY D. GARDNER, FRANK C. GNOZA, FRED M. JENSEN, GEORGE L. LANNUIER, ANDREW MAIER, II

#### 1:20-Call to Assembly

ERNEST O. CAIN, Dallas, TX Meeting Chairman

## 1:25-Introduction to Technical Production Session

VARDON J. GAINOR, Milwaukee, WI Session Chairman

#### 1:30-Bread and Bun Softness

JOHN R. JOHNSTON, JR., Concord, NC Achievement of bread and bun softness through formulation, processing, baking and cooling.

#### 1:50-Discussion

#### 2:00-Hearth and Modified Hearth-Type Products

ALAN J. FEINBERG, Los Angeles, CA Equipment, formulation and processing requirements for the manufacture of hearthtype products.

#### 2:20-Discussion

#### 2:30-Variety Pan Breads

JOSEPH A. BECKER, Sioux Falls, SD Formulation, processing and government standards for variety pan breads.

#### 2:50-Discussion

#### 3:00-Freezing and Thawing of Bakery Products

RONALD BAMFORD, Westport, CT Proper freezing and thawing methods for bakery products, including formulation and processing changes required for freezing.

#### 3:20-Discussion

#### 3:30-Adjournment

### TUESDAY AFTERNOON PROGRAM March 4, 1975 TECHNICAL PRODUCTION SESSION "B" GOLD ROOM

#### 1:15-Meeting Room Opens

Sextet-WALTER N. CLISSOLD, DWIGHT D. JARVIS, WILLIAM E. MAIER, WILLIAM C. MILES, HARRY R. VERNON, JONATHAN YENTIS

#### 1:20-Call to Assembly

DONALD S. NOOT, Madison, WI Meeting Chairman

#### 1:25-Introduction to Technical Production Session ANTAL G. OSZLANYI, Strongsville, OH

Session Chairman

#### 1:30-Cake Production with Fluid Shortening

CHARLES J. URBAN, Bayshore, NY Formulation, equipment and processing techniques employed in continuous and batch processing of cakes using fluid shortening.

#### 1:50-Discussion

#### 2:00-Enrobing of Bakery Products

DANIEL H. WING, Burlingame, CA Requirements of proper formulation and handling techniques for enrobing products.

#### 2:20-Discussion

#### 2:30—Cake Doughnut Production

JOHN A. OWEN, Dallas, TX Cake doughnut production and techniques necessary to maintain product quality.

#### 2:50-Discussion

#### 3:00-Fried Yeast-Raised Production

RICHARD L. ROTH, Cincinnati, OH Fried yeast-raised production and techniques necessary to maintain product quality.

#### 3:20-Discussion

3:30-Adjournment of Session

#### 3:45-Open Forum Discussion

RAY THELEN, N. Palm Beach, FL Moderator

#### 5:15-Adjournment of Open Forum

### TUESDAY EVENING PROGRAM

March 4, 1975

#### WINDSOR & BUCKINGHAM ROOMS

5:30-7:30-Bakery Foods Display

J. J. VISKOCIL, Franklin Park, IL

HAROLD D. FORTNER, Franklin Park, IL Assistant Chairman

#### WEDNESDAY MORNING PROGRAM

March 5, 1975 GOLD ROOM

9:00—Meeting Room Opens
GEORGE L. LANNUIER and HARRY R. VERNON
Song Leaders

9:05—Call to Assembly
CHARLES B. CLARK, Athens, GA
Meeting Chairman

9:10—Introduction to Technical Production Session JAMES H. SCHIPKE, Irvine, CA Session Chairman

9:15—OSHA Today

HOMER K. SHANKS, Dallas, TX

Case histories of OSHA inspections with specific examples of violations and corrections within the baking industry.

9:35-Discussion

9:45—Insecticides and Sanitizing Agents

DONALD A. WILBUR, JR., Kansas City, MO

Recent changes in use of insecticides and sanitizing agents in the baking industry.

10:05-Discussion

10:15—Quality Assurance in a Bread and Roll Plant FRANK J. RAFFAELE, Greenwich, CT Check list of programs developed to maintain product quality.

10:35-Discussion

10:45—Motivation Through Climate Control
MICHAEL J. O'REILLY, San Antonio, TX
Methods used to establish a climate for
communicating with and motivating people.

11:05—Discussion

11:15-Installation of Officers

11:20-President's Comments and Appointments

11:35—Closing Prayer of Thanks
VICTOR E. MARX, Chicago, IL.

11:40—The Lord's Prayer
WILLIAM E, MAIER, Reading, PA

11:45-Final Adjournment

SPECIAL EVENTS

PRESIDENT'S GET-ACQUAINTED RECEPTION

MONDAY EVENING — MARCH 3, 1975

5:30-7:00 P.M. — IN THE GOLD ROOM

JOHN F. VOYDA, Chairman

The President's Reception always provides a wonderful opportunity to meet the current officers of the Society, to get together informally with your fellow Engineers and to enjoy a snack with congenial company. Come meet your friends and enjoy yourselves.

NANCY CIGLER, Accordionist (Admission by badge only)

#### BAKERY FOODS DISPLAY

#### TUESDAY EVENING - MARCH 4, 1975

# 5:30-7:30 P.M. — IN THE WINDSOR AND BUCKINGHAM ROOMS

JOSEPH J. VISKOCIL, Chairman
HAROLD D. FORTNER, Assistant Chairman

Donald F. Anetsberger Geoffrey B. Burgess A. C. Formo William A. Hoffman Arthur G. Lieb B. A. Morgan Melvin W. Mueller Kenneth P. Noreen Frank Pleitgen John D. Shogren Wm. D. Untch

The Bakery Foods Display covers the widest possible variety of bakery foods from all corners of our country and from all over the world. It has practical significance in acquainting us with progress in our specialized field of production. It also instills in us the pride in the achievement of our industry and its contribution to human nutrition.

The Display opens at 5:30 P.M. Tuesday, March 4, 1975, ADMISSION BY BADGE ONLY. Samples in the general display area are to be VIEWED ONLY from 5:30 to 6:30 P.M., after which they may be opened for examining, tasting and eating. Samples in the "tear-apart room" may be opened at any time. At 7:30 P.M. when the display closes, all samples will be turned over to the Salvation Army for local consumption.

We acknowledge with grateful appreciation the cooperation of our friends in the allied trades, who collected most of the bakery products for this Display. We also thank the donors of this merchandise. Their help makes this Display possible. Our thanks to our members who sent in samples of their products.

#### MUSIC COMMITTEE

Walter N. Clissold, Evanston, Ill.—Co-Chairman Andrew Maier, II, Reading Pa.—Co-Chairman

# A.S.B.E. POLICIES AND GENERAL INFORMATION

#### COMMERCIALISM POLICY

If you have a question to ask or a statement to make during the sessions, request a microphone, rise, state your name and home city and then proceed. It is the FIRM POLICY of the Society that everyone appears as an individual and not as the representative of any commercial organization; hence, there shall be no commercial exploitation of any product, machine, equipment, brand name, firm name, patent, publication or service from either the speakers' platform or the floor.

#### BAKERY FOODS DISPLAY

Under no circumstances is anyone permitted to remove any bakery products from the display area either while the Display is open or after it closes.

#### JOINING THE SOCIETY

This is an excellent time to join the Society. Application blanks are available at the Membership Desk and signed applications will be accepted. A temporary receipt will be provided. Your official dues card, membership certificate and printed material will be mailed after the Meeting.

#### PAYMENT OF DUES

Those desiring to pay dues during the Annual Meeting may do so at the Special A.S.B.E. Office located conveniently in the Plaza Room (Second Floor. A.S.B.E. personnel will be on duty, and will give you a temporary receipt. Your DUES CARD, and membership certificate will be mailed to you after the Meeting.

#### **ALLIED ACTIVITIES**

All hospitality rooms are to be closed during all business sessions. It is also expected that commercial promotion of company or brand names will not be indulged in through such media as signs, room displays, moving pictures, general distribution of printed literature, samples, or advertising novelties. The usual cooperation of all allied firms in this policy which has been such an important factor in the success of our meetings in past years is anticipated again this year.

#### WEAR YOUR BADGE!

You will be admitted to the Meeting ONLY if you are *wearing* your badge. Wear it proudly on your right lapel; it is your identification that you have registered for the 51st Annual Meeting.

#### BAKERS COURTESY CLUB

The members of this very fine group of Chicago Allied Men volunteer their services for our Meeting each year. They contribute greatly to the conduct and success of the Annual Meeting and we are pleased to publicly acknowledge their outstanding help again this year.

These men are identified by the familiar "ASK ME" badges. Please cooperate with them.

In addition to ushering during all regularly scheduled functions, they render valuable assistance in many other ways, namely:

.See that everyone is promptly seated.

- .. Prevent congestion at the door at all times.
- ... Man the microphones in the Meeting Room when you have a question to ask or a statement to make.
- ... Assist where possible in providing information about the Meeting.
- ...Maintain an Information Desk in the Rendezvous Foyer. A courteous attendant is on duty at all times between and during sessions ready to be of service.

- ... Receive telephone calls, telegrams, and personal messages which reach the hotel for those attending our Meeting. No interruptions to page anyone are permitted except in extreme emergencies.
- ...Post notices of calls or messages on Message Board; by checking this board occasionally you can help them in their service to you.
- ... Distribute session material such as charts, formulas, releases, when necessary.

This outstanding organization has long been of real service to us and to the industry of which we are all a part. May they continue to grow and prosper.

# COMMITTEES 1974-1975 EXECUTIVE COMMITTEE

Charles B. Clark, Athens, Ga. Eugene D. Swenson, Cincinnati, Ohio Ernest O. Cain, Dallas, Texas Donald S. Noot, Ft. Wayne, Ind. Robert A. Fischer, Chicago, Ill. Victor E. Marx, Chicago, Ill. Paul W. Kamman, Park Ridge, Ill. Richard M. Beaverson, Dallas, Texas Byron R. Baird, Ft. Worth, Texas J. D. Shoptaugh, Jacksonville, Fla. J. W. Doty, N. Kansas City, Mo. John C. Morris, Wilmette, Ill. William E. Rudolph, Nashville, Tenn. Paul A. Wright, Dallas, Texas Andrew R. Buccini, Richmond, Va. A. Charles Roland, III, St. Louis, Mo. John L. De Keizer, Deerfield, Ill. G. Greig Harrison Montreal, Que., Can. Glenn R. Grissinger, York, Pa. G. W. Schiller, Arkansas City, Kans.

#### STANDING COMMITTEES

Financial-John C. MacAlpine III, Swarthmore, Pa. Publications-Donald K. Dubois, Kansas City, Mo. Information Service-Simon S. Jackel, New York, N. Y. Manual-J. M. Albright, Park Ridge, Ill. Sanitation—Philip E. Winters, Cincinnati, Ohio Index—Paul Holton, Chicago, Ill. Nominating-Paul W. Kamman, Park Ridge, Ill. Membership-William J. Borer, Philadelphia, Pa. Steering and Planning-Louis J. Richter, San Antonio, Texas Insurance—E. H. Hartman, Sr., Decatur, Ga. Hotel Housing—Robert O. Benson, Chicago, Ill. Educational——Edward A. Alesch, Richardson, Texas Public Relations-William A. Hoffman, Chicago, Ill. Research and Study—Paul M. Koren, Cincinnati, Ohio Safety Z-50—Robert C. Anderson, Port Washington, N. Y. Standardization of Terms-E. J. Pyler, Chicago, Ill. Retired Membership Study-M. J. Swortfiguer, Owensville, Mo.

# COMMITTEES — 1975 PROGRAM PROGRAM COMMITTEE

Frank E. Johnson, Oak Creek, Wisc. Chairman

Lyle C. Woods, Kansas City, Mo. First Assistant Program Chairman

Armand P. Cicciu, St. Louis, Mo. Second Assistant Program Chairman

## COMMITTEES — 1975 PROGRAM

#### PROGRAM COMMITTEE

(Continued)

Charles B. Clark, Athens, Ga. Eugene D. Swenson, Cincinnati, Ohio Ernest O. Cain, Dallas, Texas Donald S. Noot, Ft. Wayne, Ind. Robert A. Fischer, Chicago, Ill. Victor E. Marx, Chicago, Ill.

#### PROPERTY COMMITTEE

Thomas E. Keffer, St. Anne, Ill. Property Manager William F. Geist, Rockford, Ill. John W. Hilton, Muscatine, Ia. Morris Kaufman, Chicago, Ill. John C. La Botz, Frankfort, Ill. William F. Vertolli, Middletown, Pa. Jonathan Yentis, Chicago, Ill. **Assistant Property Managers** 

#### PAST PRESIDENTS

(Year of election shown) 1924—Richard Wahl, Indianlantic, Fla. 1925-C. J. Patterson (deceased) 1926 & 1927-E. B. Price (deceased) 1928-George W. Tassie (deceased) 1929-Gordon H. Darnell, (deceased) 1930-Louis E. Caster (deceased) 1931—Ross E. Anderson (deceased) 1932—Robert L. Gerdes (deceased) 1933 Carl S. Pickering, San Diego, Calif. 1934-Edward M. Joy 1935-F. B. Evers, Nashville, Tenn. 1936-W. J. Ocken (deceased) 1937-John Roberts, Beaumont, Tex. 1938—Roger Brandenburg (deceased) 1939-William Hauck (deceased) 1940 Walter T. Molloy (deceased) 1941 - Cecil C. Cadwell (deceased) 1942-Wm. F. Gossadge, Louisville, Ky. 1943-Willard H. Geller (deceased) 1944 & 1945 Albert J. Faulhaber, Sarasota, Fla. 1945-Guy T. Shiverdecker, Kettering, Ohio 1947-Jake M. Albright, Park Ridge, Ill. 1948-Otto Richter, San Antonio, Tex. 1949-Harold T. Moody, Westminster, Calif. 1950 - Don F. Copell (deceased) 1951-Earl B. Cox, (deceased), 1952-Fred Weberpals, Queens Village, N. Y. 1953 M. J. Swortfiguer, Owensville, Mo. 1954-Wallace K. Swanson, Deltona, Fla. 1955-Martin Eisenstaedt, Havertown, Pa. Arthur G. Hackett, Venice, Fla. 1957 - Harold M. Freund, City of Industry, Calif. 1958—Andreas F. Reising, New Orleans, La. 1959- H. Alvin Meyer, Jackson, Miss. 1960-Clayton C. Daley, Berwick, Pa. 1961-Robert Nicolait, Santa Barbara, Calif. 1962-Robert G. Dibble, Sun City Center, Fla.

1963-John A. Wagner, Drexel Hill, Pa. 1964-Walter T. Gase (deceased)

1968-William C. Kollman, Wilton, Conn.

1969-William H. Ziemke, San Jose, Calif.

1971-Robert C. Brink, Cincinnati, Ohio

1972-L. J. Richter, San Antonio, Tex. 1973-Paul W. Kamman, Park Ridge, Ill.

1970-Carl C. Hauswald, Ir., Baltimore, Md.

1965-Irwin O. Rohrbach, Malverne, L.I., N. Y. 1966-George H. Gugler, Sun Valley, Calif. 1967-Lawrence E. Pile, Cleveland, Ohio

### PAST PROGRAM COMMITTEE CHAIRMEN

(Year of program shown)

1929-E. B. Nicolait (deceased) 1930-G. Cullen Thomas (deceased) 1931 Peter G. Pirrie (deceased) 1932-W. E. Doty (deceased) 1933 -C. A. McDuffee (deceased) 1934-Ross E. Anderson (deceased) 1935-Charles P. Oliver (deceased) 1936-R. W. Brooks (deceased) 1937-W. E. Doty (deceased) 1938-Harold Hall, Port Angeles, Wash. 1939-O. S. Otting, New Smyrna Beach, Fla. 1940-George T. Carlin, Chicago, Ill. 1941-G. Richard Ludlow (deceased) 1942-F. J. Coughlin, Cincinnati, Ohio 1943-Arthur E. Grawert (deceased) 1944-Henry P. Montminy (deceased) 1945 & 1946—Carl W. Steinhauer (deceased) 1947-J. H. Debs, Chicago, Ill. 1948-Tyler R. Stevens, Gillette, N. J. 1949—Glenn E. Hargrave, Shawnee Mission, Kans. 1950—Charles E. Riley (deceased) 1951-Jack S. Devanny, Lincoln, Ill. 1952-Len P. Kenney, Milwaukee, Wis. 1953-Elmer F. Glabe, Chicago, Ill. 1954-Jones E. Mapes, Wyckoff, N. J. 1955-T. E. Lauder (deceased) 1956-Len Franzen, Chicago, Ill. 1957-Ray Thelen, North Palm Beach, Fla. 1958-Clifton R. Scarborough, Shawmut, Ala. 1959—Lewis P. MacAdams, Dallas, Texas 1960-Irwin O. Rohrbach, Malverne, L.I., N. Y. 1961-James M. Doty, North Kansas City, Mo 1962-Harry D. Gardner, Albion. Mich. 1963—Ralph E. Manewal (deceased) 1964-Lloyd L. Fisher, Sun City Center, Fla. 1965—Zenas Block, New York, N. Y. 1966-William F. Schroeder (deceased) 1967-Frank R. Schwain (deceased) 1968-Philip W. Orth, Jr., Oak Creek, Wis. 1969—G. N. Bollenback, Hastings-on-Hudson, N. Y. 1970—Gerald Reed, Milwaukee, Wis. 1971—Donald K. Dubois, Kansas City, Mo. 1972—Herman Saussele, Jr., St. Louis, Mo. 1973—Richard M. Beaverson, Dallas, Tex. 1974-Ernest O. Cain, Dallas, Tex.

#### FIFTY-YEAR MEMBERS

Morris Cohen, Prairie Village, KS Fred F. Hauser, Norristown, PA C. Eddie Iones, Denver, CO Adolph E. Link, San Carlos, CA Past President Carlos S. Pickering, San Diego, CA

#### FORTY-YEAR MEMBERS

I. S. Devanny, Lincoln, IL Glenn E. Hargrave, Shawnee Mission, KS H. Clyde Jones, Berea, KY F. W. McCarthy, Tupper Lake, NY Samuel Sosland, Kansas City, MO Harry R. Swanson, Calgary, Alta., Canada

#### THIRTY-FIVE-YEAR MEMBERS

Charles O. Bailar, Menasha, WI
Claude A. Bascombe, Wayne, NJ
J. M. Doty, North Kansas City, MO
Joseph M. Duke, Owensboro, KY
Past President Arthur G. Hackett, Venice, FL
Edward N. Heinz, Jr., Melrose Park, IL
David M. Levitt, New York, NY
A. M. Newhouse, Glendale, CA
Werner A. Noonan, Ft. Lauderdale, FL
Valentin Sobotka, Berkeley, CA
Robert L. Storck, Parkersburg, WV
Frank J. Torrens, Westfield, NJ
Alois J. Welzenbach, Malibu, CA
Sven Young, Toronto, Ont., Canada

#### TWENTY-FIVE-YEAR MEMBERS

Joseph Amendola, Jr., Hyde Park, NY George T. Baggott, Cleveland, OH Samuel A. Baker, Wichita, KS Zenas Block, New York, NY William Bohach, Flushing, NY

Robert E. Bond, Lexington, MA

Otto Bresky, Jr., West Newton, MA

Lorrin W. Dolim, Honolulu, HI

James W. Dougherty, Los Angeles, CA

Lloyd E. Eisele, Phoenix, AZ

Fred G. Fuss, Stow, OH

Fred C. Goddard, Bridgetown, Barbados, B.W.I.

R. H. Gohde, Overland Park, KS

H. Wayne Hanson, Los Angeles, CA

Albert H. Holtermann, Staten Island, NY

William N. Jung, Woodinville, WA

Wm. R. Kauffman, Jr., Lutherville, MD

Raymond U. Kieffer, Willingboro, NJ

Peter A. Koma, Sr., Norton, OH

Steven Laine, Washington, DC

H. T. Lawler, San Antonio, TX

Ed V. Mead, Albuquerque, NM

Carl P. Mies, Jr., West Bend, WI

F. J. Montag, Chicago, IL

Homer H. Poe, Enid, OK

Robert M. Raudenbush, Ashland, PA

Charles J. Regan, Jr., Evergreen Park, IL

Thel Shaffer, Cape Girardeau, MO

Richard Skarin, Southern Pines, NC

A. J. Spinello, Braintree, MA

Charles D. Stone, Sparta, NJ

Albert T. Swanson, Omaha, NE

Jack W. Tesch, Milwaukee, WI

John Thomson, Radlett, Hertfordshire, England

Fred L. Waite, W. Babylon, NY

M. A. Walloch, Ft. Worth, TX

Charles R. Werner, Grand Rapids, MI

Robert L. Wold, Palo Alto, CA

William S. Wright, Buffalo, NY

Harry P. Wulff, Pittsburgh, PA

#### DECEASED MEMBERS

A. J. Edwards, Sydney, Australia

George J. Siml, Berwyn, IL

John P. Mock, Richardson, TX

Past President Earl B. Cox, Los Angeles, CA

Robert W. Brooks, East Hebron, NH

George S. Carrie, Lombard, IL

Benjamin A. McKnight, Oviedo, FL

Paul H. Prentiss, Skokie, IL

Benson Littman, Palm Springs, CA

Edward C. Kells, West Point, NY

Arthur F. Derse, Port Jervis, NY

Michael Gregory, Hamilton, Ont., Canada

F. W. Hayward, Bramalea, Ont., Canada

Walter C. Keller, Menlo Park, CA

Ian L. King, Slough, Bucks, England

Richards J. Conly, Abington, PA

Norman F. Miner, Ft. Wayne, IN

Ray Herbert, Newton Square, PA

L. D. Feuchtenberger, Bluefield, WV

J. Edward Carden, Novi, MI

George J. Conly, Warminster, PA

John Gray, Larkspur, CA

Fred W. Scott, Welland, Ont., Canada

Alex J. Baumeister, Kansas City, MO

Claud Bryson, Saginaw, MI

John M. Pugh, Cherry Hill, NJ

Leland J. McCabe, Los Angeles, CA

Norman D. Reskin, Los Angeles, CA

Robert B. Connelly, Indianapolis, IN

Tom F. Smith, Atlanta, GA

R. N. Winfree, Lynchburg, VA

Thomas A. Dillon, Pompano Beach, FL

Harold B. Korn, North Brunswick, NJ

Past President Gordon H. Darnell, Laguna Niguel, CA

Anthony C. Kryshak, E. Northport, L.I., NY

Bernard A. Evans, Dallas, TX

Emmet D. Slavin, Glen Falls, NY

Ray S. Briggs, Decatur, IL