

**Food
Analysis
by
HPLC**

**edited by
Leo M. L. Nollet**

Food Analysis by HPLC

edited by

Leo M. L. Nollet

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Preface

High performance liquid chromatography (HPLC) is a fast technique that, with high precision and specificity, separates mixtures into individual ingredients. Used as a routine procedure, it has several advantages: it can be completely automated; sample cleanup and preparation are simple; and the reproducibility of the packing material means that the analytical conditions remain the same for a new column.

Different kinds of HPLC exist. Many kinds of column packings and solvents are available. Retention behavior and resolution are affected by column characteristics (C-loading, chain length, porosity, etc.) and by elution scheme characteristics (mobile phase, pH, organic modifier, etc.). The samples can be separated on the basis of solubility and polarity of the sample components.

For normal phase HPLC the solvent (mobile phase) is nonpolar (hexane, methylene chloride, etc.) and the column packing (stationary phase) is polar (silica). Sample molecules are more or less attracted to the particles in the column versus the solvent. The less polar molecules are first eluted. Reversed phase HPLC (RP HPLC) uses polar solvent (water, polar solvents or mixtures) and nonpolar column packing (C-18, phenyl). Here the elution order is reversed. The stationary phases are mostly derivatized with alkylsilane such as octadecyl groups (C-18 or ODS) or octyl-groups (C-8). In gel permeation chromatography (GPC) the separation of large molecules, such as proteins, is based on their effective size. Ion exchange chromatography separates samples based on their charge (anion or cation exchange). Tailor-made or specialty columns provide high-resolution separations of well-defined components such as fatty acids or hydrocarbons.

Applications of HPLC in food technology involve, on one hand, an analytical and qualitative testing of the product composition and, on the other hand, an assurance of product quality with an increase of productivity. HPLC is used in the food industry for the analysis of components in both raw and processed products. In a new food product, analysis of the raw materials, the intermediates, and the final products is necessary. Changes during processing or storage are to be followed as well. Foods and beverages may be tested on contaminants or additives, so that governmental regulations may be followed.

A large number of food components may be separated with HPLC. Although several books on HPLC separation methods of amino acids, vitamins, and carbohy-

drates have been published, there is no up-to-date, practical manual available. This book fulfills such a need, covering all major topics of food compounds for the food analyst or engineer. Chapters are written on amino acids, peptides, proteins, lipids, carbohydrates, vitamins, organic acids, organic bases, toxins, additives, antibacterials, pesticides residues, brewery products, nitrosamines, PAHs, and anions and cations.

The reader should find it helpful that the most recent published articles are discussed. Special attention is paid to reversed phase separations without neglecting the other mentioned HPLC techniques. Specialists describe in detail sample preparation and separation conditions. The applications to food chemistry are directly usable.

This book will find a large audience in the fields of chromatography, analytical chemistry, and, especially, food chemistry and food technology.

Sincere thanks are given to everyone who has contributed. I would like to thank all contributors for their excellent efforts.

Leo M. L. Nollet

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Contents

Preface	iii
Contributors	vii
1 HPLC <i>A. M. Siouffi</i>	1
2 Derivatization Methods for Liquid Chromatographic Separation of Amino Acids <i>Judy A. White and R. J. Hart</i>	53
3 HPLC Analysis of Amino Acids <i>Judy A. White and R. J. Hart</i>	75
4 Derivatization and Liquid Chromatographic Separation of Peptides <i>M. Carmen Polo, Dolores González de Llano, and Mercedes Ramos</i>	117
5 HPLC of Food Proteins <i>Jan Vervaeck and A. Huyghebaert</i>	141
6 HPLC of Lipids <i>Domenico Marini</i>	169
7 Phospholipid Analysis by HPLC <i>Paul Van der Meeren, Jan Vanderdeelen and Leon Baert</i>	241
8 HPLC Determination of Carbohydrates in Foods <i>Fraser W. Scott</i>	259
9 The Fat-Soluble Vitamins <i>G. F. M. Ball</i>	275
10 Quantitative Determination of Water-Soluble Vitamins Using HPLC <i>Willy E. Lambert and André De Leenheer</i>	341
11 HPLC Analysis of Organic Acids <i>D. Blanco Gomis</i>	371
12 Determination of Mycotoxins in Grains and Related Products <i>Jacques Leitao, Jean-René Bailly and Georges de Saint Blanquat</i>	387
13 HPLC Determination of Additives and Preservatives <i>Walter Flak and Leopold Pilsbacher</i>	421
14 Determination of Antimicrobial Residues in Edible Animal Products by HPLC <i>Nickos A. Botsoglou and Dimitrios C. Kufidis</i>	457
15 Analysis of Pesticide Residues in Food by HPLC <i>Rodney J. Bushway</i>	507
16 HPLC Analysis of Bittering Substances, Phenolic Compounds, and Various Compounds of Alcoholic Beverages <i>Ian McMurrough and John R. Byrne</i>	579
17 HPLC Analysis of Organic Bases <i>Greet Debruyckere and Carlos Van Peteghem</i>	643

18	Determination of <i>N</i>-Nitroso Compounds in Foods and Beverages Using HPLC	<i>N. P. Sen</i>	673
19	HPLC Detection of Polycyclic Aromatic Hydrocarbons	<i>Katsumi Tamakawa, Toshihiko Seki, and Akira Tsunoda</i>	697
20	Determination of Anions and Cations in Food by HPLC	<i>Neil D. Danielson and Jeffrey H. Sherman</i>	713
	Index		731

1 HPLC

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INTRODUCTION

Since its advent in the early 1970s high performance liquid chromatography (HPLC) has evolved toward a high degree of sophistication. At the present time liquid column chromatography (LC) is utilized to consider a fully instrumentalized system. LC has become a routine method in almost all areas of instrumental analysis, and its continuous growth seems assured. Fully automated systems are available at reasonable prices, and the presence of the analyst in the close vicinity of the instrument is no longer required. Very efficient columns are capable of supplying thousands of plates per meter, and manufacturers have directed a great deal of effort towards reproducibility.

Basically the LC instrument is made of a solvent reservoir, a pump, an injection device, a column, a detector, and a data acquisition system (Fig. 1). The column is the heart of the system, and two solutes cannot be electronically resolved. Much effort has been paid to the instrument as it was true some years ago that excellent separations achieved in the column could be ruined by a poorly designed instrument. Hyphenating LC separation with spectroscopic identification has been greatly developed and LC/MS, LC/FTIR are readily available. Analytical purposes represent the vast majority of applications, but preparative scale is becoming increasingly accepted as a production tool.

The volume of literature on LC is so large that complete coverage is impossible. A survey is published biannually by *Analytical Chemistry* and does not include applications, which may be retrieved from the bibliography section of the *Journal of Chromatography*. Fortunately, computerized retrieval systems are now readily accessible. Table 1 (which is not exhaustive) shows some advantages and drawbacks of the technique.

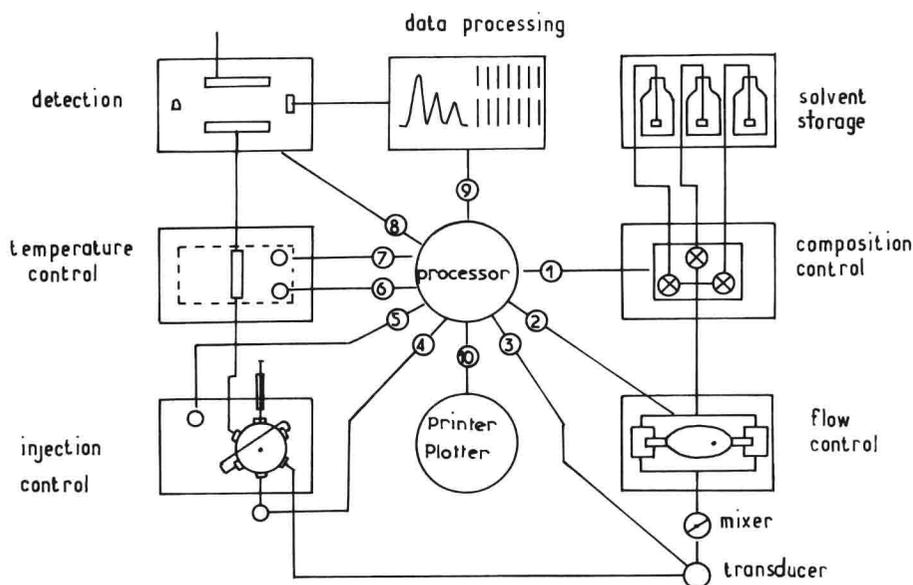


Figure 1 A scheme of a typical LC instrument. (Courtesy of Hewlett-Packard.)

Table 1 LC Features

Advantages	Drawbacks
Very high variety in mobile phase selection	Available stationary phases less numerous than in GC
Very high variety in retention mechanism	Toxicity, high viscosity, miscibility of solvents
No destructive detectors	Lack of a very quasi universal detector like FID in GC
Direct injection of some complex mixtures	Deterioration of the instrument with corrosion
Possible transfer of data from TLC	Hyphenating with MS more tedious than with GC
Fast analysis	Instrument more expensive and more difficult to use than GC
Possible connection of very efficient columns	

TRENDS

Fundamental advances in LC are occurring in the areas of column packings and detection technology. Miniaturization of the separation system will be complemented by automation of the sample treatment.

New efficient and selective phases will certainly appear, and modifying in situ the nature of the ligand would be highly valuable. It is now fully recognized that reverse phase columns are not capable to separate any kind of solutes. The situation is similar to that observed in the early 1980s when bare silica was utilized almost

exclusively. More and more specialty columns will appear. Column design to day has reached a very advanced stage of development.

According to Scott (1), analysis times may be reduced to a few milliseconds for the separation of solutes having relatively large separation ratios by employing small columns packed with the smallest available particles and operated at very high mobile phase velocities. Open tubular columns are still in the domain of research laboratories and are not in current practice for routine work. However, these columns opened up a number of possibilities, and the analysis of single cells has recently been achieved (2). Detection of ventomoles of solutes have been reported (3). It opens a new era which will involve an actual challenge in the purity of solvents. Computer-assisted optimization methods are more and more popular. The topic is now well documented in many books and monographs (4,5). Personal computers have changed the laboratory procedures and excellent softwares are now appearing. Nevertheless, one must be aware that computers are an aid to the chemist and do not think in the place of the chemist.

SOME USEFUL DEFINITIONS—CRITERIA FOR COLUMN PERFORMANCES

Retention and Selectivity

In a chromatographic system the solute is distributed between the stationary and the mobile phases. When a solute exhibits no affinity for the stationary phase, it travels through the column at the velocity of the liquid. It is eluted at the time t_0 , which is the retention time of the unretained solute

When the column is packed with porous particles the velocity u of the mobile phase is given by the Darcy equation:

$$u = \frac{Bo d_p^2 \Delta P}{\eta L}$$

where Bo is the Karman Kozeny permeability, d_p is the particle mean diameter, ΔP is the pressure drop, η is the viscosity of the solvent, and L is the length of the column.

$$Bo = \frac{\epsilon^3}{150 (1 - \epsilon)^2}$$

ϵ is the porosity and may be divided into two parts: ϵ_i , the intraparticle porosity corresponding to the liquid entering the pores, and ϵ_e , the extraparticle one corresponding to the liquid that is external to the particles.

As a consequence the velocity of the liquid is much higher in the extraparticle volume. This difference in velocity is the basis of size exclusion chromatography. We must distinguish the “unretained” solute from the “excluded” solute: the latter never enters the pores. Accurate determination of t_0 is thus tedious and rather fallacious as it depends on the type of solute selected; every molecule may have its own void volume. A discussion of the problem can be found in Refs. 6–8. From a practical point of view the method for determination of t_0 should be mentioned in an experimental section. We can write $t_0 = L/u$. When a solute