## STANDARD METHODS OF CHEMICAL ANALYSIS

### SIXTH EDITION

Volume Two-Industrial and Natural Products and Noninstrumental Methods

Part A

FRANK J. WELCHER, Ph.D., Editor

Professor of Chemistry, Indiana University

IN COLLABORATION WITH MANY CONTRIBUTORS (SEE LIST ON PAGES FOLLOWING)

D. VAN NOSTRAND COMPANY, INC.

Princeton, New Jersey

**Toronto** 

New York

London

#### D. VAN NOSTRAND COMPANY, INC. 120 Alexander St., Princeton, New Jersey (*Principal office*) 24 West 40 Street, New York 18, New York

D. VAN NOSTRAND COMPANY, LTD. 358, Kensington High Street, London, W.14, England

D. VAN NOSTRAND COMPANY (Canada), Ltd. 25 Hollinger Road, Toronto 16, Canada

COPYRIGHT © 1917, 1922, 1925 BY D. VAN NOSTRAND COMPANY, Inc.

COPYRIGHT © 1939, 1963 BY D. VAN NOSTRAND COMPANY, Inc.

Published simultaneously in Canada by D. VAN NOSTRAND COMPANY (Canada), LTD.

No reproduction in any form of this book, in whole or in part (except for brief quotation in critical articles or reviews), may be made without written authorization from the publishers.

#### PREFACE

Changes in the methods of chemical analysis, both major modifications and precise refinements, have been manifold during the twenty-five years since publication of the Fifth Edition of STANDARD METHODS OF CHEMICAL ANALYSIS. As a result of the development of new analytical techniques, as well as an expanding interest in the variety of materials subject to examination, analysis and analysts have recognized-and continue to stress-the necessity for comprehending the essential importance of substances considered insignificant only a few decades ago.

The preparation of a Sixth Edition of STANDARD METHODS OF CHEMICAL ANALYSIS was inevitable if the work were to maintain its utilitarian function in the onrush of contemporary change. Volume II, consequently, has undergone considerable expansion in content, evidenced by its physical size-approximately twice that of the Fifth Edition. Despite the changes in treatment and content, the purpose of this volume remains identical to that expressed in the First Edition. As an explanation of the aim of the present volume, we quote from the original Preface:

"This book is a compilation of carefully selected methods of technical analysis that have proven of practical value to the professional chemist. The subjects have been presented with sufficient detail to enable one with an elementary knowledge of analytical processes to follow the directions; on the other hand, lengthy exposition, theoretical dissertation, and experimental data are purposely avoided, in order to include a large amount of information in a compact, accessible form. References to original papers are given when deemed advisable."

The organization of the Sixth Edition is similar to that of the Fifth, but an extensive new part, Apparatus, General Operations, and Reagents, has been added. This consists of sixteen chapters, of which the following thirteen are new: Standard Laboratory Apparatus; Detection of the Cations and Anions; Mechanical Separation; Separation by Precipitation; Separation by Electrolysis; Solvent Extraction; Separations by Distillation and Evaporation; Chromatography; Ion Exchange Methods in Analysis; Final Gravimetric Treatment; Acid-Base Titrations in Nonaqueous Solvents; Statistical Interpretations; and Quantitative Organic Analysis.

In Part II, Special Techniques for Industrial Products and Other Special Substances, ten new chapters have been added: Air Pollutants; Amino Acid Analysis of Protein Hydrolyzates; Chemical Analysis in Clinical Medicine; Fertilizers; Gas Analysis-Vacuum Techniques; Pesticides; Plastics; Silicates: Glasses, Rocks, and Ferrous

Slags; Soils; and Vitamins.

Almost without exception, chapters that appeared in the Fifth Edition have been completely rewritten. Of the fifty chapters appearing in this edition, only four have the same authors as previously. In those instances where chapters appearing in the Fifth Edition have been prepared for the Sixth Edition by different authors, they have been rewritten and not merely revised.

The editor has received much useful assistance from many sources, and wishes to express his gratitude here as well as later in the text. Special mention should be made of Professor N. Howell Furman, editor of the Fifth Edition, and Volume I of the Sixth Edition. As advisory editor of Volume II, he prepared the outline used in organizing the text, gave valuable assistance in securing contributors for the many

chapters, and made many helpful suggestions and criticisms.

The editor wishes to acknowledge also the valuable assistance given by Dean Virgil Hunt of the Indianapolis Regional Campus of Indiana University in making available the many facilities of his department to aid the completion of this book. Furthermore, a number of people have rendered invaluable aid in typing portions of the manuscript, attending to correspondence, proofreading, and preparing the Index. These are: Janet Boling, Patricia Van Noy, Oka Negley, Ruth Moody, and Judy Call.

Permission to reproduce material from many books and journals has been very generously granted by the following: Prentice Hall, Inc.; Reinhold Book Division; Association of Official Agricultural Chemists; Williams and Wilkins Co.; American Gas Association (Gas Analysis and Testing of Gaseous Materials); John Wiley and Sons, Inc.; California Chemical Co.; E. I. DuPont de Nemours and Co.; Niagara Chemical Division; The American Oil Chemists' Society; Parr Instrument Co.; Technical Association of the Pulp and Paper Industry; American Society for Testing and Materials; Pergamon Press Ltd.; The American Public Health Association. Inc.: Department of the Navy, Bureau of Naval Weapons; Hercules Powder Co.; Air Force Flight Test Center, Air Research and Development Command, U. S. Air Force; California Institute of Technology, Jet Propulsion Laboratory; Analytical Chemistry: Universal Oil Products Co.; Harper and Brothers, Publishers; Academic Press; Interscience Publishers, Inc.; McGraw-Hill Book Co., Inc.; E. H. Sargent and Co.: Fisher Scientific Co.; Arthur H. Thomas Co.; Microchemical Journal; Coleman Instruments, Inc.; Mettler Instrument Corp.; William Ainsworth and Sons, Inc.; Englehard Industries, Inc.; and Micro-Ware, Inc.

The task of assembling and coordinating the material for this book has been simplified immensely by the remarkable spirit of cooperation exhibited by the various collaborators in all phases of the undertaking. The editor wishes to thank all contributors for their efforts toward bringing this book to its final form, and for making available the specialized information that it contains to all who may have need of the methods of practical chemical analysis.

#### CONTRIBUTORS Sixth Edition-Volume Two

Herbert Abraham The Ruberoid Co.

Walter W. Anderson Commercial Testing and Engineering Co.

Gilbert H. Ayres University of Texas

A. J. Barnard, Jr. J. T. Baker Chemical Co.

H. F. Beeghly Jones and Laughlin Steel Corp.

Eugene W. Berg Louisiana State University

Jacob Block Olin Mathieson Chemical Corp.

Richard J. Block
 Boyce Thompson Institute for Plant
 Research, Inc.

John A. Brabson Tennessee Valley Authority

Clark E. Bricker College of Wooster

Robert W. Chaffin Rock Island Refining Corp.

John D. Christena Rock Island Refining Corp.

W. Stanley Clabaugh Department of Health, Education and Welfare

John G. Cobler Dow Chemical Co.

Thomas E. Courtney Reilly Tar and Chemical Corp.

Deceased.

W. V. Cropper Precision Scientific Development Co.

Louise K. Forlini McCrone Associates

Robert B. Forney Indiana University Medical Center

James S. Fritz Iowa State University

Owen R. Gates Naval Research Laboratory

F. W. Gilcreas University of Florida

Louis Gordon Case Institute of Technology

W. N. Greer Leeds and Northrup Co.

William G. Guldner Bell Telephone Laboratories, Inc.

Wilson C. Hanna California Portland Cement Co.

Rolla N. Harger Indiana University Medical Center

Martha A. Helzel Pittsburgh Plate Glass Co.

S. Mark Henry Boyce Thompson Institute for Plant Research, Inc.

Clyde F. Hirn Sherwin-Williams Co.

Morris B. Jacobs Columbia University

Ivan M. Jakovljevic Eli Lilly and Co. vii

此为试读,需要完整PDF请访问: www.ertongbook.com

#### viii

#### **CONTRIBUTORS**

E. F. Joy J. T. Baker Chemical Co.

Peter O. Krumin Ohio State University

Norbert R. Kuzel Eli Lilly and Co.

Ralph B. Lingeman Indiana University Medical Center

William F. Linke American Cyanamid Co.

Claude A. Lucchesi Mobil Chemical Co.

T. S. Ma Brooklyn College of The City University of New York

Walter C. McCrone McCrone Associates

F. R. McCrumb W. A. Taylor and Co.

Virgil C. Mehlenbacher Swift and Co.

John Mitchell, Jr. F. I. DuPont de Nemours and Co.

A. Wendell Musser Indiana University Medical Center

Theodore A. Olson University of Minnesota

John L. Parsons
Consultant to the Paper and Allied
Industries

Raymond H. Pierson U. S. Naval Ordnance Test Station

Arthur Rose Pennsylvania State University

Edward J. Rubins University of Connecticut

E. D. Salesin Eastman Kodak Co. Paul J. Secrest Sherwin-Williams Co.

Sidney Siggia Olin Mathieson Chemical Corp.

George A. Simmons, Jr. Owens-Illinois Technical Center

R. C. Stillman Procter and Gamble Co.

Louis Tanner
U. S. Customs Laboratory

Michael J. Taras
Detroit Department of Water Supply

W. A. Taylor
W. A. Taylor and Co.

Max Tryon National Bureau of Standards

Willard P. Tyler B. F. Goodrich Co. Research Center

Dean I. Walter Naval Research Laboratory

Harold F. Walton University of Colorado

Herbert Weisz Universitaet Freiburg/Breisgau, Germany

Frank J. Welcher Indiana University

Wesley W. Wendlandt Texas Technological College

W. E. Westlake
U. S. Department of Agriculture

J. C. White Oak Ridge National Laboratory

Channing W. Wilson Baltimore Gas and Electric Co.

W. J. Youden National Bureau of Standards

#### CONTENTS

#### Part I

#### APPARATUS, GENERAL OPERATIONS, AND REAGENTS

#### STANDARD LABORATORY APPARATUS

Weights, Balances, and Weighing, 3; Volumetric Apparatus, 8; Miscellaneous Apparatus, 13.

#### SAMPLING

Purposes of Sampling, 21.

PROBABILITY SAMPLING OF MATERIALS, 22; Selected Bibliography, 27.

SAMPLING OF SOLIDS, 28; Selected Bibliography, 38.

SAMPLING OF LIQUIDS, 39; Selected Bibliography, 50.

**SAMPLING OF GASES, 52.** 

#### DETECTION OF THE CATIONS AND ANIONS

SPOT TESTS, 53.

DIVISION OF THE ELEMENTS INTO ANALYTICAL GROUPS, 63.

OUTLINE OF A METHOD FOR THE DETECTION OF ALL METALLIC ELEMENTS, 64.

THE RING OVEN METHOD, 84; Selected Bibliography, 86.

#### **MECHANICAL SEPARATION, 87**

#### SEPARATION BY PRECIPITATION

PRECIPITATION BY CHANGE OF HYDROGEN ION CONCENTRATION, 92; Precipitation of Metals as the Hydroxides, 92; Precipitation of Metals as Oxides from Solutions of Strong Acids, 98; Precipitation of Metals as Sulfides, 98; Precipitation with Organic Reagents, 99.

SPECIFIC AND SELECTIVE PRECIPITANTS, 101; Organic Precipitants, 101; Inorganic Precipitants, 132.

GENERATION OF REAGENTS IN HOMOGENEOUS PHASE, 139; Hydroxides and Basic Salts, 139; Oxalates, 140; Phosphates, 142; Sulfates, 142; Sulfides, 143; Other Methods of Precipitation from Homogeneous Solution, 146.

MASKING AND DEMASKING, 150; Masking, 150; Demasking, 151; Selected Bibliography, 163.

#### SEPARATION BY ELECTROLYSIS

Current Efficiency, 167; Theory of Electrolysis, 167; Equipment for Electrolytic Separations, 172; Separations Without Regulation of Electrode Potentials, 174; Separations with Controlled Electrode Potentials, 176; Other Separation Techniques, 179.

#### SOLVENT EXTRACTION

Solvent Extraction Tables, 181; Acetylacetone, 182; Thenoyltrifluoroacetone (TTA), 182; 8-Quinolinol (Oxine), 182; Diphenylthiocarbazone (Dithizone), 194; Sodium Diethyldithiocarbamate, 194; N-Nitrosophenylhydroxylamine (Cupferron), 195; 4-Methyl-2-Pentanone (Hexone), 195; Tertiary High Molecular Weight Amines, 195; Tri-n-Butyl Phosphate, 195; Tri-n-Octylphosphine Oxide, 200.

#### SEPARATIONS BY DISTILLATION AND EVAPORATION

Separation of the Elements, 202; Evaporation of Metals at High Temperatures, 207; Apparatus for Fractional Distillation, 209.

#### **CHROMATOGRAPHY**

Introduction, 212; Adsorption Chromatography, 216; Partition Chromatography, 219; Paper Chromatography, 221; Electrochromatography, 222; Gas Chromatography, 225; Selected Bibliography, 228.

#### ION EXCHANGE METHODS IN ANALYSIS

Ion Exchanging Materials, 229; Ion Exchange Columns, 232; Representative Analytical Applications, 235.

#### FINAL GRAVIMETRIC TREATMENT

Washing the Precipitate, 243; Drying and Ignition of Precipitates, 245.

#### TITRATION METHODS

Fundamental Considerations, 254; Neutralization Methods (Acidimetry, Alkalimetry), 255; Precipitation Methods, 262; Complexation Methods, 266; Oxidation-Reduction (Redox) Methods, 269.

#### ACID-BASE TITRATIONS IN NONAQUEOUS SOLVENTS

Determination of Amines, 278; Determination of Carboxylic Acids, 281; Determination of Organic Acids, 282.

## DETERMINATION OF pH BY THE COLORIMETRIC METHOD, 284

ELECTROMETRIC HYDROGEN ION MEASUREMENTS, 307

#### STATISTICAL INTERPRETATIONS

Precision of Analytical Determinations, 318; Accuracy of Analytical Determination, 320; Some Important Uses of the Standard Deviation, 322; Rounding Data, 324; Control of Routine Analytical Work, 324.

#### THE ANALYTICAL USE OF THE MICROSCOPE

Morphology as the Basis for Identification, 326; Identification of Pure Compounds, 330; Techniques of Preparation and Purification, 344; Quantitative Analysis, 351; Selected Bibliography, 356.

#### QUANTITATIVE MICROCHEMICAL ANALYSIS

Introduction, 357; Microdetermination of the Elements in Organic Compounds, 366; Microdetermination of Organic Functional Groups, 404; Micro Gravimetric Inorganic Analysis, 429; Micro Titrimetric Inorganic Analysis, 436; Microdetermination of Molecular Weights, 440; Selected Bibliography, 452.

#### QUANTITATIVE ORGANIC ANALYSIS

Hydroxy Compounds, 455; Carbonyl Compounds, 462; Unsaturated Compounds, 475; Ethers, 483; Amines: General Method by Titration, 488; Hydrazine Compounds, 498; Diazonium Salts, 495; Azo, Hydrazo, and Nitro Compounds (-N=N-, -NHNH-, and  $-NO_2$ ), 497; Mercaptans, 499; Organic Disulfides, 501; Sulfonamides, 502; Oxirane Oxygen Compounds, 503; Isocyanates and Isothiocyanates, 504.

#### SOLUBILITY MEASUREMENTS

Expression of Results-Units and Methods, 505; Temperature Control, 507; Sampling, 513; Analytical Methods, 514; Factors Influencing the Rate of Attainment of Equilibrium, 515; Establishment of Equilibrium, 517; Identification of the Saturating Phase, 518; "Synthetic" or "Polythermal" Methods, 519; Solubility of Liquids in Liquids at Constant Temperature, 520; Solubility of Gases in Liquids, 522; Selected Bibliography, 524.

#### DETERMINATION OF WATER, 526

#### Part II

## SPECIAL TECHNIQUES FOR INDUSTRIAL PRODUCTS AND OTHER SPECIAL SUBSTANCES

#### COMMERCIAL ACIDS AND BASES

Determination of Specific Gravity Via a Hydrometer, 534; Methods of Measuring Samples of Acids by Weight and Volume, 535; Sulfuric Acid, 539; Oleum and "Mixed Acid," 552; Nitric Acid, 559; Hydrochloric Acid, 566; Perchloric Acid, 571; Chlorosulfonic Acid, 571; Fluoboric Acid, 574; Fluosilicic Acid, 577; Fluosulfonic Acid, 578; Hydrofluoric Acid, 579; Phosphoric Acid, 583; Acid Mixtures for Etching Semiconductors, 585; Free Acidity in the Presence of Hydrolyzable Ions,

586; Formic Acid, 588; Acetic Acid, 589; Oxalic Acid, 598; Tartaric Acid, 595; Citric Acid, 596; Benzoic and Salicylic Acids, 597; Aqua Ammonia, 598; Sodium Hydroxide, 600; Potassium Hydroxide, 607; Sodium Carbonate, 608; Sodium Bicarbonate, 610; Potassium Carbonate, 610; Modified Sodas, 611; Mixtures of Sodium Hydroxide and Carbonate (Super Alkalies), 611; Alkaline Detergents and Other Bases, 612; Specific Gravity-Composition Tables, 612.

#### AIR POLLUTANTS

SETTLED PARTICULATE MATTER, 628.

SUSPENDED PARTICULATE MATTER, 630.

GASEOUS, VAPOR, AND AEROSOL CONTAMINANTS, 631; Inorganic Pollutants, 631; Organic Pollutants, 640.

#### ALLOYS: IRON AND STEEL

STEEL, CAST IRON, OPEN-HEARTH IRON, AND WROUGHT IRON, 645; Sampling, 645; Water, Reagents, and Glassware, 649; Total Carbon by the Direct-Combustion Method, 654; Manganese, 659; Phosphorus, 667; Sulfur, 675; Selenium, 682; Silicon, 683; Copper, 685; Nickel, 691; Chromium, 699; Vanadium, 703; Molybdenum, 707; Tungsten, 713; Cobalt, 715; Titanium, 719; Zirconium, 720; Aluminum, 721; Lead, 723; Niobium, 724; Niobium and Tantalum, 727; Nitrogen, 735; Boron, 739; Beryllium, 743; Tin, 745; Magnesium, 747.

OTHER METHODS, 750; The Determination of Rare Earths, 750; Combined Rare Earths (Gravimetric) Method, 750; Cerium and Lanthanum (Photometric) Method, 751; The Determination of Arsenic, 752; The Determination of Tellurium, 753; The Determination of Uranium, 754; The Determination of Zinc, 756.

#### **ALLOYS: FERRO-ALLOYS**

STANDARD METHODS FOR CHEMICAL ANALYSIS OF FERRO-ALLOYS, 758; Sampling, 758; Water, Reagents, and Glassware, 764; Ferrosilicon, 764; Ferromanganese, Silicomanganese, and Manganese-Silicon, 769; Ferroboron, 775; Ferrochromium, 781; Ferrovanadium, 785; Ferrotungsten and Tungsten Metal, 790; Ferromolybdenum, 802; Ferrotitanium, 807.

#### **ALLOYS: NONFERROUS**

Chemical Analysis of Copper-Base Alloys, 813; Standard Photometric Methods for Chemical Analysis of Copper and Copper-Base Alloys, 849; Chemical Analysis of Nickel-Copper Alloys, 879; Chemical Analysis of Lead, Tin, Antimony, and Their Alloys, 896; Chemical Analysis of Zinc-Base Die-Casting Alloys, 916; Selected Bibliography, 919.

#### AMINO ACID ANALYSIS OF PROTEIN HYDROLYZATES

Preparation of the Sample for Analysis, 920; Hydrolysis of Proteins, 921; Qualitative Paper Chromatography, 924; Quantitative Paper Chromatography, 933; Column Chromatography on Ion Exchange Resins, 937; Colorimetric Methods, 945; Miscellaneous Methods, 950.

## BITUMINOUS SUBSTANCES, INCLUDING ASPHALTS, TARS, AND PITCHES

Part I EXAMINATION OF CRUDE, REFINED, AND BLENDED BITUMINOUS SUBSTANCES, 951; Physical Characteristics, 953; Thermal Tests, 968; Solubility Tests, 984; Chemical Tests, 994.

Part II EXAMINATION OF BITUMINOUS SUBSTANCES COMBINED WITH DISCRETE AGGREGATES, 1004; Physical Tests of Finished Product, 1004; Separation of Finished Product into Its Component Parts, 1010.

Part III EXAMINATION OF BITUMINIZED FABRICS, 1019.

Part IV EXAMINATION OF BITUMINOUS-SOLVENT COMPOSITIONS, 1038; Physical Tests of Finished Product, 1038; Separation of Finished Product into Its Component Parts, 1038.

Part V EXAMINATION OF BITUMINOUS DISPERSIONS, 1042; Examination of Residue, 1052.

#### PORTLAND CEMENT

Sampling, 1053; Standard Methods of Chemical Analysis of Portland Cement, 1054; Optional Methods, 1071; Analysis of Raw Materials, 1075.

#### CHEMICAL ANALYSIS IN CLINICAL MEDICINE

Amino Acids, 1077; Ammonia, 1078; Amylase (Diastase), 1079; Ascorbic Acid, 1080; Bicarbonate Level of Duodenal Secretions, 1081; Bilirubin, 1081; Bromide, 1082; Calcium, 1083; Carbon Dioxide Content, 1085; Total Catecholamines, 1086; Chlorides, 1087; Cholesterol, Free and Total, 1088; Copper, 1090; Creatine and Creatinine, 1091; Fibrinogen, 1093; Gastric Acidity, 1093; Glucose, 1094; 5-Hydroxyindolacetic Acid, 1096; 17-Hydroxycorticosteroids, 1097; Hemoglobin, 1098; Protein Bound Iodine, 1100; Iron, 1102; 17-Ketosteroids, 1102; Lipase, 1105; Total Lipids, 1106; Methemoglobin, 1108; Total Nonprotein Nitrogen, 1109; Blood pH, 1110; Alkaline and Acid Phosphatase, 1112; Inorganic Phosphorus, 1115; Pregnanediol, 1116; Total Proteins, 1117; Albumin and Alpha, Beta, and Gamma Globulins, 1118; Salicylate, 1119; Sodium and Potassium, 1120; Sulfonamides, 1123; Transaminases Serum Glutamic Oxaloacetic Transaminase (SGO-T) and Serum Glutamic Pyruvic Transaminase (SGP-T), 1124; Trypsin (Proteinase), 1126; Urea Nitrogen, 1126; Uric Acid, 1128; Urobilinogen, 1129; Vitamin A and Carotene, 1131; Selected Bibliography, 1132.

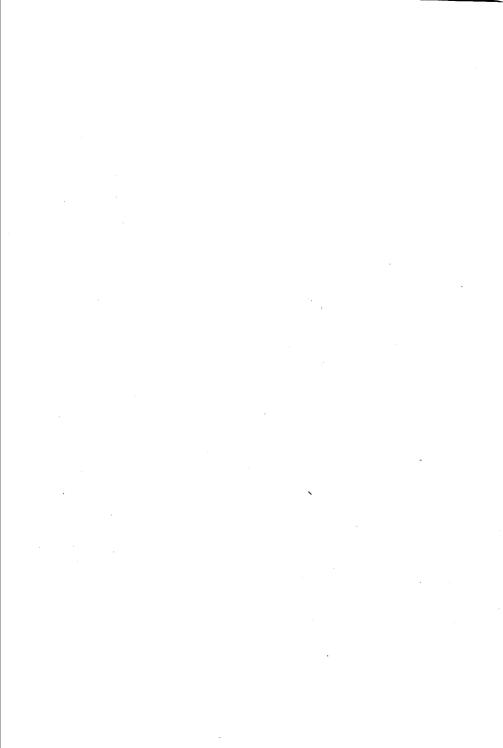
#### COAL AND COKE

Sampling Coals Classed According to Ash Content, 1187; Laboratory Sampling and Analysis of Coal and Coke, 1145; Fusibility of Coal Ash, 1170; Method of Test for Gross Calorific Value of Solid Fuel by the Adiabatic Bomb Calorimeter, 1177; Determination of Carbon Dioxide in Solid Fuels, 1187; The Determination of Forms of Sulfur in Coal, 1194; Sulfur in Coal Ash, 1202; The Determination of Chlorine in Coal, 1203; Methods for the Determination of Equilibrium Moisture of Coal at 96 to 97% Relative Humidity and 30°C., 1208; Sampling and Analysis of Coal for Volatile Matter Determination in Connection with Smoke Ordinances, 1218; Grindability of Coal by the Hardgrove-Machine Method, 1219; Drop Shatter

Test for Coal, 1222; Tumbler Test for Coal, 1226; Screen Analysis of Coal, 1231; Designating the Size of Coal from Its Screen Analysis, 1233; Size of Anthracite, 1235; Sieve Analysis of Crushed Bituminous Coal, 1236; Cubic Foot Weight of Crushed Bituminous Coal, 1238; Index of Dustiness of Coal and Coke, 1242; Plastic Properties of Coal by the Gieseler Plastometer, 1246; Free Swelling Index of Coal, 1252; Classification of Coals by Rank, 1254; Sampling Coke for Analysis, 1260; Volume of Cell Space of Lump Coke, 1265; Drop Shatter Test for Coke, 1268; Tumbler Test for Coke, 1271; Sieve Analysis of Coke, 1272; Cubic Foot Weight of Coke, 1274; Terms Relating to Coal and Coke, 1275; Sieves for Testing Purposes, 1277.

## Part I

# APPARATUS, GENERAL OPERATIONS, AND REAGENTS



#### Chapter 1

# STANDARD LABORATORY APPARATUS

By W. Stanley Clabaugh
Chemist, Food and Drug Administration
Department of Health, Education and Welfare
Washington, D. C.

Quantitative analysis is the determination of the quantity of one or more of the constituents present in a given material. Regardless of the method used to determine this quantity, somewhere in the operation a set of precise analytical weights and an analytical balance must be used. Therefore, the accuracy of all work rests fundamentally on the weights and balance that are employed. H. S. Washington states ". . . if the balance and weights are not accurate, and are not carefully taken care of, the labor and time expended on an analysis will largely go for naught. The balance and weights should therefore be regarded with a feeling akin to reverence, and the balance case looked upon, so to speak, as a 'sanctum sanctorum'."

#### WEIGHTS, BALANCES, AND WEIGHING

The Weights.—As is well known, the international metric system is used in scientific work, and the standard of mass is the international prototype kilogram which is in the custody of the International Bureau of Weights and Measures in France. Two copies of this standard, designated as the United States prototype kilograms, are at the National Bureau of Standards, Washington, D. C. These weights are the ultimate base for all gravimetric analysis.

The analyst should exercise extreme care in selecting the weights he uses. The material of which analytical weights are made must be hard, nonmagnetic, resistant to oxidization and corrosion, and unaffected by humidity. The entire surface of each weight must be smooth and highly polished, and must remain so in use. The weights must always be handled with the special lifter which the manufacturer provides with each set of weights. These lifters are especially designed, and the tips that come in contact with the weights must be smooth and made of a material that minimizes the abrasion of the weights during use. Nonmagnetic stainless steel is suitable for weights of 1 g. and larger. Platinum or an alloy of 96.5% platinum and 3.5% rhodium is suitable for fractional gram weights of long, or larger. Highly polished tantalum is suitable for the fractional gram weights of less than 10 mg.

The accuracy of a set of weights should never be taken for granted. This is

true for a new set, as well as for a set that has been used. There are extreme variations in the quality of weights, and nothing except a test of each individual weight will prove its accuracy and constancy. It would be ideal if every set of weights that is used in analytical work were tested by the National Bureau of Standards, but this may not be practical. Therefore, every first class laboratory should have available a set of weights certified by the National Bureau of Standards as conforming to Class M weights. These weights then can be used to determine the accuracy of the normal "working" weights. For weights to conform to Class M or Class S, they must be adjusted within the limits of error prescribed in Table 1-1.

The mere fact that a set of calibrated weights is not available is no excuse for an analyst to use questionable weights. Inaccurate weights often go undiscovered, either through ignorance or through fear that the calibration methods are too difficult or too time-consuming to be practicable in an ordinary analytical laboratory. A quick check for gross inaccuracies can be made by a few simple weighings. Since most gravimetric analyses are reported as ratios or percentages, it is usually sufficient that the set of weights used be nearly consistent among themselves, that is, the 1-g. weight be exactly 10 times the weight of the 100 milligram weight and the 10-g. weight be exactly 10 times the weight of the 1-g. weight. The method of calibration that can be used is that of Richards 2 in which one weight, perhaps the 10-g., is assumed correct; that is, it weighs 10.0000 g. The values of all other weights can be expressed in terms of this 10-g. weight.

The Analytical Balance.—The value of gravimetric analysis rests fundamentally on the accuracy of the instrument employed to determine the weight of the sample to be analyzed as well as to determine the weights of the various component parts. The instrument used is the analytical balance, which is the oldest form of instrument in use in analytical chemistry. The analytical balance is used to compare the weight of the sample to be analyzed to the standard unit of weight (mass), and likewise to compare the weights of the various separated com-

ponents to the same standard unit of weight.

The fundamental requirements for a reliable analytical balance are:

A. It must be accurate and precise. It should give the same results when the same object is weighed several times.

B. It must have sufficient sensitivity. It must respond to slight changes in weight. For most analyses it is sufficiently sensitive if one can easily determine

0.1 mg.

C. Above all, the balance must be stable and well constructed. The beam must return to its horizontal position after swinging. The beam must not bend under its normal working load. All knife-edges must be sharp, lie in the same plane, and be parallel to one another. The plates on which the knife-edges rest when weighing should be made of a hard material, usually agate, highly polished, and perfectly smooth and flat. The knife-edges should remain sharp and the plates flat, "not cupped," when the balance is properly used.

There are three general types of analytical balances available to the analyst. One type of analytical balance is essentially an equal-armed lever, supported at the center and free to swing in a vertical plane. Balance pans are suspended from

<sup>&</sup>lt;sup>1</sup> Schedules of fees charged by the National Bureau of Standards for the testing of weights and balances, methods of weighing and festing, and regulations governing their testing may be obtained free of charge from the National Bureau of Standards, Washington 25, D. C.

<sup>2</sup> Richards, T. W., J. Am. Chem. Soc., 22, 144, 1900.

Table 1-1. Precision of Corrections and Tolerances for Class M, High Precision Weights, and Class S, Laboratory Weights

Denomination	Class M		Class S	
	Tolerance	Precision of Correction	Tolerance	Precision of Correction
100 g.	0.5 mg.	0.1 mg.	0.5 mg.	0.5 mg.
50	.3	.1	.3	0.1
20	.2	.01	.2	.1
10	.15	.01	.15	.05
5 2	.15	.01	.15	.05
2	.10	.01	.10	.05
1	.10	.01	.10	.05
500 mg.	.05	.001	.05	.01
200	.05	.001	.05	.01
100	.05	.001	.05	.01
50	.03	.001	.03	.01
20	.03	.001	.03	.01
10	.02	.001	.02	.01
5 2 1	.02	.001	.02	.01
2	.01	.001	.01	.01
-	.01	.001	.01	.01
0.5	.01	.001	.01	.01
0.2	.01	.001	.01	.01
0.1	.01	.001	.01	.01

each end of the beam or lever. The object to be weighed and the weights used are placed on these pans. Analytical balance of this type may differ in various constructional details, but all have the same fundamental features. The final weight is obtained by one of the methods of swings. A second type of analytical balance is constructed exactly like the previous type except that some kind of damper, usually of a magnetic type, is attached to one or both ends of the beam. The purpose of the damper is to eliminate the swinging of the balance. In fact, the oscillations are so completely damped that, if there is a small difference in the weights on the pans and the balance is released, the pointer will swing to one side and come to rest at the end of its swing. The scale is graduated in milligrams; thus, the point of rest indicates directly the weight of the object. Naturally, the exact point of rest must be determined either with a microscope, or the two images, pointer and scale, are magnified and projected on some type of viewing screen.

A third type of analytical balance may or may not be an equal-arm balance. In either case, it is a so-called damped balance. This type of balance may be called a one-pan balance. That is to say, attached to the beam on one side of the fulcrum is a counterpoise of sufficient weight to balance exactly the pan and