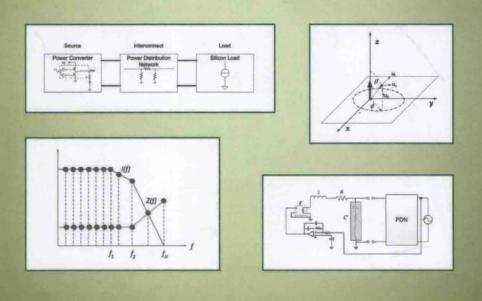
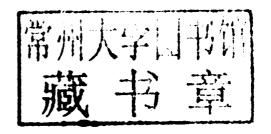
# Fundamentals of Power Integrity for Computer Platforms and Systems



J. TED DIBENE II

## FUNDAMENTALS OF POWER INTEGRITY FOR COMPUTER PLATFORMS AND SYSTEMS

J. TED DIBENE II



WILEY

Copyright © 2014 by John Wiley & Sons, Inc. All rights reserved

Published by John Wiley & Sons, Inc., Hoboken, New Jersey Published simultaneously in Canada

No part of this publication may be reproduced, stored in a retrieval system, or transmitted in any form or by any means, electronic, mechanical, photocopying, recording, scanning, or otherwise, except as permitted under Section 107 or 108 of the 1976 United States Copyright Act, without either the prior written permission of the Publisher, or authorization through payment of the appropriate per-copy fee to the Copyright Clearance Center, Inc., 222 Rosewood Drive, Danvers, MA 01923, (978) 750-8400, fax (978) 750-4470, or on the web at www.copyright.com. Requests to the Publisher for permission should be addressed to the Permissions Department, John Wiley & Sons, Inc., 111 River Street, Hoboken, NJ 07030, (201) 748-6011, fax (201) 748-6008, or online at http://www.wiley.com/go/permission.

Limit of Liability/Disclaimer of Warranty: While the publisher and author have used their best efforts in preparing this book, they make no representations or warranties with respect to the accuracy or completeness of the contents of this book and specifically disclaim any implied warranties of merchantability or fitness for a particular purpose. No warranty may be created or extended by sales representatives or written sales materials. The advice and strategies contained herein may not be suitable for your situation. You should consult with a professional where appropriate. Neither the publisher nor author shall be liable for any loss of profit or any other commercial damages, including but not limited to special, incidental, consequential, or other damages.

For general information on our other products and services or for technical support, please contact our Customer Care Department within the United States at (800) 762-2974, outside the United States at (317) 572-3993 or fax (317) 572-4002.

Wiley also publishes its books in a variety of electronic formats. Some content that appears in print may not be available in electronic formats. For more information about Wiley products, visit our web site at www.wiley.com.

#### Library of Congress Cataloging-in-Publication Data:

DiBene, J. Ted., II (Joseph Ted)

Fundamentals of power integrity for computer platforms and systems / J. Ted DiBene II. pages cm

Includes bibliographical references and index.

ISBN 978-1-118-09143-2 (cloth)

Electric power system stability.
 Electric power systems—Quality control.
 TK1010.D53 2014

621.31-dc23

2013030215

Printed in the United States of America

10987654321

FUNDAMENTALS
OF POWER INTEGRITY
FOR COMPUTER
PLATFORMS
AND SYSTEMS

To my wife, for her strength, love, and courage

#### **FOREWORD**

The development of computing hardware operating at increasingly higher speeds and requiring more power continues at an inexorable pace. Successful development of computing systems requires careful design of hardware so that unintentional analog effects do not seriously compromise or degrade digital performance. This is particularly true with systems operating at high clock speeds and having high power requirements. There are three design arenas that are crucial to successful digital operation of hardware: signal integrity (designing to ensure sufficient integrity of the signal waveform) power integrity (designing to maintain sufficient quality of the power supplied to active devices), and electromagnetic interference/compatibility (EMI/EMC) where the design is tailored to ensure that radio frequency emissions from the digital system do not violate international regulatory limits that are in place to protect the public airwaves. Typically, there are substantial areas of overlap in these design disciplines and in the specific design of any digital hardware system. Each discipline has been studied at length, but the push of faster and higher power hardware requires continued development of the design technologies and techniques embodied in each arena.

This book primarily addresses power integrity and offers an introductory-to-intermediate view of the requirements and design ramifications based on physics fundamentals, rather than on detailed mathematical modeling. A value in this book is that it provides the basic information to allow a problem to be defined without the need for creating a complex mathematical model and also provide means of checking the reasonableness of results obtained from complex models. Power integrity has typically been addressed in the literature as a subtopic of signal integrity at the printed circuit board level, so the author's system view and the consideration of the power integrity of both the integrated circuit package and the integrated circuit

xii FOREWORD

die is a valuable contribution to this field and should provide interesting reading for those pursuing this topic. The author has considerable practical experience in power and signal integrity design in the semiconductor industry, which lends credence to this book. I recommend this book to the reader and wish the author much success with its publication.

JAMES L. KNIGHTEN, PHD

Hardware Engineer at Teradata Corporation IEEE Fellow San Diego, CA July 25, 2013

#### **PREFACE**

This book is an introductory text on power integrity. It is intended for students at the college under graduate level and for engineers who are new to the area of power integrity. It is assumed that the reader has some background in electromagnetics and basic power conversion. However, it has been written with an understanding that many concepts may be foreign even to engineers and thus the basics are covered first. It is also assumed that the reader has a working knowledge of how to use various tools, such as SPICE and math programs, for analysis. This text is not intended to teach modeling methods and how to use various field solvers—there are many good texts on these subjects that can be easily found through a search on the Internet or in a college library. The purpose of this book is to focus on some of the fundamentals that are key toward enabling the reader to build a foundation in understanding how to solve a basic power integrity problem without having to resort to modeling in a CAD tool—before that basic understanding ever takes place. Thus, the objective here was to focus on the tools and the methods of the problem—rather than on the tuning of the solution to the problem—which is where many good CAD programs excel.

Thus, in that spirit, I set about crafting this book with a few basic goals in mind; first, introduce the concepts of power integrity by utilizing basic analytical tools. Second, structure each chapter so that the complexity increases (for the most part) as one progresses further into the text. Third, emphasize the ability to set up problems—without the use of advanced software programs—enabling the reader to grasp the concepts first before embarking on a complex modeling exercise. Finally, fourth, introduce power integrity from a *systems* perspective rather than focusing on just the network analysis—which appears to be where many texts on power integrity tend to start, and sometimes stop, their learning paths. I hope that the reader will find that I satisfactorily accomplished these goals and that the information within the text is useful.

#### **ACKNOWLEDGMENTS**

There were many people who have guided me over the years, and I wish I could thank them all explicitly here. To those who are not mentioned below, my gratitude is given nonetheless.

To my editors at Wiley, for their patience through my wife's illness. To my two long time mentors and friends David H. Hartke and Dr. James L. Knighten for their tremendous faith and guidance throughout the years—and thanks again Jim for the Foreword and edit suggestions as well! To Dr. Keith Muller—words would not suffice here to express my thanks. To the late, great, Dr. Clayton R. Paul for his faith in me and support. To my friend Joseph S. Riel for his brilliance and insights in so many ways. To Dr. Jack Shemer for his incredible business teachings and leadership. To Dr. David Hochanson, for those long deep talks. To Dr. James L. Drewniak for his help and insights thoughout the years—and, of course, to the UMR team. To Dr. Kevin Quest, my friend and advisor. To Dr. Henry Koertzen for his depth of knowledge in power technologies and edit suggestions. To my father and sister for our talks. To my friends Bob Fite and Ed Stanford at Intel. To my team at Intel—you know who you are. To my son for his patience—especially all those nights we had to miss. And finally, to my wife, to whom this book is dedicated, and who has graciously stood by throughout while remaining so amazingly strong under some very tough circumstances. I thank you all.

#### **ACRONYMS**

PI power integrity

PDN power distribution network

VR voltage regulator

TD time-domain

FD frequency-domain

AVP adaptive voltage positioning

VID voltage identification

DAC digital to analog converter

RSS root sum of squares PCB printed circuit board

MOSFET metal oxide semiconductor field effect transistor

SSN simultaneous switching noise

FCC federal communication commission

OATS open area test site

RF radio frequency

DUT device under test

SA spectrum analyzer

FFT fast fourier transform

SoC system on a chip

MD mask designer

PMIC power management integrated circuit

#### **CONTENTS**

F(	orewo	ord by James L. Knighten	XI			
Pı	Preface					
A	Acknowledgments					
A	Acronyms					
1	Intr	roduction to Power Integrity	1			
	1.1	Definition for Power Integrity, 2				
	1.2	Historical Perspective on Power Integrity Drivers, 3				
	1.3	First Principles Analysis, 6				
		1.3.1 Steps to Solve Power Distribution Problems, 7				
		1.3.2 Limitations in the Analytical and Numerical Process, 9				
	1.4	Scope of the Text, 13				
		References, 15				
2	Intr	oduction to Platform Power Conversion	16			
	2.1	Power Distribution System, 17				
		2.1.1 Centralized and Distributed Distribution Systems, 17				
		2.1.2 Static Losses in the System Power Path, 18				
	2.2	Platform DC-to-DC Power Conversion, 21				
		2.2.1 Popular Converter Types, 22				
		2.2.2 The Linear Regulator, 22				
		2.2.3 The Buck Regulator, 26				
		2.2.4 LC Filter Operation, 32				

viii CONTENTS

2.3 2.4	<ul> <li>2.2.5 Power Switch Basics, 34</li> <li>2.2.6 The Controller, 39</li> <li>2.2.7 Inductors, 41</li> <li>2.2.8 Coupled Inductors, 44</li> <li>2.2.9 Multi-phase Buck Converters, 45</li> <li>2.2.10 The Tapped-Inductor Buck Converter, 47</li> <li>Layout and Noise Considerations, 48</li> <li>Summary, 50</li> <li>References, 51</li> </ul>	
	Problems, 51	
Rev	iew of Electromagnetic Field and Circuit Representations	53
3.1	Vectors and Scalars, 54	
	3.1.1 Coordinate Systems, 55	
3.2	3.1.2 Vector Operations and Vector Calculus, 58	
3.2	Static Fields, 60 3.2.1 Electrostatics, 60	
	3.2.2 Magneto-Statics, 68	
	3.2.3 Conduction and Resistance, 72	
3.3	Maxwell's Equations, 74	
	3.3.1 The Wave Equation, 75	
2.4	3.3.2 Lossless and Lossy Media, 77	
3.4	Useful and Simple Circuit Extractions, 79 3.4.1 "Power Plane" Inductance, 79	
	3.4.1 Fower France inductance, 79  3.4.2 Inductance of Two Circular Wires in Space, 80	
	3.4.3 Resistance between Two Vias in a Power Plane, 83	
	3.4.4 Notes on Applicability of Formulas, 84	
3.5		
	References, 85	
	Problems, 86	
Pow	er Distribution Network	88
4.1	The Power Distribution Network, 89	
4.2	PDN Elements, 94	
	4.2.1 PCB Network, 95	
	4.2.2 Socket Distribution, 102	
	4.2.3 Contact Resistance, 104	
	<ul><li>4.2.4 Package Distribution, 108</li><li>4.2.5 Decoupling Basics and Capacitors, 112</li></ul>	
4.3	4.2.5 Decoupling Basics and Capacitors, 112 Impedance Distribution Analysis, 117	
1.0	4.3.1 Analysis of a PDN Structure through First Principals, 117	
	4.3.2 Analysis of a Full PDN Structure, 122	

CONTENTS ix

	4.4	Summary, 127 References, 128 Problems, 129	
5	Power Integrity Time-Domain and Boundary Analysis		131
	5.1	Source and Load Modeling, 131 5.1.1 Source Representations, 132 5.1.2 Load Representations, 145	
	5.2	Time-Dependent Systems, 152 5.2.1 Voltage Bus Droop Boundary Conditions, 153	
	5.3	5.2.2 Voltage Bus Droop Boundary Analysis, 154 Impedance/Load Boundary Analysis, 158	
	5.4	Summary, 165	
		References, 166	
		Problems, 167	
6	Syst	em Considerations for Power Integrity	168
	6.1	Power Loadline Fundamentals, 169	
		6.1.1 Loadline, 170	
		6.1.2 Tolerance Band and Voltage Guardband, 172	
	6.2	Noise Generation Considerations in Power Integrity, 181	
		<ul><li>6.2.1 Self-generated Power Bus Noise, 181</li><li>6.2.2 Coupled Power Bus Noise, 186</li></ul>	
		6.2.3 Simultaneous Switching Noise, 194	
	6.3	Power Noise Reduction Techniques, 196	
	6.4	EMI Considerations for Power Integrity, 199	
	6.5	Power Integrity PDN in System Measurements, 205	
	6.6	Summary, 207	
		References, 208	
		Problems, 210	
7	Silic	on Power Distribution and Analysis	211
	7.1	Silicon and Package Power Integrity, 212	
		7.1.1 Silicon Interconnection for Power Distribution, 215	
		7.1.2 Resistance and Current Density Considerations, 219	
	7.0	7.1.3 PDN Considerations for On-package VR Systems, 226	
	7.2	Silicon and Package Power Delivery, 232 7.2.1 On-package Power Delivery, 233	
		7.2.1 On-package Power Delivery, 255 7.2.2 Package and On-Silicon Power Delivery Trade-offs, 234	
	7.3	On-die Decoupling, 237	
	7.4	Advanced Topics in Power on Silicon, 242	

X CONTENTS

7.5	Summary, 244
	References, 245
	Problems, 246

Appendix A	<b>Table of Inductances for Commonly Used Geometries</b>	247
Appendix B	Spherical Coordinate System	250
Appendix C	Vector Identities and Formulae	252
Index		255

### INTRODUCTION TO POWER INTEGRITY

This book examines the design concepts of power delivery to modern microprocessors and other related high-speed silicon devices. Today this field is termed power integrity. This chapter provides the background information on what has driven the need for platform power integrity analysis in this relatively new field. The platform is essentially the computer board with its multiple silicon devices, in addition to the power sources, or converters, that power them. The subject of power conversion will be examined, in particular as it applies to areas relevant to power integrity engineering. For computer systems the power conversion is mainly in the DC-DC conversion area. The chapters that follow will discuss areas relevant to power integrity analysis—circuit and field theory, modeling, the power delivery network (PDN) and boundary analysis, and other system considerations—and end with an examination of system noise, loadline, and measurement techniques. The last chapter will introduce silicon power integrity, along with some advanced interrelated topics, because of the increasing interest now being given to siliconlevel power and the problems associated with on-silicon and on-package power delivery.

In the present chapter, power integrity is defined in terms of the paths that make up the PDN. The paths and all their components comprise the PI (power integrity) domain. A historical review of the voltage and current changes over time (using the microprocessor as an example) is provided to show how silicon has been one of the driving forces behind the need for such fundamental power integrity analyses today. The concept of *first principles* is discussed, because utilizing known equations and

circuit analysis helps one gain insight into complex problems prior to embarking on sophisticated modeling with numerical tools. A discussion of the limitations and boundaries in power distribution analysis follows covering the circuit limitations (noise sensitivity and silicon process technology) of many advanced devices today that can compromise the accuracy of results.

#### 1.1 DEFINITION FOR POWER INTEGRITY

Power integrity as a field of study includes *power conversion*, *power distribution analysis*, *circuit analysis*, and often the *package/board/silicon system analysis*. But PI is not limited to these subjects. The PI engineer should also be versed in thermal and mechanical basics because some problems needing to be solved may include these and components of other disciplines that impact the system under study. A simple, but somewhat limiting definition is:

**Power Integrity** The study of the efficacy of the power delivered from the source to the load within an electronic system.

Today, power integrity engineers versed in other disciplines may need to consider in their analyses the *system's source*, *load*, and *path*. In the past power integrity engineers often excluded the source and load parts of a system. This is understandable because many power integrity problems focused only on the power distribution path. However, today, having knowledge of both the silicon load *and* the power source allows PI engineers to comprehend fully the complexities of the problems that they face. Conversely, many power conversion engineers are required to cross over into the power integrity domain in order to solve their domain's problems. It is therefore reasonable for engineers from both disciplines to move regularly into each other's domains in order to solve their problems satisfactorily.

As Figure 1.1 shows, the primary power source is the power converter. This is a type of DC–DC converter at the motherboard of the server, forming an inter computer platform. The power source to this converter is typically neglected in an analysis. The power converter includes a certain amount of *decoupling* for filtering and charge storage. In the middle of the figure is the PDN, or *power distribution* 

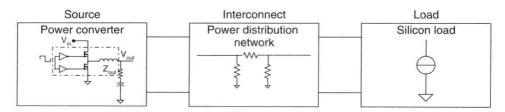


Figure 1.1 Power integrity domain and Scope of influence

network. The PDN typically comprises passive elements from the printed circuit board all the way to the level of the silicon. All of the decoupling and interconnections are included, from the output of the voltage regulator to the load. The printed circuit board and/or design package was where the PI engineer focused in the past. With the more complex recent systems, the PI engineer must often optimize the performance of the *silicon*-level passive and active components, so the circuit load must be considered as well. Note that Figure 1.1 gives a schematic representation of circuit load behavior. This is because modeling the actual behavior of load transistors under all possible conditions is virtually impossible. Nonetheless, knowledge of load behavior is required for PI engineers to do their jobs, and PI engineers must work closely with silicon development teams to gather the data necessary to perform their analyses.

For the PI engineer, at the start of a study, there are many complementary components to consider. Often these are thermal and even mechanical issues that contribute to delivery problems. It is then up to the PI engineer to rework the filter structures in the PDN and, together with the board and silicon teams, to ensure that the power delivery path is performing efficiently. Such analysis requires knowledge of the board's layout, its components, the power source, the load characteristics, the design package, noise coupling to other planes, EMI (electromagnetic interference) issues, and other items that may contribute (potentially) to the results of PI modeling. The assumptions that go into the analysis are a critical part of a PI engineer's responsibilities and the next chapters will explore in detail these assumptions.

#### 1.2 HISTORICAL PERSPECTIVE ON POWER INTEGRITY DRIVERS

The idea of analyzing the power distribution path is not novel. Engineers have been working with the concept of measuring voltages and currents on power lines since the 1920s [1]. However, the need for advanced power integrity techniques in the computer was not realized until recently. The transition from virtually no power integrity analysis needed to its being required on virtually every platform developed today has been more dramatic than many technologists could have realized. Though noise, EMI, and signal fidelity have traditionally been areas of focus for the system designer, the need for advanced power integrity analysis, relative to the advent of the microprocessor, is still a recent event. Many conferences today are dedicating significant blocks of time to the multitude of papers written on the subject in just the past few years. The main factors behind this trend are a culmination of system metrics: the need for more stringent voltage and current requirements, the increase in voltage rail proliferation (internal and external to the silicon), a dramatic increase in platform and silicon signal densities, and device and platform cost pressures, to name just a few. As evidenced by the previous issues, many of these developments are clearly platform dependent. The issues though vary across each platform type. For example, voltage proliferation and current and voltage requirements may be the main issue on a server platform, whereas cost will typically dominate in a desktop, laptop, or tablet today. Nonetheless, the problems are very similar between them