WOODHEAD PUBLISHING SERIES IN TEXTILES



Advances in military textiles and personal equipment

Edited by E. Sparks



WP WOODHEAD PUBLISHING

Advances in military textiles and personal equipment

Edited by E. Sparks



The Textile Institute





Oxford

Cambridge

Philadelphia

New Delhi

Published by Woodhead Publishing Limited in association with The Textile Institute Woodhead Publishing Limited, 80 High Street, Sawston, Cambridge CB22 3HJ, UK www.woodheadpublishing.com www.woodheadpublishingonline.com

Woodhead Publishing, 1518 Walnut Street, Suite 1100, Philadelphia, PA 19102-3406, USA

Woodhead Publishing India Private Limited, G-2, Vardaan House, 7/28 Ansari Road, Daryaganj, New Delhi – 110002, India www.woodheadpublishingindia.com

First published 2012, Woodhead Publishing Limited

© Woodhead Publishing Limited, 2012, except Chapter 2 © Commonwealth of Australia, and Chapter 13 © Crown copyright, 2012. Chapter 13 is published with the permission of the Defence Science Technology Laboratories on behalf of the Controller of HMSO. The authors have asserted their moral rights.

This book contains information obtained from authentic and highly regarded sources. Reprinted material is quoted with permission, and sources are indicated. Reasonable efforts have been made to publish reliable data and information, but the authors and the publisher cannot assume responsibility for the validity of all materials. Neither the authors nor the publisher, nor anyone else associated with this publication, shall be liable for any loss, damage or liability directly or indirectly caused or alleged to be caused by this book.

Neither this book nor any part may be reproduced or transmitted in any form or by any means, electronic or mechanical, including photocopying, microfilming and recording, or by any information storage or retrieval system, without permission in writing from Woodhead Publishing Limited.

The consent of Woodhead Publishing Limited does not extend to copying for general distribution, for promotion, for creating new works, or for resale. Specific permission must be obtained in writing from Woodhead Publishing Limited for such copying.

Trademark notice: Product or corporate names may be trademarks or registered trademarks, and are used only for identification and explanation, without intent to infringe.

British Library Cataloguing in Publication Data A catalogue record for this book is available from the British Library.

Library of Congress Control Number: 2012936687

ISBN 978-1-84569-699-3 (print) ISBN 978-0-85709-557-2 (online) ISSN 2042-0803 Woodhead Publishing Series in Textiles (print) ISSN 2042-0811 Woodhead Publishing Series in Textiles (online)

The publisher's policy is to use permanent paper from mills that operate a sustainable forestry policy, and which has been manufactured from pulp which is processed using acid-free and elemental chlorine-free practices. Furthermore, the publisher ensures that the text paper and cover board used have met acceptable environmental accreditation standards.

Typeset by RefineCatch Limited, Bungay, Suffolk Printed by TJ International, Padstow, Cornwall, UK Advances in military textiles and personal equipment

The Textile Institute and Woodhead Publishing

The Textile Institute is a unique organisation in textiles, clothing and footwear. Incorporated in England by a Royal Charter granted in 1925, the Institute has individual and corporate members in over 90 countries. The aim of the Institute is to facilitate learning, recognise achievement, reward excellence and disseminate information within the global textiles, clothing and footwear industries.

Historically, The Textile Institute has published books of interest to its members and the textile industry. To maintain this policy, the Institute has entered into partnership with Woodhead Publishing Limited to ensure that Institute members and the textile industry continue to have access to high calibre titles on textile science and technology.

Most Woodhead titles on textiles are now published in collaboration with The Textile Institute. Through this arrangement, the Institute provides an Editorial Board which advises Woodhead on appropriate titles for future publication and suggests possible editors and authors for these books. Each book published under this arrangement carries the Institute's logo.

Woodhead books published in collaboration with The Textile Institute are offered to Textile Institute members at a substantial discount. These books, together with those published by The Textile Institute that are still in print, are offered on the Woodhead web site at: www.woodheadpublishing.com. Textile Institute books still in print are also available directly from the Institute's web site at: www.textileinstitutebooks.com

A list of Woodhead books on textiles science and technology, most of which have been published in collaboration with the Textile Institute, can be found towards the end of the contents pages.

Contributor contact details

(* = main contact)

Editor

Dr Emma Sparks
Department of Informatics and
Systems Engineering (DISE)
Cranfield Defence and Security
Cranfield University
Defence Academy of the United
Kingdom
Shrivenham
Wiltshire
SN6 8LA
UK

Email: e.sparks@cranfield.ac.uk

Chapter 1

Professor Ian Horsfall
Cranfield University
Defence Academy of the United
Kingdom
Shrivenham
Wiltshire
SN6 8LA
UK

Email: i.horsfall@cranfield.ac.uk

Chapter 2

Dr Julianne Davy Land Operations Division Defence Science and Technology Organisation PO Box 1500 Edinburgh, SA, 5111 Australia

Email: julianne.davy@dsto.defence. gov.au

Chapter 3

Dr Debra J. Carr*
Impact and Armour Group
Department of Engineering and
Applied Science
Cranfield University
Defence Academy of the United
Kingdom
Shrivenham
Wiltshire
SN6 8LA
UK

Email: d.j.carr@cranfield.ac.uk

Dr Cheryl A. Wilson Clothing and Textile Sciences University of Otago Dunedin New Zealand

Email: c.wilson@otago.ac.nz

Professor R. M. Laing Clothing and Textile Sciences University of Otago Dunedin New Zealand

Email: r.laing@otago.ac.nz

Chapter 4

Dr Gerald P. Krueger Krueger Ergonomics Consultants 4105 Komes Court Alexandria Virginia 22306-1252 USA

Email: JerryKrueg@aol.com

Chapter 5

Johannes Baumbach
Council for Scientific and Industrial
Research (CSIR)
Defence, Peace, Safety and Security
(DPSS)
Optronics Sensor Systems (OSS)
PO Box 395
Pretoria
0001
South Africa

Email: jbaumbac@csir.co.za

Chapter 6

Professor Abdel Magid Saleem
Hamouda
Mechanical and Industrial
Engineering Department
College of Engineering
Qatar University
PO Box 2713
Doha
Qatar

Email: hamouda@qu.edu.qa

Dr Risby Mohd Sohaimi,* Dr Ahmad Mujahid Ahmad Zaidi and Brigadier General Shohaimi Abdullah Protection and Survivability

Research Unit (PROTECT)
Faculty of Engineering
National Defence University
Malaysia
Kem Sg Besi
57000 Kuala Lumpur
Malaysia

Email: risby@upnm.edu.my; mujahid@upnm.edu.my; shohaimi@upnm.edu.my

Chapter 7

George Torrens* and Ian Campbell Loughborough Design School Loughborough University Loughborough Leicestershire LE11 3TU UK

Email: g.e.torrens@lboro.ac.uk

Chapter 8

F. Boussu* and P. Bruniaux Univ. Lille North of France F-59100 Roubaix, Ensait Gemtex Ensait 2 Allée Louise et Victor Champier BP 30329 59056 Roubaix Cedex 1 France

Email: francois.boussu@ensait.fr; pascal.bruniaux@ensait.fr

Chapter 9

Dr Chris Couldrick Cranfield University Defence Academy of the United Kingdom Shrivenham Wiltshire SN6 8LA UK

Email: c.a.couldrick@cranfield.ac.uk

Chapter 10

Daphne Kam Yee Tam and Ping Gao*
Department of Chemical and Biomolecular Engineering The Hong Kong University of Science and Technology Clear Water Bay Kowloon Hong Kong, SAR People's Republic of China

Email: kepgao@ust.hk

Shilun Ruan
Department of Engineering
Mechanics
Dalian University of Technology
No.2 Linggong Road
Ganjingzi District
Dalian City
Liaoning Province
116024
People's Republic of China

Tongxi Yu
Department of Mechanical
Engineering
The Hong Kong University of
Science and Technology
Clear Water Bay
Kowloon
Hong Kong, SAR
People's Republic of China

Chapter 11

Dr Paul Brasser*
Brapa Consultancy
Bleijenburg 144
2678 BD De Lier
The Netherlands

Email: brasser@wanadoo.nl

Dr Michal Sobera Shell International Exploration and Production B.V. Kessler Park 1 2288 GS Rijswijk The Netherlands

Email: Michal.Sobera@shell.com

Chapter 12

Seshadri Ramkumar
Nonwovens and Advanced Materials
Laboratory
The Institute of Environmental and
Human Health
Texas Tech University
Lubbock
Texas 79409-1163
USA

Email: s.ramkumar@ttu.edu

Chapter 13

Dr Will Tutton*
Human Systems Group
Defence Science and Technology
Laboratories
UK Ministry of Defence (MoD)
Minerva Building
Porton Down
Wiltshire
SP4 0JQ
UK

Email: wmtutton@dstl.gov.uk

Chapter 14

John Kirk
US Army Natick Soldier Research
Development and Engineering
Center
Natick
MA 01760
USA

Email: John.Kirk@us.army.mil

Woodhead Publishing Series in Textiles

1 Watson's textile design and colour Seventh edition

Edited by Z. Grosicki

2 Watson's advanced textile design

Edited by Z. Grosicki

3 Weaving Second edition

P. R. Lord and M. H. Mohamed

4 Handbook of textile fibres Vol 1: Natural fibres

J. Gordon Cook

5 Handbook of textile fibres Vol 2: Man-made fibres

J. Gordon Cook

6 Recycling textile and plastic waste

Edited by A. R. Horrocks

7 New fibers Second edition

T. Hongu and G. O. Phillips

8 Atlas of fibre fracture and damage to textiles Second edition

J. W. S. Hearle, B. Lomas and W. D. Cooke

9 Ecotextile '98

Edited by A. R. Horrocks

10 Physical testing of textiles

B. P. Saville

11 Geometric symmetry in patterns and tilings

C. E. Horne

12 Handbook of technical textiles

Edited by A. R. Horrocks and S. C. Anand

13 Textiles in automotive engineering

W. Fung and J. M. Hardcastle

14 Handbook of textile design

J. Wilson

15 High-performance fibres

Edited by J. W. S. Hearle

16 Knitting technology Third edition

D. J. Spencer

17 Medical textiles

Edited by S. C. Anand

18 Regenerated cellulose fibres

Edited by C. Woodings

19 Silk, mohair, cashmere and other luxury fibres

Edited by R. R. Franck

xvi Woodhead Publishing Series in Textiles

20 Smart fibres, fabrics and clothing Edited by X. M. Tao

21 Yarn texturing technology
J. W. S. Hearle, L. Hollick and D. K. Wilson

22 Encyclopedia of textile finishing H-K. Rouette

23 Coated and laminated textiles W. Fung

24 Fancy yarns
R. H. Gong and R. M. Wright

25 Wool: Science and technology
Edited by W. S. Simpson and G. Crawshaw

26 Dictionary of textile finishing H-K. Rouette

27 Environmental impact of textiles K. Slater

28 Handbook of yarn production P. R. Lord

29 Textile processing with enzymes
Edited by A. Cavaco-Paulo and G. Gübitz

30 The China and Hong Kong denim industry Y. Li, L. Yao and K. W. Yeung

31 The World Trade Organization and international denim trading Y. Li, Y. Shen, L. Yao and E. Newton

32 Chemical finishing of textiles W. D. Schindler and P. J. Hauser

33 Clothing appearance and fit J. Fan, W. Yu and L. Hunter

34 Handbook of fibre rope technology H. A. McKenna, J. W. S. Hearle and N. O'Hear

35 Structure and mechanics of woven fabrics

36 Synthetic fibres: nylon, polyester, acrylic, polyolefin Edited by J. E. McIntyre

37 Woollen and worsted woven fabric design E. G. Gilligan

38 Analytical electrochemistry in textiles P. Westbroek, G. Priniotakis and P. Kiekens

39 Bast and other plant fibres R. R. Franck

40 Chemical testing of textiles Edited by Q. Fan

41 Design and manufacture of textile composites Edited by A. C. Long

42 Effect of mechanical and physical properties on fabric hand Edited by Hassan M. Behery

43 New millennium fibers
T. Hongu, M. Takigami and G. O. Phillips

44 Textiles for protection

Edited by R. A. Scott

45 Textiles in sport

Edited by R. Shishoo

46 Wearable electronics and photonics

Edited by X. M. Tao

47 Biodegradable and sustainable fibres

Edited by R. S. Blackburn

48 Medical textiles and biomaterials for healthcare

Edited by S. C. Anand, M. Miraftab, S. Rajendran and J. F. Kennedy

49 Total colour management in textiles

Edited by J. Xin

50 Recycling in textiles

Edited by Y. Wang

51 Clothing biosensory engineering

Y. Li and A. S. W. Wong

52 Biomechanical engineering of textiles and clothing

Edited by Y. Li and D. X-Q. Dai

53 Digital printing of textiles

Edited by H. Ujiie

54 Intelligent textiles and clothing

Edited by H. R. Mattila

55 Innovation and technology of women's intimate apparel

W. Yu, J. Fan, S. C. Harlock and S. P. Ng

56 Thermal and moisture transport in fibrous materials

Edited by N. Pan and P. Gibson

57 Geosynthetics in civil engineering

Edited by R. W. Sarsby

58 Handbook of nonwovens

Edited by S. Russell

59 Cotton: Science and technology

Edited by S. Gordon and Y-L. Hsieh

60 Ecotextiles

Edited by M. Miraftab and A. R. Horrocks

61 Composite forming technologies

Edited by A. C. Long

62 Plasma technology for textiles

Edited by R. Shishoo

63 Smart textiles for medicine and healthcare

Edited by L. Van Langenhove

64 Sizing in clothing

Edited by S. Ashdown

65 Shape memory polymers and textiles

J. Hu

66 Environmental aspects of textile dyeing

Edited by R. Christie

67 Nanofibers and nanotechnology in textiles

Edited by P. Brown and K. Stevens

xviii Woodhead Publishing Series in Textiles

Physical properties of textile fibres Fourth edition W. E. Morton and J. W. S. Hearle

69 Advances in apparel production Edited by C. Fairhurst

70 Advances in fire retardant materials Edited by A. R. Horrocks and D. Price

71 Polyesters and polyamides

Edited by B. L. Deopura, R. Alagirusamy, M. Joshi and B. S. Gupta

72 Advances in wool technology Edited by N. A. G. Johnson and I. Russell

73 Military textiles

Edited by E. Wilusz

74 3D fibrous assemblies: Properties, applications and modelling of threedimensional textile structures J. Hu

75 Medical and healthcare textiles

Edited by S. C. Anand, J. F. Kennedy, M. Miraftab and S. Rajendran

76 Fabric testing Edited by J. Hu

77 Biologically inspired textiles

Edited by A. Abbott and M. Ellison

78 Friction in textile materials Edited by B. S. Gupta

79 Textile advances in the automotive industry Edited by R. Shishoo

80 Structure and mechanics of textile fibre assemblies Edited by P. Schwartz

81 Engineering textiles: Integrating the design and manufacture of textile products

Edited by Y. E. El-Mogahzy

82 Polyolefin fibres: Industrial and medical applications Edited by S. C. O. Ugbolue

83 Smart clothes and wearable technology Edited by J. McCann and D. Bryson

84 Identification of textile fibres

Edited by M. Houck

85 Advanced textiles for wound care Edited by S. Rajendran

86 Fatigue failure of textile fibres Edited by M. Miraftab

87 Advances in carpet technology Edited by K. Goswami

88 Handbook of textile fibre structure Volume 1 and Volume 2 Edited by S. J. Eichhorn, J. W. S. Hearle, M. Jaffe and T. Kikutani

89 Advances in knitting technology Edited by K-F. Au

90 Smart textile coatings and laminates

Edited by W. C. Smith

91 Handbook of tensile properties of textile and technical fibres

Edited by A. R. Bunsell

92 Interior textiles: Design and developments

Edited by T. Rowe

93 Textiles for cold weather apparel

Edited by J. T. Williams

94 Modelling and predicting textile behaviour

Edited by X. Chen

95 Textiles, polymers and composites for buildings

Edited by G. Pohl

96 Engineering apparel fabrics and garments

J. Fan and L. Hunter

97 Surface modification of textiles

Edited by O. Wei

98 Sustainable textiles

Edited by R. S. Blackburn

99 Advances in yarn spinning technology

Edited by C. A. Lawrence

100 Handbook of medical textiles

Edited by V. T. Bartels

101 Technical textile varns

Edited by R. Alagirusamy and A. Das

102 Applications of nonwovens in technical textiles

Edited by R. A. Chapman

103 Colour measurement: Principles, advances and industrial applications

Edited by M. L. Gulrajani

104 Fibrous and composite materials for civil engineering applications

Edited by R. Fangueiro

105 New product development in textiles: Innovation and production

Edited by L. Horne

106 Improving comfort in clothing

Edited by G. Song

107 Advances in textile biotechnology

Edited by V. A. Nierstrasz and A. Cavaco-Paulo

108 Textiles for hygiene and infection control

Edited by B. McCarthy

109 Nanofunctional textiles

Edited by Y. Li

110 Joining textiles: Principles and applications

Edited by I. Jones and G. Stylios

111 Soft computing in textile engineering

Edited by A. Majumdar

112 Textile design

Edited by A. Briggs-Goode and K. Townsend

113 Biotextiles as medical implants

Edited by M. King and B. Gupta

114 Textile thermal bioengineering

Edited by Y. Li

115 Woven textile structure

B. K. Behera and P. K. Hari

116 Handbook of textile and industrial dyeing. Volume 1: Principles, processes and types of dyes

Edited by M. Clark

117 Handbook of textile and industrial dyeing. Volume 2: Applications of dyes

Edited by M. Clark

118 Handbook of natural fibres. Volume 1: Types, properties and factors affecting breeding and cultivation

Edited by R. Kozlowski

119 Handbook of natural fibres. Volume 2: Processing and applications Edited by R. Kozlowski

120 Functional textiles for improved performance, protection and health

Edited by N. Pan and G. Sun

121 Computer technology for textiles and apparel Edited by Jinlian Hu

122 Advances in military textiles and personal equipment Edited by E. Sparks

123 Specialist yarn and fabric structures

Edited by R. H. Gong

124 Handbook of sustainable textile production

M. I. Tobler-Rohr

125 Handbook of natural fibres Volume 1: Types, properties and factors affecting breeding and cultivation

Edited by R. Kozlowski

126 Handbook of natural fibres Volume 2: Processing and applications Edited by R. Kozlowski

127 Industrial cutting of textile materials

I. Vilumsone-Nemes

128 Colour design: Theories and applications

Edited by J. Best

129 False twist textured yarns

C. Atkinson

130 Woven textiles: principles, developments and applications Edited by K. Gandhi

131 Textiles and fashion: materials design and technology

Edited by R. Sinclair

132 Modelling, simulation and control of the dyeing process R. Shamey and X. Zhao

133 Advanced process control in textile manufacturing

Edited by A. Majumdar, A, Das, R. Alagirusamy and V. K. Kothari

134 Functional nanofibers and applications

Edited by Q. Wei

135 The global textile and clothing industry

Edited by R. Shishoo

- 136 Simulation in textile technology: theory and applications Edited by D. Veit
- 137 Pattern cutting for clothing using CAD: how to use Lectra Modaris pattern cutting software

 M. Stott

I pondered over this preface for some time, trying to find the right words to express the level of passion I have for the domain of military textiles and personal equipment and the respect for those who work tirelessly in research and development to try to ease the burden placed on our military personnel, who are engaged in increasingly complex theatres of operation.

All too frequently military textiles and personal equipment are not accorded the same importance as larger platforms, but, considering defence capability in the round, humans are central and fundamental to the success of most engineered systems. Overloading them mentally, physically or both can have a significant impact on overall effectiveness, or potentially even cause failure. When considered in the context of UK military doctrine, Human Capability spans the moral, physical and conceptual components of fighting power, considering the human individually and collectively as the inventor and learner of lessons, decision-maker and communicator, as well as the more traditional operator and maintainer. Too often the human is the afterthought when designing systems, as human behaviour is complex and difficult to measure; and yet the synergy that designing people 'into' the system can have is huge, due to the inherent flexibility and adaptability they exhibit.

This book is unique in that it provides not only state-of-the-art knowledge in materials science for military application, but also how this impacts personnel from the psychological standpoint, and then specific case studies looking at applied design, with handwear and footwear, hydration systems and load carriage as examples. This breadth as well as depth provides valuable insights for designers and researchers into the power of people in the overall success of engineered systems. Although emphasis is placed on the military domain, there are many sectors that could benefit from the insights of internationally recognised authors on topics such as body armour and helmet design, alongside the new and exciting prospects presented by fields such as nanotechnology.

This book is divided into two parts. Part I covers the materials science of military textiles and equipment, and Part II is about the application and case studies. Each of the chapters discusses the state of the art as well as future trends,

xxiii