

R.P. OVEREND T.A. MILNE L.K. MUDGE



**ELSEVIER APPLIED SCIENCE PUBLISHERS** 

1551CHA 0041297

# Fundamentals of Thermochemical Biomass Conversion

Edited by

### R. P. OVEREND

National Research Council of Canada, Ottawa, Canada

### T. A. MILNE

Solar Energy Research Institute, Colorado, USA

and

## L. K. MUDGE

Battelle Pacific Northwest Laboratories, Washington, USA



ELSEVIER APPLIED SCIENCE PUBLISHERS LONDON and NEW YORK

### ELSEVIER APPLIED SCIENCE PUBLISHERS LTD Crown House, Linton Road, Barking, Essex IG11 8UJ, England

Sole Distributor in the USA and Canada ELSEVIER SCIENCE PUBLISHING CO., INC. 52 Vanderbilt Avenue, New York, NY 10017, USA

#### British Library Cataloguing in Publication Data

International Conference on Fundamentals of Thermochemical Biomass Conversion (1982: Estes Park, Colo.) Fundamentals of thermochemical biomass conversion. 2. Biomass energy 1. Fuelwood

II. Overend, R. P. I. Title III. Milne, T. A. IV. Mudge, L. K.

TP324 662'.6

ISBN 0-85334-306-3

### WITH 539 ILLUSTRATIONS AND 216 TABLES

- © ELSEVIER APPLIED SCIENCE PUBLISHERS LTD 1985
- © US GOVERNMENT 1985: Chapters 20, 25, 30, 53, 60 and 62
- © GOVERNMENT OF CANADA 1985: Chapters 45 and 54

The selection and presentation of material and the opinions expressed in this publication are the sole responsibility of the authors concerned

All rights reserved. No part of this publication may be reproduced, stored in a retrieval system, or transmitted in any form or by any means, electronic, mechanical, photocopying, recording, or otherwise, without the prior written permission of the copyright owner, Elsevier Applied Science Publishers Ltd, Crown House, Linton Road, Barking, Essex IG11 8UJ, England

Printed in Great Britain by Galliard (Printers) Ltd, Great Yarmouth

1551CHA 0041297

### **Fundamentals of Thermochemical Biomass Conversion**

### Preface

Throughout the world many projects have been underway to investigate the conversion of renewable biomass into energy and synthetic fuels by thermochemical methods such as combustion, pyrolysis, gasification and liquefaction. While many of these represent prior art used during the early 20th century, the recent decade since the 1970s oil shock has immeasurably increased the knowledge base for such processes. Much of the new knowledge has been gained by persons who were not trained in classical wood chemistry and there have not yet been many attempts to synthesize the knowledge into a corpus of systematic information.

To bring this about the International Energy Agency's Forestry Energy collaboration, the Gas Research Institute, the National Research Council of Canada and the US Department of Energy jointly sponsored a conference on the Fundamentals of Thermochemical Biomass Conversion in Estes Park, Colorado which was held on October 18–22, 1982.

The Conference, which was structured around invited plenary papers and contributions from researchers, served as the basis for the papers in this volume which reflect the substantial conclusions of the Conference. During the planning for the Conference, it was realized by the editors in their capacity as Co-chairmen that a major problem in biomass research was the lack of reproducibility between reported experiments and their intercomparison on account of the heterogeneity of biomass materials. A well-known wood chemist, George M. Barton, was persuaded to prepare a survey of thermochemical researchers' interests in specified standard biomass materials. The results of this were presented at Estes Park and a panel discussion on the topic held which the editors believe has made an advance in improving the data base for all biomass research.

This volume brings together, in one place, the state-of-the-art in the

V

vi Preface

many disciplines of thermochemical biomass conversion ranging from wood ultrastructure studies, wood chemistry, through to reaction kinetics. In addition, the conference's contribution to the evolution of standard reference materials research has been made the subject of the final chapter. The International Organizing Committee for the Conference consisted of:

Michael Antal, USA Dan Asplund, Finland Anthony Bridgwater, UK John Cox, USA Simon Friedrich, USA Nils Lindman, Sweden Oskar Zaborsky, USA

who join with the editors in hoping that this contribution to the science of Thermochemical Biomass Conversion will be of continuing use to scientists in this field.

During the final editing of this book, the editors were saddened to hear of the death of Professor Fred Shafizadeh, one of the senior contributors to this volume. His contribution to the understanding of the pyrolysis of biomass materials had been immense and he will be sorely missed by his scientific colleagues.

R. P. OVEREND National Research Council of Canada

> T. A. MILNE Solar Energy Research Institute

L. K. MUDGE Battelle Pacific Northwest Laboratories

### List of Contributors

#### F. G. VAN DEN AARSEN

Laboratory of Chemical Reaction Engineering, Twente University of Technology, PO Box 217, 7500 AE Enschede, The Netherlands

#### B. ÅHGREN

Royal Institute of Technology, Department of Chemical Technology, S-100 44 Stockholm, Sweden

#### М. Ано

Technical Research Centre of Finland, PL 221, 40101 Jyväskylä 10, Finland

#### M. J. ANTAL JR

Department of Mechanical Engineering, University of Hawaii at Manoa, 2540 Dole Street, Honolulu, Hawaii 96822, USA

#### D. ASPLUND

Technical Research Centre of Finland, Domestic Fuel Laboratory, PL 221, 40101 Jyväskylä 10, Finland

#### E. AVNI

Department of Chemical Engineering, University of Connecticut, Storrs, Connecticut 06268, USA

#### D. W. BACON

Department of Chemical Engineering, Queen's University, Kingston, Ontario, K7L 3N6, Canada

#### E. G. BAKER

Fuels and Mineral Technology Section, Battelle Pacific Northwest Laboratories, PO Box 999, Richland, Washington 99352, USA

#### G. M. BARTON

530 Bayview Road, PO Box 308, Lion's Bay, British Columbia, V0N 2E0, Canada

#### A. A. C. M. BEENACKERS

Laboratory of Chemical Reaction Engineering, Twente University of Technology, PO Box 217, 7500 AE Enschede, The Netherlands

#### M. A. BERGOUGNOU

Faculty of Engineering Science, University of Western Ontario, London, Ontario, N6A 5B9, Canada

#### A. BERGSTRÖM

Royal Institute of Technology, Department of Chemical Technology, S-100 44, Stockholm, Sweden

#### E. Björnbom

Royal Institute of Technology, Department of Chemical Technology, S-100 44, Stockholm, Sweden

#### P. BJÖRNBOM

Royal Institute of Technology, Department of Chemical Technology, S-100 44, Stockholm, Sweden

#### W. BLACKADDER

Fuel Technology Department, Studsvik Energiteknik AB, S-611 82 Nyköping, Sweden

#### T. BRADLEY

Colorado School of Mines, Golden, Colorado 80401, USA

#### D. BROUILLARD

Department of Chemical Engineering, Université de Sherbrooke, Sherbrooke, Quebec, J1K 2R1, Canada

#### A. G. BUEKENS

University of Brussels, Pleinlaan 2, Brussels B-1050, Belgium

#### M. CATHONNET

Centre National de la Recherche Scientifique, Centre de Recherches sur la Chimie de la Combustion et des Hautes Températures, 1C Avenue de la Recherche Scientifique, 45045, Orleans Cedex, France

#### B. DE CAUMIA

Department of Chemical Engineering, Université de Sherbrooke, Sherbrooke, Quebec, J1K 2R1, Canada

#### W.-C. R. CHAN

Department of Chemical Engineering, University of Washington, Seattle, Washington 98195, USA

#### S. M. CHERN

Department of Chemical Engineering, Durland Hall, Kansas State University, Manhattan, Kansas 66506, USA

#### E. CHORNET

Département de Génie Chimique, Faculté des Sciences Appliquées, Université de Sherbrooke, Sherbrooke, Québec, J1K 2R1, Canada

#### H. L. CHUM

Solar Energy Research Institute, 1617 Cole Boulevard, Golden, Colorado 80401, USA

#### R. W. COUGHLIN

Department of Chemical Engineering, University of Connecticut, Storrs, Connecticut 06268, USA

#### R. CUELLO

Battelle Pacific Northwest Laboratories, PO Box 999, Richland, Washington 99352, USA

#### H. G. Davis

Energy and Environment Division, Lawrence Berkeley Laboratory, One Cyclotron Road, University of California, Berkeley, California 94720, USA

### J. L. Davis

Department of Forestry, University of Wisconsin, 1630 Linden Drive, Madison, Wisconsin 53706, USA

#### F. DAVOUDZADEH

Department of Chemical Engineering, University of Connecticut, Storrs, Connecticut 06268, USA

#### W. F. DEGROOT

Wood Chemistry Laboratory, University of Montana, Missoula, Montana 59812, USA

#### J. DIEBOLD

Solar Energy Research Institute, 1617 Cole Boulevard, Golden, Colorado 80401, USA

#### J. DOWNIE

Department of Chemical Engineering, Queen's University, Kingston, Ontario, K7L 3N6, Canada

#### C. W. DRAKE

Western Regional Research Center, US Department of Agriculture, 800 Buchanan Street, Berkeley, California 94710, USA

#### R. L. EAGER

University of Saskatchewan, Saskatoon, Saskatchewan, S7N 0W0, Canada

#### M. A. EAMES

Energy and Environment Division, Lawrence Berkeley Laboratory, One Cyclotron Road, University of California, Berkeley, California 94720, USA

#### R. EDRICH

Colorado School of Mines, Golden, Colorado 80401, USA

### H. EKLUND

Bergbau-Forschung GmbH, Franz-Fischer-Weg 61, D-4300 Essen 13, Federal Republic of Germany

#### C. EKSTRÖM

Royal Institute of Technology, Department of Chemical Technology, S-100 44 Stockholm, Sweden

#### D. C. Elliott

Battelle Pacific Northwest Laboratories, PO Box 999, Richland, Washington 99352, USA

#### D. EUGÈNE

Département de Génie Chimique, Faculté des Sciences Appliquées, Université de Sherbrooke, Sherbrooke, Québec, J1 K 2R1, Canada

#### P. T. FALLON

Process Sciences Division, Brookhaven National Laboratory, Department of Energy and Environment, Upton, New York 11973, USA

#### L. T. FAN

Department of Chemical Engineering, Durland Hall, Kansas State University, Manhattan, Kansas 66506, USA

#### C. M. FERNANDEZ

Department of Chemical Engineering, Arizona State University, Tempe, Arizona 85287, USA

#### C. FIGUEROA

Energy and Environment Division, Lawrence Berkeley Laboratory, One Cyclotron Road, Berkeley, California 94720, USA

#### R. R. GANSLEY

Energy and Environment Division, Lawrence Berkeley Laboratory, One Cyclotron Road, Berkeley, California 94720, USA

#### W. G. GLASSER

Department of Forest Products, 210 Cheatham Hall, Virginia Polytechnic Institute and State University, Blacksburg, Virginia 24061, USA

#### M. S. GRABOSKI

Colorado School of Mines, Golden, Colorado 80401, USA

#### R. G. GRAHAM

Forintek Canada Corporation, 800 Montreal Road, Ottawa, K1A 3Z5, Canada

#### K. S. Gregorski

US Department of Agriculture, Western Regional Research Center, 800 Buchanan Street, Berkeley, California 94710, USA

#### R. T. HALLEN

Battelle Pacific Northwest Laboratories, PO Box 999, Richland, Washington 99352, USA

#### B. W. HATT

Department of Chemical Engineering, University of Aston in Birmingham, Gosta Green, Birminghan B4 7ET, UK

### G. HEATH

Department of Chemical Engineering, Arizona State University, Tempe, Arizona 85287, USA

#### V.-P. HEISKANEN

Technical Research Centre of Finland, Domestic Fuel Laboratory, PL 221, 40101 Jyväskylä 10, Finland

#### W. E. HILLIS

Chief Research Scientist, Division of Chemical Technology, CSIRO, PO Box 56, Highett, Victoria 3190, Australia

#### C. HÖRNELL

Royal Institute of Technology, Department of Chemical Technology, S-100 44 Stockholm, Sweden

#### D. A. HOVELAND

Department of Chemical Engineering, Durland Hall, Kansas State University, Manhattan, Kansas 66506, USA

#### J. B. HOWARD

Energy Laboratory and Department of Chemical Engineering, Massachusetts Institute of Technology, Cambridge, Massachusetts 02139, USA

#### J. C. Hsu

Department of Chemical Engineering, Queen's University, Kingston, Ontario, K7L 3N6, Canada

#### J. S. Hudson

Western Regional Research Center, US Department of Agriculture, 800 Buchanan Street, Berkeley, California 94710, USA

#### E. R. HUFF

Agricultural Engineering Department, University of Maine, Orono, Maine 04469, USA

#### J. Huotari

Technical Research Centre of Finland, Domestic Fuel Laboratory, PL 221, 40101 Jyväskylä 10, Finland

#### P. J. IREDALE

Department of Chemical Engineering, University of Aston in Birmingham, Gosta Green, Birmingham B4 7ET, UK

#### G. A. IRLAM

Department of Chemical Engineering, University of Aston in Birmingham, Gosta Green, Birmingham B4 7ET, UK

#### S. T. JACK

217 Academic Projects Building, Pennsylvania State University, University Park, Pennsylvania 16802, USA

#### O. JÖNSSON

Lund Institute of Technology, Box 740, 220 07 Lund 7, Sweden

#### G. KARLSSON

Royal Institute of Technology, Department of Chemical Technology, S-100 44 Stockholm, Sweden

#### O. KARLSSON

Royal Institute of Technology, Department of Chemical Technology, S-100 44 Stockholm, Sweden

#### G. G. KARSNER

Energy and Environmental Science Division, WTC-1B34, Weyerhaeuser Company, Tacoma, Washington 98477, USA

#### M. KELBON

Department of Chemical Engineering, University of Washington, Seattle, Washington 98195, USA

#### M. T. KLEIN

Department of Chemical Engineering, University of Delaware, Newark, Delaware 19711, USA

#### V. R. KOCH

Covalent Associates, Inc., 52 Oragon Court, Woburn, Massachusetts 01801, USA

#### B. B. KRIEGER

Department of Chemical Engineering, University of Washington, Seattle, Washington 98195, USA

#### J. M. KROCHTA

Western Regional Research Center, US Department of Agriculture, 800 Buchanan Street, Berkeley, California 94710, USA

#### J. M. KRYLA

Forintek Canada Corporation, 800 Montreal Road, Ottawa, Ontario, K1G 3Z5, Canada

#### J. L. KUESTER

Department of Chemical Engineering, Arizona State University, Tempe, Arizona 85287, USA

#### H. I. DE LASA

Faculty of Engineering Science, University of Western Ontario, London, Ontario, N6A 5B9, Canada

#### W. H. LEE

Department of Chemical Engineering, University of Idaho, Moscow, Idaho 83843, USA

#### L. LIINANKI

Royal Institute of Technology, Department of Chemical Technology, S-100 44 Stockholm, Sweden

#### N. LINDMAN

Royal Institute of Technology, Department of Chemical Technology, S-100 44 Stockholm, Sweden

#### E. S. LIPINSKY

Battelle Columbus Laboratories, 505 King Avenue, Columbus, Ohio 43201, USA

#### A. E. LIPSKA-QUINN

Lawrence Livermore National Laboratory, Livermore, California 94550, USA

#### J. P. LONGWELL

Energy Laboratory and Department of Chemical Engineering, Massachusetts Institute of Technology, Cambridge, Massachusetts 02139, USA

### K. M. McGEE

University of California at Davis, Davis, California 95616, USA

#### P. C. MALTE

Department of Mechanical Engineering, University of Washington, Seattle, Washington 98195, USA

#### M. MARKSON

Solar Energy Research Institute, 1617 Cole Boulevard, Golden, Colorado 80401, USA

#### J. F. MATHEWS

Department of Chemistry and Chemical Engineering, University of Saskatchewan, Saskatoon, Saskatchewan, S7N 0W0, Canada

#### H. MÉNARD

Department of Chemistry, Université de Sherbrooke, Sherbrooke, Quebec, J1K 2R1, Canada

#### T A MILNE

Thermochemical and Electrochemical Research Branch, Solar Energy Research Institute, 1617 Cole Boulevard, Golden, Colorado 80401, USA

#### M. MODELL

MODAR Inc., 14 Tech Circle, Natick, Massachusetts 01760, USA

#### L. K. S. Mok

Faculty of Engineering Science, University of Western Ontario, London, Ontario, N6A 5B9, Canada

#### P. M. MOLTON

Battelle Pacific Northwest Laboratories, PO Box 999, Richland, Washington 99352, USA

#### T. R. MON

Western Regional Research Center, US Department of Agriculture, 800 Buchanan Street, Berkeley, California 94710, USA

#### L. K. MUDGE

Battelle Pacific Northwest Laboratories, PO Box 999, Richland, Washington 99352, USA

#### S. P. NANDI

Institute of Gas Technology, 3424 South State Street, Chicago, Illinois 60616, USA

#### D. A. NELSON

Battelle Pacific Northwest Laboratories, PO Box 999, Richland, Washington 99352, USA

#### T. R. NUNN

Energy Laboratory and Department of Chemical Engineering, Massachusetts Institute of Technology, Cambridge, Massachusetts 02139, USA

#### B. OLSSON

Royal Institute of Technology, Department of Chemical Technology, S-100 44 Stockholm. Sweden

#### M. ONISCHAK

Institute of Gas Technology, 3424 South State Street, Chicago, Illinois 60616. USA

#### R. P. OVEREND

Energy Project, Task Coordinator Renewable Energy, National Research Council of Canada, Ottawa, K1A 0R6, Canada

#### A. E. PAVLATH

Western Regional Research Center, US Department of Agriculture, 800 Buchanan Street, Berkeley, California 94710, USA

#### J. M. PEPPER

University of Saskatchewan, Saskatoon, Saskatchewan, S7N 0W0, Canada

#### J. Peters

Department of Chemical Engineering, Queen's University, Kingston, Ontario, K7L 3N6, Canada

#### W. A. PETERS

Energy Laboratory and Department of Chemical Engineering, Massachusetts Institute of Technology, Cambridge, Massachusetts 02139, USA

#### F. P. PETROCELLI

Department of Chemical Engineering, University of Delaware, Newark, Delaware 19711, USA

#### R PETTERSSON

Royal Institute of Technology, Department of Chemical Technology, S-100 44 Stockholm, Sweden

### K. W. RAGLAND

Department of Mechanical Engineering, University of Wisconsin-Madison, Madison, Wisconsin 53706, USA

#### T. B. REED

Solar Energy Research Institute, 1617 Cole Boulevard, Golden, Colorado 80401, USA

#### E. RENSFELT

Fuel Technology Department, Studsvik Energiteknik AB, S-611 82 Nyköping, Sweden

#### J. J. REUTHER

Fuels and Combustion Laboratory, 320 Steidle Building, Pennsylvania State University, University Park, Pennsylvania 16802, USA