

edited by Timothy T. Y. Tan



# RARE EARTH NANOTECHNOLOGY



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#### Rare Earth Nanotechnology

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I humbly dedicate this book to my parents, Mr Tan Boon Chew and Mdm Lee Ah Sioh, and sister, Ms Tan Foong Yee, who have provided the foundation and compassion on which I have been blessed to rely and build.

# **Preface**

Rare earth elements (REE) are gaining ubiquitous importance in modern technology and have been touted as the "vitamin of chemistry." They help technologies perform better and have their own unique characteristics. Many high-technology industries depend heavily on these unique elements for the manufacture of permanent magnets and batteries, which are vital to efficient military and green technologies such as wind turbines and hybrid batteries, as well as in smartphones and laptops.

REE are, in fact, not rare, and most of them are fairly abundant in the earth's crust. What is rare about REE is their supply. China controls 95% of the world's REE production, not exactly due to geological luck but more due to economic and scientific strategies. In 2011, REE attracted unprecedented news when China announced a 70% cut in its rare earth production, sending shockwaves through the world as it feared a supply crunch. Since then, various plans to establish rare earth production outside China have been in the pipeline, with Australian mining company Lynas having been successfully granted approval to build one of the largest rare earth refineries in Malaysia.

This book was conceived prior to these events, when the exploration, research, and development of rare earth materials in nanotechnology were burgeoning at the start of the millennia, especially in the fields of nanomedicine and nanophosphors. This book, therefore, focuses on the potential applications of rare earth materials in these areas and their state of the art in these applications. The aim of each chapter is to review and highlight the strategies and insights of the research work in the relevant areas, in a hope to establish continued and long-term research efforts of these amazing materials in nanotechnology.

This book consists of six chapters put together in a cohesive and sequential manner, but they can be read as standalone chapters. As the properties of rare earth elements can be found in many textbooks and journal articles, they have not been included in this book. The book begins with highlighting key strategies in the design and synthesis of various types and forms of rare earth nanomaterials (Chapter 1), followed by Chapter 2, which discusses various approaches to synthesizing rare earth nanomaterials of different morphologies and their surface modification to render them suitable for their intended applications. Rare earth materials have intriguing optical and magnetic properties. In Chapter 3, recent works on the application of rare earth nanoparticles in fluorescence microscopy are highlighted, with a strong focus on upconversion rare earth nanoparticles as they are most suited as imaging probes for biological specimen. In the pursuit of better imaging contrast to achieve more accurate diagnosis, there has been much interest, and success, in the use of rare earth nanoparticles as "proof-of-principle" magnetic resonance imaging contrast agents. Their state of the art is discussed in Chapter 4. Chapter 5 demonstrates the foresight of researchers for bimodal contrast agents in bioimaging technology, of which the optical and magnetic properties of rare earth nanomaterials are simultaneously exploited to achieve more accurate and sensitive imaging in fluorescence and magnetic resonance imaging. The last chapter presents the advances and promises of rare earth nanomaterials as cheaper and more efficient lighting materials in light-emitting diodes, resonating the global need for green lighting technologies.

Rare earth elements will continue to exert their significant impact in modern technologies in the coming decade. Supply-demand will shift toward equilibrium with the discovery of more mines and the construction of new refineries.

Hopefully, this book will provide the readers, be it researchers, engineers, or policymakers, with bountiful ideas and inspirations to effect a new level of nanotechnological revolution using REE, especially in the much-needed energy and healthcare sectors.

Timothy T.Y. Tan

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# Chapter 1

# **Synthesis of Rare Earth Nanomaterials**

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## 1.1 Introduction

This chapter discusses the synthesis of rare earth nanomaterials, mainly covering rare earth oxides, sulfides, halides, and oxysalts. Basically, the synthetic routes of rare earth nanomaterials can be sorted into two main categories: the "dry" methods and the "wet" methods. The former refers to the synthetic routes like solid-state reaction, self-propagating synthesis, and several physical routes (e.g., CVD, PLD, and magnetic sputtering). In contrast, the wet methods generally involve solution-based processes, during which various parameters can be finely adjusted (including reaction time, temperature, concentration, pH value, as well as the utilization of coordination reagents, templates, mineralizers, etc.), and thus exhibit particular superiorities in controlling phase purity, chemical homogeneity, size, and morphology of the final products. In addition,

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compared to "dry" methods, which commonly resort to rigorous conditions such as high temperature, high pressure, or high vacuum, the "wet" syntheses are usually carried out under relatively mild conditions, which also help to lower energy consumption and total cost. Therefore, the discussion in the following sections will be mainly focused on wet methods, including precipitation, sol-gel, hydrothermal/solvothermal, thermal decomposition, microwave, microemulsion routes. and so on.

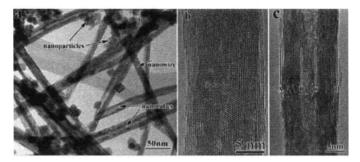
#### Precipitation/Co-Precipitation Route 1.2

The precipitation/co-precipitation route usually affords products with pure phase, and the experimental procedures are relatively simple. The metal ions are first precipitated from solutions as hydroxides, carbonates, and oxalates, which undergo the subsequent calcination treatment to form the products. Binary compounds, such as CeO<sub>2</sub> and REF<sub>3</sub>, can be readily obtained by this method; yet for those complex systems (doped systems and ternary systems, for example), the precipitation procedure requires particular care because the precipitation rates can vary for different metal ions. In such cases, certain coordination reagents may be necessary to adjust the synchronicity in the subtle co-precipitation procedure, so as to obtain homogeneous products with predesigned compositions. Due to the relatively simple operations involved in this route, mass production is easily achieved.

The rare earth compound ceria (CeO<sub>2</sub>) is currently under most extensive and intensive investigation. It adopts a cubic fluorite phase in a wide temperature range (from ambient temperature up to its melting point), and the fluorite structure can be preserved to a considerable extent under reductive atmospheres. The reduction from Ce<sup>4+</sup> ions to Ce<sup>3+</sup> ions can generate oxygen vacancies, which act as highly reactive sites for plenty of catalysis redox reactions. When the size of ceria is reduced down to the nanometer dimensions, the catalytic activity is much elevated due to the enlarged surface area, enhanced oxygen storage capacity, which caters to the demands of three-way catalysts, fuel cells, and so on. Due to the cubic phase, nanoceria tends to expose low-index crystal surfaces, i.e., {100}, {110}, and {111}, and usually takes the shape of nanocubes, nanooctahedra, nanowires, and nanotubes.

Ceria nanocrystals can be readily prepared by the precipitation method, using either Ce(IV) or Ce(III) soluble salts as Ce source. Nanoceria can be directly obtained in aqueous solution, and in some cases, intermediates like hydroxides or carbonates are obtained first, which form nanoceria through post-heating treatment in air.

Zhang et al. reported the synthesis of ceria using Ce(NO<sub>3</sub>)<sub>3</sub> as Ce source and hexamethylenetetramine as the base [1]. Particles in the size range of 3-12 nm were prepared at room temperature, and larger particles were made by calcination at 400-800°C. Han et al. obtained ceria nanotubes via two successive stages: precipitation and aging (Fig. 1.1) [2]. Ammonia was used to form precipitates from aqueous solution of Ce(NO<sub>3</sub>)<sub>3</sub> at 100°C, and the precipitates were aged for a long time of 45 days. The formation of the tubular structure was found to be strongly dependent on the precipitation temperature and aging time.



(a) Typical morphology of the ceria samples. There are three Figure 1.1 kinds of nanostructures: nanoparticles, nanowires, and nanotubes as marked in the figure. (b) High-resolution image of a nanowire. (c) High-resolution image of a nanotube.

Du et al. prepared ceria nanorods along the [211] or [110] direction by refluxing at 100°C, and pearl-chain-like nanostructures at lower temperatures (70-90°C) (Fig. 1.2) [3]. An oriented attachment mechanism was proposed, claiming that the nanorods and pearl chains are formed by self-organization of truncated octahedral ceria nanocrystals.

Ceria-zirconia solid solution, as a well-known ceria-based material with large oxygen storage capacity, is also extensively studied. Hydroxide co-precipitation synthesis of Ce1-xZrxO2 was reported by Deshpande et al. [4]. Cerium ammonium nitrate and zirconyl chloride were used as Ce and Zr source, respectively, and nitric acid as the peptizing agent. They also employed the nanocasting technique to prepare a range of mesoporous  $Ce_{1-x}Zr_xO_2$  beads, using polymeric porous beads as the hard template [5].

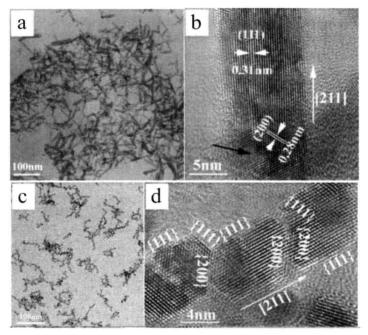


Figure 1.2 (a, b) TEM and HRTEM images of the ceria nanorods; (c, d) TEM and HRTEM images of the ceria pearl-chain-like nanostructures.

Rare earth sesquioxides (RE2O3) are a class of materials of great importance in catalysis and luminescence fields. Wakefield et al. developed a colloidal precipitation route to prepare Eu<sub>2</sub>O<sub>3</sub> and  $Y_2O_3$ :Eu nanoparticles [6, 7]. The luminescent properties of these materials were also examined. Oxide nanotubes of Er, Tm, Yb, Lu were synthesized by Yada et al. by the method of homogeneous precipitation with dodecylsulfate assemblies as templates [8]. These nanotubes can be further tailored to compose hierarchical 2D and 3D microstructures [9].

Rare earth fluorides generally exhibit good thermal stabilities and high ionic nature, and find applications primarily in solid-state lasers, lighting, and display. Pure and doped rare earth fluorides can be readily obtained by the co-precipitation method. van Veggel et al. reported the preparation of LaF<sub>2</sub>:R<sup>3+</sup> (R = Eu, Er, Nd, and Ho) nanoparticles from rare earth nitrates and NaF in ethanol/ water mixed solvent. A capping ligand, namely, ammonium di-noctadecyldithioposhate, was used to prevent the particles from agglomeration, and the as-obtained nanoparticles can be easily redispersed in organic solvents [10]. Chow et al. also employed the co-precipitation method to prepare multicolor upconversion luminescent LaF<sub>3</sub> nanocrystals doped with Yb<sup>3+</sup> as sensitizer ions and Er<sup>3+</sup>, Ho<sup>3+</sup>, Tm<sup>3+</sup> as the activator ions [11]. Chen et al. synthesized EuF<sub>3</sub> nanocrystals with different morphologies, including nanoplates, nanospheres, nanobundles, nanorods, and nanowires (Fig. 1.3) [12, 13]. Many different fluoride sources (HF, NaF, KF, NH<sub>4</sub>F, RbF, CsF, and NaBF<sub>4</sub>) were used to precipitate the rare earth ions. Similar routes were employed by many research groups, affording different REF<sub>3</sub> nanoparticles with varied morphologies [14-18].

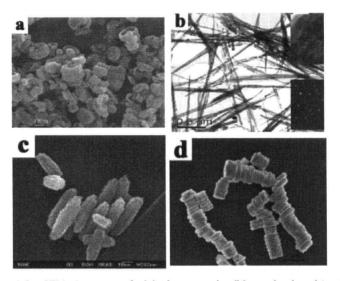


Figure 1.3 SEM images of (a) hexagonal, (b) orthorhombic EuF<sub>3</sub> nanocrystals, (c) EuF<sub>3</sub> nanospindles and (d) EuF<sub>3</sub> nanodisks.

In addition to fluorides, alkali-rare-earth complex fluorides (denoted as AREF<sub>4</sub>) are also an important class of rare earth materials, which have attracted extensive attention for their applications in laser, display, and bioimaging. AREF4 nanoparticles can be readily obtained by the co-precipitation method. Chen et al.

prepared hexagonal NaEuF4 and cubic Na5Eu9F32 nanocrystals by simply reacting Eu(NO<sub>3</sub>)<sub>3</sub> and NaF in water [19]. They found that the bundle-like EuF<sub>3</sub> nanostructures were yielded first, which then reacted with NaF to give NaEuF<sub>4</sub> with one-dimensional morphology. Chen et al. prepared nearly monodisperse NaYF<sub>4</sub>:Yb,Er nanoparticles by co-precipitation of Y<sup>3+</sup>, Yb<sup>3+</sup>, Er<sup>3+</sup> with NaF. EDTA was introduced as the chelating reagent, and by varying the EDTA/RE3+ ratio, particle size could be effectively controlled [20]. Karbowiak et al. synthesized cubic KGdF<sub>4</sub> and KGdF<sub>4</sub>:Eu<sup>3+</sup> nanocrystals using soluble rare earth chlorides and NH4HF2 as starting materials based on coprecipitation process [21, 22].

Among various rare earth oxysalts, rare earth orthophosphates and orthovanadates are of particular importance. These compounds generally exhibit low water solubility, high thermal stability, and high luminescent efficiency. In particular, the vanadate matrix shows a strong charge-transfer absorption band located at 200-350 nm, which facilitates the energy migration from the host matrix to rare earth ions. This can significantly enhance the absorption and excitation efficiency of the doped luminescent rare earth ions. The above advantageous characteristics of these materials guarantee their applications as phosphors and sensors in display, lighting, and bioprobing. A typical precipitation route for rare earth phosphates and vanadates usually begins with soluble salts containing corresponding cations and anions, for example, rare earth nitrates and chlorides, and phosphate, phosphoric acid, and vanadates. The pH value of the system always plays a crucial role during the whole synthetic process, especially for vanadates because vanadium(V) exists in different forms, such as VO<sub>4</sub><sup>3-</sup> monomers or oligomers like  $V_3O_9^{3-}$  and  $V_{10}O_{28}^{6-}$  anions, at varied acidities. Gao et al. reported pure and doped hexagonal LaPO<sub>4</sub> nanorods with typical dimensions of 8 nm in diameter and 80 nm in length [23]. The nanorods were prepared from NaH<sub>2</sub>PO<sub>4</sub> and LaCl<sub>3</sub> aqueous solutions at 100°C heated by an oil bath. For heavy rare earth (Ho-Lu) and Y, the reaction temperature can be even lower. Di et al. synthesized YPO<sub>4</sub>:Eu nanowires at a temperature as low as 70°C [24]. Buissette et al. reported the colloidal synthesis of sub-10-nm LaPO<sub>4</sub>:Ce,Tb and LaPO<sub>4</sub>:Eu nanoparticles by aging a mixed solution of rare earth nitrates/chlorides and sodium tripolyphosphate (Na<sub>5</sub>P<sub>3</sub>O<sub>10</sub>, TPP) at 90°C for 3 h [25]. TPP acted as both the source of orthophosphate anions and the complexing reagent.

Huignard et al. exploited the room temperature co-precipitation method using Y(NO<sub>3</sub>)<sub>3</sub>, Eu(NO<sub>3</sub>)<sub>3</sub>, and Na<sub>3</sub>VO<sub>4</sub>/NaVO<sub>3</sub> as starting materials and obtained t-YVO<sub>4</sub>:Eu<sup>3+</sup> nanoparticles with sizes around 15-30 nm [26]. The as-prepared YVO<sub>4</sub>:Eu<sup>3+</sup> nanoparticles could be further stabilized into a colloidal solution by introducing sodium hexametaphosphate. The Eu<sup>3+</sup> quenching concentration was found to be elevated, and luminescence efficiency reduced for nanosized YVO<sub>4</sub>:Eu<sup>3+</sup>. This was probably due to the nonradiative de-excitation pathways resulting from the surface defects. Huignard et al. reported that when competitive chelating ligands like citrate anions were introduced, the growth of REVO<sub>4</sub> nanoparticles can be tuned in a more delicate manner, probably due to the competition between coordination and precipitation of rare earth ions [27]. Isobe et al. doped  $Bi^{3+}$  along with  $Eu^{3+}$  ions into the t-YVO<sub>4</sub> lattice so as to exploit the excitation energy of irradiation light 300-400 nm in wavelength [28]. The co-doped Bi<sup>3+</sup> could serve as sensitizer for Eu<sup>3+</sup> through the energy transfer from Bi<sup>3+</sup> 6s orbital to V<sup>5+</sup> 3d orbitals. Bismuth(III) citrates were used rather than nitrates for the strong hydrolysis tendency of the latter. van Veggel et al. prepared t-LaVO<sub>4</sub> nanoparticles with various rare earth dopants (Eu, Tm, Nd, Er, Ho, Dy, Sm, Pr) in ethanol/water media at 75°C [29]. The co-precipitation reaction was performed in the presence of surfactant NH<sub>4</sub>(n-C<sub>18</sub>H<sub>37</sub>O)<sub>2</sub>PS<sub>2</sub>. The dithiophosphate anion ligands were found to help to control the growth of LaVO<sub>4</sub> nanoparticles. As a representative, t-LaVO<sub>4</sub>:Eu<sup>3+</sup> nanoparticles were obtained in irregular shapes with a size around 6-10 nm. These nanoparticles can be well dispersed in nonpolar solvents due to the hydrophobic ligands attached to the surface.

Other rare earth oxysalts can also be prepared via the coprecipitation method, for example, perovskite-structured LaAlO<sub>3</sub> [30], pyrochlore-structured Y<sub>2</sub>Ti<sub>2</sub>O<sub>7</sub>, La<sub>2</sub>Sn<sub>2</sub>O<sub>7</sub>, and La<sub>2</sub>Zr<sub>2</sub>O<sub>7</sub> [31, 32], monoclinic and cubic La<sub>2</sub>Mo<sub>2</sub>O<sub>9</sub>, and La<sub>2</sub>W<sub>2</sub>O<sub>9</sub> [33, 34], and perovskite-structured rare earth transition metal (M) complex oxide nanoparticles (M = Mn, Fe, Co, Ni, and Cu) [35-37]. Owing to the limited pages, these works will not be discussed in details.

#### 1.3 Sol-Gel Route

In a typical sol-gel route, precursors are mixed in solution and then hydrolyzed and polymerized to form a (meta)stable sol system, which subsequently undergoes a gelation process. The resultant gel,