



DAVID G STEVENSON

# Water Treatment Unit Processes

Imperial College Press

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# **Water Treatment Unit Processes**

### Table of Symbols

$a$	Surface Area (particles & grains)
$A$	Area
$A_c$	Capture cross section around a single grain
$A_h$	Total capture cross section in a unit area of bed and depth $h$
$A_p$	Horizontally projected area of the grains in a bed per unit volume.
$B$	Width of a trough
$C$	Concentration (in units consistent with the other concentrations, normally volume fraction)
$C^*$	Equilibrium concentration
$C_d$	Coefficient of discharge
$C_o$	Initial concentration
$\delta C$	Incremental change in concentration
$d$	Floc or particle diameter, or smaller particle.
$D$	Grain diameter, or larger particle diameter, Impellor diameter, pipe diameter, Dispersivity.
$D_m$	Hydraulic diameter
$D_p$	Pore diameter
$e$	Bed Voidage
$e_A$	Air Voidage within the bed
$e_i$	Unexpanded bed voidage (before or after fluidisation)
$e_o$	Clean bed voidage
$E$	Bed expansion, energy/unit volume
$f$	Friction factor
$F_D$	Force due to drag
$F_L$	Filterability number
$F_w$	Force due to weight
$g$	Gravitational constant
$G$	Shear rate
$h$	Height or depth
$H$	Head (water column)
$\Delta H$	Headloss (difference), (Suffixes described in the text)
$J$	No. of tanks in series.
$K$	Roughness factor
$K_B$	Boltzmann constant

$K_D$	Diffusion Coefficient
$K_F$	Floor Headloss Coefficient
$K_L$	Liquid phase mass transfer coefficient
$l$	Length
$L$	Length
$L_T$	Total length of wall in a set of filters
$N$	Number concentration
$N_o$	Initial number concentration
$N_p$	Power Number
$N_Q$	Flow Number
$p$	pressure
$\Delta p$	pressure difference
$P$	Power
$Q$	Volumetric flow
$Q_L$	Flow per unit length of launder
$Q_w$	Flow per unit width of weir
$R$	Ratio of decline
$R'$	Average shear stress on the surface of media
$S$	Specific surface area
$S_c$	Surface area of capillaries
$t$	time
$T$	Temperature (Absolute), tank diameter
$u$	Velocity
$u_a$	Air velocity
$u_b$	Backwash rate or velocity
$u_c$	Velocity of flow in a capillary
$u_l$	Velocity of flow in a lamella
$u_{max}$	The maximum value of the velocity in a manifold or trough in which the velocity varies along the length
$u_s$	Settling velocity
$u_y$	Velocity at distance $y$ from a surface
$u_w$	Effective water velocity when air is present
$V$	Volume
$w$	Width of a lamella
$W$	Width of a filter or impeller blade
$y$	Distance from a surface

Re	Reynolds No.
Sc	Schmidt No.
Sh	Sherwood No.
$\alpha$	Angle of friction
$\beta$	Partition coefficient
$\gamma$	Surface Tension
$\lambda$	Filtration coefficient (defined in Equation 3.7), or hydraulic gradient
$\lambda_0$	Filtration coefficient in clean media
$\mu$	Viscosity
$\pi$	Ratio of circumference to diameter of a circle
$\rho$	Density, (subscripts S & L for solid & liquid)
$\sigma$	Standard deviation, $\sigma^2$ = variance
$\theta$	Mixing time, residence time, blade angle

## **Glossary of Terms Used in Granular Media Filtration**

### **Adhesion Stress**

The shear stress that must be overcome to remove a particle from the surface of a grain, or the stress that will prevent deposition.

### **Aggressive Water**

Water that is undersaturated with calcium carbonate and liable to cause corrosion of iron.

### **Air Blinding**

Clogging of filter media with air, which prevents water passing.

### **Air Scour**

The agitation of a bed of media by means of air distributed from below.

### **Angular Material**

#### **(Angularity)**

Material with sharp edges produced by crushing massive material such as anthracite, glass, flint etc.

### **Anoxic**

Devoid of dissolved oxygen

### **A.O.C.**

Assimilable (biodegradable) organic carbon.

### **Aspect Ratio**

#### **(Sphericity)**

The ratio of the largest to the smallest dimension of a given grain.

### **AWWA**

American Water Works Association



**Backwash**

The procedure used to flush deposited solids out of the granular material filter at the end of the filtering run. This normally involves feeding clean water in at the base of the granular bed washing in an upwards direction.

**Bed Volume**

A volume of water corresponding to the overall bulk volume of the bed of media.

**BOD**

Biological Oxygen Demand.

**Breakthrough**

The point where suspended solids penetrate through the filter bed to an unacceptable extent.

**Bulk Density**

The weight of a unit volume of the material in a stated condition, eg tipped or backwashed.

**Bulk Material**

Loose, unpacked material.

**Capture Cross Section**

The projected area around the grains in a bed viewed in the direction of flow through which particles have to pass to be captured. (The term is used for a similar purpose in nuclear physics for neutron capture).

**Charge**

- (n)    a) The granular material content of one filter.
- b) Electrical charge on particles which affects the inability to adhere to surfaces. (Zeta Potential)
- (v)    To fill.

**Ciliate (algae), flagellate**

Algae having hair like tails.

**Clarifier**

This term is used in several industries and denotes different things. In the water industry it refers to the primary separation stage upstream of filters, usually sedimentation but sometimes applied to flotation.

**Clogging Head**

The headloss (measured in metres water gauge) caused by the dirt in a filter. It corresponds to the total headloss minus the clean bed headloss at the same flow rate.

**Coagulant (Coagulation)**

A chemical that will cause a stable colloidal suspension to start to agglomerate and adhere to surfaces.

**Coagulant aid**

A chemical, eg. polyelectrolyte, added to improve the action of the above.

**Conductance**

The inverse of resistance.

**Crown (Pipe)**

The top of the pipe.

**Demand**

The amount of a disinfectant consumed by reaction with impurities in the water before any residual is left.

**Determinand**

A parameter such as the concentration of an element or compound in water which is to be measured and recorded.

**Destabilisation**

Neutralisation of any electrical charge or other influence which prevents particles agglomerating. Equivalent to coagulation but without any subsequent processing.

**Dirt**

Loose removable material capable of dispersion (eg clay) which is of substantially smaller particle size than the grains of the filtering material.

**Dump (Water)**

The discharge of residual supernatant water from a filter (usually preceded by draining down) prior to commencing the wash procedure.

**EBCT**

Empty bed contact time, ie. bed volume/flow (The converse of bed volumes per hour).

**Effective Size**

A traditional but meaningless and non-preferred term used widely in the USA to describe the 10 percentile size (the sieve size that the 10% by weight of the material would penetrate).

**Effective Specific Gravity**

The resultant value of the specific gravity when a porous grain is saturated with water (relevant to its settling behaviour).

**Epilimnion**

The upper aerobic layer of a reservoir or lake.

**Expansion**

The ratio of the height of a fluidised bed to the settled height.

**Filter**

A device, which includes a barrier or medium, for separating solids from liquids.

**Filter Medium (Media)**

The term 'media' is in common use to describe granular filtering materials. It is grammatically plural and strictly speaking should apply to the bulk material to be installed in several filters. (A single filter has a filter medium). To avoid ambiguity the term 'material' used in the AWWA Specification is preferred for legal documents.

**Floc**

Coagulated and agglomerated particle in suspension.

**Floc Blanket**

A fluidised or settling bed of floc particles or a mass of such particles in hindered settlement.

**Flocculation**

The process of causing small particles in suspension to agglomerate into larger clusters which then separate more readily. The term is especially applied to the use of low speed paddles or energy dissipation in tanks, pipes or capillaries for this purpose. The term is sometimes used to describe coagulation.

**Friable Material**

Material such as anthracite (coal), granular activated carbon, pumice, etc., which tends to crumble if compressed.

**Grain**

A single unit indivisible particle of media

**Gravel**

This is a non-specific term signifying coarse material above about 3mm mean size, mainly silica normally but not exclusively, used in a passive role as a support material.

**Gravity Filter**

An open filter working at atmospheric pressure where the flow is created by a difference in head between the inlet and outlet.

**Hazen**

Degrees. A measure of natural colour in water (based on mg/l platinum as platinum chloride stabilised with cobalt).

**Headloss, Head**

Pressure loss expressed as a height or head of water ( $1\text{m} = 104\text{ Pa}$ ).

**High Lift Pump**

Final high pressure pump delivering into supply.

**Hydraulic Diameter**

The diameter of an equivalent circular pipe which has the same hydraulic characteristics as a specific non-circular pipe, duct or channel. It is calculated as  $(4 \times \text{cross section} \div \text{wetted perimeter})$ .

**Hydraulic Size**

The uniform grain size that would produce the same resistance to flow as the material under consideration (at the same voidage). (See Appendix to Chapter 30 for method of calculation). The term is also used by some to describe the size of spherical grain that settles at the same velocity as an arbitrary non-spherical grain.

**Hypolimnion**

The anaerobic lower layer of a reservoir or lake.

**Invert**

The bottom of a pipe or channel.

**Jar Test**

A term employed loosely describing laboratory (bench top) treatment tests.

**Laminar Flow**

Streamline flow where the pressure loss is linearly related to velocity.

**Lateral**

A term used in the water and engineering industries to denote a branch or one of a set of branch pipes or ducts connected to a single common manifold.

**Launder**

A collecting channel or trough usually set at high level to decant water from a tank (i.e. decanting trough).

**Low Lift Pump**

Usually describes the pump feeding the treatment plant.

**Micron**

A traditional term for  $1\mu\text{m}$ .

**Mld**

A unit of flow in common use in the United Kingdom. Megalitres/day=Thousands of cubic metres/day=tcmd (the latter is not used in this book!)

**Negative Head**

A condition in a filter bed where the hydrostatic pressure is below atmospheric pressure. This can lead to the nucleation of air bubbles.

**Nozzle (Filter)**

A unit component which is set into a filter floor to retain the media, allow the filtrate to pass through and also to regulate the flow of water and possibly air during backwashing.

**NTU**

Nephelometric Turbidity Unit, ie based on light scattering using a standard formazin suspension. Numerically the same as Formazine units (FTU) and Jackson units (JTU).

**OA, PV, Oxygen Absorbed, Permanganate Value**

A measure of the organic content of water capable of reacting with permanganate under standard test conditions.

**Packing, Packing Layer**

Coarse sand and gravel placed beneath the working layer of sand in a filter. See Support Material.

**Plug Flow**

Piston type flow where the fluid across the entire cross section moves at the same velocity.

**Porosity**

In the context of this book, the term is applied to the internal space within the grain (as with activated carbon). Some use the term to describe voidage, see below.

NOTE: Porosity may be 'open' and capable of filling with water or 'closed' and isolated from the surrounding fluid.

**Pressure Filter**

An enclosed filter which operates at a pressure above atmospheric.

**Primary Treatment**

Any process applied upstream of filtration (see Clarification).

**Quartering**

A procedure whereby a pile of material is divided in four by inserting a spade or divider blade across the diameter of the pile and then again at right angles.

**Residual**

The concentration of active disinfectant left after part of the dose has reacted (see demand).

**Reynolds Number**

A dimensionless number which characterises the flow regime in a pipe or round a particle.

**Riffler**

A device consisting of a set of alternating chutes to split a sample of granular material in two without segregation.

**Rise Rate**

The vertical velocity of fluid in a filter during backwash. Also applied to the flow in settlement tanks. ( $\text{m}^3/\text{m}^2\text{-hr}=\text{m/hr}$  or  $\text{mm/s}$ )

**Sand**

This is a non-specific term. Normally it refers to a silica based granular material smaller than about 3mm mean size of S.G.  $2.65 \pm .05$ . It is also used non-specifically to describe the material that plays the major role in the filtering action.

**Schmutzdecke**

German for dirt blanket. Used to describe the surface dirt layer in a slow sand filter.

**Sharpness**

See Angular Material

**Size (Size Range)**

Unless otherwise stated filter materials are defined in terms of an upper and lower sieve size based upon BS 410 (1986). The lower size will be the standard sieve mesh which retains 95% by weight or more of the material, and the larger size the standard mesh on which 5% or less is retained, regardless of the size range.

**Sparge**

Noun. A perforated pipe used to distribute a fluid.

Verb. To discharge a fluid, particularly air, through a sparge pipe.

**Specific Gravity**

The density of the grain or material divided by the density of water (only applicable to the grains not the material en masse).

**Sphericity**

See Aspect Ratio.

**Strainer**

The component of a nozzle which retains the media. A sieve-like component.

**Streamline**

The path taken by an element of fluid, eg. when passing round an obstacle.



**Streamline Flow**

Laminar flow, Viscous flow in which the velocity is proportional to the applied pressure.

**Submerged Specific Gravity**

The difference between the specific gravity of the grain and water.

**Support Material/Gravel**

A granular material coarser than the working material which is not intended to capture suspended solids and neither is it intended to move or be fluidised in filter washing. Its role is to prevent percolation of the finer material into under-drains or equivalent means of collection of the filtrate, and in some cases to protect the latter from abrasion and reduce the pressure loss of the collection system.

**Surface Flush**

A procedure whereby unfiltered water is caused to flow across the surface of a filter bed.

**Surface Scour**

A method of assisting the cleaning of the media involving high velocity water jets impinging on the surface of the bed.

**THM**

Trihalomethane. A class of chloroform-like chemicals that are produced as a by-product from the reaction of chlorine on natural organic matter.

**TOC**

Total organic carbon

**Transitional Flow**

Flow which has characteristics between streamline and turbulent.