# Evaporation Membrane Filtration Spray Drying

in milk powder and cheese production

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Edited by ROBERT HANSEN

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#### ROBERT HANSEN

Robert Hansen graduated as a dairy engineer in 1931. He is publisher and editor of NORTH EUROPEAN DAIRY JOURNAL, which he began in 1935. In 1936, he also began *Robert Hansens Laboratory* and in 1945 the Technical Dairy Publishing House which is publishing this book.

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Hard Harrsen M.Sc. in Engineering (1938) has for more than 25 years worked with planning of production plants for chemical, pharmaceutical and foodstuff industries especially in the field of processing and handling of all kinds of dry stuff, powder and granulate.

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Rud Frik Madsen, dr. techn., born 24.04.1930 (Hyperfiltration and Ultrafiltration in Plate-and-Frame Systems. Elsevier, 1977), M.Sc. Chem. Eng. Research Director, A/S De Danske Sukkerfabrikker. Has worked with membrane filtration, sugar technology and dairy technology.

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Keith Masters gained his doctorate in Chemical Engineering at the University of Birmingham, U.K., in 1964 following studies into high speed rotary atomization and spray drying. He has since made a career with Niro Atomizer, Denmark – an international company specializing in spray drying. Apart from contributing to this book, Dr. Masters has regularly contributed to the technical press and is best known as author of the Spray Drying Handbook.

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# PRFFACE

Technical Dairy Publishing House supplies technical dairy literature to the whole world and also participates in numerous dairy exhibitions in very many countries. At these exhibitions, we gain a clear view of which books there is a need for from the many questions buyers ask. It was soon evident to us that the present book – Evaporation, Membrane Filtration and Spray Drying for milk powder and cheese production should be started straight away. The need for up-to-date knowledge in this area is very great at present, greater than ever before. This is connected to the fact that subjects such as evaporation and spray drying are dealt with only sparsely in older literature. In recent years, however, there has been such an explosive development in both these areas that the old knowledge is no longer sufficient.

From old fashioned 3 stage evaporators with thermal compressors the leap has been made in only a few years to such complicated developments as 7 stage evaporators or the even more complicated evaporators with mechanical vapour recompression (MVR) either equipped with turbo compressors or turbo fans. It is, in fact, completely new information which this book will bring to the dairy world, in such a way that practical dairymen will be able to master the material.

The book's big section on membrane filtration is in all probability the only place in the whole world where practical dairymen can read in one place all about membrane filtration and the widespread use which this new dairy technology has gained in the manufacture of a number of dairy products. dr. Rud Madsen, De Danske Sukkerfabrikker, who has written this section, has been the driving force behind this development and this comes out vividly when reading the book. As the chapters were finished, it became clear that everything written about membrane filtration is just as useful for the cheese industry as for the milk powder industry. The title first chosen – Evaporation, Membrane Filtration and Spray Drying was therefore supplemented with the addition of "in milk powder and cheese production".

What has been said about the section on "Membrane Filtration" is almost as applicable to the sections on "Evaporation" and "Spray Drying", since practically all big advanced cheese factories are now equipped with energy saving whey evaporators and spray drying plant.

As regards energy conservation, the book will also be of great service in practical dairying. The many formulas and calculations are particularly useful to have on hand for anyone wanting to investigate the possibilities for new energy saving measures.

Technical Dairy Publishing House is very grateful to the three main authors dr. Rud Madsen, dr. Keith Masters and Bernhard Wiegand, dipl. ing., for their willing commitment to cooperate in the preparation of this book. The same heartfelt

thanks are also due to the book's other contributors: sales manager *Peder Bechager Pedersen*, Jorgensen Food Engineering, *dr. Mervyn Evans*, Express Dairy Company, London, *Hans Falster*, dipl. ing., Danish Boiler Owners' Association, general manager *Torben Friis*, Famex, Professor *Bengt Hallström*, University of Lund, *Mr. H. Harrsen*, Harrsen Engineering, Copenhagen, dairy engineer *Poul Johannes Pedersen*, The Development Dairy, Videbæk, Denmark, general manager *Niels Rudolph* and sales manager *Steen Sørensen*, Bilwinco.

Copenhagen, February, 1985.

Robert Hansen

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