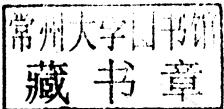
PRINCIPLES OF COMPOSITE MATERIAL MECHANICS

THIRD EDITION



PRINCIPLES OF COMPOSITE MATERIAL MECHANICS

THIRD EDITION





CRC Press Taylor & Francis Group 6000 Broken Sound Parkway NW, Suite 300 Boca Raton, FL 33487-2742

© 2012 by Taylor & Francis Group, LLC CRC Press is an imprint of Taylor & Francis Group, an Informa business

No claim to original U.S. Government works

Printed in the United States of America on acid-free paper Version Date: 20110810

International Standard Book Number: 978-1-4398-5005-3 (Hardback)

This book contains information obtained from authentic and highly regarded sources. Reasonable efforts have been made to publish reliable data and information, but the author and publisher cannot assume responsibility for the validity of all materials or the consequences of their use. The authors and publishers have attempted to trace the copyright holders of all material reproduced in this publication and apologize to copyright holders if permission to publish in this form has not been obtained. If any copyright material has not been acknowledged please write and let us know so we may rectify in any future reprint.

Except as permitted under U.S. Copyright Law, no part of this book may be reprinted, reproduced, transmitted, or utilized in any form by any electronic, mechanical, or other means, now known or hereafter invented, including photocopying, microfilming, and recording, or in any information storage or retrieval system, without written permission from the publishers.

For permission to photocopy or use material electronically from this work, please access www.copyright.com (http://www.copyright.com/) or contact the Copyright Clearance Center, Inc. (CCC), 222 Rosewood Drive, Danvers, MA 01923, 978-750-8400. CCC is a not-for-profit organization that provides licenses and registration for a variety of users. For organizations that have been granted a photocopy license by the CCC, a separate system of payment has been arranged.

Trademark Notice: Product or corporate names may be trademarks or registered trademarks, and are used only for identification and explanation without intent to infringe.

Library of Congress Cataloging-in-Publication Data

Gibson, Ronald F.

Principles of composite material mechanics / Ronald F. Gibson. -- 3rd ed.

p. cm. -- (Dekker mechanical engineering) Includes bibliographical references and index.

ISBN 978-1-4398-5005-3 (hardback)

1. Composite materials--Mechanical properties. I. Title. II. Series.

TA418.9.C6G53 2011 620.1'1892--dc23

2011032876

Visit the Taylor & Francis Web site at http://www.taylorandfrancis.com

and the CRC Press Web site at http://www.crcpress.com

MECHANICAL ENGINEERING

A Series of Textbooks and Reference Books

Founding Editor

L. L. Faulkner

Columbus Division, Battelle Memorial Institute and Department of Mechanical Engineering The Ohio State University Columbus, Ohio

- 1. Spring Designer's Handbook, Harold Carlson
- 2. Computer-Aided Graphics and Design, Daniel L. Ryan
- 3. Lubrication Fundamentals, J. George Wills
- 4. Solar Engineering for Domestic Buildings, William A. Himmelman
- Applied Engineering Mechanics: Statics and Dynamics, G. Boothroyd and C. Poli
- 6. Centrifugal Pump Clinic, Igor J. Karassik
- 7. Computer-Aided Kinetics for Machine Design, Daniel L. Ryan
- 8. Plastics Products Design Handbook, Part A: Materials and Components; Part B: Processes and Design for Processes, edited by Edward Miller
- 9. Turbomachinery: Basic Theory and Applications, Earl Logan, Jr.
- 10. Vibrations of Shells and Plates, Werner Soedel
- 11. Flat and Corrugated Diaphragm Design Handbook, Mario Di Giovanni
- 12. Practical Stress Analysis in Engineering Design, Alexander Blake
- An Introduction to the Design and Behavior of Bolted Joints, John H. Bickford
- Optimal Engineering Design: Principles and Applications, James N. Siddall
- 15. Spring Manufacturing Handbook, Harold Carlson
- Industrial Noise Control: Fundamentals and Applications, edited by Lewis H. Bell
- 17. Gears and Their Vibration: A Basic Approach to Understanding Gear Noise. J. Derek Smith
- 18. Chains for Power Transmission and Material Handling: Design and Applications Handbook, American Chain Association
- Corrosion and Corrosion Protection Handbook, edited by Philip A. Schweitzer
- 20. Gear Drive Systems: Design and Application, Peter Lynwander
- Controlling In-Plant Airborne Contaminants: Systems Design and Calculations, John D. Constance
- 22. CAD/CAM Systems Planning and Implementation, Charles S. Knox
- 23. Probabilistic Engineering Design: Principles and Applications, James N. Siddall

- 24. Traction Drives: Selection and Application, Frederick W. Heilich III and Eugene E. Shube
- 25. Finite Element Methods: An Introduction, Ronald L. Huston and Chris E. Passerello
- 26. Mechanical Fastening of Plastics: An Engineering Handbook, Brayton Lincoln, Kenneth J. Gomes, and James F. Braden
- 27. Lubrication in Practice: Second Edition, edited by W. S. Robertson
- 28. Principles of Automated Drafting, Daniel L. Ryan
- 29. Practical Seal Design, edited by Leonard J. Martini
- 30. Engineering Documentation for CAD/CAM Applications, Charles S. Knox
- 31. Design Dimensioning with Computer Graphics Applications, Jerome C. Lange
- 32. Mechanism Analysis: Simplified Graphical and Analytical Techniques, Lyndon O. Barton
- CAD/CAM Systems: Justification, Implementation, Productivity Measurement, Edward J. Preston, George W. Crawford, and Mark E. Coticchia
- 34. Steam Plant Calculations Manual, V. Ganapathy
- 35. Design Assurance for Engineers and Managers, John A. Burgess
- 36. Heat Transfer Fluids and Systems for Process and Energy Applications, Jasbir Singh
- 37. Potential Flows: Computer Graphic Solutions, Robert H. Kirchhoff
- 38. Computer-Aided Graphics and Design: Second Edition, Daniel L. Ryan
- 39. Electronically Controlled Proportional Valves: Selection and Application, Michael J. Tonyan, edited by Tobi Goldoftas
- Pressure Gauge Handbook, AMETEK, U.S. Gauge Division, edited by Philip W. Harland
- 41. Fabric Filtration for Combustion Sources: Fundamentals and Basic Technology, R. P. Donovan
- 42. Design of Mechanical Joints, Alexander Blake
- CAD/CAM Dictionary, Edward J. Preston, George W. Crawford, and Mark E. Coticchia
- 44. Machinery Adhesives for Locking, Retaining, and Sealing, Girard S. Haviland
- 45. Couplings and Joints: Design, Selection, and Application, Jon R. Mancuso
- 46. Shaft Alignment Handbook, John Piotrowski
- 47. BASIC Programs for Steam Plant Engineers: Boilers, Combustion, Fluid Flow, and Heat Transfer, V. Ganapathy
- 48. Solving Mechanical Design Problems with Computer Graphics, Jerome C. Lange
- 49. Plastics Gearing: Selection and Application, Clifford E. Adams
- 50. Clutches and Brakes: Design and Selection, William C. Orthwein
- 51. Transducers in Mechanical and Electronic Design, Harry L. Trietley
- 52. Metallurgical Applications of Shock-Wave and High-Strain-Rate Phenomena, edited by Lawrence E. Murr, Karl P. Staudhammer, and Marc A. Meyers
- 53. Magnesium Products Design, Robert S. Busk

- How to Integrate CAD/CAM Systems: Management and Technology, William D. Engelke
- 55. Cam Design and Manufacture: Second Edition; with cam design software for the IBM PC and compatibles, disk included, Preben W. Jensen
- 56. Solid-State AC Motor Controls: Selection and Application, Sylvester Campbell
- 57. Fundamentals of Robotics, David D. Ardayfio
- 58. Belt Selection and Application for Engineers, edited by Wallace D. Erickson
- Developing Three-Dimensional CAD Software with the IBM PC,
 C. Stan Wei
- Organizing Data for CIM Applications, Charles S. Knox, with contributions by Thomas C. Boos, Ross S. Culverhouse, and Paul F. Muchnicki
- 61. Computer-Aided Simulation in Railway Dynamics, by Rao V. Dukkipati and Joseph R. Amyot
- 62. Fiber-Reinforced Composites: Materials, Manufacturing, and Design, P. K. Mallick
- 63. Photoelectric Sensors and Controls: Selection and Application, Scott M. Juds
- 64. Finite Element Analysis with Personal Computers, Edward R. Champion, Jr. and J. Michael Ensminger
- 65. Ultrasonics: Fundamentals, Technology, Applications: Second Edition, Revised and Expanded, Dale Ensminger
- 66. Applied Finite Element Modeling: Practical Problem Solving for Engineers, Jeffrey M. Steele
- 67. Measurement and Instrumentation in Engineering: Principles and Basic Laboratory Experiments, Francis S. Tse and Ivan E. Morse
- 68. Centrifugal Pump Clinic: Second Edition, Revised and Expanded, Igor J. Karassik
- 69. Practical Stress Analysis in Engineering Design: Second Edition, Revised and Expanded. Alexander Blake
- 70. An Introduction to the Design and Behavior of Bolted Joints: Second Edition, Revised and Expanded, John H. Bickford
- 71. *High Vacuum Technology: A Practical Guide*, Marsbed H. Hablanian
- 72. Pressure Sensors: Selection and Application, Duane Tandeske
- 73. Zinc Handbook: Properties, Processing, and Use in Design, Frank Porter
- 74. Thermal Fatigue of Metals, Andrzej Weronski and Tadeusz Hejwowski
- 75. Classical and Modern Mechanisms for Engineers and Inventors, Preben W. Jensen
- 76. Handbook of Electronic Package Design, edited by Michael Pecht
- 77. Shock-Wave and High-Strain-Rate Phenomena in Materials, edited by Marc A. Meyers, Lawrence E. Murr, and Karl P. Staudhammer
- 78. Industrial Refrigeration: Principles, Design and Applications, P. C. Koelet
- 79. Applied Combustion, Eugene L. Keating
- 80. Engine Oils and Automotive Lubrication, edited by Wilfried J. Bartz

- 81. Mechanism Analysis: Simplified and Graphical Techniques, Second Edition, Revised and Expanded, Lyndon O. Barton
- 82. Fundamental Fluid Mechanics for the Practicing Engineer, James W. Murdock
- 83. Fiber-Reinforced Composites: Materials, Manufacturing, and Design, Second Edition, Revised and Expanded, P. K. Mallick
- 84. Numerical Methods for Engineering Applications, Edward R. Champion, Jr.
- 85. Turbomachinery: Basic Theory and Applications, Second Edition, Revised and Expanded, Earl Logan, Jr.
- 86. Vibrations of Shells and Plates: Second Edition, Revised and Expanded, Werner Soedel
- 87. Steam Plant Calculations Manual: Second Edition, Revised and Expanded, V. Ganapathy
- 88. Industrial Noise Control: Fundamentals and Applications, Second Edition, Revised and Expanded, Lewis H. Bell and Douglas H. Bell
- 89. Finite Elements: Their Design and Performance, Richard H. MacNeal
- 90. Mechanical Properties of Polymers and Composites: Second Edition, Revised and Expanded, Lawrence E. Nielsen and Robert F. Landel
- 91. Mechanical Wear Prediction and Prevention, Raymond G. Bayer
- 92. Mechanical Power Transmission Components, edited by David W. South and Jon R. Mancuso
- 93. Handbook of Turbomachinery, edited by Earl Logan, Jr.
- 94. Engineering Documentation Control Practices and Procedures, Ray E. Monahan
- 95. Refractory Linings Thermomechanical Design and Applications, Charles A. Schacht
- 96. Geometric Dimensioning and Tolerancing: Applications and Techniques for Use in Design, Manufacturing, and Inspection, James D. Meadows
- 97. An Introduction to the Design and Behavior of Bolted Joints: Third Edition, Revised and Expanded, John H. Bickford
- 98. Shaft Alignment Handbook: Second Edition, Revised and Expanded, John Piotrowski
- 99. Computer-Aided Design of Polymer-Matrix Composite Structures, edited by Suong Van Hoa
- 100. Friction Science and Technology, Peter J. Blau
- 101. Introduction to Plastics and Composites: Mechanical Properties and Engineering Applications, Edward Miller
- 102. Practical Fracture Mechanics in Design, Alexander Blake
- 103. Pump Characteristics and Applications, Michael W. Volk
- 104. Optical Principles and Technology for Engineers, James E. Stewart
- Optimizing the Shape of Mechanical Elements and Structures,
 A. A. Seireg and Jorge Rodriguez
- 106. Kinematics and Dynamics of Machinery, Vladimír Stejskal and Michael Valásek
- 107. Shaft Seals for Dynamic Applications, Les Horve
- 108. Reliability-Based Mechanical Design, edited by Thomas A. Cruse
- 109. Mechanical Fastening, Joining, and Assembly, James A. Speck

- 110. Turbomachinery Fluid Dynamics and Heat Transfer, edited by Chunill Hah
- 111. High-Vacuum Technology: A Practical Guide, Second Edition, Revised and Expanded, Marsbed H. Hablanian
- Geometric Dimensioning and Tolerancing: Workbook and Answerbook, James D. Meadows
- 113. Handbook of Materials Selection for Engineering Applications, edited by G. T. Murray
- 114. Handbook of Thermoplastic Piping System Design, Thomas Sixsmith and Reinhard Hanselka
- 115. Practical Guide to Finite Elements: A Solid Mechanics Approach, Steven M. Lepi
- 116. Applied Computational Fluid Dynamics, edited by Vijay K. Garg
- 117. Fluid Sealing Technology, Heinz K. Muller and Bernard S. Nau
- 118. Friction and Lubrication in Mechanical Design, A. A. Seireg
- 119. Influence Functions and Matrices, Yuri A. Melnikov 120. Mechanical Analysis of Electronic Packaging Systems,
- Stephen A. McKeown
- Couplings and Joints: Design, Selection, and Application, Second Edition, Revised and Expanded, Jon R. Mancuso
- 122. Thermodynamics: Processes and Applications, Earl Logan, Jr.
- 123. Gear Noise and Vibration, J. Derek Smith
- 124. Practical Fluid Mechanics for Engineering Applications, John J. Bloomer
- 125. Handbook of Hydraulic Fluid Technology, edited by George E. Totten
- 126. Heat Exchanger Design Handbook, T. Kuppan
- 127. Designing for Product Sound Quality, Richard H. Lyon
- 128. Probability Applications in Mechanical Design, Franklin E. Fisher and Joy R. Fisher
- 129. Nickel Alloys, edited by Ulrich Heubner
- 130. Rotating Machinery Vibration: Problem Analysis and Troubleshooting, Maurice L. Adams, Jr.
- 131. Formulas for Dynamic Analysis, Ronald L. Huston and C. Q. Liu
- 132. Handbook of Machinery Dynamics, Lynn L. Faulkner and Earl Logan, Jr.
- 133. Rapid Prototyping Technology: Selection and Application, Kenneth G. Cooper
- 134. Reciprocating Machinery Dynamics: Design and Analysis, Abdulla S. Rangwala
- 135. Maintenance Excellence: Optimizing Equipment Life-Cycle Decisions, edited by John D. Campbell and Andrew K. S. Jardine
- 136. Practical Guide to Industrial Boiler Systems, Ralph L. Vandagriff
- Lubrication Fundamentals: Second Edition, Revised and Expanded,
 D. M. Pirro and A. A. Wessol
- 138. Mechanical Life Cycle Handbook: Good Environmental Design and Manufacturing, edited by Mahendra S. Hundal
- 139. Micromachining of Engineering Materials, edited by Joseph McGeough
- 140. Control Strategies for Dynamic Systems: Design and Implementation, John H. Lumkes, Jr.
- 141. Practical Guide to Pressure Vessel Manufacturing, Sunil Pullarcot

- 142. Nondestructive Evaluation: Theory, Techniques, and Applications, edited by Peter J. Shull
- 143. Diesel Engine Engineering: Thermodynamics, Dynamics, Design, and Control, Andrei Makartchouk
- 144. Handbook of Machine Tool Analysis, Ioan D. Marinescu, Constantin Ispas, and Dan Boboc
- 145. Implementing Concurrent Engineering in Small Companies, Susan Carlson Skalak
- 146. Practical Guide to the Packaging of Electronics: Thermal and Mechanical Design and Analysis, Ali Jamnia
- 147. Bearing Design in Machinery: Engineering Tribology and Lubrication, Avraham Harnoy
- 148. Mechanical Reliability Improvement: Probability and Statistics for Experimental Testing, R. E. Little
- 149. Industrial Boilers and Heat Recovery Steam Generators: Design, Applications, and Calculations, V. Ganapathy
- 150. The CAD Guidebook: A Basic Manual for Understanding and Improving Computer-Aided Design, Stephen J. Schoonmaker
- 151. Industrial Noise Control and Acoustics, Randall F. Barron 152. Mechanical Properties of Engineered Materials, Wolé Soboyejo
- 153. Reliability Verification, Testing, and Analysis in Engineering Design, Gary S. Wasserman
- 154. Fundamental Mechanics of Fluids: Third Edition, I. G. Currie
- 155. Intermediate Heat Transfer, Kau-Fui Vincent Wong
- 156. HVAC Water Chillers and Cooling Towers: Fundamentals, Application, and Operation, Herbert W. Stanford III
- Gear Noise and Vibration: Second Edition, Revised and Expanded,
 Derek Smith
- 158. Handbook of Turbomachinery: Second Edition, Revised and Expanded, edited by Earl Logan, Jr. and Ramendra Roy
- 159. Piping and Pipeline Engineering: Design, Construction, Maintenance, Integrity, and Repair, George A. Antaki
- 160. *Turbomachinery: Design and Theory*, Rama S. R. Gorla and Aijaz Ahmed Khan
- 161. Target Costing: Market-Driven Product Design, M. Bradford Clifton, Henry M. B. Bird, Robert E. Albano, and Wesley P. Townsend
- 162. Fluidized Bed Combustion, Simeon N. Oka
- 163. Theory of Dimensioning: An Introduction to Parameterizing Geometric Models, Vijay Srinivasan
- 164. Handbook of Mechanical Alloy Design, edited by George E. Totten, Lin Xie, and Kiyoshi Funatani
- 165. Structural Analysis of Polymeric Composite Materials, Mark E. Tuttle
- 166. Modeling and Simulation for Material Selection and Mechanical Design, edited by George E. Totten, Lin Xie, and Kiyoshi Funatani
- Handbook of Pneumatic Conveying Engineering, David Mills, Mark G. Jones, and Vijay K. Agarwal
- 168. Clutches and Brakes: Design and Selection, Second Edition, William C. Orthwein
- 169. Fundamentals of Fluid Film Lubrication: Second Edition, Bernard J. Hamrock, Steven R. Schmid, and Bo O. Jacobson

- 170. Handbook of Lead-Free Solder Technology for Microelectronic Assemblies, edited by Karl J. Puttlitz and Kathleen A. Stalter
- 171. Vehicle Stability, Dean Karnopp
- 172. Mechanical Wear Fundamentals and Testing: Second Edition, Revised and Expanded, Raymond G. Bayer
- 173. Liquid Pipeline Hydraulics, E. Shashi Menon
- 174. Solid Fuels Combustion and Gasification, Marcio L. de Souza-Santos
- 175. Mechanical Tolerance Stackup and Analysis, Bryan R. Fischer
- 176. Engineering Design for Wear, Raymond G. Bayer
- 177. Vibrations of Shells and Plates: Third Edition, Revised and Expanded, Werner Soedel
- 178. Refractories Handbook, edited by Charles A. Schacht
- 179. Practical Engineering Failure Analysis, Hani M. Tawancy, Anwar Ul-Hamid, and Nureddin M. Abbas
- 180. Mechanical Alloying and Milling, C. Suryanarayana
- 181. Mechanical Vibration: Analysis, Uncertainties, and Control, Second Edition, Revised and Expanded, Haym Benaroya
- 182. Design of Automatic Machinery, Stephen J. Derby
- 183. Practical Fracture Mechanics in Design: Second Edition, Revised and Expanded, Arun Shukla
- 184. Practical Guide to Designed Experiments, Paul D. Funkenbusch
- 185. Gigacycle Fatigue in Mechanical Practive, Claude Bathias and Paul C. Paris
- 186. Selection of Engineering Materials and Adhesives, Lawrence W. Fisher
- 187. Boundary Methods: Elements, Contours, and Nodes, Subrata Mukherjee and Yu Xie Mukherjee
- 188. Rotordynamics, Agnieszka (Agnes) Muszńyska
- Pump Characteristics and Applications: Second Edition, Michael W. Volk
- 190. Reliability Engineering: Probability Models and Maintenance Methods, Joel A. Nachlas
- 191. Industrial Heating: Principles, Techniques, Materials, Applications, and Design, Yeshvant V. Deshmukh
- 192. Micro Electro Mechanical System Design, James J. Allen
- 193. Probability Models in Engineering and Science, Haym Benaroya and Seon Han
- 194. Damage Mechanics, George Z. Voyiadjis and Peter I. Kattan
- 195. Standard Handbook of Chains: Chains for Power Transmission and Material Handling, Second Edition, American Chain Association and John L. Wright, Technical Consultant
- 196. Standards for Engineering Design and Manufacturing, Wasim Ahmed Khan and Abdul Raouf S.I.
- 197. Maintenance, Replacement, and Reliability: Theory and Applications, Andrew K. S. Jardine and Albert H. C. Tsang
- 198. Finite Element Method: Applications in Solids, Structures, and Heat Transfer. Michael R. Gosz
- 199. Microengineering, MEMS, and Interfacing: A Practical Guide, Danny Banks

- Fundamentals of Natural Gas Processing, Arthur J. Kidnay and William Parrish
- 201. Optimal Control of Induction Heating Processes, Edgar Rapoport and Yulia Pleshivtseva
- Practical Plant Failure Analysis: A Guide to Understanding Machinery Deterioration and Improving Equipment Reliability, Neville W. Sachs, P.E.
- 203. Shaft Alignment Handbook, Third Edition, John Piotrowski
- 204. Advanced Vibration Analysis, S. Graham Kelly
- 205. Principles of Composite Materials Mechanics, Second Edition, Ronald F. Gibson
- 206. Applied Combustion, Second Edition, Eugene L. Keating
- 207. Introduction to the Design and Behavior of Bolted Joints, Fourth Edition: Non-Gasketed Joints, John H. Bickford
- Analytical and Approximate Methods in Transport Phenomena, Marcio L. de Souza-Santos
- 209. Design and Optimization of Thermal Systems, Second Edition, Yogesh Jaluria
- Friction Science and Technology: From Concepts to Applications, Second Edition. Peter J. Blau
- 211. Practical Guide to the Packaging of Electronics, Second Edition: Thermal and Mechanical Design and Analysis, Ali Jamnia
- 212. Practical Stress Analysis in Engineering Design, Third Edition, Ronald L. Huston and Harold Josephs
- 213. Principles of Biomechanics, Ronald L. Huston
- 214. Mechanical Vibration Analysis, Uncertainties, and Control, Third Edition. Haym Benaroya and Mark L. Nagurka
- 215. Solid Fuels Combustion and Gasification: Modeling, Simulation, and Equipment Operations, Second Edition, Third Edition, Marcio L. de Souza-Santos
- 216. Asset Management Excellence, edited by John D. Campbell, Andrew K. S. Jardine, Joel McGlynn
- 217. Mechanical Tolerance Stackup and Analysis, Second Edition, Bryan R. Fischer
- 218. Principles of Composite Materials Mechanics, Third Edition, Ronald F. Gibson

To my wonderful family, Maryanne, Tracy, Tola, Sophie, and Aidan, and the memory of my parents,

Jim and Lora Gibson

Preface

The goals for the third edition are to continue to present a unique blended coverage of classical and state-of-the-art mechanics of composites technologies, while striving to incorporate the most worked-out example problems and homework problems of any available textbook on mechanics of composite materials. A high priority has been placed on writing a textbook that is easily understood by students. Pedagogical improvements include a total of 81 worked-out example problems (25 of which are new for the third edition); 177 homework problems (25 of which are new); 388 figures (46 of which are new); a new appendix on matrix concepts and operations; new coverage of particle composites, nanocomposites, nanoenhancement of conventional fiber composites, hybrid multiscale composites; and additional coverage of finite element modeling and test methods. Although the book is written first as a textbook covering classical methods, frequent references to current stateof-the-art composites technology and research findings are included. Extensive references are provided, including many current journal articles along with classic and historical publications.

I continue to be indebted to my colleagues, graduate students, and sponsors for their encouragement and support over the years. Most recently, my professional affiliations with Wayne State University (WSU) and the University of Nevada, Reno (UNR) have provided the necessary positive environments for teaching and research that made the development of this new edition possible. I have been particularly motivated by the interactions with students in my composites classes at WSU and UNR. As with the earlier editions of this book, my wife and best friend, Maryanne, continues to be my most enthusiastic supporter, and there is no way that I could have completed this project without her.

Preface to the Second Edition

There have been many developments in mechanics of composite materials since the first edition of this book was published. Accordingly, the second edition has new sections on recent applications of composite mechanics to nanocomposites, composite grid structures, and composite sandwich structures. In order to strengthen the emphasis on the basic principles of mechanics, I have added a review of the basic mechanics of materials equations in the Introduction, and appendices covering the derivations of stress equilibrium equations and strain-displacement relations from elasticity theory. Coverage of micromechanics in Chapter 3 has been revised to include more detailed discussions of elasticity and finite element models. Chapter 4 on strength analysis has been updated to include results from the World Wide Failure Exercise. Chapter 8 has been improved by adding a phenomenological approach to understanding linear viscoelastic behavior of composites. Chapter 9 on fracture has been updated to include coverage of the finite element implementation of the virtual crack closure technique. Chapter 10 on testing of composites and their constituents has been extensively updated to include coverage of both new and revised ASTM standard test methods. Finally, more example problems and homework problems have been added to most chapters, and new references have been cited throughout.

As with the first edition, I am indebted to many colleagues, graduate students, and sponsors. I am grateful to Wayne State University for providing a nurturing environment for my teaching and research, and for granting me sabbatical leave, which were essential to the completion of this project. My graduate students have been particularly helpful in identifying the inevitable errors in the first edition, and their thesis research findings have enabled me to add important new dimensions in the second edition. And as with the first edition, my wife and best friend, Maryanne, has continued to be my strongest supporter, and I will be forever grateful for her love, encouragement, patience, and understanding.

Preface to the First Edition

Composite materials is truly an interdisciplinary subject, and the number of students taking courses in this area is steadily increasing. Books on the subject tend to emphasize either the mechanics or the materials science aspects of composites. *Principles of Composite Material Mechanics* is mechanics oriented. Composite materials technology is new enough for many working engineers who have had no training in this area, and so a textbook in composite material mechanics should be useful not only for the education of new engineers, but also for the continuing education of practicing engineers and for reference. The high level of interest in composite materials, the interdisciplinary nature of the subject, the need to reeducate practicing engineers, and the need for a new composite mechanics textbook at the introductory level all led to my decision to write this book.

Chapters 1 through 7 form the basis of a one-semester senior/graduate-level course in mechanical engineering, which I have taught for the last 15 years. Chapters 8 through 10, along with selected papers from technical journals and student research projects/presentations, form the basis of a second one-semester course, which is taken only by graduate students, and which I have taught for the last 4 years. The book could also be the basis for a two-quarter sequence by omitting some topics. Prerequisities for the course are knowledge of mechanics of materials, introduction to materials engineering, and ordinary differential equations, and previous exposure to linear algebra is highly desirable. For some of the graduate-level material, earlier courses in advanced mechanics of materials, elasticity, and partial differential equations are recommended, but not required.

Some of the basic elements of composite mechanics covered in this book have not changed since the first books on the subject were published in the 1960s and 1970s, and, where possible, I have tried to use the accepted terminology and nomenclature. For example, the coverage of stress-strain relationships and transformation of properties for anisotropic materials in Chapter 2 and the classical lamination theory in Chapter 7 is consistent with that of previous textbooks such as the Primer on Composite Materials by Ashton, Halpin, and Petit, and Mechanics of Composite Materials by Jones. However, rather than beginning the study of laminates by jumping directly into classical lamination theory, I have concluded that a better pedagogical approach is to introduce first basic laminate concepts by using the simpler theory of laminated beams in pure flexure. Also, I believe that the concept of an effective modulus of an equivalent homogeneous material, which had previously been covered only in advanced books such as Mechanics of Composite Materials by Christensen, is essential for the proper development of heterogeneous composite micromechanics. Thus, effective modulus

concepts are emphasized from their introduction in Chapter 2 to their use in the analysis of viscoelastic and dynamic behavior in Chapter 8.

Although many basic concepts have been presented in earlier textbooks, numerous new developments in composite mechanics over the last two decades have made it increasingly necessary to supplement these books with my own notes. Thus, I have added coverage of such important topics as hygrothermal effects in Chapter 5, discontinuous fiber composites in Chapter 6, viscoelastic behavior and dynamic behavior in Chapter 8, fracture in Chapter 9, and mechanical testing in Chapter 10. The coverage of experimental mechanics of composites has been expanded to include summaries of the most important ASTM standard test methods, many of which did not exist when the early mechanics of composites books were published. A variety of example problems and homework problems, a number of them related to practical composite structures, are also included.

The contents of this book represent the cumulative effects of more than 25 years of interactions with colleagues and students, and I would be remiss if I did not mention at least some of them. My fascination with composites began in 1965 with my first engineering position in what is now part of Oak Ridge National Laboratory in Tennessee, where I was involved in the design and development of high-speed rotating equipment. At that time I realized that the advantages of using composites in rotating equipment are numerous, as is the case in many other applications. My experiences working with Dean Waters and other colleagues in the mechanical development group in Oak Ridge have had a strong influence on my later career decision to emphasize composites research and education. My doctoral research on vibration damping characteristics of composites with Robert Plunkett at the University of Minnesota further cemented my desire to continue working in the composites area and ultimately led to my career in university teaching and research.

After beginning my academic career at Iowa State University in 1975, I began a long and productive association with C.T. Sun, and later had the pleasure of spending a one-year leave working with C.T. and his colleagues Robert Sierakowski and Shive Chaturvedi at the University of Florida. I owe much of my understanding of composite mechanics to interactions with them. The notes leading to this book were developed by teaching composite mechanics courses at Iowa State University, the University of Idaho, the University of Florida, Michigan State University, and Wayne State University, and I am indebted to the students who took my classes and helped me to "debug" these notes over the years. Most recently, my students at Wayne State University have been particularly effective at finding the inevitable errors in my notes. Interaction with my graduate students over the years has contributed immeasurably to my understanding of composite mechanics, and the work of several of those students has been referred to in this book. I am particularly indebted to Stalin Suarez, Lyle Deobald, Raju Mantena, and Jimmy Hwang, all former graduate students at the University of Idaho.

Serious work on this book actually began during a sabbatical leave at Michigan State University in 1987, and I am indebted to Larry Drzal and his colleagues for our many stimulating discussions during that year. Particularly important was the interaction with Cornelius Horgan, with whom I team-taught a course on advanced mechanics of composites. Most recently, my collaboration with John Sullivan and his colleagues of the Ford Scientific Research Laboratory has proved to be very rewarding, and I am indebted to John for his careful review of the manuscript and helpful comments. I am grateful to Carl Johnson, also of the Ford Scientific Research Laboratory, for his encouragement and support and for providing several of the figures in Chapter 1. The strong support of Wayne State University, which made it possible to establish the Advanced Composites Research Laboratory there in 1989, is gratefully acknowledged. The support and encouragement of my department chairman, Ken Kline, has been particularly important. Generous support for my composites research from numerous funding agencies over the years has also helped to make this book possible. Grants from the Air Force Office of Scientific Research, the National Science Foundation, the Army Research Office, the Boeing Company, and the Ford Motor Company have been particularly important.

McGraw-Hill and I would like to thank the following reviewers for their many helpful comments and suggestions: Charles W. Bert, University of Oklahoma; Olivier A. Bauchau, Rensselaer Polytechnic Institute; Shive Chaturvedi, Ohio State University; Vincent Choo, New Mexico State University; John M. Kennedy, Clemson University; Vikram K. Kinra, Texas A & M University; C.T. Sun, University of Florida; and Steven W. Yurgartis,

Clarkson University.

Finally, my wife and best friend, Maryanne, has been my strongest supporter as I labored on this project, and there is no way that I could have done it without her love, encouragement, patience, and understanding.