# Kirk-Othmer

# Encyclopedia of Chemical Technology

Third Edition

# KIRK-OTHMER

# ENCYCLOPEDIA OF CHEMICAL TECHNOLOGY

THIRD EDITION

VOLUME 21

SILVER AND SILVER ALLOYS TO SULFOLANES AND SULFONES

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#### Library of Congress Cataloging in Publication Data:

Main entry under title:

Encyclopedia of chemical technology.

At head of title: Kirk-Othmer.

"A Wiley-Interscience publication."

Includes bibliographies.

1. Chemistry, Technical-Dictionaries. I. Kirk, Raymond

Eller, 1890-1957. II. Othmer, Donald Frederick, 1904-

III. Grayson, Martin. IV. Eckroth, David. V. Title: Kirk-Othmer encyclopedia of chemical technology.

TP9.E685 1978 660'.03 77-15820 ISBN 0-471-02074-5

Printed in the United States of America

# **KIRK-OTHMER**

# OF CHEMICAL TECHNOLOGY

Third Edition VOLUME 21

Silver and Silver Alloys to Sulfolanes and Sulfones

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# NOTE ON CHEMICAL ABSTRACTS SERVICE REGISTRY NUMBERS AND NOMENCLATURE

Chemical Abstracts Service (CAS) Registry Numbers are unique numerical identifiers assigned to substances recorded in the CAS Registry System. They appear in brackets in the Chemical Abstracts (CA) substance and formula indexes following the names of compounds. A single compound may have many synonyms in the chemical literature. A simple compound like phenethylamine can be named  $\beta$ -phenylethylamine or, as in Chemical Abstracts, benzeneethanamine. The usefulness of the Encyclopedia depends on accessibility through the most common correct name of a substance. Because of this diversity in nomenclature careful attention has been given the problem in order to assist the reader as much as possible, especially in locating the systematic CA index name by means of the Registry Number. For this purpose, the reader may refer to the CAS Registry Handbook-Number Section which lists in numerical order the Registry Number with the Chemical Abstracts index name and the molecular formula; eg, 458-88-8, Piperidine, 2-propyl-, (S)-, C<sub>8</sub>H<sub>17</sub>N; in the Encyclopedia this compound would be found under its common name, coniine [458-88-8]. The Registry Number is a valuable link for the reader in retrieving additional published information on substances and also as a point of access for such on-line data bases as Chemline, Medline, and Toxline.

In all cases, the CAS Registry Numbers have been given for title compounds in articles and for all compounds in the index. All specific substances indexed in *Chemical Abstracts* since 1965 are included in the CAS Registry System as are a large number of substances derived from a variety of reference works. The CAS Registry System identifies a substance on the basis of an unambiguous computer-language description of its molecular structure including stereochemical detail. The Registry Number is a machine-checkable number (like a Social Security number) assigned in sequential order to each substance as it enters the registry system. The value of the number lies in the fact that it is a concise and unique means of substance identification, which is

independent of, and therefore bridges, many systems of chemical nomenclature. For polymers, one Registry Number is used for the entire family; eg, polyoxyethylene (20) sorbitan monolaurate has the same number as all of its polyoxyethylene homologues.

Registry numbers for each substance will be provided in the third edition cumulative index and appear as well in the annual indexes (eg, Alkaloids shows the Registry Number of all alkaloids (title compounds) in a table in the article as well, but the intermediates have their Registry Numbers shown only in the index). Articles such as Analytical methods, Batteries and electric cells, Chemurgy, Distillation, Economic evaluation, and Fluid mechanics have no Registry Numbers in the text.

Cross-references are inserted in the index for many common names and for some systematic names. Trademark names appear in the index. Names that are incorrect, misleading or ambiguous are avoided. Formulas are given very frequently in the text to help in identifying compounds. The spelling and form used, even for industrial names, follow American chemical usage, but not always the usage of *Chemical Abstracts* (eg, coniine is used instead of (S)-2-propylpiperidine, aniline instead of benzenamine, and acrylic acid instead of 2-propenoic acid).

There are variations in representation of rings in different disciplines. The dye industry does not designate aromaticity or double bonds in rings. All double bonds and aromaticity are shown in the *Encyclopedia* as a matter of course. For example, tetralin has an aromatic ring and a saturated ring and its structure appears in the



Encyclopedia with its common name, Registry Number enclosed in brackets, and parenthetical CA index name, ie, tetralin, [119-64-2] (1,2,3,4-tetrahydronaphthalene). With names and structural formulas, and especially with CAS Registry Numbers the aim is to help the reader have a concise means of substance identification.

# CONVERSION FACTORS, ABBREVIATIONS, AND UNIT SYMBOLS

# SI Units (Adopted 1960)

A new system of measurement, the International System of Units (abbreviated SI), is being implemented throughout the world. This system is a modernized version of the MKSA (meter, kilogram, second, ampere) system, and its details are published and controlled by an international treaty organization (The International Bureau of Weights and Measures) (1).

SI units are divided into three classes:

#### **BASE UNITS**

length	meter <sup>†</sup> (m)
mass <sup>‡</sup>	kilogram (kg)
time	second (s)
electric current	ampere (A)
thermodynamic temperature§	kelvin (K)
amount of substance	mole (mol)
luminous intensity	candela (cd)

$$t = T - T_0$$

where T is the thermodynamic temperature, expressed in kelvins, and  $T_0 = 273.15$  K by definition. A temperature interval may be expressed in degrees Celsius as well as in kelvins.

 $<sup>^{\</sup>dagger}$  The spellings "metre" and "litre" are preferred by ASTM; however "-er" are used in the Encyclopedia.

<sup>&</sup>lt;sup>‡</sup> "Weight" is the commonly used term for "mass."

<sup>§</sup> Wide use is made of "Celsius temperature" (t) defined by

# xiv FACTORS, ABBREVIATIONS, AND SYMBOLS

## SUPPLEMENTARY UNITS

plane angle radian (rad) solid angle steradian (sr)

## DERIVED UNITS AND OTHER ACCEPTABLE UNITS

These units are formed by combining base units, supplementary units, and other derived units (2–4). Those derived units having special names and symbols are marked with an asterisk in the list below:

marica with an abterior m	one not below.		
			Acceptable
Quantity	Unit	Symbol	equivalent
*absorbed dose	gray	Gy	J/kg
acceleration	meter per second squared	$m/s^2$	
*activity (of ionizing radiation source)	becquerel	Bq	1/s
area	square kilometer	$km^2$	
	square hectometer	$hm^2$	ha (hectare)
	square meter	$m^2$	
*capacitance	farad	$\mathbf{F}$	C/V
concentration (of amount of substance)	mole per cubic meter	mol/m <sup>3</sup>	
*conductance	siemens	S	A/V
current density	ampere per square meter	A/m <sup>2</sup>	
density, mass density	kilogram per cubic meter	kg/m <sup>3</sup>	g/L; mg/cm <sup>3</sup>
dipole moment (quantity)	coulomb meter	C·m	
*electric charge, quantity of electricity	coulomb	C	A·s
electric charge density	coulomb per cubic meter	C/m <sup>3</sup>	
electric field strength	volt per meter	V/m	
electric flux density	coulomb per square meter	C/m <sup>2</sup>	
*electric potential, potential difference,	volt	V	W/A
electromotive force			
*electric resistance	ohm	Ω	V/A
*energy, work, quantity	megajoule	MJ	-
of heat	kilojoule	kJ	
	joule	J	N·m
	electron volt <sup>†</sup>	$\mathrm{eV}^{\dagger}$	
	kilowatt-hour†	kW·h <sup>†</sup>	

<sup>&</sup>lt;sup>†</sup> This non-SI unit is recognized by the CIPM as having to be retained because of practical importance or use in specialized fields (1).

			Acceptable
Quantity	Unit	Symbol	equivalent
energy density	joule per cubic meter	$J/m^3$	
*force	kilonewton	kN	
	newton	N	$kg-m/s^2$
*frequency	megahertz	MHz	200
	hertz	Hz	1/s
heat capacity, entropy	joule per kelvin	J/K	
heat capacity (specific), specific entropy	joule per kilogram kelvin	J/(kg·K)	
heat transfer coefficient	watt per square meter kelvin	W/(m <sup>2</sup> ·K)	
*illuminance	lux	lx	$lm/m^2$
*inductance	henry	Н	Wb/A
linear density	kilogram per meter	kg/m	
luminance	candela per square meter	cd/m <sup>2</sup>	
*luminous flux	lumen	lm	cd-sr
magnetic field strength	ampere per meter	A/m	ou si
*magnetic flux	weber	Wb	V·s
*magnetic flux density	tesla	T	Wb/m <sup>2</sup>
molar energy	joule per mole	J/mol	100 000
molar entropy, molar heat	joule per mole		
capacity	kelvin	J/(mol·K)	
moment of force, torque	newton meter	N·m	
momentum	kilogram meter per		
	second	kg·m/s	
permeability	henry per meter	H/m	
permittivity	farad per meter	F/m	
*power, heat flow rate,	1		
radiant flux	kilowatt	kW	
	watt	W	J/s
power density, heat flux	watt per square		
density, irradiance	meter	$W/m^2$	
*pressure, stress	megapascal	MPa	
•	kilopascal	kPa	
	pascal	Pa	$N/m^2$
sound level	decibel	dB	
specific energy	joule per kilogram	J/kg	
specific volume	cubic meter per		
•	kilogram	m <sup>3</sup> /kg	
surface tension	newton per meter	N/m	
thermal conductivity	watt per meter kelvin	$W/(m\cdot K)$	
velocity	meter per second	m/s	
	kilometer per hour	km/h	
viscosity, dynamic	pascal second	Pa·s	
100	millipascal second	mPa·s	
viscosity, kinematic	square meter		e
	per second	$m^2/s$	

# xvi FACTORS, ABBREVIATIONS, AND SYMBOLS

Quantity	Unit	Symbol	Acceptable equivalent
	square millimeter		
	per second	$mm^2/s$	
volume	cubic meter	$m^3$	
	cubic decimeter	$dm^3$	L(liter) (5)
	cubic centimeter	${ m cm}^3$	mL
wave number	1 per meter	$m^{-1}$	
	1 per centimeter	$cm^{-1}$	

In addition, there are 16 prefixes used to indicate order of magnitude, as follows:

Multiplication			
factor	Prefix	Symbol	Note
$10^{18}$	exa	$\mathbf{E}$	
$10^{15}$	peta	P	
$10^{12}$	tera	$\mathbf{T}$	
$10^{9}$	giga	G	
$10^{6}$	mega	M	
$10^{3}$	kilo	k	
$10^{2}$	hecto	$h^a$	<sup>a</sup> Although hecto, deka, deci, and centi
10	deka	$da^a$	are SI prefixes, their use should be
$10^{-1}$	deci	$d^a$	avoided except for SI unit-mul-
$10^{-2}$	centi	$\mathbf{c}^{a}$	tiples for area and volume and
$10^{-3}$	milli	m	nontechnical use of centimeter,
$10^{-6}$	micro	$\mu$	as for body and clothing
$10^{-9}$	nano	n	measurement.
$10^{-12}$	pico	p	
$10^{-15}$	femto	$\mathbf{f}$	
$10^{-18}$	atto	a	

For a complete description of SI and its use the reader is referred to ASTM E 380 (4) and the article Units and Conversion Factors which will appear in a later volume of the *Encyclopedia*.

A representative list of conversion factors from non-SI to SI units is presented herewith. Factors are given to four significant figures. Exact relationships are followed by a dagger. A more complete list is given in ASTM E 380-79(4) and ANSI Z210.1-1976 (6).

# Conversion Factors to SI Units

To convert from	To	Multiply by
acre	square meter (m2)	$4.047 \times 10^{3}$
angstrom	meter (m)	$1.0 \times 10^{-10\dagger}$
are	square meter (m <sup>2</sup> )	$1.0 \times 10^{2\dagger}$
astronomical unit	meter (m)	$1.496 \times 10^{11}$
atmosphere	pascal (Pa)	$1.013 \times 10^{5}$
bar	pascal (Pa)	$1.0 \times 10^{5\dagger}$
barn	square meter (m <sup>2</sup> )	$1.0 \times 10^{-28}$ †

<sup>†</sup> Exact.

‡ See footnote on p. xiv.

To convert from	To	Multiply by
barrel (42 U.S. liquid gallons)	cubic meter (m <sup>3</sup> )	0.1590
Bohr magneton $(\mu_{\beta})$	J/T	$9.274 \times 10^{-24}$
Btu (International Table)	joule (J)	$1.055 \times 10^{3}$
Btu (mean)	joule (J)	$1.056 \times 10^{3}$
Btu (thermochemical)	joule (J)	$1.054 \times 10^{3}$
bushel	cubic meter (m <sup>3</sup> )	$3.524 \times 10^{-2}$
calorie (International Table)	joule (J)	4.187
calorie (mean)	joule (J)	4.190
calorie (thermochemical)	joule (J)	4.184†
centipoise	pascal second (Pa·s)	$1.0 \times 10^{-3\dagger}$
centistoke	square millimeter per second (mm <sup>2</sup> /s)	1.0†
cfm (cubic foot per minute)	cubic meter per second (m <sup>3</sup> /s)	$4.72 \times 10^{-4}$
cubic inch	cubic meter (m <sup>3</sup> )	$1.639 \times 10^{-5}$
cubic foot	cubic meter (m <sup>3</sup> )	$2.832 \times 10^{-2}$
cubic yard	cubic meter (m <sup>3</sup> )	0.7646
curie	becquerel (Bq)	$3.70 \times 10^{10}$ †
debye	coulomb·meter (C·m)	$3.336 \times 10^{-30}$
degree (angle)	radian (rad)	$1.745 \times 10^{-2}$
denier (international)	kilogram per meter (kg/m)	$1.111 \times 10^{-7}$
	tex <sup>‡</sup>	0.1111
dram (apothecaries')	kilogram (kg)	$3.888 \times 10^{-3}$
dram (avoirdupois)	kilogram (kg)	$1.772 \times 10^{-3}$
dram (U.S. fluid)	cubic meter (m <sup>3</sup> )	$3.697 \times 10^{-6}$
dyne	newton (N)	$1.0 \times 10^{-5}$
dyne/cm	newton per meter (N/m)	$1.0 \times 10^{-3\dagger}$
electron volt	joule (J)	$1.602 \times 10^{-19}$
erg	joule (J)	$1.0 \times 10^{-7}$
fathom	meter (m)	1.829
fluid ounce (U.S.)	cubic meter (m <sup>3</sup> )	$2.957 \times 10^{-5}$
foot	meter (m)	$0.3048^{\dagger}$
footcandle	lux (lx)	10.76
furlong	meter (m)	$2.012 \times 10^{-2}$
gal	meter per second squared (m/s <sup>2</sup> )	$1.0\times10^{-2\dagger}$
gallon (U.S. dry)	cubic meter (m <sup>3</sup> )	$4.405 \times 10^{-3}$
gallon (U.S. liquid)	cubic meter (m <sup>3</sup> )	$3.785 \times 10^{-3}$
gallon per minute (gpm)	cubic meter per second (m <sup>3</sup> /s)	$6.308 \times 10^{-5}$
	cubic meter per hour (m <sup>3</sup> /h)	0.2271
gauss	tesla (T)	$1.0 \times 10^{-4}$
gilbert	ampere (A)	0.7958
gill (U.S.)	cubic meter (m <sup>3</sup> )	$1.183 \times 10^{-4}$
grad	radian	$1.571 \times 10^{-2}$
grain	kilogram (kg)	$6.480 \times 10^{-5}$
gram force per denier  † Exact.  † See footnote on p. viv.	newton per tex (N/tex)	$8.826 \times 10^{-2}$

# xviii FACTORS, ABBREVIATIONS, AND SYMBOLS

To convert from	To	Multiply by
hectare	square meter (m <sup>2</sup> )	$1.0 \times 10^{4\dagger}$
horsepower (550 ft-lbf/s)	watt (W)	$7.457 \times 10^{2}$
horsepower (boiler)	watt (W)	$9.810 \times 10^{3}$
horsepower (electric)	watt (W)	$7.46 \times 10^{2\dagger}$
hundredweight (long)	kilogram (kg)	50.80
hundredweight (short)	kilogram (kg)	45.36
inch	meter (m)	$2.54 \times 10^{-2\dagger}$
inch of mercury (32°F)	pascal (Pa)	$3.386 \times 10^{3}$
inch of water (39.2°F)	pascal (Pa)	$2.491 \times 10^{2}$
kilogram force	newton (N)	9.807
kilowatt hour	megajoule (MJ)	3.6†
kip	newton (N)	$4.48 \times 10^{3}$
knot (international)	meter per second (m/s)	0.5144
lambert	candela per square meter	0.0144
lambert	(cd/m <sup>2</sup> )	$3.183 \times 10^{3}$
league (British nautical)	meter (m)	$5.559 \times 10^3$
league (statute)	meter (m)	$4.828 \times 10^3$
light year	meter (m)	$9.461 \times 10^{15}$
liter (for fluids only)	cubic meter (m <sup>3</sup> )	$1.0 \times 10^{-3\dagger}$
maxwell	weber (Wb)	$1.0 \times 10^{-8}$
micron	meter (m)	$1.0 \times 10^{-6}$
mil	meter (m)	$2.54 \times 10^{-5}$
	meter (m)	$1.609 \times 10^3$
mile (statute)		$1.852 \times 10^{3}$
mile (U.S. nautical)	meter (m)	0.4470
mile per hour	meter per second (m/s)	
millibar (00C)	pascal (Pa)	$1.0 \times 10^2$
millimeter of mercury (0°C)	pascal (Pa)	$1.333 \times 10^{2\dagger}$
minute (angular)	radian	$2.909 \times 10^{-4}$
myriagram	kilogram (kg)	10
myriameter	kilometer (km)	10
oersted	ampere per meter (A/m)	79.58
ounce (avoirdupois)	kilogram (kg)	$2.835 \times 10^{-2}$
ounce (troy)	kilogram (kg)	$3.110 \times 10^{-2}$
ounce (U.S. fluid)	cubic meter (m <sup>3</sup> )	$2.957 \times 10^{-5}$
ounce-force	newton (N)	0.2780
peck (U.S.)	cubic meter (m <sup>3</sup> )	$8.810 \times 10^{-3}$
pennyweight	kilogram (kg)	$1.555 \times 10^{-3}$
pint (U.S. dry)	cubic meter (m <sup>3</sup> )	$5.506 \times 10^{-4}$
pint (U.S. liquid)	cubic meter (m³)	$4.732 \times 10^{-4}$
poise (absolute viscosity)	pascal second (Pa·s)	0.10†
pound (avoirdupois)	kilogram (kg)	0.4536
pound (troy)	kilogram (kg)	0.3732
poundal	newton (N)	0.1383
pound-force	newton (N)	4.448
pound per square inch (psi)	pascal (Pa)	$6.895 \times 10^{3}$
quart (U.S. dry)	cubic meter (m <sup>3</sup> )	$1.101 \times 10^{-3}$
† Exact.		*1

To convert from	To	Multiply by
quart (U.S. liquid)	cubic meter (m <sup>3</sup> )	$9.464 \times 10^{-4}$
quintal	kilogram (kg)	$1.0 \times 10^{2\dagger}$
rad	gray (Gy)	$1.0 \times 10^{-2\dagger}$
rod	meter (m)	5.029
roentgen	coulomb per kilogram (C/kg)	$2.58 \times 10^{-4}$
second (angle)	radian (rad)	$4.848 \times 10^{-6}$
section	square meter (m <sup>2</sup> )	$2.590 \times 10^{6}$
slug	kilogram (kg)	14.59
spherical candle power	lumen (lm)	12.57
square inch	square meter (m <sup>2</sup> )	$6.452 \times 10^{-4}$
square foot	square meter (m <sup>2</sup> )	$9.290 \times 10^{-2}$
square mile	square meter (m <sup>2</sup> )	$2.590 \times 10^{6}$
square yard	square meter (m <sup>2</sup> )	0.8361
stere	cubic meter (m <sup>3</sup> )	$1.0^{\dagger}$
stokes (kinematic viscosity)	square meter per second (m <sup>2</sup> /s)	$1.0 \times 10^{-4\dagger}$
tex	kilogram per meter (kg/m)	$1.0 \times 10^{-6}$
ton (long, 2240 pounds)	kilogram (kg)	$1.016 \times 10^{3}$
ton (metric)	kilogram (kg)	$1.0 \times 10^{3\dagger}$
ton (short, 2000 pounds)	kilogram (kg)	$9.072 \times 10^{2}$
torr	pascal (Pa)	$1.333 \times 10^{2}$
unit pole	weber (Wb)	$1.257 \times 10^{-7}$
yard	meter (m)	$0.9144^{\dagger}$

# **Abbreviations and Unit Symbols**

Following is a list of commonly used abbreviations and unit symbols appropriate for use in the *Encyclopedia*. In general they agree with those listed in *American National Standard Abbreviations for Use on Drawings and in Text (ANSI Y1.1)* (6) and *American National Standard Letter Symbols for Units in Science and Technology (ANSI Y10)* (6). Also included is a list of acronyms for a number of private and government organizations as well as common industrial solvents, polymers, and other chemicals.

Rules for Writing Unit Symbols (4):

- 1. Unit symbols should be printed in upright letters (roman) regardless of the type style used in the surrounding text.
  - 2. Unit symbols are unaltered in the plural.
- 3. Unit symbols are not followed by a period except when used as the end of a sentence.
- 4. Letter unit symbols are generally written in lower-case (eg, cd for candela) unless the unit name has been derived from a proper name, in which case the first letter of the symbol is capitalized (W,Pa). Prefix and unit symbols retain their prescribed form regardless of the surrounding typography.
- 5. In the complete expression for a quantity, a space should be left between the numerical value and the unit symbol. For example, write 2.37 lm, not 2.37lm, and 35 mm, not 35mm. When the quantity is used in an adjectival sense, a hyphen is often used, for example, 35-mm film. Exception: No space is left between the numerical value and the symbols for degree, minute, and second of plane angle, and degree Celsius.