

PERRY'S CHEMICAL ENGINEERS' HANDBOOK

佩里化学工程师手册

SEVENTH EDITION
(第七版)

Robert H.Perry
Don W.Green



McGraw-Hill



科学出版社

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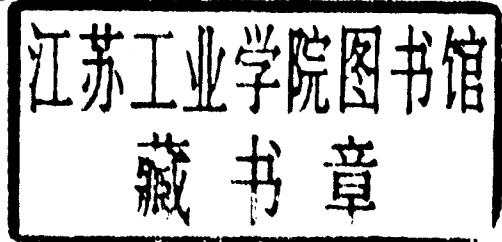
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*Dedicated to
Robert H. Perry*

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Conversion Factors and Mathematical Symbols*

James O. Maloney, Ph.D., P.E., Emeritus Professor of Chemical Engineering, University of Kansas; Fellow, American Institute of Chemical Engineers; Fellow, American Association for the Advancement of Science; Member, American Chemical Society, American Society for Engineering Education

CONVERSION FACTORS

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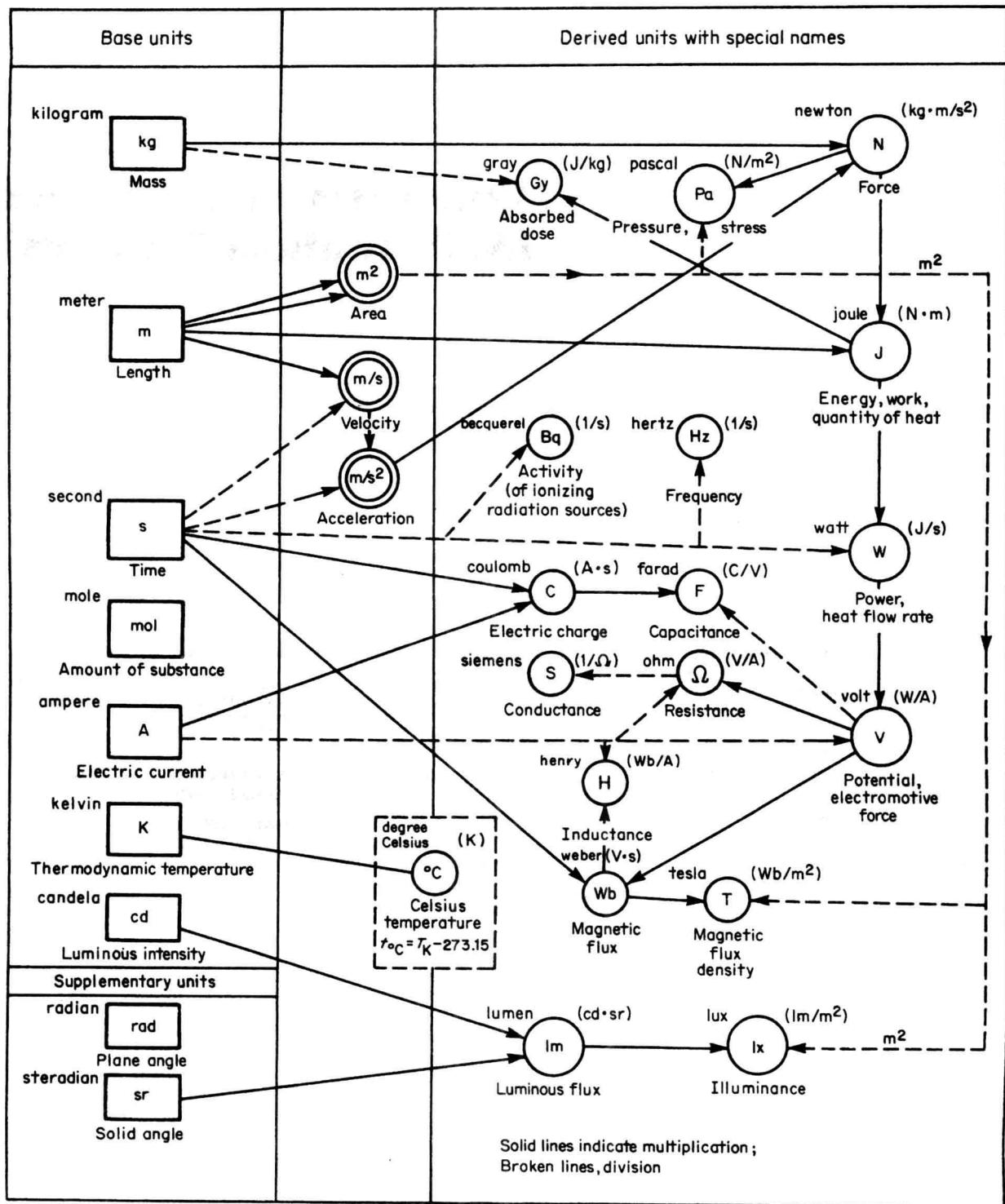


FIG. 1-1 Graphic relationships of SI units with names (U.S. National Bureau of Standards, LC 1078, December 1976.)

TABLE 1-1 SI Base and Supplementary Quantities and Units

Quantity or "dimension"	SI unit	SI unit symbol ("abbreviation"); Use roman (upright) type
Base quantity or "dimension"		
length	meter	m
mass	kilogram	kg
time	second	s
electric current	ampere	A
thermodynamic temperature	kelvin	K
amount of substance	mole*	mol
luminous intensity	candela	cd
Supplementary quantity or "dimension"		
plane angle	radian	rad
solid angle	steradian	sr

*When the mole is used, the elementary entities must be specified; they may be atoms, molecules, ions, electrons, other particles, or specified groups of such particles.

TABLE 1-2a Derived Units of SI that Have Special Names

Quantity	Unit	Symbol	Formula
frequency (of a periodic phenomenon)	hertz	Hz	1/s
force	newton	N	(kg·m)/s ²
pressure, stress	pascal	Pa	N/m ²
energy, work, quantity of heat	joule	J	N·m
power, radiant flux	watt	W	J/s
quantity of electricity, electric charge	coulomb	C	A·s
electric potential, potential difference, electromotive force	volt	V	W/A
capacitance	farad	F	C/V
electric resistance	ohm	Ω	V/A
conductance	siemens	S	A/V
magnetic flux	weber	Wb	V·s
magnetic-flux density	tesla	T	Wb/m ²
inductance	henry	H	Wb/A
luminous flux	lumen	lm	cd·sr
illuminance	lux	lx	lm/m ²
activity (of radionuclides)	becquerel	Bq	1/s
absorbed dose	gray	Gy	J/kg

TABLE 1-2b Additional Common Derived Units of SI

Quantity	Unit	Symbol
acceleration	meter per second squared	m/s ²
angular acceleration	radian per second squared	rad/s ²
angular velocity	radian per second	rad/s
area	square meter	m ²
concentration (of amount of substance)	mole per cubic meter	mol/m ³
current density	ampere per square meter	A/m ²
density, mass	kilogram per cubic meter	kg/m ³
electric-charge density	coulomb per cubic meter	C/m ³
electric-field strength	volt per meter	V/m
electric-flux density	coulomb per square meter	C/m ²
energy density	joule per cubic meter	J/m ³
entropy	joule per kelvin	J/K
heat capacity	joule per kelvin	J/K
heat-flux density,	watt per square meter	W/m ²
irradiance	candela per square meter	cd/m ²
luminance	ampere per meter	A/m
magnetic-field strength	joule per mole	J/mol
molar energy	joule per mole-kelvin	J/(mol·K)
molar entropy	joule per mole-kelvin	J/(mol·K)
molar-heat capacity	newton-meter	N·m
moment of force	henry per meter	H/m
permeability	farad per meter	F/m
radiance	watt per square-meter-steradian	W/(m ² ·sr)
radiant intensity	watt per steradian	W/sr
specific-heat capacity	joule per kilogram-kelvin	J/(kg·K)
specific energy	joule per kilogram	J/kg
specific entropy	joule per kilogram-kelvin	J/(kg·K)
specific volume	cubic meter per kilogram	m ³ /kg
surface tension	newton per meter	N/m
thermal conductivity	watt per meter-kelvin	W/(m·K)
velocity	meter per second	m/s
viscosity, dynamic	pascal-second	Pa·s
viscosity, kinematic	square meter per second	m ² /s
volume	cubic meter	m ³
wave number	1 per meter	1/m

TABLE 1-3 SI Prefixes

Multiplication factor	Prefix	Symbol
1 000 000 000 000 000 = 10 ¹⁸	exa	E
1 000 000 000 000 000 = 10 ¹⁵	peta	P
1 000 000 000 000 000 = 10 ¹²	tera	T
1 000 000 000 = 10 ⁹	giga	G
1 000 000 = 10 ⁶	mega	M
1 000 = 10 ³	kilo	k
100 = 10 ²	hecto*	h
10 = 10 ¹	deka*	da
0.1 = 10 ⁻¹	deci*	d
0.01 = 10 ⁻²	centi	c
0.001 = 10 ⁻³	milli	m
0.000 001 = 10 ⁻⁶	micro	μ
0.000 000 001 = 10 ⁻⁹	nano	n
0.000 000 000 001 = 10 ⁻¹²	pico	p
0.000 000 000 000 001 = 10 ⁻¹⁵	femto	f
0.000 000 000 000 001 = 10 ⁻¹⁸	atto	a

*Generally to be avoided.

TABLE 1-4 Conversion Factors: U.S. Customary and Commonly Used Units to SI Units

Quantity	Customary or commonly used unit	SI unit	Alternate SI unit	Conversion factor; multiply customary unit by factor to obtain SI unit
	Space, † time			
Length	naut mi mi chain link fathom yd ft in in mil	km km m m m m m cm mm cm μm		1.852° E + 00 1.609 344° E + 00 2.011 68° E + 01 2.011 68° E - 01 1.828 8° E + 00 9.144° E - 01 3.048° E - 01 3.048° E + 01 2.54° E + 01 2.54 E + 00 2.54° E + 01
Length/length	ft/mi	m/km		1.893 939 E - 01
Length/volume	ft/U.S. gal ft/m³ ft/bbl	m³/m³ m³/m³ m³/m³		8.051 964 E + 01 1.076 391 E + 01 1.917 134 E + 00
Area	mi² section acre ha yd² ft² in²	km² ha ha m² m² m² mm² cm²		2.589 988 E + 00 2.589 988 E + 02 4.046 856 E - 01 1.000 000° E + 04 8.361 274 E - 01 9.290 304° E - 02 6.451 6° E + 02 6.451 6° E + 00
Area/volume	ft²/in³ ft²/ft³	m²/cm³ m²/m³		5.699 291 E - 03 3.280 840 E + 00
Volume	cubem acre-ft yd³ bbl (42 U.S. gal) ft³ U.K. gal U.S. gal U.K. qt U.S. qt U.S. pt U.K. fl oz U.S. fl oz in³	km³ m³ ha·m m³ m³ m³ dm³ dm³ dm³ dm³ dm³ dm³ dm³ cm³ cm³ cm³	L	4.168 182 E + 00 1.233 482 E + 03 1.233 482 E - 01 7.645 549 E - 01 1.589 873 E - 01 2.831 685 E - 02 2.831 685 E + 01 4.546 092 E - 03 4.546 092 E + 00 3.785 412 E - 03 3.785 412 E + 00 1.136 523 E + 00 9.463 529 E - 01 4.731 765 E - 01 2.841 307 E + 01 2.957 353 E + 01 1.638 706 E + 01
Volume/length (linear displacement)	bbl/in bbl/ft ft³/ft U.S. gal/ft	m³/m m³/m m³/m m³/m		6.259 342 E + 00 5.216 119 E - 01 9.290 304° E - 02 1.241 933 E - 02 1.241 933 E + 01
Plane angle	rad deg (°) min (') sec (")	rad rad rad rad		1 1.745 329 E - 02 2.908 882 E - 04 4.848 137 E - 06
Solid angle	sr	sr		1
Time	year week h min μs	a d s s h ns		1 7.0° E + 00 3.6° E + 03 6.0° E + 01 6.0° E + 01 1.666 667 E - 02 1
	Mass, amount of substance			
Mass	U.K. ton U.S. ton U.K. cwt U.S. cwt lbm oz (troy) oz (av) gr	Mg Mg kg kg kg g g mg	t	1.016 047 E + 00 9.071 847 E - 01 5.080 234 E + 01 4.535 924 E + 01 4.535 924 E - 01 3.110 348 E + 01 2.834 952 E + 01 6.479 891 E + 01

TABLE 1-4 Conversion Factors: U.S. Customary and Commonly Used Units to SI Units (Continued)

Quantity	Customary or commonly used unit	SI unit	Alternate SI unit	Conversion factor; multiply customary unit by factor to obtain SI unit
Amount of substance	lbm/mol std m ³ (0°C, 1 atm) std ft ³ (60°F, 1 atm)	kmol		4.535 924 E - 01 4.461 58 E - 02 1.195 30 E - 03
		kmol		
		kmol		
Enthalpy, calorific value, heat, entropy, heat capacity				
Calorific value, enthalpy (mass basis)	Btu/lbm	MJ/kg kJ/kg kWh/kg	J/g	2.326 000 E - 03 2.326 000 E + 00 6.461 112 E - 04
	cal/g cal/lbm	kJ/kg J/kg	J/g	4.184* E + 00 9.224 141 E + 00
Caloric value, enthalpy (mole basis)	kcal/(g·mol) Btu/(lb·mol)	kJ/kmol kJ/kmol		4.184* E + 03 2.326 000 E + 00
Calorific value (volume basis—solids and liquids)	Btu/U.S. gal	MJ/m ³ kJ/m ³ kWh/m ³	kJ/dm ³	2.787 163 E - 01 2.787 163 E + 02 7.742 119 E - 02
	Btu/U.K. gal	MJ/m ³ kJ/m ³ kWh/m ³	kJ/dm ³	2.320 800 E - 01 2.320 800 E + 02 6.446 667 E - 02
	Btu/ft ³	MJ/m ³ kJ/m ³ kWh/m ³	kJ/dm ³	3.725 895 E - 02 3.725 895 E + 01 1.034 971 E - 02
	cal/mL (ft-lbf)/U.S. gal	MJ/m ³ kJ/m ³		4.184* E + 00 3.581 692 E - 01
Calorific value (volume basis—gases)	cal/mL kcal/m ³ Btu/ft ³	kJ/m ³ kJ/m ³ kJ/m ³ kWh/m ³	J/dm ³ J/dm ³ J/dm ³	4.184* E + 03 4.184* E + 00 3.725 895 E + 01 1.034 971 E - 02
Specific entropy	Btu/(lbm·°R) cal/(g·K) kcal/(kg·°C)	kJ/(kg·K) kJ/(kg·K) kJ/(kg·K)	J/(g·K) J/(g·K) J/(g·K)	4.186 8* E + 00 4.184* E + 00 4.184* E + 00
Specific-heat capacity (mass basis)	kWh/(kg·°C) Btu/(lbm·°F) kcal/(kg·°C)	kJ/(kg·K) kJ/(kg·K) kJ/(kg·K)	J/(g·K) J/(g·K) J/(g·K)	3.6* E + 03 4.186 8* E + 00 4.184* E + 00
Specific-heat capacity (mole basis)	Btu/(lb·mol·°F) cal/(g·mol·°C)	kJ/(kmol·K) kJ/(kmol·K)		4.186 8* E + 00 4.184* E + 00
Temperature, pressure, vacuum				
Temperature (absolute)	°R K	K		5/9 1
Temperature (traditional)	°F	°C		5/9(°F - 32)
Temperature (difference)	°F	K, °C		5/9
Pressure	atm (760 mmHg at 0°C or 14,696 psi)	MPa kPa bar bar mmHg (0°C) = torr μmHg (0°C) μ bar mmHg = torr (0°C) cmH ₂ O (4°C) lbf/ft ² (psf) inHg (0°C) bar dyn/cm ²	MPa 1.013 250* E - 01 1.013 250* E + 02 1.013 250* E + 00 1.0* E - 01 1.0* E + 02 6.894 757 E - 03 6.894 757 E + 00 6.894 757 E - 02 3.376 85 E + 00 2.488 4 E - 01 1.333 224 E - 01 9.806 38 E - 02 4.788 026 E - 02 1.333 224 E - 01 1.0* E + 05 1.0* E - 01	
Vacuum, draft	inHg (60°F) inH ₂ O (39.2°F) inH ₂ O (60°F) mmHg (0°C) = torr cmH ₂ O (4°C)	kPa kPa kPa kPa kPa		3.376 85 E + 00 2.490 82 E - 01 2.488 4 E - 01 1.333 224 E - 01 9.806 38 E - 02
Liquid head	ft in	m mm cm		3.048* E - 01 2.54* E + 01 2.54* E + 00
Pressure drop/length	psi/ft	kPa/m		2.262 059 E + 01

TABLE 1-4 Conversion Factors: U.S. Customary and Commonly Used Units to SI Units (Continued)

Quantity	Customary or commonly used unit	SI unit	Alternate SI unit	Conversion factor; multiply customary unit by factor to obtain SI unit
Density, specific volume, concentration, dosage				
Density	lbm/ft ³	kg/m ³		1.601 846 E + 01
		g/m ³		1.601 846 E + 04
	lbm/U.S. gal	kg/m ³		1.198 264 E + 02
		g/cm ³		1.198 264 E - 01
	lbm/U.K. gal	kg/m ³		9.977 633 E + 01
	lbm/ft ³	kg/m ³		1.601 846 E + 01
		g/cm ³		1.601 846 E - 02
	g/cm ³	kg/m ³		1.0* E + 03
	lbm/ft ³	kg/m ³		1.601 846 E + 01
Specific volume	ft ³ /lbm	m ³ /kg		6.242 796 E - 02
		m ³ /g		6.242 796 E - 05
	ft ³ /lbm	dm ³ /kg		6.242 796 E + 01
	U.K. gal/lbm	dm ³ /kg	cm ³ /g	1.002 242 E + 01
	U.S. gal/lbm	dm ³ /kg	cm ³ /g	8.345 404 E + 00
Specific volume (mole basis)	L/(g-mol)	m ³ /kmol		1
	ft ³ /(lb-mol)	m ³ /kmol		6.242 796 E - 02
Specific volume	bbl/U.S. ton	m ³ /t		1.752 535 E - 01
	bbl/U.K. ton	m ³ /t		1.564 763 E - 01
Yield	bbl/U.S. ton	dm ³ /t	L/t	1.752 535 E + 02
	bbl/U.K. ton	dm ³ /t	L/t	1.564 763 E + 02
	U.S. gal/U.S. ton	dm ³ /t	L/t	4.172 702 E + 00
	U.S. gal/U.K. ton	dm ³ /t	L/t	3.725 627 E + 00
Concentration (mass/mass)	wt %	kg/kg		1.0* E - 02
		g/kg		1.0* E + 01
	wt ppm	mg/kg		1
Concentration (mass/volume)	lbm/bbl	kg/m ³	g/dm ³	2.853 010 E + 00
	g/U.S. gal	kg/m ³		2.641 720 E - 01
	g/U.K. gal	kg/m ³	g/L	2.199 692 E - 01
	lbm/1000 U.S. gal	g/m ³	mg/dm ³	1.198 264 E + 02
	lbm/1000 U.K. gal	g/m ³	mg/dm ³	9.977 633 E + 01
	gr/U.S. gal	g/m ³	mg/dm ³	1.711 806 E + 01
	gr/ft ³	mg/m ³		2.288 351 E + 03
	lbm/1000 bbl	g/m ³	mg/dm ³	2.853 010 E + 00
	mg/U.S. gal	g/m ³	mg/dm ³	2.641 720 E - 01
	gr/100 ft ³	mg/m ³		2.288 351 E + 01
Concentration (volume/volume)	ft ³ /ft ³	m ³ /m ³		1
	bbl/(acre-ft)	m ³ /m ³		1.288 931 E - 04
	vol%	m ³ /m ³		1.0* E - 02
	U.K. gal/ft ³	dm ³ /m ³	L/m ³	1.605 437 E + 02
	U.S. gal/ft ³	dm ³ /m ³	L/m ³	1.336 806 E + 02
	mL/U.S. gal	dm ³ /m ³	L/m ³	2.641 720 E - 01
	mL/U.K. gal	dm ³ /m ³	L/m ³	2.199 692 E - 01
	vol ppm	cm ³ /m ³		1
		dm ³ /m ³	L/m ³	1.0* E - 03
	U.K. gal/1000 bbl	cm ³ /m ³		2.859 403 E + 01
	U.S. gal/1000 bbl	cm ³ /m ³		2.380 952 E + 01
	U.K. pt/1000 bbl	cm ³ /m ³		3.574 253 E + 00
Concentration (mole/volume)	(lb-mol)/U.S. gal	kmol/m ³		1.198 264 E + 02
	(lb-mol)/U.K. gal	kmol/m ³		9.977 644 E + 01
	(lb-mol)/ft ³	kmol/m ³		1.601 846 E + 01
	std ft ³ (60°F, 1 atm)/bbl	kmol/m ³		7.518 21 E - 03
Concentration (volume/mole)	U.S. gal/1000 std ft ³ (60°F/60°F)	dm ³ /kmol	L/kmol	3.166 91 E + 00
	bbi/million std ft ³ (60°F/60°F)	dm ³ /kmol	L/kmol	1.330 10 E - 01
Facility throughput, capacity				
Throughput (mass basis)	U.K. ton/year	t/a		1.016 047 E + 00
	U.S. ton/year	t/a		9.071 847 E - 01
	U.K. ton/day	t/d		1.016 047 E + 00
		t/h		4.233 529 E - 02
	U.S. ton/day	t/d		9.071 847 E - 01
		t/h		3.779 936 E - 02
	U.K. ton/h	t/h		1.016 047 E + 00
	U.S. ton/h	t/h		9.071 847 E - 01
	lbm/h	kg/h		4.535 924 E - 01

TABLE 1-4 Conversion Factors: U.S. Customary and Commonly Used Units to SI Units (Continued)

Quantity	Customary or commonly used unit	SI unit	Alternate SI unit	Conversion factor; multiply customary unit by factor to obtain SI unit
Throughput (volume basis)	bbl/day	t/a		5.803 036 E + 01
		m ³ /d		1.589 873 E - 01
	ft ³ /day	m ³ /h		1.179 869 E - 03
	bbl/h	m ³ /h		1.589 873 E - 01
	ft ³ /h	m ³ /h		2.831 685 E - 02
	U.K. gal/h	m ³ /h		4.546 092 E - 03
		L/s		1.262 803 E - 03
	U.S. gal/h	m ³ /h		3.785 412 E - 03
		L/s		1.051 503 E - 03
	U.K. gal/min	m ³ /h		2.727 655 E - 01
		L/s		7.576 819 E - 02
	U.S. gal/min	m ³ /h		2.271 247 E - 01
		L/s		6.309 020 E - 02
Throughput (mole basis)	(lb-mol)/h	kmol/h		4.535 924 E - 01
		kmol/s		1.259 979 E - 04
Flow rate				
Flow rate (mass basis)	U.K. ton/min	kg/s		1.693 412 E + 01
	U.S. ton/min	kg/s		1.511 974 E + 01
	U.K. ton/h	kg/s		2.822 353 E - 01
	U.S. ton/h	kg/s		2.519 958 E - 01
	U.K. ton/day	kg/s		1.175 980 E - 02
	U.S. ton/day	kg/s		1.049 982 E - 02
	million lbm/year	kg/s		5.249 912 E + 00
	U.K. ton/year	kg/s		3.221 864 E - 05
	U.S. ton/year	kg/s		2.876 664 E - 05
	lbm/s	kg/s		4.535 924 E - 01
	lbm/min	kg/s		7.559 873 E - 03
	lbm/h	kg/s		1.259 979 E - 04
Flow rate (volume basis)	bbl/day	m ³ /d		1.589 873 E - 01
		L/s		1.840 131 E - 03
	ft ³ /day	m ³ /d		2.831 685 E - 02
		L/s		3.277 413 E - 04
	bbl/h	m ³ /s		4.416 314 E - 05
		L/s		4.416 314 E - 02
	ft ³ /h	m ³ /s		7.865 791 E - 06
		L/s		7.865 791 E - 03
	U.K. gal/h	dm ³ /s	L/s	1.262 803 E - 03
	U.S. gal/h	dm ³ /s	L/s	1.051 503 E - 03
	U.K. gal/min	dm ³ /s	L/s	7.576 820 E - 02
	U.S. gal/min	dm ³ /s	L/s	6.309 020 E - 02
	ft ³ /min	dm ³ /s	L/s	4.719 474 E - 01
	ft ³ /s	dm ³ /s	L/s	2.831 685 E + 01
Flow rate (mole basis)	(lb-mol)/s	kmol/s		4.535 924 E - 01
	(lb-mol)/h	kmol/s		1.259 979 E - 04
	million scf/D	kmol/s		1.383 45 E - 02
Flow rate/length (mass basis)	lbm/(s·ft)	kg/(s·m)		1.488 164 E + 00
	lbm/(h·ft)	kg/(s·m)		4.133 789 E - 04
Flow rate/length (volume basis)	U.K. gal/(min·ft)	m ³ /s	m ³ /(s·m)	2.485 833 E - 04
	U.S. gal/(min·ft)	m ³ /s	m ³ /(s·m)	2.069 888 E - 04
	U.K. gal/(h·in)	m ³ /s	m ³ /(s·m)	4.971 667 E - 05
	U.S. gal/(h·in)	m ³ /s	m ³ /(s·m)	4.139 776 E - 05
	U.K. gal/(h·ft)	m ³ /s	m ³ /(s·m)	4.143 055 E - 06
	U.S. gal/(h·ft)	m ³ /s	m ³ /(s·m)	3.449 814 E - 06
Flow rate/area (mass basis)	lbm/(s·ft ²)	kg/(s·m ²)		4.882 428 E + 00
	lbm/(h·ft ²)	kg/(s·m ²)		1.356 230 E - 03
Flow rate/area (volume basis)	ft ³ /(s·ft ²)	m/s	m ³ /(s·m ²)	3.048* E - 01
	ft ³ /(min·ft ²)	m/s	m ³ /(s·m ²)	5.08* E - 03
	U.K. gal/(h·in ²)	m/s	m ³ /(s·m ²)	1.957 349 E - 03
	U.S. gal/(h·in ²)	m/s	m ³ /(s·m ²)	1.629 833 E - 03
	U.K. gal/(min·ft ²)	m/s	m ³ /(s·m ²)	8.155 621 E - 04
	U.S. gal/(min·ft ²)	m/s	m ³ /(s·m ²)	6.790 972 E - 04
	U.K. gal/(h·ft ²)	m/s	m ³ /(s·m ²)	1.359 270 E - 05
	U.S. gal/(h·ft ²)	m/s	m ³ /(s·m ²)	1.131 829 E - 05

TABLE 1-4 Conversion Factors: U.S. Customary and Commonly Used Units to SI Units (Continued)

Quantity	Customary or commonly used unit	SI unit	Alternate SI unit	Conversion factor; multiply customary unit by factor to obtain SI unit
Energy, work, power				
Energy, work	therm	MJ		1.055 056 E + 02
		kJ		1.055 056 E + 05
		kWh		2.930 711 E + 01
	U.S. tonf·mi	MJ		1.431 744 E + 01
	hp·h	MJ		2.684 520 E + 00
		kJ		2.684 520 E + 03
		kWh		7.456 999 E - 01
	ch·h or CV·h	MJ		2.647 780 E + 00
		kJ		2.647 780 E + 03
		kWh		7.354 999 E - 01
	kWh	MJ		3.6° E + 00
		kJ		3.6° E + 03
	Chu	kJ		1.899 101 E + 00
		kWh		5.275 280 E - 04
	Btu	kJ		1.055 056 E + 00
		kWh		2.930 711 E - 04
	kcal	kJ		4.184° E + 00
	cal	kJ		4.184° E - 03
	ft-lbf	kJ		1.355 818 E - 03
	lbf·ft	kJ		1.355 818 E - 03
	J	kJ		1.0° E - 03
	(lbf·ft ²)/s ²	kJ		4.214 011 E - 05
	erg	J		1.0° E - 07
Impact energy	kgf·m	J		9.806 650° E + 00
	lbf·ft	J		1.355 818 E + 00
Surface energy	erg/cm ²	mJ/m ²		1.0° E + 00
Specific-impact energy	(kgf·m)/cm ²	J/cm ²		9.806 650° E - 02
	(lbf·ft)/in ²	J/cm ²		2.101 522 E - 03
Power	million Btu/h	MW		2.930 711 E - 01
	ton of refrigeration	kW		3.516 853 E + 00
	Btu/s	kW		1.055 056 E + 00
	kW	kW		1
	hydraulic horsepower—hhp	kW		7.460 43 E - 01
	hp (electric)	kW		7.46° E - 01
	hp [550 ft-lbf/s]	kW		7.456 999 E - 01
	ch or CV	kW		7.354 999 E - 01
	Btu/min	kW		1.758 427 E - 02
	(ft-lbf)/s	kW		1.355 818 E - 03
	kcal/h	W		1.162 222 E + 00
	Btu/h	W		2.930 711 E - 01
	(ft-lbf)/min	W		2.259 697 E - 02
Power/area	Btu/(s·ft ²)	kW/m ²		1.135 653 E + 01
	cal/(h·cm ²)	kW/m ²		1.162 222 E - 02
	Btu/(h·ft ²)	kW/m ²		3.154 591 E - 03
Heat-release rate, mixing power	hp/ft ³	kW/m ³		2.633 414 E + 01
	cal/(h·cm ³)	kW/m ³		1.162 222 E + 00
	Btu/(s·ft ³)	kW/m ³		3.725 895 E + 01
	Btu/(h·ft ³)	kW/m ³		1.034 971 E - 02
Cooling duty (machinery)	Btu/(bhp·h)	W/kW		3.930 148 E - 01
Specific fuel consumption (mass basis)	lbm/(hp·h)	mg/J kg/kWh	kg/MJ	1.689 659 E - 01 6.082 774 E - 01
Specific fuel consumption (volume basis)	m ³ /kWh	dm ³ /MJ	mm ³ /J	2.777 778 E + 02
	U.S. gal/(hp·h)	dm ³ /MJ	mm ³ /J	1.410 089 E + 00
	U.K. pt/(hp·h)	dm ³ /MJ	mm ³ /J	2.116 806 E - 01
Fuel consumption	U.K. gal/mi	dm ³ /100 km	L/100 km	2.824 807 E + 02
	U.S. gal/mi	dm ³ /100 km	L/100 km	2.352 146 E + 02
	mi/U.S. gal	km/dm ³	km/L	4.251 437 E - 01
	mi/U.K. gal	km/dm ³	km/L	3.540 064 E - 01

TABLE 1-4 Conversion Factors: U.S. Customary and Commonly Used Units to SI Units (Continued)

Quantity	Customary or commonly used unit	SI unit	Alternate SI unit	Conversion factor; multiply customary unit by factor to obtain SI unit
Velocity (linear), speed	knot mi/h ft/s ft/min ft/h ft/day in/s in/min	km/h km/h m/s cm/s m/s mm/s mm/s m/d mm/s mm/s		1.852* E + 00 1.609 344* E + 00 3.048* E - 01 3.048* E + 01 5.08* E - 03 8.466 667 E - 02 3.527 778 E - 03 3.048* E - 01 2.54* E + 01 4.233 333 E - 01
Corrosion rate	in/year (ipy) mil/year	mm/a mm/a		2.54* E + 01 2.54* E - 02
Rotational frequency	r/min	r/s rad/s		1.666 667 E - 02 1.047 198 E - 01
Acceleration (linear)	ft/s ²	m/s ² cm/s ²		3.048* E - 01 3.048* E + 01
Acceleration (rotational)	rpm/s	rad/s ²		1.047 198 E - 01
Momentum	(lbm·ft)/s	(kg·m)/s		1.382 550 E - 01
Force	U.K. tonf U.S. tonf kgf (kp) lbf dyn	kN kN N N mN		9.964 016 E + 00 8.896 443 E + 00 9.806 650* E + 00 4.448 222 E + 00 1.0 E - 02
Bending moment, torque	U.S. tonf·ft kgf·m lbf·ft lbf·in	kN·m N·m N·m N·m		2.711 636 E + 00 9.806 650* E + 00 1.355 818 E + 00 1.129 848 E - 01
Bending moment/length	(lbf·ft)/in (lbf·in)/in	(N·m)/m (N·m)/m		5.337 866 E + 01 4.448 222 E + 00
Moment of inertia	lbm·ft ²	kg·m ²		4.214 011 E - 02
Stress	U.S. tonf/in ² kgf/mm ² U.S. tonf/ft ² lbf/in ² (psi) lbf/ft ² (psf) dyn/cm ²	MPa MPa MPa MPa kPa Pa	N/mm ² N/mm ² N/mm ² N/mm ²	1.378 951 E + 01 9.806 650* E + 00 9.576 052 E - 02 6.894 757 E - 03 4.788 026 E - 02 1.0* E - 01
Mass/length	lbm/ft	kg/m		1.488 164 E + 00
Mass/area structural loading, bearing capacity (mass basis)	U.S. ton/ft ² lbm/ft ²	Mg/m ² kg/m ²		9.764 855 E + 00 4.882 428 E + 00
Miscellaneous transport properties				
Diffusivity	ft ² /s m ² /s ft ² /h	m ² /s mm ² /s m ² /s		9.290 304* E - 02 1.0* E + 06 2.580 64* E - 05
Thermal resistance	(°C·m ² ·h)/kcal (°F·ft ² ·h)/Btu	(K·m ²)/kW (K·m ²)/kW		8.604 208 E + 02 1.761 102 E + 02
Heat flux	Btu/(h·ft ²)	kW/m ²		3.154 591 E - 03
Thermal conductivity	(cal·cm)/(s·cm ² ·°C) (Btu·ft)/(h·ft ² ·°F) (kcal·m)/(h·m ² ·°C) (Btu·in)/(h·ft ² ·°F) (cal·cm)/(h·cm ² ·°C)	W/(m·K) W/(m·K) (kJ·m)/(h·m ² ·K) W/(m·K) W/(m·K) W/(m·K)		4.184* E + 02 1.730 735 E + 00 6.230 646 E + 00 1.162 222 E + 00 1.442 279 E - 01 1.162 222 E - 01
Heat-transfer coefficient	cal/(s·cm ² ·°C) Btu/(s·ft ² ·°F) cal/(h·cm ² ·°C) Btu/(h·ft ² ·°F) Btu/(h·ft ² ·°R) kcal/(h·m ² ·°C)	kW/(m ² ·K) kW/(m ² ·K) kW/(m ² ·K) kW/(m ² ·K) kJ/(h·m ² ·K) kW/(m ² ·K) kW/(m ² ·K)		4.184* E + 01 2.044 175 E + 01 1.162 222 E - 02 5.678 263 E - 03 2.044 175 E + 01 5.678 263 E - 03 1.162 222 E - 03

TABLE 1-4 Conversion Factors: U.S. Customary and Commonly Used Units to SI Units (Continued)

Quantity	Customary or commonly used unit	SI unit	Alternate SI unit	Conversion factor: multiply customary unit by factor to obtain SI unit
Volumetric heat-transfer coefficient	Btu/(s·ft ³ ·°F) Btu/(h·ft ³ ·°F)	kW/(m ³ ·K) kW/(m ³ ·K)		6.706 611 E + 01 1.862 947 E - 02
Surface tension	dyn/cm	mN/m		1
Viscosity (dynamic)	(lbf·s)/in ² (lbf·s)/ft ² (kgf·s)/m ² lbm/(ft·s) (dyn·s)/cm ² cP lbm/(ft·h)	Pa·s Pa·s Pa·s Pa·s Pa·s Pa·s Pa·s	(N·s)/m ² (N·s)/m ² (N·s)/m ² (N·s)/m ² (N·s)/m ² (N·s)/m ² (N·s)/m ²	6.894 757 E + 03 4.788 026 E + 01 9.806 650 E + 00 1.488 164 E + 00 1.0* E - 01 1.0* E - 03 4.133 789 E - 04
Viscosity (kinematic)	ft ² /s in ² /s m ² /h ft ³ /h cSt	m ² /s mm ² /s mm ² /s m ³ /s mm ² /s		9.290 304 E - 02 6.451 6* E + 02 2.777 778 E + 02 2.580 64* E - 05 1
Permeability	darcy millidarcy	μm ² μm ²		9.869 233 E - 01 9.869 233 E - 04
Thermal flux	Btu/(h·ft ²) Btu/(s·ft ²) cal/(s·cm ²)	W/m ² W/m ² W/m ²		3.152 E + 00 1.135 E + 04 4.184 E + 04
Mass-transfer coefficient	(lb·mol)/(h·ft ² (lb·mol/ft ³)) (g·mol)/(s·m ⁻² (g·mol/L))	m/s m/s		8.467 E - 05 1.0 E + 01
Electricity, magnetism				
Admittance	S	S		1
Capacitance	μF	μF		1
Charge density	C/mm ³	C/mm ³		1
Conductance	S Ω (mho)	S S		1 1
Conductivity	S/m Ω/m mΩ/m	S/m S/m mS/m		1 1 1
Current density	A/mm ²	A/mm ²		1
Displacement	C/cm ²	C/cm ²		1
Electric charge	C	C		1
Electric current	A	A		1
Electric-dipole moment	C·m	C·m		1
Electric-field strength	V/m	V/m		1
Electric flux	C	C		1
Electric polarization	C/cm ²	C/cm ²		1
Electric potential	V mV	V mV		1 1
Electromagnetic moment	A·m ²	A·m ²		1
Electromotive force	V	V		1
Flux of displacement	C	C		1
Frequency	cycles/s	Hz		1
Impedance	Ω	Ω		1
Linear-current density	A/mm	A/mm		1
Magnetic-dipole moment	Wb·m	Wb·m		1
Magnetic-field strength	A/mm Oe gamma	A/mm A/m A/m		1 7.957 747 E + 01 7.957 747 E - 04
Magnetic flux	mWb	mWb		1