

From Landfill Gas to Energy Technologies and Challenges

Vasudevan Rajaram Faisal Zia Siddiqui Mohd Emran Khan



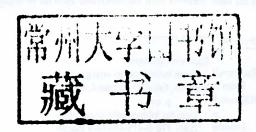
From Landfill Gas to Energy – Technologies and Challenges

Authors

Vasudevan Rajaram
Techknow Engineering LLC, Chicago, IL, USA

Faisal Zia Siddiqui and Mohd Emran Khan

Department of Mechanical Engineering, Faculty of Engineering and Technology, Jamia Millia Islamia University, New Delhi, India





Disclaimer

Neither the authors nor the publisher, make any warranty, express or implied, or assume any legal liability or responsibility for the accuracy, completeness, or usefulness of any information, apparatus, product, or process disclosed, or represent that its use would not infringe privately owned rights.

Reference herein to any specific commercial product, process, or service by trade name, trademark, manufacturer, or otherwise does not necessarily constitute or imply its endorsement, recommendation, or favoring by the authors or the publisher. The naming of specific manufacturers or brand names is not meant to be a specific endorsement of that brand, or of one brand over another. No specific endorsement of items or equipments is made or implied.

CRC Press/Balkema is an imprint of the Taylor & Francis Group, an informa business

© 2012 Taylor & Francis Group, London, UK Typeset by MPS Ltd (A Macmillan Company), Chennai, India

Printed and bound by CPI Group (UK) Ltd, Croydon, CR0 4YY

All rights reserved. No part of this publication or the information contained herein may be reproduced, stored in a retrieval system, or transmitted in any form or by any means, electronic, mechanical, by photocopying, recording or otherwise, without written prior permission from the publishers.

Although all care is taken to ensure integrity and the quality of this publication and the information herein, no responsibility is assumed by the publishers nor the author for any damage to the property or persons as a result of operation or use of this publication and/or the information contained herein. Wherever, permission was required, the same has been obtained from the concerned agencies or organizations.

British Library Cataloguing in Publication Data

A catalogue record for this book is available from the British Library

Library of Congress Cataloging-in-Publication Data

Rajaram, Vasudevan.

From landfill gas to energy: technologies and challenges/Vasudevan Rajaram, Faisal Zia Siddiqui, and M. Emran Khan.

p. cm.

Includes bibliographical references and index.

ISBN 978-0-415-66474-5 (hardback)

I. Gas as fuel. 2. Landfill gases—Recycling. 3. Gas extraction. 4. Sanitary landfills—Byproducts. I. Siddiqui, Faisal Zia. II. Emran Khan, M. III. Title.

TP350.R25 2012 665.7'3—dc23

2011040701

Published by: CRC Press/Balkema

P.O. Box 447, 23000 AK Leiden, The Netherlands

e-mail: Pub.NL@taylorandfrancis.com

www.crcpress.com - www.taylorandfrancis.co.uk - www.balkema.nl

ISBN: 978-0-415-66474-5 (Hardback) ISBN: 978-0-203-18142-3 (e-book) From Landfill Gas to Energy – Technologies and Challenges

Preface Proposition and the second of the se

resumments a particular recumbings

resolver the land and series waver, alone and a commentance of key campose served in the landfull to a serve the land and series waver, alone are not a commentance of key campose serves of the LLC measures at the LLC measures is also alone as

server to compain the term and another from the analytic period of the grade of the property of the compaint the grade of the company of the compa

Landfill Gas (LFG) recovery is a key element of an integrated solid waste management. The use of landfills for solid waste disposal will continue to be the predominant method worldwide. The U.S. EPA tracks approximately 2,400 landfills that collectively contain more than 7 billion tons of waste. Even if all of these landfills are closed tomorrow, the waste currently in the ground would still be generating LFG. This LFG can be used as a source of energy where technically and economically feasible to do so. While significant efforts have been made to formulate viable LFG to energy projects, there is still more energy that can be tapped from the existing landfills. EPA's database shows that there are currently 515 landfills for new LFG to energy projects. These landfills have a total LFG generation potential of 1,170 MW.

This book is an attempt to share the information on how LFG to energy technologies worldwide can be implemented to extract the energy locked up in landfills. The book contributes to the consolidation of knowledge in the field of LFG, so that current state-of-the-art can be accessed easily. The book is presented in a concise, simple and integrated manner. The contents of this book originated mainly from the background research material and resources collected and developed for my PhD dissertation. It also follows from a timely suggestion by Dr Raj Rajaram, and my dissertation supervisor, Prof Mohd Emran Khan, that the information could be useful in a book form.

It is our professional hope that the technologies for the management of LFG will be understood and embraced by the reader. This book has been organized into the following chapters:

Chapter 1 provides an overview of the status and prospects of LFG worldwide including the technical aspects and benefits of LFG recovery.

Chapter 2 focuses on the planning and design approach of LFG to energy recovery system with focus on pump test methodology.

Chapter 3 summarizes various LFG modeling approaches used worldwide and deals with the uncertainties in LFG model predictions, validation and customization of LFG models. Refinement of LFG models can be the subject of future efforts.

Chapter 4 enlightens the reader on approaches to LFG monitoring and evaluation of economic feasibility of LFG to energy projects.

Chapter 5 describes the various LFG flaring, treatment and upgrading technologies and provides a comparison of technologies in terms of their impacts on the environment and ease of operation.

Chapter 6 outlines the emerging LFG utilization technologies and compares their advantages and disadvantages in terms of their applicability; however, it does not recommends a particular technology.

Chapter 7 covers the remediation of landfill sites, including remining the landfill to recover the land and utilize the waste. Operation and maintenance of key components of the LFG recovery system is also described.

Chapter 8 contains selected case studies from around the globe as examples to demonstrate the viability of LFG to energy projects worldwide.

Chapter 9 discusses the barriers to the utilization of LFG as a source of energy and proposes an action plan for LFG management including a framework for implementation of the action plan.

The final section includes nine appendices that will be useful to the reader.

Faisal Zia Siddiqui

Acknowledgement

We would like to dedicate this book to our parents who instilled in us the curiosity to learn and encouraged us to share our knowledge with others. We would like to acknowledge the complete support of our wives and children who encouraged us and allowed us to spend many weekends getting the book completed.

We thank all the persons who have encouraged or in some way supported or assisted in preparation of this book, including David S. O'Neill, Environmental Attorney, Principal of LandGas Technology LLC, Chicago, USA; Anne Lechartier, International Energy Agency (IEA); Robert Lems, Dirkse Milieutechniek (DMT); Dr Jetse Reijenga, Department of Chemical Engineering and Chemistry, Eindhoven University of Technology; Dr M Salahuddin, Director, Ministry of Environment and Forests (MoEF); Dr Suneel Pandey, The Energy and Resources Institute (TERI); Mr Brijesh Agarwal, Combustion Research Associates (CRA); Mr. Sourabh Manuja, MM Aqua Technologies and Prof Abid Haleem, Head, Department of Mechanical Engineering, JMI University.

Finally, we would like to acknowledge Ms. Germaine Seijger and Mr Richard Gundel of Taylor and Francis who supported the idea of this book and rendered their continuous and active support in the preparation of the manuscript.

Vasudevan Rajaram Faisal Zia Siddiqui Mohd Emran Khan

Table of contents

Lis	t of fi	gures				xiii
Lis	List of tables				2	xvii
Pre	face					xix
Aci	know	ledgemer	at a second collection of the second control of the second collection o			xxi
Ь	Land	dfill gas t	to energy: International status and prospects			1
	1.1	Introdu				1
	1.2		ance of landfill methane			3
	1.3		tional landfill industry			3
	1.5	1.3.1	Africa			4
		1.3.2	East Asia and the Pacific			5
		1.3.3	South and West Asia			5
		1.3.4	Europe			5
		1.3.5	Latin America and the Caribbean			6
		1.3.6	North America			6
		1.3.7	France			6
		1.3.8	Germany			6
		1.3.9	The Netherlands			6
		1.3.10	Spain			7
		1.3.11	U.K			7
			Canada			7
	1.4		eneration Mechanism			8
	1.4	1.4.1	Phases of LFG generation			11
		1.4.1				12
		1.4.2	Landfill gas properties and hazards			13
	1 5		Factors affecting LFG generation			16
	1.5		affecting LFG transport			18
	1.7					21
	-		potential of LFG			23
	1.8	rences	s of LFG recovery			26
	Refe	rences				26
2	Plan	ning and	d design of LFG recovery system			27
	2.1		a for identifying suitability of landfill sites for			
		LFG re				27
		2.1.1	Planning and design			29
		2.1.2	Construction			29

		Operation Pastontian and afternoon			30
		Restoration and aftercare			30
2.2		or conducting a landfill site assessment for LFC	i rec	covery	30
		Siting and design considerations			32
2.3		covery from open dumps, controlled landfills,			
		nitary landfills			34
		LFG recovery from open dumps			35
		Landfill bioreactor			39
	2.3.3	Sustainable landfills			41
2.4		tual design of LFG extraction system			42
		Extraction wells			42
		Wellheads			45
	2.4.3	Collector pipes			45
	2.4.4	Extraction pumps			45
2.5	Horizon	ntal and active LFG collection systems			46
2.6	LFG red	covery from active well collection system			46
	2.6.1	Cylinder method			48
2.7	LFG red	covery from passive well collection system			52
2.8					53
2.9		nes for conducting a pump test			56
2.10	Standar	rd testing methodology for LFG			56
		esting setup/installation			56
		LFG extraction wells			57
		Pressure monitoring probes			57
		LFG treatment components			60
		Extraction well locations			60
		Pressure monitoring probes			62
2.12		esting procedures			63
2.12					63
		Static testing			63
2 13					65
2.13		Blower/well configuration			65
		Infiltration monitoring			65
		Blower stabilization monitoring			65
	2.13.3	Pressure probe averaging			66
	2.13.7	ROI determination			66
	2.13.5	Depth influence calculation			66
2 14		erm dynamic test			66
2.17		Total extracted LFG calculations			
		Stabilized flow calculations			67
		Stabilized ROI calculations			67
2 15					
		calibration procedure and passive condensate collection			68
2.10	Active a	l leachate treatment			71
2.1/					74
	2.17.1				
D.C.	2.17.2	Biological treatment			75
Kefer	ences				76

3 La	andfill gas	modeling modeland and add A	1.57	77
3.	1 Introdu			77
3.	2 Concer	otualization of LFG model		78
3.	3 Benefit	s of LFG modeling		79
	3.3.1	Sizing LFG extraction system		79
	3.3.2	Projections of LFG emissions		80
	3.3.3	Monitoring and regulatory compliance		81
3.		ication of LFG models		
	3.4.1	Zero-order model		82
	3.4.2	Constant rate model		83
	3.4.3	First-order model		84
	3.4.4	Modified first-order model		84
	3.4.5	Multiphase model		84
	3.4.6	6 1 1 11		85
	3.4.7	Scholl Canyon model		85
	3.4.8	Stoichiometric model		86
	3.4.9	Triangular model		87
	3.4.10	Palos Verdes model		88
	3.4.11	Sheldon Arleta model		90
	3.4.12	GASFILL model		90
	3.4.13	LandGEM model		91
	3.4.14	LFGGEN model		02
	3.4.15	EMCON MGM model		94
	3.4.16	TNO model		94
	3.4.17	TNO model Multi-phase model (Afvalzorg)		95
	3.4.18	Multi-phase model (Afvalzorg) GasSim model		96
	3.4.19	EDED 115		97
	3.4.20	The state of the s		99
	3.4.21			99
	3.4.22	CAY COMPANY		101
	3.4.23	701:11: 1 1 1		101
	3.4.24	Philippines model Thailand model		
		***		103
	3.4.25 3.4.26	Ukraine model		103
		China model		104
	3.4.27	The state of the s		104
	3.4.28	Ecuador model		105
		Central America model		105
	3.4.30			106
	3.4.31			108
	3.4.32			108
	3.4.33			109
	3.4.34	labasaran model		110
3.		antices in Li G model predictions		110
3.		ion of LPG models		112
3.		inzation of Li G models		113
	3.7.1	Methane generation potential		114
	3.7.2	Degradable organic carbon		114

		3.7.3	Methane fraction		115
		3.7.4	Methane correction factor		116
		3.7.5	Methane oxidation factor		11/
		3.7.6	Decay constant		116
		3.7.7	Methane recovery rate		116
	Refer	rences			118
4	LFG	monito	oring and economic feasibility evaluation		121
	4.1	LFG m	onitoring		121
		4.1.1	Monitoring locations within the waste body	v	121
		4.1.2	Monitoring locations outside the waste bod		
		4.1.3	Pressure monitoring	bold 44	122
		4.1.4	Monitoring frequency		122
		4.1.5	LFG trigger levels		123
		4.1.6	Monitoring surface emissions		123
		4.1.7	Monitoring locations		
		4.1.8	Parameters for analysis		
		4.1.9	LFG within and outside the waste body		125
		4.1.20	Flare and utilization plants		126
	4.2		ethods/protocols for LFG monitoring		
	4.3		igration and dynamics in borewell		132
	4.4		rdized approach for LFG probe assessment		134
		4.4.1	Pre-assessment activities		135
		4.4.2	Initial monitoring probe condition assessment	ent	135
		4.4.3	Gas monitoring assessment		136
		4.4.4	Vacuum testing		137
		4.4.5	Video borescope inspection		137
		4.4.6	Lithology evaluation		138
	4.5	Econor	nic feasibility of LFG to Energy project		139
		4.5.1	Capital and O&M cost		143
		4.5.2	Energy sales revenue		146
		4.5.3	Economic feasibility		148
		4.5.4	Comparison of economically feasible option	ns	149
		4.5.5	Project financing options		149
		4.5.6	Perspective of lenders/investors		149
		4.5.7	Financing approaches		151
		4.5.8	Evaluation of costs and benefits		151
		4.5.9	Conclusions		
	Refer	ences			152
5	Land	Ifill gas	treatment technologies		153
	5.1	Inrodu			153
	5.2		· (ITO		152
	5.3		ombustion mechanism		1 5 5
	5.4	LFG fla	aring system		157
		5.4.1	Design of a flaring system		157
		5.4.2	Types of flaring system		159

		5.4.3 Description of LFG Flaring System	163
		5.4.4 Comparison of open and enclosed flares	168
	5.5	Case studies on LFG flaring systems	168
		5.5.1 Aleksandrovsk, Lugansk oblast, Ukraine	168
		5.5.2 Gorai landfill, Mumbai	172
		5.5.3 San Pedro, Manila	174
	5.6	LFG cleaning and upgradation	175
	5.7	Types of LFG treatment technologies	179
	5.8	Water scrubbing using DMT technology	179
	5.9	Water Scrubber using GmBH technology	182
	5.10	Water Scrubbing using ISET technology	182
	5.11	Physical Absorption using ISET technology	183
	5.12	Pressure Swing Adsorption using DMT technology	184
	5.13	Pressure Swing Adsorption using ISET technology	186
	5.14	Pressure Swing Adsorption using GmBH technology	187
		Chemical absorption of CO ₂	188
	5.16	Chemical absorption using DMT technology	189
	5.17	Chemical absorption using ISET technology	190
	5.18	Chemical absorption using GmBH technology	191
	5.19	Membrane separation Natcogroup technology	192
	5.20	Membrane separation ISET technology	194
	5.21	Cryogenic separation	196
	5.22	Cryogenic condensation technology	197
	5.23	Mixed Refrigerant liquefaction technology	198
	5.24	SAGTM technology	199
	5.25	SWOP™ technology	201
	5.26	ISET technology	202
	5.27	Comparison of different LFG treatment and	
		upgrading technologies	203
		5.27.1 Impact on the environment	205
		5.27.2 Ease of operation	205
		Conclusion	205
	Refer	rences some diffuse a sectional	206
,		gama lidhad le ee a dhad	200
6		fill gas utilization technologies	209
	6.1	Introduction Make Make Make Make Make Make Make Make	209
	6.2	LFG to energy technologies	210
	6.3	Microturbines	211
	6.4	Reciprocating internal-combustion engines	214
	6.5	Stirling cycle engines	216
	6.6	Steam turbines	218
	6.7	Direct use	219
	6.8	Alternative fuels	221
		6.8.1 High Btu LFG and affile to be been a seen and a	221
		6.8.2 LFG to Compressed Natural Gas	221
		6.8.3 LFG to Liquefied Natural Gas molecule and second	223
		6.8.4 Application of LFG as a vehicle fuel	229
		6.8.5 LFG/LNG issues	2.31

6.9	Power s	generation using LFG-driven engines	232
894	6.9.1	Design considerations	233
	6.9.2	LFG power potential manage southed Divid are and are seen a	234
	6.9.3	Electricity generation using internal combustion engines	235
	6.9.4	Electricity generation using large turbines	236
	6.9.5	Electricity generation using microturbines	237
	6.9.6	Organic rankine cycle power plant	237
6.10	Boilers	Types of LLC mesumons methodologics	238
179	6.10.1	LFG utilization for boilers 1000 more pandles and the	238
		Design modifications whose Highest to be said that	240
6.11	Fuel cel		242
	ences	Physical Absorption using ISE i rachitology	243
484.			1.5
7 Rem		of landfill sites	245
7.1	Introdu	ction grade when the Advance of the committee and the committee of the com	245
7.2		g for landfill remediation (4000 nonaroads assumed a 3	245
7.3	Multipl	e uses of landfills are That goes many week is a read to	246
7.4	Recover	ry of landfills for higher land uses	247
7.5	Procedu	are for remediation of landfill sites with low LFG potential	247
	7.5.1	Site characterization study	250
	7.5.2	Potential economic benefits	251
	7.5.3	Investigate Regulatory requirements	251
	7.5.4	Health and safety plan (dondbat notice to day to be a source)	252
	7.5.5	Project costs	252
7.6	Recover	ring land through waste mining and processing	253
	7.6.1	Landfill mining process	254
	7.6.2	Excavation and separation	254
	7.6.3	Processing for reclamation of recyclable material	255
	7.6.4	Material recovery	255
	7.6.5	Composition of waste same range and to sample 171.7	256
	7.6.6	Waste recovery efficiency	256
	7.6.7	Potential for energy recovery	257
	7.6.8	Benefits of landfill mining	257
	7.6.9	Limitations of landfill mining	257
	7.6.10	Economic aspects of landfill mining	258
	7.6.11	Cost and benefits of landfill mining	259
7.7	Landfill	l mining case study	259
	7.7.1	Closing the circle project	261
	7.7.2	Characterisation of landfilled waste	261
	7.7.3	Material Recovery	263
	7.7.4	Energy recuperation	264
	7.7.5	Recovery of natural land	266
	7.7.6	Carbon footprint	268
7.8	Identific	cation and control of landfill fires	270
	7.8.1	Characterization of landfill fire	272
	7.8.2	Immediate actions of the state	272
	7.8.3	Extinguishment methods	274

		7.8.4 Monitoring and management (7.8.4	275
		7.8.5 Fire prevention and control plan	276
	7.9	Operation and maintenance of landfill site	278
		7.9.1 LFG monitoring system	280
		7.9.2 LFG wellfield, conveyance, and condensate systems	281
		7.9.3 LFG blower systems	282
		7.9.4 LFG flare system	283
		7.9.5 LFG energy recovery systems	284
	Refer	rences and and pulse of m CRI to nonexillar of agond	284
8	Land	Ifill gas case studies	285
	8.1	Introduction	285
	8.2	Suzhou Qizi Mountain LFG to energy project, China	286
	8.3	Târgu Mures, LFG to energy project, Romania	286
	8.4	Wingmoor, LFG to energy project, UK	287
	8.5	McKinney LFG to energy project, Texas, USA	287
	8.6	Lubna, Sosnowiec and Legajny LFG to energy project, Poland	288
	8.7	Palembang LFG to energy project, Indonesia	288
	8.8	Monterey Regional Waste Management District LFG to	200
	0.0	energy project, Marina, CA	288
	8.9	La Pradera LFG to energy project, Colombia	289
	8.10	Bandeirantes LFG to energy project, Brazil	289
		Dunsink LFG to energy project, North Dublin	290
		LFG to energy project, Niagara	290
		McRobies Gully LFG to energy project, Tasmania	290
		City of Bergen LFG to energy project, Norway	291
		NovaGerar LFG to energy project, Brazil	292
		Ethekwini LFG to energy project, Durban	293
		Horotiu, Hamilton LFG to energy project, New Zealand	293
	8.18	Arthurstown LFG to energy project, Ireland	294
	8.19	Ano Liossia LFG to energy project, Greece	294
		Puente Hills LFG to energy project, California	295
	8.21	Greater Sudbury and Halton Region, LFG to energy project,	
	0.21	Canada	295
	8.22	Chelyabinsk LFG to energy project, Russia	296
		Torun LFG to energy project, Poland	296
		Kristianstad LFG to energy project, Sweden	297
		Belrose LFG to energy project, Australia	298
	8.26	Zámbiza LFG to energy project, Ecuador	298
	8.27		299
			300
	8.28 8.29	Antioch LFG to energy project, Illinois Chengdu City LFG to energy project, China	301
	8.30		301
	8.31	Gaoantun LFG to energy project, China Mentougou LFG to energy project, China	304
	8.32	Gorai LFG to energy project, Unita	304
		Khmelnitsky LFG to energy project, Ukraine	306
		Belo Horizonte LFG to energy project, Okrame	308
	0.54	belo Hollzonte Li d to energy project, brazil	300

8.35 Olavarria LFG to energy project, Argentina 8.36 Okhla LFG to energy pilot project, India 8.37 Pre-feasibility studies for LFG recovery in Columbia 8.38 LFG energy project in Russian Federation 8.39 Pre-feasibility studies in the Republic of Korea 8.40 Conclusion References 9 Challenges in utilization of LFG in developing countries 9.1 Introduction 9.2 Barriers in LFG to energy project development 9.2.1 Technological intricacies 9.2.2 Economic limitations 9.2.3 Awareness of regulators and policy makers 9.2.4 Power system interconnection 9.2.5 National policy framework 9.3 Action plan for LFG management 9.3.1 Legislation, regulation and standard development 9.3.2 Economic incentives 9.3.3 Education and awareness 9.3.4 Information dissemination and training 9.3.5 Institutional strengthening 9.3.6 Demonstration activities 9.3.7 Financial mechanism 9.4 Framework for implementation of action plan 9.5 Conclusions References Appendix A Format for monitoring of LFG Appendix B Format for conducting waste audit at a landfill site Appendix D Useful websites Appendix E Glossary of terms in landfill gas management	
8.36 Okhla LFG to energy pilot project, India 8.37 Pre-feasibility studies for LFG recovery in Columbia 8.38 LFG energy project in Russian Federation 8.39 Pre-feasibility studies in the Republic of Korea 8.40 Conclusion References 9 Challenges in utilization of LFG in developing countries 9.1 Introduction 9.2 Barriers in LFG to energy project development 9.2.1 Technological intricacies 9.2.2 Economic limitations 9.2.3 Awareness of regulators and policy makers 9.2.4 Power system interconnection 9.2.5 National policy framework 9.3 Action plan for LFG management 9.3.1 Legislation, regulation and standard development 9.3.2 Economic incentives 9.3.3 Education and awareness 9.3.4 Information dissemination and training 9.3.5 Institutional strengthening 9.3.6 Demonstration activities 9.3.7 Financial mechanism 9.4 Framework for implementation of action plan 9.5 Conclusions References Appendix A Format for monitoring of LFG Appendix B Format for conducting waste audit at a landfill site Appendix C Format for waste characterization Appendix D Useful websites Appendix E Glossary of terms in landfill gas management	309
8.37 Pre-feasibility studies for LFG recovery in Columbia 8.38 LFG energy project in Russian Federation 8.39 Pre-feasibility studies in the Republic of Korea 8.40 Conclusion References 9 Challenges in utilization of LFG in developing countries 9.1 Introduction 9.2 Barriers in LFG to energy project development 9.2.1 Technological intricacies 9.2.2 Economic limitations 9.2.3 Awareness of regulators and policy makers 9.2.4 Power system interconnection 9.2.5 National policy framework 9.3 Action plan for LFG management 9.3.1 Legislation, regulation and standard development 9.3.2 Economic incentives 9.3.3 Education and awareness 9.3.4 Information dissemination and training 9.3.5 Institutional strengthening 9.3.6 Demonstration activities 9.3.7 Financial mechanism 9.4 Framework for implementation of action plan 9.5 Conclusions References Appendix A Format for monitoring of LFG Appendix B Format for conducting waste audit at a landfill site Appendix C Format for waste characterization Appendix D Useful websites Appendix E Glossary of terms in landfill gas management	309
8.38 LFG energy project in Russian Federation 8.39 Pre-feasibility studies in the Republic of Korea 8.40 Conclusion References 9 Challenges in utilization of LFG in developing countries 9.1 Introduction 9.2 Barriers in LFG to energy project development 9.2.1 Technological intricacies 9.2.2 Economic limitations 9.2.3 Awareness of regulators and policy makers 9.2.4 Power system interconnection 9.2.5 National policy framework 9.3 Action plan for LFG management 9.3.1 Legislation, regulation and standard development 9.3.2 Economic incentives 9.3.3 Education and awareness 9.3.4 Information dissemination and training 9.3.5 Institutional strengthening 9.3.6 Demonstration activities 9.3.7 Financial mechanism 9.4 Framework for implementation of action plan 9.5 Conclusions References Appendix A Format for monitoring of LFG Appendix B Format for conducting waste audit at a landfill site Appendix C Format for waste characterization Useful websites Appendix E Glossary of terms in landfill gas management	314
8.39 Pre-feasibility studies in the Republic of Korea 8.40 Conclusion References 9 Challenges in utilization of LFG in developing countries 9.1 Introduction 9.2 Barriers in LFG to energy project development 9.2.1 Technological intricacies 9.2.2 Economic limitations 9.2.3 Awareness of regulators and policy makers 9.2.4 Power system interconnection 9.2.5 National policy framework 9.3 Action plan for LFG management 9.3.1 Legislation, regulation and standard development 9.3.2 Economic incentives 9.3.3 Education and awareness 9.3.4 Information dissemination and training 9.3.5 Institutional strengthening 9.3.6 Demonstration activities 9.3.7 Financial mechanism 9.4 Framework for implementation of action plan 9.5 Conclusions References Appendix A Format for monitoring of LFG Appendix B Format for conducting waste audit at a landfill site Appendix C Format for waste characterization Appendix D Useful websites Appendix E Glossary of terms in landfill gas management	314
8.40 Conclusion References 9 Challenges in utilization of LFG in developing countries 9.1 Introduction 9.2 Barriers in LFG to energy project development 9.2.1 Technological intricacies 9.2.2 Economic limitations 9.2.3 Awareness of regulators and policy makers 9.2.4 Power system interconnection 9.2.5 National policy framework 9.3 Action plan for LFG management 9.3.1 Legislation, regulation and standard development 9.3.2 Economic incentives 9.3.3 Education and awareness 9.3.4 Information dissemination and training 9.3.5 Institutional strengthening 9.3.6 Demonstration activities 9.3.7 Financial mechanism 9.4 Framework for implementation of action plan 9.5 Conclusions References Appendix A Format for monitoring of LFG Appendix B Format for conducting waste audit at a landfill site Appendix C Format for waste characterization Appendix D Useful websites Appendix E Glossary of terms in landfill gas management	314
9. Challenges in utilization of LFG in developing countries 9.1 Introduction 9.2 Barriers in LFG to energy project development 9.2.1 Technological intricacies 9.2.2 Economic limitations 9.2.3 Awareness of regulators and policy makers 9.2.4 Power system interconnection 9.2.5 National policy framework 9.3 Action plan for LFG management 9.3.1 Legislation, regulation and standard development 9.3.2 Economic incentives 9.3.3 Education and awareness 9.3.4 Information dissemination and training 9.3.5 Institutional strengthening 9.3.6 Demonstration activities 9.3.7 Financial mechanism 9.4 Framework for implementation of action plan 9.5 Conclusions References Appendix A Format for monitoring of LFG Appendix B Format for conducting waste audit at a landfill site Appendix C Format for waste characterization Appendix D Useful websites Appendix E Glossary of terms in landfill gas management	314
9.1 Introduction 9.2 Barriers in LFG to energy project development 9.2.1 Technological intricacies 9.2.2 Economic limitations 9.2.3 Awareness of regulators and policy makers 9.2.4 Power system interconnection 9.2.5 National policy framework 9.3 Action plan for LFG management 9.3.1 Legislation, regulation and standard development 9.3.2 Economic incentives 9.3.3 Education and awareness 9.3.4 Information dissemination and training 9.3.5 Institutional strengthening 9.3.6 Demonstration activities 9.3.7 Financial mechanism 9.4 Framework for implementation of action plan 9.5 Conclusions References Appendix A Format for monitoring of LFG Appendix B Format for conducting waste audit at a landfill site Appendix C Format for waste characterization Appendix D Useful websites Appendix E Glossary of terms in landfill gas management	315
9.2.1 Technological intricacies 9.2.2 Economic limitations 9.2.3 Awareness of regulators and policy makers 9.2.4 Power system interconnection 9.2.5 National policy framework 9.3 Action plan for LFG management 9.3.1 Legislation, regulation and standard development 9.3.2 Economic incentives 9.3.3 Education and awareness 9.3.4 Information dissemination and training 9.3.5 Institutional strengthening 9.3.6 Demonstration activities 9.3.7 Financial mechanism 9.4 Framework for implementation of action plan 9.5 Conclusions References Appendix A Format for monitoring of LFG Appendix B Format for conducting waste audit at a landfill site Appendix C Format for waste characterization Appendix D Useful websites Appendix E Glossary of terms in landfill gas management	317
9.2.1 Technological intricacies 9.2.2 Economic limitations 9.2.3 Awareness of regulators and policy makers 9.2.4 Power system interconnection 9.2.5 National policy framework 9.3 Action plan for LFG management 9.3.1 Legislation, regulation and standard development 9.3.2 Economic incentives 9.3.3 Education and awareness 9.3.4 Information dissemination and training 9.3.5 Institutional strengthening 9.3.6 Demonstration activities 9.3.7 Financial mechanism 9.4 Framework for implementation of action plan 9.5 Conclusions References Appendix A Format for monitoring of LFG Appendix B Format for conducting waste audit at a landfill site Appendix C Format for waste characterization Appendix D Useful websites Appendix E Glossary of terms in landfill gas management	317
9.2.1 Technological intricacies 9.2.2 Economic limitations 9.2.3 Awareness of regulators and policy makers 9.2.4 Power system interconnection 9.2.5 National policy framework 9.3 Action plan for LFG management 9.3.1 Legislation, regulation and standard development 9.3.2 Economic incentives 9.3.3 Education and awareness 9.3.4 Information dissemination and training 9.3.5 Institutional strengthening 9.3.6 Demonstration activities 9.3.7 Financial mechanism 9.4 Framework for implementation of action plan 9.5 Conclusions References Appendix A Format for monitoring of LFG Appendix B Format for conducting waste audit at a landfill site Appendix C Format for waste characterization Appendix D Useful websites Appendix E Glossary of terms in landfill gas management	318
9.2.2 Economic limitations 9.2.3 Awareness of regulators and policy makers 9.2.4 Power system interconnection 9.2.5 National policy framework 9.3 Action plan for LFG management 9.3.1 Legislation, regulation and standard development 9.3.2 Economic incentives 9.3.3 Education and awareness 9.3.4 Information dissemination and training 9.3.5 Institutional strengthening 9.3.6 Demonstration activities 9.3.7 Financial mechanism 9.4 Framework for implementation of action plan 9.5 Conclusions References Appendix A Format for monitoring of LFG Appendix B Format for conducting waste audit at a landfill site Appendix C Format for waste characterization Appendix D Useful websites Appendix E Glossary of terms in landfill gas management	319
9.2.3 Awareness of regulators and policy makers 9.2.4 Power system interconnection 9.2.5 National policy framework 9.3 Action plan for LFG management 9.3.1 Legislation, regulation and standard development 9.3.2 Economic incentives 9.3.3 Education and awareness 9.3.4 Information dissemination and training 9.3.5 Institutional strengthening 9.3.6 Demonstration activities 9.3.7 Financial mechanism 9.4 Framework for implementation of action plan 9.5 Conclusions References Appendix A Format for monitoring of LFG Appendix B Format for conducting waste audit at a landfill site Appendix C Format for waste characterization Appendix D Useful websites Appendix E Glossary of terms in landfill gas management	320
9.2.4 Power system interconnection 9.2.5 National policy framework 9.3 Action plan for LFG management 9.3.1 Legislation, regulation and standard development 9.3.2 Economic incentives 9.3.3 Education and awareness 9.3.4 Information dissemination and training 9.3.5 Institutional strengthening 9.3.6 Demonstration activities 9.3.7 Financial mechanism 9.4 Framework for implementation of action plan 9.5 Conclusions References Appendix A Format for monitoring of LFG Appendix B Format for conducting waste audit at a landfill site Appendix C Format for waste characterization Appendix D Useful websites Appendix E Glossary of terms in landfill gas management	320
9.2.5 National policy framework 9.3 Action plan for LFG management 9.3.1 Legislation, regulation and standard development 9.3.2 Economic incentives 9.3.3 Education and awareness 9.3.4 Information dissemination and training 9.3.5 Institutional strengthening 9.3.6 Demonstration activities 9.3.7 Financial mechanism 9.4 Framework for implementation of action plan 9.5 Conclusions References Appendix A Format for monitoring of LFG Appendix B Format for conducting waste audit at a landfill site Appendix C Format for waste characterization Appendix D Useful websites Appendix E Glossary of terms in landfill gas management	321
9.3 Action plan for LFG management 9.3.1 Legislation, regulation and standard development 9.3.2 Economic incentives 9.3.3 Education and awareness 9.3.4 Information dissemination and training 9.3.5 Institutional strengthening 9.3.6 Demonstration activities 9.3.7 Financial mechanism 9.4 Framework for implementation of action plan 9.5 Conclusions References Appendix A Format for monitoring of LFG Appendix B Format for conducting waste audit at a landfill site Appendix C Format for waste characterization Appendix D Useful websites Appendix E Glossary of terms in landfill gas management	321
9.3.1 Legislation, regulation and standard development 9.3.2 Economic incentives 9.3.3 Education and awareness 9.3.4 Information dissemination and training 9.3.5 Institutional strengthening 9.3.6 Demonstration activities 9.3.7 Financial mechanism 9.4 Framework for implementation of action plan 9.5 Conclusions References Appendix A Format for monitoring of LFG Appendix B Format for conducting waste audit at a landfill site Appendix C Format for waste characterization Appendix D Useful websites Appendix E Glossary of terms in landfill gas management	321
9.3.2 Economic incentives 9.3.3 Education and awareness 9.3.4 Information dissemination and training 9.3.5 Institutional strengthening 9.3.6 Demonstration activities 9.3.7 Financial mechanism 9.4 Framework for implementation of action plan 9.5 Conclusions References Appendix A Format for monitoring of LFG Appendix B Format for conducting waste audit at a landfill site Appendix C Format for waste characterization Appendix D Useful websites Appendix E Glossary of terms in landfill gas management	321
9.3.4 Information dissemination and training 9.3.5 Institutional strengthening 9.3.6 Demonstration activities 9.3.7 Financial mechanism 9.4 Framework for implementation of action plan 9.5 Conclusions References Appendix A Format for monitoring of LFG Appendix B Format for conducting waste audit at a landfill site Appendix C Format for waste characterization Appendix D Useful websites Appendix E Glossary of terms in landfill gas management	322
9.3.5 Institutional strengthening 9.3.6 Demonstration activities 9.3.7 Financial mechanism 9.4 Framework for implementation of action plan 9.5 Conclusions References Appendix A Format for monitoring of LFG Appendix B Format for conducting waste audit at a landfill site Appendix C Format for waste characterization Appendix D Useful websites Appendix E Glossary of terms in landfill gas management	323
9.3.6 Demonstration activities 9.3.7 Financial mechanism 9.4 Framework for implementation of action plan 9.5 Conclusions References Appendix A Format for monitoring of LFG Appendix B Format for conducting waste audit at a landfill site Appendix C Format for waste characterization Appendix D Useful websites Appendix E Glossary of terms in landfill gas management	323
9.3.7 Financial mechanism 9.4 Framework for implementation of action plan 9.5 Conclusions References Appendix A Format for monitoring of LFG Appendix B Format for conducting waste audit at a landfill site Appendix C Format for waste characterization Appendix D Useful websites Appendix E Glossary of terms in landfill gas management	324
9.4 Framework for implementation of action plan 9.5 Conclusions References Appendix A Format for monitoring of LFG Appendix B Format for conducting waste audit at a landfill site Appendix C Format for waste characterization Appendix D Useful websites Appendix E Glossary of terms in landfill gas management	324
9.5 Conclusions References Appendix A Format for monitoring of LFG Appendix B Format for conducting waste audit at a landfill site Appendix C Format for waste characterization Appendix D Useful websites Appendix E Glossary of terms in landfill gas management	325
Appendix A Format for monitoring of LFG Appendix B Format for conducting waste audit at a landfill site Appendix C Format for waste characterization Appendix D Useful websites Appendix E Glossary of terms in landfill gas management	326
Appendix A Format for monitoring of LFG Appendix B Format for conducting waste audit at a landfill site Appendix C Format for waste characterization Appendix D Useful websites Appendix E Glossary of terms in landfill gas management	330
Appendix B Format for conducting waste audit at a landfill site Appendix C Format for waste characterization Appendix D Useful websites Appendix E Glossary of terms in landfill gas management	330
Appendix B Format for conducting waste audit at a landfill site Appendix C Format for waste characterization Appendix D Useful websites Appendix E Glossary of terms in landfill gas management	
Appendix B Format for conducting waste audit at a landfill site Appendix C Format for waste characterization Appendix D Useful websites Appendix E Glossary of terms in landfill gas management	333
Appendix C Format for waste characterization Appendix D Useful websites Appendix E Glossary of terms in landfill gas management	341
Appendix D Useful websites Appendix E Glossary of terms in landfill gas management	349
Appendix E Glossary of terms in landfill gas management	351
	353
Appendix F List of abbreviations	369
Appendix G Template for country-specific LFG action plan	371
Appendix H LFG calculation worksheet	375
Appendix I List of LFG to PNG/CNG Technology Providers	379
Subject index	381

List of figures

1.6	Protect dollars draws	1197
1.1	Comparison of methane with other greenhouse gases	2
1.2	Methane emissions contribution and breakdown of	
	anthropogenic sources	2
1.3	Global Greenhouse Gas Emissions in 2000 and	
	Anthropogenic Methane Sources	3
1.4	Methane Emissions from Solid Waste Management	4
1.5	Typical LFG Generation Pattern	9
1.6	LFG Generation Curves	10
1.7	LFG composition over a period of time	11
1.8	Methane Flammability Range	13
1.9	Factors affecting LFG Generation	13
1.10	Typical profiles for LFG Generation	15
1.11	Change in LFG concentrations at different stages of	
	LFG formation stated loss does not be an arread of	18
1.12	Schematic indication of energy supply from a LFG project	22
2.1	Typical LFG to Energy recovery system	28
2.2	A typical Sustainable Landfill System	41
2.3	Example of a vertical extraction well arrangement	43
2.4	Example of a Horizontal Well arrangement	43
2.5	Example of a hybrid well arrangement works and the second works.	44
2.6	Example of a Gabion Gas Well Arrangement	44
2.7	Typical Horizontal Extraction Well	47
2.8	Schematic of Vertical Extraction Wells	47
2.9	Typical Vertical Extraction Well	48
2.10	Typical well layout using cylinder method	49
2.11	Typical well layout using cylinder method Schematic of Looped Header System	54
2.12	Header Layout Options Typical LFG Extraction Well	55
2.13	Typical LFG Extraction Well	58
2.14	Typical Well-head Assembly	59
2.15	Zones of Influence for Gas Extraction Wells	60
2.16	Equilateral Pattern of Gas Collection Wells	61
2.17	Cluster Well Configuration	62
2.18	Typical Pressure Probes	64
2.19	Typical Condensate Knockout System	71
2.20	Schematic of Leachate generation	72

2.21	Schematic of Leachate formation	72
2.22	Typical Leachate monitoring system	73
2.23	Leachate treatment options on-site treatment	74
2.24	Typical scheme for leachate treatment	75
3.1	Continuity of Mass Principle	78
3.2	First Order Model prediction of Gas Generation Rate	79
3.3	Carbon stock model flow chart	80
3.4	Zero Order Model Prediction	82
3.5	Constant Rate Model	83
3.6	Multi-Phase First Order Model Gas Generation Rate	85
3.7	Scholl Canyon Model	87
3.8	Triangular model for LFG generation	88
3.9	Sheldon Arleta Model for LFG generation	90
3.10	Typical development of landfill gas production in time	
4.1	Typical LFG monitoring borehole (Outside waste body)	
4.2	Graphical representation of flux chamber sampling train	
5.1	LFG Vent Modification	
5.2	Flame Temperature (C) for CH ₄ /CO ₂ Gas Mixture for a Range	
	of Excess Added Air Concentrations	
5.3	Schematic of Elevated Flaring System	160
5.4	Open flare with knock-out pot, flow meter, fan, air operated	
	shut down valves, air compressor and flame arrestor	
5.5	Schematic of an Enclosed Flaring System	
5.6	Side View of the Flaring System	
5.7	Typical LFG Flaring System	
5.8	Schematic of Enclosed Flare	
5.9	Typical Piping and Instrumentation Diagram for a	
	Enclosed Flare System	167
5.10	LFG Monitoring Plan	173
5.11	Flow diagram of Enclosed flaring system for Gorai	
	Landfill, India	
5.12	Flow diagram of LFG conditioning system for	
	San Pedro, Manila	
5.13	LFG Utilization Options	
5.14	Technologies for LFG refinement	178
5.15	Overview of LFG upgrading technologies for CO ₂ removal	
5.16	Flow diagram for high pressure water scrubbing using DMT Technology	
5.17	Flow diagram for high pressure water scrubbing	
5.40	(GmbH, 2010)	
5.18	Flow sheet of a water scrubber (ISET) 2008	
5.19	Flow chart physical absorption (using organic solvents)	
5.20	Flow Diagram for pressure swing adsorption and application and applications and applications and applications are said to be a second and applications are said to be a second as a second and applications are said to be a second as a second and a second are said to be a second as a second and a second as a	
5.21	Principle of pressure swing adsorption	
5.22	Flow sheet of a pressure swing adsorption (ISET) 2008	187
5.23	Steps in LFG Upgradation Process	188