

# High-Speed Devices and Circuits with THZ Applications

**Edited by Jung Han Choi** 

# High-Speed Devices and Circuits with THz Applications

Edited by Jung Han Choi

Fraunhofer Institute, Berlin, Ger

Krzysztof Iniewski Managing Editor

CMOS Emerging Technologies Research Inc. Vancouver, British Columbia, Canada



CRC Press is an imprint of the Taylor & Francis Group, an **informa** business CRC Press Taylor & Francis Group 6000 Broken Sound Parkway NW, Suite 300 Boca Raton, FL 33487-2742

© 2015 by Taylor & Francis Group, LLC CRC Press is an imprint of Taylor & Francis Group, an Informa business

No claim to original U.S. Government works

Printed on acid-free paper Version Date: 20140415

International Standard Book Number-13: 978-1-4665-9011-3 (Hardback)

This book contains information obtained from authentic and highly regarded sources. Reasonable efforts have been made to publish reliable data and information, but the author and publisher cannot assume responsibility for the validity of all materials or the consequences of their use. The authors and publishers have attempted to trace the copyright holders of all material reproduced in this publication and apologize to copyright holders if permission to publish in this form has not been obtained. If any copyright material has not been acknowledged please write and let us know so we may rectify in any future reprint.

Except as permitted under U.S. Copyright Law, no part of this book may be reprinted, reproduced, transmitted, or utilized in any form by any electronic, mechanical, or other means, now known or hereafter invented, including photocopying, microfilming, and recording, or in any information storage or retrieval system, without written permission from the publishers.

For permission to photocopy or use material electronically from this work, please access www.copyright.com (http://www.copyright.com/) or contact the Copyright Clearance Center, Inc. (CCC), 222 Rosewood Drive, Danvers, MA 01923, 978-750-8400. CCC is a not-for-profit organization that provides licenses and registration for a variety of users. For organizations that have been granted a photocopy license by the CCC, a separate system of payment has been arranged.

**Trademark Notice:** Product or corporate names may be trademarks or registered trademarks, and are used only for identification and explanation without intent to infringe.

### Library of Congress Cataloging-in-Publication Data

High-speed devices and circuits with THz applications / editor, Jung Han Choi.

pages cm -- (Devices, circuits, and systems; 30)

Includes bibliographical references and index.

ISBN 978-1-4665-9011-3 (hardback)

1. Terahertz technology. 2. Electronic circuits. 3. Very high speed integrated circuits. I. Choi, Jung Han.

TK7877.H54 2014 621.381'3--dc23

2014003132

Visit the Taylor & Francis Web site at http://www.taylorandfrancis.com

and the CRC Press Web site at http://www.crcpress.com

# High-Speed Devices and Circuits with THz Applications

## Devices, Circuits, and Systems

### **Series Editor**

Krzysztof Iniewski
CMOS Emerging Technologies Research Inc.,
Vancouver, British Columbia, Canada

### **PUBLISHED TITLES:**

Atomic Nanoscale Technology in the Nuclear Industry

Taeho Woo

Biological and Medical Sensor Technologies Krzysztof Iniewski

Building Sensor Networks: From Design to Applications Ioanis Nikolaidis and Krzysztof Iniewski

Circuits at the Nanoscale: Communications, Imaging, and Sensing

Krzysztof Iniewski

Electrical Solitons: Theory, Design, and Applications

David Ricketts and Donhee Ham

Electronics for Radiation Detection Krzysztof Iniewski

Embedded and Networking Systems: Design, Software, and Implementation Gul N. Khan and Krzysztof Iniewski

Energy Harvesting with Functional Materials and Microsystems Madhu Bhaskaran, Sharath Sriram, and Krzysztof Iniewski

> Graphene, Carbon Nanotubes, and Nanostuctures: Techniques and Applications James E. Morris and Krzysztof Iniewski

High-Speed Devices and Circuits with THz Applications

Jung Han Choi and Krzysztof Iniewski

High-Speed Photonics Interconnects Lukas Chrostowski and Krzysztof Iniewski

Integrated Microsystems: Electronics, Photonics, and Biotechnology Krzysztof Iniewski

> Integrated Power Devices and TCAD Simulation Yue Fu, Zhanming Li, Wai Tung Ng, and Johnny K.O. Sin

Internet Networks: Wired, Wireless, and Optical Technologies

Krzysztof Iniewski

Low Power Emerging Wireless Technologies Reza Mahmoudi and Krzysztof Iniewski

### **PUBLISHED TITLES:**

Medical Imaging: Technology and Applications
Troy Farncombe and Krzysztof Iniewski

MEMS: Fundamental Technology and Applications Vikas Choudhary and Krzysztof Iniewski

Microfluidics and Nanotechnology: Biosensing to the Single Molecule Limit

Eric Lagally and Krzysztof Iniewski

MIMO Power Line Communications: Narrow and Broadband Standards, EMC, and Advanced Processing

Lars Torsten Berger, Andreas Schwager, Pascal Pagani, and Daniel Schneider

Nano-Semiconductors: Devices and Technology Krzysztof Iniewski

Nanoelectronic Device Applications Handbook James E. Morris and Krzysztof Iniewski

Nanopatterning and Nanoscale Devices for Biological Applications

Krzysztof Iniewski and Seila Šelimović

Nanoplasmonics: Advanced Device Applications James W. M. Chon and Krzysztof Iniewski

Nanoscale Semiconductor Memories: Technology and Applications Santosh K. Kurinec and Krzysztof Iniewski

Novel Advances in Microsystems Technologies and Their Applications

Laurent A. Francis and Krzysztof Iniewski

Optical, Acoustic, Magnetic, and Mechanical Sensor Technologies

Krzysztof Iniewski

Radiation Effects in Semiconductors

Krzysztof Iniewski

Semiconductor Radiation Detection Systems Krzysztof Iniewski

Smart Grids: Clouds, Communications, Open Source, and Automation David Bakken and Krzysztof Iniewski

> Smart Sensors for Industrial Applications Krzysztof Iniewski

Technologies for Smart Sensors and Sensor Fusion

Kevin Yallup and Krzysztof Iniewski

**Telecommunication Networks** *Eugenio Iannone* 

Testing for Small-Delay Defects in Nanoscale CMOS Integrated Circuits
Sandeep K. Goel and Krishnendu Chakrabarty

Wireless Technologies: Circuits, Systems, and Devices

Krzysztof Iniewski

### FORTHCOMING TITLES:

3D Circuit and System Design: Multicore Architecture, Thermal Management, and Reliability

Rohit Sharma and Krzysztof Iniewski

Circuits and Systems for Security and Privacy
Farhana Sheikh and Leonel Sousa

CMOS: Front-End Electronics for Radiation Sensors
Angelo Rivetti

Gallium Nitride (GaN): Physics, Devices, and Technology
Farid Medjdoub and Krzysztof Iniewski

High Frequency Communication and Sensing: Traveling-Wave Techniques

Ahmet Tekin and Ahmed Emira

Labs-on-Chip: Physics, Design and Technology

Eugenio Iannone

Laser-Based Optical Detection of Explosives
Paul M. Pellegrino, Ellen L. Holthoff, and Mikella E. Farrell

Metallic Spintronic Devices Xiaobin Wang

Mobile Point-of-Care Monitors and Diagnostic Device Design Walter Karlen and Krzysztof Iniewski

Nanoelectronics: Devices, Circuits, and Systems
Nikos Konofaos

Nanomaterials: A Guide to Fabrication and Applications
Gordon Harling, Krzysztof Iniewski, and Sivashankar Krishnamoorthy

Optical Fiber Sensors and Applications
Ginu Rajan and Krzysztof Iniewski

Organic Solar Cells: Materials, Devices, Interfaces, and Modeling

Oiquan Qiao and Krzysztof Iniewski

Power Management Integrated Circuits and Technologies
Mona M. Hella and Patrick Mercier

Radio Frequency Integrated Circuit Design Sebastian Magierowski

Semiconductor Device Technology: Silicon and Materials
Tomasz Brozek and Krzysztof Iniewski

**Soft Errors: From Particles to Circuits** *Jean-Luc Autran and Daniela Munteanu* 

### FORTHCOMING TITLES:

### **VLSI: Circuits for Emerging Applications**

Tomasz Wojcicki and Krzysztof Iniewski

Wireless Transceiver Circuits: System Perspectives and Design Aspects

Woogeun Rhee and Krzysztof Iniewski

# **Preface**

This book was motivated by the desire to explore the future perspectives of high-frequency technologies by presenting the state-of-the-art results in both new device developments and circuit implementations. It discusses issues for the circuit operation beyond 100 GHz with respect to device physics, circuit implementations, and some technological bottlenecks for system implementations. Also, recent device and circuit results using SiGe technologies as an alternative to Si complementary metal-oxide-semiconductor (CMOS) devices are presented.

Evolutionary device developments let people consider widening the frequency spectrum of interest up to terahertz. For example, as Si CMOS technologies evolve from 65 nm to 40 nm to 28 nm and further, the expected operation frequency of circuits correspondingly increases beyond 100 GHz. Nowadays, several universities and companies pursue developing high-frequency circuits and subsystems that could operate 60, 77, 90, 120, and 300 GHz.

Further challenging research works on nano-electronic devices have been reported, even enabling terahertz operations. Several research directions are challenged. New nano device developments using nanowires or carbon-based elements, e.g., graphene field effect transistors (FETs), carbon nanotubes, etc., seem to be very active research themes around the world in terms of new radio frequency (RF) directions. As the device technology continues to develop, circuit engineers could design integrated circuits (ICs) with higher operation frequencies and develop relevant new applications. It seems that novel devices could lead to the creation of new applications. Also, market needs would guide the direction of future developments, e.g., lower power consumption, higher integration density, and higher speed of operations.

Another exciting technical trend that we observe in the market and experience in daily life is the so-called big bang of Internet data traffic caused by handheld devices, such as laptops, tablets, and smart phones. As the amount of data traffic increases, higher-speed data transmitters and receivers play a greater role in the higher data transfer communications and now get meaningful attention from RF industries. For example, connectivity technology between high-performance computing servers in the data center becomes an important issue with respect to data transfer rates, distance, power consumption, the cost of connectivity modules, and backward/forward compatibilities with concurrent standards technologies. Several companies and research institutions exert their efforts to demonstrate next-generation connectivity technologies to customers.

This book tries to put those modern topics together, e.g., novel/new nano devices, their feasible THz applications, and modern high data transfer technologies. By bringing those heterogeneous topics into one, engineers who work in high-frequency engineering fields or develop devices and circuits considering high-frequency applications are supposed to grasp modern technical trends of nano devices, circuits, and their applications. The contributions are made by several academic institutions and relevant companies. Readers will grasp the future potential of RF products and

xii Preface

research trends by reading through several chapters by the international experts in industry and academia.

Chapter 1 is contributed by a researcher at the Tokyo Institute of Technology and discusses THz sensing and imaging devices based on nano devices and materials. Various devices are explained in detail, especially regarding THz imaging. Chapter 2 is written by a researcher at Université Catholique de Louvain, which investigates SOI multigate nanowire FETs. It explains theoretical aspects of nanoscale nanowire MOSFETs, simulation methods, and their results. Chapters 3 and 4 are then devoted to SiGe technologies. They thoroughly discuss the physics of the SiGe heterojunction bipolar transistor (HBT) and present commercially available SiGe HBT devices. Also, several feasible applications using those devices are addressed. Very recent experimental results over 100 GHz are presented. If readers are interested in designing ICs working at beyond 100 GHz, it is recommended to read through those two chapters written by SiGe device experts. Chapter 5 is also very instructive in terms of THz IC design using standard Si CMOS devices, especially for THz imaging application. The author discusses in detail experimental setups for measurements, detection methods, and so on. Chapters 6 to 9 are devoted to high-speed data rate connectivity technologies. Three chapters are contributed by industrial colleagues and one by the University of Toronto. The discussion points range from system design to IC design. Also, they are useful to understand current state-of-the-art technologies in these development fields. Also, relevant standard activities and technical details behind those are addressed. One can have an outlook over these interconnection technology trends by reading those chapters.

It is impossible for me to express my gratitude adequately to all contributors for their sincere and passionate preparation of their chapters. I will remember their contributions and active exchange of their thoughts and ideas. Also, thanks should be given to Dr. Kris Iniewski for giving me an opportunity to edit this comprehensive and valuable book.

Finally, I also thank my lovely wife, Mrs. Hye Won Nam, for her warm support in my completing this book.

**Dr. Jung Han Choi** Charlottenburg, Berlin, Germany

# About the Editor

Jung Han Choi received B.S. and M.S. degrees in electrical engineering from the Sogang University, Seoul, Korea, in 1999 and 2001, respectively, and the Dr.-Ing. degree from the Technische Universität München, Munich, Germany, in 2004. From 2001 to 2004, he was a research scientist in the Institute for High-Frequency Engineering at the Technische Universität München. During this time, he worked on high-speed device modeling, thin-film fabrication, network analyzer measurement, and circuit development for high-speed optical communications. From 2005 to 2011, he was with the Samsung Advanced Institute of Technology and the Samsung Digital Media & Communication Research Center, where he worked on the radio frequency (RF) biohealth sensor, nano devices, and RF/millimeter-wave circuit design, including 60 GHz Si complementary metal-oxide-semiconductor (CMOS) integrated circuits (ICs). In 2011 he joined the Fraunhofer Institute (Heinrich-Hertz Institute), Berlin, Germany. Now he is working on high-data-bit-rate transmitter and receiver circuits up to 100 Gb/s, relevant device active/passive modeling, and network analyzer measurement up to 170 GHz.

In 2003, he was awarded the EEEfCOM (Electrical and Electronic Engineering for Communication) Innovation prize for his contribution to the development of the high-speed receiver circuit. His current research interests range from the active/passive device, carbon-based nano device, and its modeling to high-frequency IC design and metamaterials.

# Contributors

### Aryan Afzalian

ICTEAM Institute Université Catholique de Louvain Louvain-La-Neuve, Belgium

### **Anthony Chan Carusone**

Department of Electrical and Computer Engineering University of Toronto Toronto, Ontario, Canada

### Yongmao Frank Chang

Vitesse Semiconductor Camarillo, California

### Jung Han Choi

Fraunhofer Institute Heinrich-Hertz Institute Photonic Components Berlin, Germany

### Péter Földesy

Computer and Automation Research Institute Hungarian Academy of Sciences Budapest, Hungary and Faculty of Information Technology Péter Pázmány Catholic University Budapest, Hungary

### Yukio Kawano

Department of Physical Electronics Quantum Nanoelectronics Research Center Tokyo Institute of Technology Tokyo, Japan

### **Rohit Mittal**

Intel Corporation Santa Clara, California

### **Edward Preisler**

Jazz Tower Newport Beach, California

### Marco Racanelli

Jazz Tower Newport Beach, California

### Jae-Sung Rieh

School of Electrical Engineering Korea University Seoul, Korea

### Jafar Savoj

Xilinx

San Jose, California

# Contents

	xi				
	ditorxiii				
Contributors	XV				
Chapter 1	apter 1 Terahertz Technology Based on Nano-Electronic Devices				
	Tukio Kawano				
Chapter 2	Ultimate Fully Depleted (FD) SOI Multigate MOSFETs and Multibarrier Boosted Gate Resonant Tunneling FETs for a New High-Performance Low-Power Paradigm				
CI 4 2	SIG DIGMOST 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1				
Chapter 3	SiGe BiCMOS Technology and Devices				
	Edward Preisler and Marco Racanelli				
Chapter 4	SiGe HBT Technology and Circuits for THz Applications				
	Jae-Sung Rieh				
Chapter 5	Multiwavelength Sub-THz Sensor Array with Integrated Lock-In Amplifier and Signal Processing in 90 nm CMOS Technology				
	Péter Földesy .				
Chapter 6	40/100 GbE Physical Layer Connectivity for Servers and Data Centers				
	Yongmao Frank Chang				
Chapter 7	Equalization and Multilevel Modulation for Multi-Gbps Chip-to-Chip Links				
	Anthony Chan Carusone				
Chapter 8	25 G/40 G SerDes: Need, Architecture, and Implementation 199				
÷	Rohit Mittal				
Chapter 9	Clock and Data Recovery Circuits				
	Jafar Savoj				
Index	239				

# 1 Terahertz Technology Based on Nano-Electronic Devices

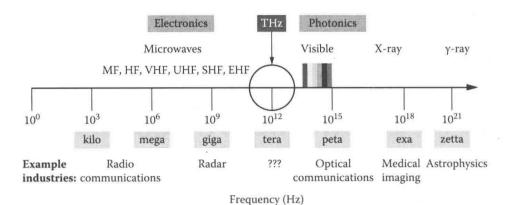
### Yukio Kawano

### CONTENTS

1.1	Introduction				
1.2					
	1.2.1		w		
		1.2.1.1	Bolometric (Thermal) Detection		
		1.2.1.2			
		1.2.1.3	Quantum Detection	4	
			Others		
	1.2.2	CNT-Ba	ased THz Detector	4	
		1.2.2.1	Photon-Assisted Tunneling in CNT	5	
		1.2.2.2	THz Photon Detection with CNT/2DEG Hybrid Device	8	
1.3	THz Imaging			12	
	1.3.1	Solid In	nmersion Lens	12	
	1.3.2	Near-Field Imaging			
		1.3.2.1	Near-Field Imaging in the THz Region	13	
		1.3.2.2	Near-Field THz Imaging on One Chip	13	
1.4	THz A	Applicatio	n	17	
	1.4.1		tions to Materials Researches		
	1.4.2	2 Applications to Semiconductor			
		1.4.2.1	Imaging Energy Dissipation in 2DEG	17	
			Separate Imaging of Ground and Excited Levels		
		1.4.2.3	Macroscopic Channel Size Effect of THz Image	21	
1.5	Concl	usion and	Outlook	23	
Dof				22	

### 1.1 INTRODUCTION

Since the establishment of the Maxwell equation and the discovery of the electromagnetic wave, researchers have been devoted to developing a lot of technologies based on the electromagnetic wave, bringing much change to human life. High-frequency electronics technology has provided radio, television, the cellular phone, and so on.



**FIGURE 1.1** Chart of the electromagnetic wave spectrum. (Adapted from the THz Science & Technology Network [http://thznetwork.net/].)

From optics and photonics, optical communication, light-emitting diode (LED) lamp, endoscope, etc., have been produced.

The terahertz (THz, 10<sup>12</sup> Hz) frequency region is located in between the microwave region and the visible light region (Figure 1.1). This region was merely studied by a small number of researchers in limited fields, such as chemical spectroscopy, astronomy, and solid-state physics. However, THz technology is nowadays in strong demand in a large variety of fields, ranging from basic science such as biochemical spectroscopy, astronomy, and materials science to practical science such as environmental science, medicine, agriculture, and security [1, 2]. What is the reason why the THz wave has attracted so much interest? The advantageous properties of the THz wave are that it can be transmitted through objects opaque to visible light and that the corresponding photon energy, 1–100 meV, is in the important energy spectrum for various materials and biomolecules. These features allow various applications of imaging and spectroscopy in this frequency band. Figure 1.2 displays several examples of applications of the THz waves. The measurements shown here illuminate the THz waves onto objects and map intensity distributions of reflected or transmitted THz waves. In some situations, by simultaneously measuring frequency spectra, one is able to identify the contents and characterize their physical/chemical properties. The technique therefore can be used as nondestructive inspection, which is based on the fact that the THz wave is much safer and does not do much damage, compared to the x-ray. In addition to industrial and medical applications, THz technology is also of much importance in basic sciences. For example, in astronomy, materials science, and biochemistry, the detection of very weak THz radiation from interstellar matter in space, electrons in materials, and biomolecules is expected to unlock mysteries behind the generation of the universe, quantum effect in materials, and life activity, respectively.

In the THz region, however, even basic components like detector and source have not been fully established, compared to the technically mature, other frequency regions. This is because the frequency of the THz wave is too high to be handled with conventional high-frequency semiconductor technology. In addition, the photon energy of the THz wave is much lower than band gap energy of semiconductors.

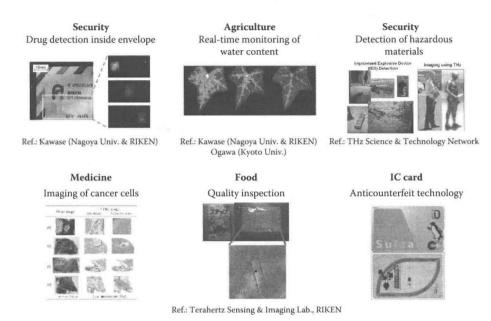


FIGURE 1.2 Various applications of THz imaging and spectroscopy.

For the above reasons, the THz wave is not easy to approach from either side of electronics and optics/photonics. In imaging technology, the THz wave also has a problem of low spatial resolution, which results from much longer wavelengths of the THz waves compared to those of visible light.

The applications of nanoscale materials and devices, however, are opening up new opportunities to overcome such difficulties. Nanostructured devices based on the superconductor, semiconductor, and carbon nanotube have enabled significant improvement in detection sensitivity and spatial resolution. In this chapter, I will describe new THz sensing and imaging technology based on such nano-electronic devices. Moreover, I will show applications of cutting-edge THz measurements to materials researches, which have provided new insight into electronic properties of the materials.

### 1.2 THz DETECTOR

### 1.2.1 OVERVIEW

THz detectors can be generally categorized into three types: bolometric (thermal) detection, wave detection, and quantum detection. In addition, they are also used as photoconductive antenna, electro-optic device, frequency mixer for heterodyne detection, etc. In this section, I show an overview of various THz detectors and briefly discuss their advantages and disadvantages.

### 1.2.1.1 Bolometric (Thermal) Detection

This type of detector utilizes temperature rise via THz absorption. As the crystal temperature of the detector decreases, the detection sensitivity is improved, but

the detection speed becomes low (a typical time constant is of the order of ms below 4 K). The detected signal is mostly resistance change arising from the rise in the crystal temperature due to the THz absorption. There is another type of readout mechanism: measuring gas pressure via thermal expansion (Golay cell detector). Since all the detectors based on bolometric detection respond to electromagnetic waves in a wide-frequency region, one needs a frequency cutoff filter. Wei et al. [3] recently reported a nanoscaled superconductor bolometer with the ability of a single THz photon detection.

### 1.2.1.2 Wave Detection

This detector senses the THz electromagnetic wave as a high-frequency wave. A representative device is a Schottky barrier diode detector. The advantages of this detector are high-speed detection (time constant of ~ns) and room temperature operation. This detector is often used in sub-THz regions, because the sensitivity becomes low with increasing the frequency of the incident THz wave.

### 1.2.1.3 Quantum Detection

In contrast to wave detection, this type of detector senses photons of the THz electromagnetic wave. Solid-state devices based on materials like superconductors and semiconductors usually have energy level spacing corresponding to the THz photon energy (1–100 meV), for example, energy gap of superconductor, impurity level of semiconductor, and energy level spacing due to quantum electron confinement of semiconductor quantum structure. It follows that excess carriers are generated in the devices, when these devices absorb the THz waves. One can detect the THz wave by recording electric signals produced by the carriers. THz detectors based on a nanoscale island connected to electrodes, such as superconductor junctions [4] and semiconductor quantum dots [5, 6], have been presented and demonstrated to exhibit ultra-high sensitivity, including the level of single-photon detection. However, the operation of the superconductor and semiconductor detectors needs a very low temperature environment (<0.3 K). This situation forces one to use a dilution refrigerator or a <sup>3</sup>He refrigerator, restricting the range of practical uses.

### 1.2.1.4 Others

THz time-domain spectroscopy (TDS) is nowadays widely employed in THz research fields. As detectors, the photoconductive antenna and the electro-optic device are used. This measurement allows real-time observation of the oscillatory electric field of the THz wave, providing information on both amplitude and phase of the THz electric field. Though these detectors work under room temperature, their operation requires an expensive femtosecond pulse laser.

Another type is a frequency mixer using a supercomputer in which a beat signal corresponding to the frequency difference with a local oscillator is measured. This type of detector is often used in the fields of astronomy and environmental science.

### 1.2.2 CNT-BASED THZ DETECTOR

The carbon nanotube (CNT) is expected to be used as a building block for future nano-electronics, nano-photonics, and nano-mechanics owing to its unique