W/

# Centrifugation (2nd Edition)

apractical approach

Edited by D Rickwood

## Centrifugation (2nd Edition)

### a practical approach

### Edited by **D Rickwood**

Department of Biology, University of Essex, Colchester, Essex, England

ISBN 0-904147-55-X

OIRL PRESS
Oxford · Washington DC

IRL Press Limited, P.O. Box 1, Eynsham, Oxford OX8 1JJ, England

© 1984 IRL Press Limited

All rights reserved by the publisher. No part of this book may be reproduced or transmitted in any form by any means, electronic or mechanical, including photocopying, recording or any information storage and retrieval system, without permission in writing from the publisher.

British Library Cataloguing in Publication Data

Rickwood, D.

Centrifugation.—2nd ed.—(The Practical Approach Series)

- 1. Centrifugation
- I. Title II. Series

543'.083 QD54.C4

ISBN 0-904147-55-X

### Preface

The centrifuge has become one of the most basic laboratory instruments and as such it is used by a wide range of laboratory personnel. Instruction is usually freely available for the actual operation of all centrifuges from, for example, manufacturers' manuals. However, while there are a number of advanced treatises on centrifugation, these frequently only review various aspects of the subject and as such do not directly relate to the laboratory use of the various centrifugation techniques. This book is designed not only to detail the important criteria for optimising centrigual separations but also each section includes detailed protocols of experiments designed to illustrate the points made in each section.

While this book has been written primarily for novices, established research workers who already have some experience of centrifugation should find that the text, which emphasises the advantages of using newer types of rooms and gradient media, a useful reference source for their work. In addition, the general appendices at the end of the book provide a great deal of disa, which are extremely useful for everyone working in the field of centrifugation.

### PREFACE TO THE SECOND EDITION

The enormous success of the first ed. ion of this book emphasised the need for a book stressing the practical aspects of centrifugation. This second edition has a similar format to the first in providing extensive experimental details of protocols for all types of centrifugal separations from macromolecules to whole cells. It also describes the applications of centrifuges ranging from simple bench machines to analytical centrifuges. However, the opportunity has been taken to revise the text extensively not only to bring it up to date but also to expand its coverage to make it more comprehensive. The book has been revised and extended not only as a guide to novices but also as a reference source for experienced researchers. Finally, I would like to thank my many colleagues, both those involved in academic research and those associated with centrifuge manufacturers, for their helpful information which has enabled me to assemble such a detailed and comprehensive book.

### Contributors

### R.J. Barelds

Institute for Experimental Gerontology, TNO, P.O. Box 5815, 2280 HV Rijswijk, The Netherlands.

### A. Brouwer

Institute for Experimental Gerontology, TNO, P.O. Box 5815, 2280 HV Rijswijk, The Netherlands.

### J.A.A. Chambers

Max-Planck-Institut für Molekulare Genetik, 1000 Berlin 33 (Dahlem), F.R.G.

### R. Eason

Department of Biochemistry, University of Glasgow, Glasgow, Scotland, U.K.

### T.C. Ford

Department of Biology, University of Essex, Wivenhoe Park, Colchester, Essex CO3 3SQ, U.K.

### J. Graham

Department of Biochemistry, St. George's Hospital Medical School, Cranmer Terrace, London SW17 ORE, U.K.

### B.D. Hames

Department of Biochemistry, University of Leeds, Leeds LS2 9JT, U.K.

### D.L. Knook

Institute for Experimental Gerontology, TNO, P.O. Box 5815, 2280 HV Rijswijk, The Netherlands

### D. Rickwood

Department of Biology, University of Essex, Wivenhoe Park, Colchester, Essex CO3 3SQ, U.K.

### B.D. Young

Beatson Institute for Cancer Research, Garscube Estate, Bearsden Road, Bearsden, Glasgow, Scotland, U.K.

V

### **Abbreviations**

BSA bovine serum albumin

DAB diaminobenzidine tetrahydrochloride

DFP di-isopropylfluorophosphate

DMSO dimethyl sulphoxide

DTT dithiothreitol

EDTA ethylenediamine tetraacetic acid

EGTA ethyleneglycobis(β-aminoethyl)ether tetraacetic acid

GBSS Gey's balanced salt solution

NP-40 Nonidet P-40

PBS phosphate-buffered saline

PMSF phenylmethylsulphonyl fluoride

POPOP 1,4-bis-(5-phenyloxazol-2-yl)benzene

sodium dodecyl sulphate

PPO 2,5-diphenyloxazole
PVP polyvinylpyrrolidone
RCF relative centrifugal force
mRNP messenger ribonucleoprotein

SV40 simian virus 40
TCA trichloroacetic acid

SDS

### Contents

1.	THE THEORY AND PRACTICE OF CENTRIFUGATION	1
	D. Rickwood	
	Introduction	1
	Theory of Centrifugation	1
	Sedimentation theory	1
	Non-ideality of biological particles	2
	Sedimentation coefficients	3
	Practical calculations of centrifugal force and centrifugation	
	times	3
	Types of Centrifugal Separations	5
	Differential pelleting	5
	Rate-zonal centrifugation	6
	Isopycnic centrifugation	7
	Centrifuges and Associated Equipment	7
	Types of centrifuge	7
	Drive systems of centrifuges	10
	Centrifuge rotors	12
	Centrifuge tubes, bottles and caps	22
	Centrifuge safety	25
	Centrifugation Media	27
	Introduction	27
	Properties of nonionic gradient media	28
	Properties of ionic gradient media	38
	Choice of Gradient Medium and Centrifugation Conditions	41
	References	42
2.	CHOICE OF CONDITIONS FOR DENSITY GRADIENT	
	CENTRIFUGATION	45
	B.D. Hames	
	Introduction	45
	Choice of Rotor	46
	Introduction	46
	Comparison of rotors for rate-zonal centrifugation	47
	Comparison of rotors for isopycnic centrifugation	50
	Choice of Density Gradient for Rate-zonal Centrifugation	50
	Introduction	50
	Choice of gradient solute and solvent	51
	Choice of gradient shape	51
	Choice of Density Gradient for Isopycnic Centrifugation	55
	Choice of gradient solute and solvent	55
	Choice of gradient shape	55

	Formation of Gradients	61
	Preparation of gradients for rate-zonal centrifugation	61
	Preparation of gradients for isopycnic centrifugation	71
	Centrifugation of Gradients	73
	Rate-zonal centrifugation	73
	Isopycnic centrifugation	78
	Fractionation of Gradients	82
	Introduction	82
	Unloading gradients from the bottom	82
	Unloading gradients from the top	84
	Direct recovery of bands	86
	Analysis of Gradients	87
	Determination of the gradient profile	87
	Analysis of samples	88
	References	90
	Appendix: A Computer Program for the Calculation of	
	Equilibration Times and Profiles of Self-forming Gradients	91
3.	CENTRIFUGAL METHODS FOR CHARACTERISING	0.5
	MACROMOLECULES AND THEIR INTERACTIONS D. Rickwood and J.A.A. Chambers	95
	Introduction	95
	Precautions Required when Fractionating Macromolecules	95
	Rate-zonal Separations of Macromolecules	96
	Introduction	96
	Choice of gradient medium and gradient shape	96
	Choice of rotor and centrifugation conditions	97
	Experimental Procedures Used for Rate-zonal Separations	98
	Separations on non-denaturing gradients	98
	Separations on denaturing gradients	100
	Use of rate-zonal centrifugation to study the interactions of	
	macromolecules	102
	Isopycnic Separations of Macromolecules	106
	Introduction	106
	Factors affecting the density of macromolecules in solution	106
	Choice of gradient medium and shape	107
	Preparation of gradient media and reagents	108
	Choice of rotors and centrifugation conditions	108
	Experimental Procedures Used for Isopycnic Separations	109
	Fractionation of DNA on the basis of base composition	110
	Fractionations of different conformations of DNA	112
	Separation of single and double-stranded DNA and RNA-DNA	
	hybrids	114
	Fractionation of RNA	116
	Fractionations of proteins, lipoproteins and proteoglycans	116

	Fractionations of density-labelled macromolecules Separation of proteins, DNA and RNA Isolation of nucleoprotein complexes Use of isopycnic centrifugation to study interactions of macromolecules	117 118 119
	References	125
4.	MEASUREMENT OF SEDIMENTATION COEFFICIENTS AND COMPUTER SIMULATION OF RATE-ZONAL SEPARATIONS	127
	B.D. Young	
	Introduction	127
	Sedimentation Coefficients	128
	Methods of Measuring Sedimentation Coefficients	129
	Introduction	129
	Isokinetic gradients	129
	Pre-computed tables	130
	Computer programs	132
	Simulation Techniques	138
	Troubleshooting	139
	References .	140
	Appendix A: Pre-computed Tables for Calculating Sedimentation Coefficients	141
	Appendix B: A Program for the Calculation of Sedimentation Coefficients in Swing-out Rotors	151
	Appendix C: A Program for the Calculation of Sedimentation Coefficients in Vertical Rotors	155
_		155
5.	ISOLATION OF SUBCELLULAR ORGANELLES AND	161
	MEMBRANES J. Graham	161
	Introduction	161
	Homogenisation	162
	Homogenisers	162
	Homogenisation media	164
	Homogenisation of rat liver	165
	Homogenisation of tissue culture cells	166
	Differential Centrifugation	167
	Introduction	167
	Fractionation of rat-liver homogenates	168
	Analysis of fractions	168
	Partial purification of fractions	169
	Simple Sucrose Density Barrier Methods Separation of rough and smooth microscomes from fraction \$2	171

	Purification of nuclei	172
	Purification of plasma membrane from pellet P1	173
	Purification of mitochondria from pellet P1	173
	Use of Discontinuous and Continuous Sucrose Gradients	174
	Purification of lysosomes from pellet P3	174
	Effect of gradient centrifugation on mitochondria	174
	Isolation of Golgi membranes from pellets P2 and P3	175
	Alternative Centrifugation Gradient Media	176
	Permeability of membranes to gradient solutes	176
	Osmotic effects of gradient media	176
	Iodinated gradient media	177
	Percoll gradients	178
	Fractionation of Tissues Other than Rat Liver	180
	Introduction	180
	Isolation of plasma membrane from the P2 and P3 pellets of	
	tissue culture cells	180
	Isolation of plasma membrane from the P4 pellet of tissue	
	culture cells	181
	Acknowledgements	181
	References	181
6.	CENTRIFUGAL SEPARATIONS OF MAMMALIAN CELLS	183
	A. Brouwer, R.J. Barelds and D.L. Knook	
	Introduction	183
	Use of Centrifugation for Cell Separations	183
	Separation on the basis of density	185
	Separation according to sedimentation rate	185
	Gradients for cell separations	188
	Problems and artifacts of cell separations	188
	Characterisation of Cells and Analysis of Results	192
	Guidelines for Devising a Method for Cell Separations	193
	Experimental Protocols for Cell Separations	194
	Isolation of rat-liver cells	194
	Isopycnic centrifugation of cells	196
	Velocity sedimentation of cells	202
	Centrifugal elutriation of cells	202
	Acknowledgements	213
	References	213
	Appendix A: Estimation of the Flow Rate and Rotor Speed	
	Necessary to Separate Cells by Centrifugal Elutriation	214
	Appendix B: Isolation of Liver Cells	217

7. SEPARATIONS IN ZONAL ROTORS J. Graham  Introduction MSE BXIV and AXII Rotors General design Operation Beckman Batch-type Zonal Rotors Kontron Zonal System General design Operation Reorienting Zonal Rotors General design Operation of the Sorvall TZ 28 rotor Continuous-flow Rotors Sorvall TZ 28 rotor	219
MSE BXIV and AXII Rotors General design Operation Beckman Batch-type Zonal Rotors Kontron Zonal System General design Operation Reorienting Zonal Rotors General design Operation of the Sorvall TZ 28 rotor Continuous-flow Rotors	215
General design Operation Beckman Batch-type Zonal Rotors Kontron Zonal System General design Operation Reorienting Zonal Rotors General design Operation of the Sorvall TZ 28 rotor Continuous-flow Rotors	219
Operation Beckman Batch-type Zonal Rotors Kontron Zonal System General design Operation Reorienting Zonal Rotors General design Operation of the Sorvall TZ 28 rotor Continuous-flow Rotors	219
Beckman Batch-type Zonal Rotors Kontron Zonal System General design Operation Reorienting Zonal Rotors General design Operation of the Sorvall TZ 28 rotor Continuous-flow Rotors	219
Kontron Zonal System General design Operation Reorienting Zonal Rotors General design Operation of the Sorvall TZ 28 rotor Continuous-flow Rotors	224
General design Operation Reorienting Zonal Rotors General design Operation of the Sorvall TZ 28 rotor Continuous-flow Rotors	226
Operation Reorienting Zonal Rotors General design Operation of the Sorvall TZ 28 rotor Continuous-flow Rotors	227
Reorienting Zonal Rotors General design Operation of the Sorvall TZ 28 rotor Continuous-flow Rotors	227
General design Operation of the Sorvall TZ 28 rotor Continuous-flow Rotors	228
Operation of the Sorvall TZ 28 rotor Continuous-flow Rotors	228
Continuous-flow Rotors	228
	229
SOLVAIL IN AN EDIOL	230
Beckman CF-32Ti and JCF-Z rotors	230
Practical considerations	232
Gradient Design	232
Examples of Separations Using Zonal Rotors	234
Separation of human blood cells	234
Fractionation of membranes from a rat-liver nuclear pellet	236
Fractionation of a tissue culture cell post-nuclear supernatant	238
Harvesting of virus from tissue culture fluid	240
Separation of 40S and 60S ribosomal subunits	243
Separation of the F and HN glycoproteins from Sendai virus	24
Ultracentrifugal analysis of immune complex formation	
between monoclonal antibodies and human IgG	246
Acknowledgements	248
References	248
8. ANALYTICAL ULTRACENTRIFUGATION	25
R. Eason	23
Introduction	25
Sedimentation Velocity Analysis	25
Sedimentation coefficient of a pure, homogeneous sample	25
Molecular characterisation by sedimentation/diffusion	26
Active band centrifugation	26
Sedimentation analysis of interacting systems and polydisperse systems	27
Sedimentation Equilibrium Analysis	27
Molecular weight of a pure, homogeneous sample	27
Polydisperse and interacting macromolecular systems	27
Interaction of small molecules with macromolecules	28
Analysis of a multicomponent systems	28

Banding of DNA in self-generating density gradients	283
Analysis of purified, highly-charged molecules	285
Conclusions	285
References	286
APPENDICES	
I. Nomogram for Computing Relative Centrifugal Force	287
II. Chemical Resistance Chart for Tubes and Zonal Rotors	289
III. Specifications of Ultracentrifuge rotors	293
IV. Equations Relating the Refractive Index to the Density of	
Solutions	305
V. Marker Enzymes and Chemical Assays for the Analysis of	
Subcellular Fractions	307
VI. Names and Addresses of Suppliers of Centrifuges and Ancillary	
Equipment	333
VII. Glossary of Terms	337
INDEX	345

### CHAPTER 1

### The Theory and Practice of Centrifugation

### D. RICKWOOD

### 1. INTRODUCTION

The aim of this chapter is to introduce the reader to some of the basic concepts in the area of centrifugation. The beginning of this chapter outlines the theoretical bases of centrifugation to introduce the reader to the most important parameters which are likely to be encountered. More rigorous and mathematically detailed treatments of centrifugation theory can be found elsewhere (1,2). The other parts of this chapter deal with the practical aspects of centrifugation in terms of descriptions of centrifuges and rotors, as well as describing the properties of the various gradient media used for centrifugal separations.

### 2. THEORY OF CENTRIFUGATION

### 2,1 Sedimentation Theory

In a suspension of particles, the rate at which the particles sediment depends not only on the nature of the particles but also on the nature of the medium in which the particles are suspended as well as the force applied to the particles. Intuitively, one would expect that larger particles should sediment more rapidly than smaller ones. In fact, although biological particles vary enormously in size from relatively small proteins to whole cells, the parameters affecting sedimentation are the same irrespective of size. One important factor affecting the sedimentation of particles is the viscosity of the medium. In 1856, Sir Gabriel Stokes proposed that the frictional force, F, acting on a rigid spherical particle of radius,  $r_p$ , was related to the viscosity,  $\eta$ , by the equation:

$$F = 6 \pi \eta . r_{\rm p} . \frac{dr}{dt}$$
 Equation 1

where dr/dt is the velocity of the particle. As shown in Figure 1 the actual force experienced by particles is determined not only by the gravitational force, g, but also the flotation effects which reflect the differences in the density of the medium  $(g_m)$  and the particles  $(g_p)$ . Thus Equation 1 becomes:

$$(\varrho_p - \varrho_m) V.g = 6 \pi \eta r_p \frac{dr}{dt}$$
 Equation 2

Since the particle is assumed to be spherical, then the volume, V, can be ex-

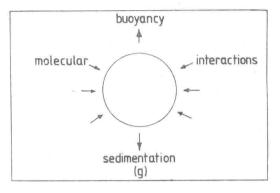


Figure 1. Forces acting on particles in solution.

pressed in terms of the radius of the particle. Thus:

$$\frac{4}{3} \pi r_p^3 (\varrho_p - \varrho_m) g = 6 \pi \eta r_p \frac{dr}{dt}$$
 Equation 3

In practice, the centrifugal force which moves the particles away from the axis of rotation is very much greater than the Earth's gravitational field and so we can express centrifugal force relative to the Earth's gravitational field by the expression:

centrifugal force = 
$$\frac{\omega^2 r}{g}$$
 Equation 4

where r is the radial distance of the particle from the axis of rotation and  $\omega$  is the angular velocity in terms of radians/sec. Substituting this relationship into Equation 4 and simplifying gives the expression in terms of the velocity of particles, namely:

$$\frac{dr}{dt} = \frac{2r_{\rm p}^2 (\varrho_{\rm p} - \varrho_{\rm m})\omega^2 r}{9\eta}$$
 Equation 5

This expression is only true for spherical particles. Non-spherical particles have larger frictional coefficients. In the case of rod-like molecules the frictional coefficient of the molecule (f) can be as much as ten times that of the frictional coefficient of a sphere  $(f_o)$ . To take this into account, Equation 5 can be modified to give the expression:

$$\frac{dr}{dt} = \frac{2r_{\rm p}^2 (\varrho_{\rm p} - \varrho_{\rm m})\omega^2 r}{9\eta (f/f_{\rm o})}$$
 Equation 6

Besides the buoyancy and sedimentation forces, the particles are also subjected to molecular forces of the surrounding medium (see *Figure 1*). If the particles are small then considerable centrifugal force is necessary to counteract these forces and sediment particles.

### 2.2 Non-ideality of Biological Particles

One factor that can complicate sedimentation studies is that a number of biological particles have a dynamic nature. For example, proteins with a

subunit structure (e.g., haemoglobin) may undergo dissociation during centrifugation leading to the formation of multiple peaks. Another problem is that sedimentation down the gradient may alter the properties of the particle. As an example, the rate at which high molecular weight DNA migrates through a gradient depends on the relative centrifugal force, since higher centrifugal forces appear to alter the conformation and hence the sedimentation rate of the DNA (4).

The other feature of centrifugation is that the centrifugal force generates hydrostatic pressure within the solution. The hydrostatic pressure generated can be sufficient to permeabilise membranes to gradient solutes (5), to dissociate nucleoprotein complexes (6) and to disrupt protein complexes (3). Hence, in choosing centrifugation conditions or in interpreting sedimentation patterns, care must be taken to avoid conditions which may lead to the formation of artifacts.

### 2.3 Sedimentation Coefficients

From Equation 6, it can be seen that it is possible to define a particle in terms of its behaviour in a centrifugal field, that is in terms of its sedimentation coefficient, s, where:

$$s = \frac{dr/dt}{\omega^2 r}$$
 Equation 7

For most biological macromolecules the magnitude of s is about  $10^{-13}$  sec and hence the unit of sedimentation, the Svedberg (S), has been defined as being equal to  $10^{-13}$  sec. The definition of sedimentation coefficients is discussed in greater detail in Chapters 4 and 8. It is also important to realise that not only is the relationship between the sedimentation coefficient of a particle and its molecular weight not linear but also it varies from one type of particle to another.

### 2.4 Practical Calculations of Centrifugal Force and Centrifugation Times

As shown in Equation 4, the relative centrifugal force (RCF) can be calculated from the expression:

$$RCF = \frac{\omega^2 r}{g}$$
 Equation 4

It is inconvenient to measure the angular velocity,  $\omega$ , and so it is more convenient to express the RCF in terms of revolutions per minute (r.p.m.), N, and this gives the expression:

$$RCF = 11.18 \times r \left(\frac{N}{1000}\right)^2$$
 Equation 8

The centrifugal force is usually given in terms of 'g' and is written as such or as 'xg'.

From Equation 8, it can be seen that the centrifugal force acting on the particle is related to the square of the speed and hence doubling the speed in-

creases the centrifugal force by a factor of four. The centrifugal force also increases with the distance from the axis of rotation (*r*). Hence particles in a homogeneous medium will accelerate as the radial distance increases, although in sucrose gradients, where there is a viscosity gradient, increasing viscosity tends to minimise the effects of increasing the radial distance. The reader should note that centrifugal force can only be calculated if both the speed and radial dimensions of the rotor are known.

Manufacturers usually give the dimensions of rotors in terms of the maximum and minimum radii,  $r_{\text{max}}$  and  $r_{\text{min}}$ , respectively (see Appendix III). The  $r_{\text{max}}$  quoted by manufacturers usually relates to the distance to the bottom of the bucket; especially where thick-walled tubes are being used the  $r_{\text{max}}$  and hence  $g_{\text{max}}$  may be significantly less. Throughout this book, unless otherwise stated, the centrifugal force will be given as that at the centre of the solution, that is, the average centrifugal force,  $g_{\text{av}}$ .

The other parameter of rotors that is usually quoted is the k-factor (see Appendix III). The smaller the k-factor the greater is the pelleting efficiency of the rotor. The k-factor can be calculated for rotors using the expression:

$$k = \frac{2.53 \times 10^{11} \left[ \ln \left( \frac{r_{\text{max}}}{r_{\text{min}}} \right) \right]}{N^2}$$
 Equation 9

If the sedimentation coefficient (s) of particles is known, then the k-factor can be used to calculate the time in hours (t) required to pellet the particles using the relationship:

$$t = \frac{k}{s}$$
 Equation 10

It must be emphasised that the k-factor is related to the speed of the rotor. All k-factors relate to the maximum speed of the rotor; at lower speeds the k-factor is correspondingly increased according to the relationship:

$$k_{actual} = k \left( \frac{N_{max}}{N_{actual}} \right)^2$$
 Equation 11

Also all k-factors quoted by manufacturers assume that the tubes are full; the k-factors of rotors are smaller if partially filled tubes are used because the shorter pathlength enables the particles to pellet more quickly. The other feature to be remembered is that the k-factor is calculated on the basis that the density and viscosity of the liquid medium in which the particles are suspended are not significantly different from the density and viscosity of water, increasing either of these effectively increases the k-factor.

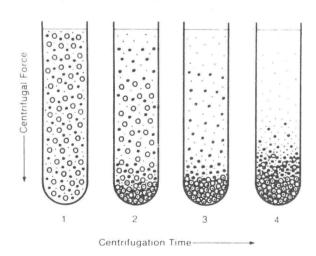
In the case of sucrose gradients there is a viscosity gradient throughout the tube and hence the k-factor cannot be used. Instead a model system of the time needed to sediment particles to the bottom of a 5-20% (w/w) sucrose gradient at  $5^{\circ}$ C is used to define k' and k\* factors (7) which allow one to estimate the sedimentation pattern in a 5-20% (w/w) sucrose gradient. A series of k'-values are used depending on the density of the particle (7) while k\* factors are calculated on the assumption that the density of the particle in sucrose is

1.3 g/cm³; usually this assumption does not introduce large errors into the calculation (see Appendix III). However, for estimating the sedimentation of particles in sucrose gradients accurately it is often more useful to use computer simulation metrods (see Section 4 of Chapter 4).

### 3. TYPES OF CENTRIFUGAL SEPARATIONS

### 3.1 Differential Pelleting

As might be predicted from Equation 5, centrifugation will first sediment those particles which are largest. In addition, as indicated in Equation 6, very asymmetrical molecules will sediment more slowly than spherical particles of the same mass and density. Increasing either the centrifugation speed or the time of centrifugation will cause smaller particles to pellet also (Figure 2). As might be expected from Equation 5, differential centrifugation separates particles not only according to size but also on the basis of density, since particles that are denser (e.g., nuclei) will pellet at a faster rate than less dense particles (e.g., membranes) of the same mass. Hence it is sometimes possible to obtain good separations of particles of similar sizes but different densities by differential pelleting. For particles of similar densities one usually requires about a 10-fold difference in mass to separate one particle from another efficiently by differential pelleting. The major problem with differential pelleting is that, as shown in Figure 2, the centrifugal force necessary to pellet the larger particles from the top of the solution is also often sufficient to pellet the smaller particles nearer the bottom of the tube. Hence in a single step it is only possible to obtain a pure preparation of the smallest particles since these will remain in solution after all the other larger particles have pelleted. The yield of such a procedure is, however, likely to be low. An alternative approach is to minimise



**Figure 2.** Fractionation of particles by differential pelleting. Reproduced from ref. 7 with permission.