

Quantitative Analysis:
An Introduction

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Quantitative Analysis

An Introduction

Roy M. Chiulli

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Quantitative Analysis

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To

my parents *Rosindo and Mary*, who are
with me in my heart forever.

my wife *Joan*, whose understanding
and patience made this book possible.

and

my daughters *Mariana and Irina*,
who make every day a joy for Joan and me.

If a man will begin with certainties he shall end in doubts; but if he will be content to begin with doubts he shall end in certainties.

—Francis Bacon

SERIES PREFACE

Automation and Production Systems: Methodologies and Applications provides a scientific and practical base for researchers, practitioners and students involved in the design and implementation of advanced manufacturing systems. It features a balance between state-of-the-art research and usefully reported applications. Among the topics that will be presented as part of this series are: strategic management and application of advanced manufacturing systems; cellular manufacturing systems; group technology; design simulation and virtual manufacturing; advanced materials handling systems; quantitative analysis; intelligent feature-base process planning; advanced genetic algorithms; computer-aided process planning; simultaneous engineering; economic evaluation of advanced technologies; and concurrent design of products.

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Hamid R. Parsaei

PREFACE

The intent of *Quantitative Analysis: An Introduction* is to provide a survey of optimization techniques most often used in decision making. Since a survey cannot treat any individual topic in detail, readers who wish further knowledge in any particular area addressed in this volume are encouraged to examine books that provide a fuller treatment.

Optimization techniques presented here are not complex and may be mastered quickly. Their simplicity does not diminish their power. In fact, simplicity should be an objective in decision making. The two most important factors in solving a problem effectively are: (1) Propose the simplest problem formulation that captures the essential features of the system being examined; and (2) Solve the problem with the simplest technique appropriate. Proposing an elegant formulation of a problem that cannot be solved within the resources available (time, manpower and money) is not helpful to decision making. For example, equations governing moving objects are complex and difficult to solve when all interactions among celestial bodies are considered. And yet the essentials of physical laws of motion can be modeled satisfactorily using simple equations. This allows NASA to plan and execute interplanetary missions based on solutions to simple, linearized equations of motion.

Basic information on simulation is provided in chapter 11. It is recognized that simulation is a powerful optimization tool for decision making. Simulations can capture the complexities and probabilistic nature of a system to a high level of detail. However, the use of simulation has significant drawbacks to a decision maker. Simulations typically require a large investment of resources (time, manpower and money) to formulate, debug and make enough production runs to gain statistical significance. Moreover, simulations often require a great deal of data to faithfully model the specific details of the system. This data, which typically must be gathered by a population survey or through expert opinion, is also expensive and time-consuming to obtain. While some systems can only be satisfactorily modeled using simulation, it is essential to limit its use to these cases. The techniques addressed in this volume provide quick and easily obtainable solutions. It is obvious that an approximate solution provided in a timely manner is much more useful to a decision maker than an exact solution provided after the decision has been made. It is suggested that analysts use these simple techniques, whenever possible, to provide timely responses to decision makers and use simulation, when appropriate, to *refine* the solutions.

An essential aspect of the application of decision making is the realization that the solution arising from quantitative techniques such as those provided in

Quantitative Analysis: An Introduction (or from simulation) cannot be considered “optimal” until the special knowledge of the decision maker is applied. Typically, decisions are affected by political, social, legal and regulatory constraints difficult or impossible to quantify in a satisfactory manner. However, quantitative techniques do provide valuable information to the decision maker to be considered along with all other appropriate factors when deciding upon the true optimum solution.

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"Probability is the very guide of life."

Cicero

1 Probability & Statistics

1.1 Basic Probability

Definition: Probability represents the proportion of the time an outcome will occur *in the long run*.

Example 1: Consider the toss of a fair die. What is the probability of rolling a "6"?

Answer: There are six equally likely outcomes {1,2,3,4,5,6} and the probability of the outcome "6" is 1/6.

For any given sequence of tosses of the die, the number of "6's" will not exactly be one-sixth of the total tosses due to the statistical variation (randomness) of the process. However, for a large number of tosses of a fair die (in the long run), the proportion of "6's" will approach 1/6.

Notes: Two basic axioms of probability are as follows:

- The probability of any single outcome is between 0 and 1, inclusive.
- The sum of the probabilities of all possible outcomes equals 1.

For Example 1, define O_i = The outcome of " i " on a roll of a fair die. Then:

$$P(O_1) = P(O_2) = \cdots = P(O_6) = \frac{1}{6}$$

$$P(O_1) + P(O_2) + \cdots + P(O_6) = 1$$

Typically, the process being examined will be more complex than the process of rolling a die and be capable of many outcomes. However, the set of all possible outcomes for any process (experiment, system) is called the sample space.

Example 2: The arcade at the Big Top Circus has a game where three darts are thrown at a large number of Blue (B) and Green (G) balloons arranged randomly on a target. Each

Chapter 1 Probability & Statistics

throw will either a Blue or a Green balloon. Provide the sample space of all possible outcomes for the three throws.

Answer: There are eight possible outcomes:

$$\frac{2 \text{ choices}}{(\text{Throw \#1})} \cdot \frac{2 \text{ choices}}{(\text{Throw \#2})} \cdot \frac{2 \text{ choices}}{(\text{Throw \#3})} = 8 \text{ possible outcomes (permutations)}$$

$$\{B, B, B\} = O_1$$

$$\{B, B, G\} = O_2$$

$$\{B, G, B\} = O_3$$

$$\{B, G, G\} = O_4$$

$$\{G, B, B\} = O_5$$

$$\{G, B, G\} = O_6$$

$$\{G, G, B\} = O_7$$

$$\{G, G, G\} = O_8$$

If we assume that Blue and Green are equally likely to be hit (i.e. $P(B) = P(G) = \frac{1}{2}$), then:

$$P(O_1) = P(O_2) = \dots = P(O_8) = \frac{1}{8}$$

The outcomes may also be enumerated using an outcome tree as shown in Figures 1. The probability tree is shown in Figure 2.

Outcome Tree
($2 \cdot 2 \cdot 2 = 8$ Events)

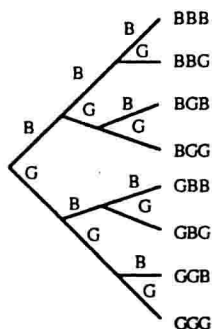


Figure 1

Probability Tree
($\sum P(O_i) = 1$)

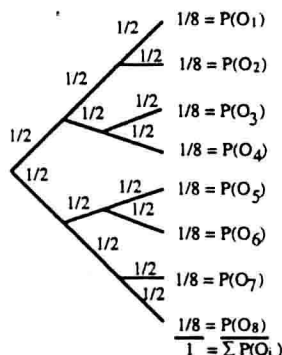


Figure 2

If we assume that the number of Blue and Green balloons is such that Blue is hit $\frac{2}{3}$ of the time, (i.e. $P(B) = \frac{2}{3}$ and $P(G) = \frac{1}{3}$), then the outcome/probability tree structure is as shown in Figure 3.

Outcome/Probability Tree

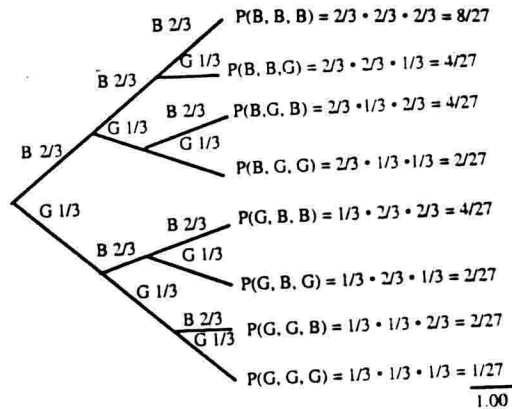


Figure 3

1.2 Events

An **Event** is defined as a subset of possible outcomes in the sample space.

Example 3: In Example 2 where a group of three balloons is hit, what outcomes represent the Event E = "At least two green in the group of three balloons"? What is $P(E)$?

Answer: The outcomes for Event E = $\{O_4, O_6, O_7, O_8\}$. The probability of an Event E is the sum of the probabilities of the outcomes that represent the event.

$$P(E) = \sum P(O_i) \quad \text{for all } O_i \text{ belonging to Event E}$$

If $P(G) = P(B) = \frac{1}{2}$,

$$\begin{aligned} P(E) &= P(O_4) + P(O_6) + P(O_7) + P(O_8) \\ &= P(B, G, G) + P(G, B, G) + P(G, G, B) + P(G, G, G) \\ &= (\frac{1}{2} \cdot \frac{1}{2} \cdot \frac{1}{2}) + (\frac{1}{2} \cdot \frac{1}{2} \cdot \frac{1}{2}) + (\frac{1}{2} \cdot \frac{1}{2} \cdot \frac{1}{2}) + (\frac{1}{2} \cdot \frac{1}{2} \cdot \frac{1}{2}) \\ &= \frac{1}{8} + \frac{1}{8} + \frac{1}{8} + \frac{1}{8} \\ &= \frac{1}{2} \end{aligned}$$

If $P(B) = \frac{2}{3}$ and $P(G) = \frac{1}{3}$,

$$\begin{aligned} P(E) &= P(O_4) + P(O_6) + P(O_7) + P(O_8) \\ &= P(B, G, G) + P(G, B, G) + P(G, G, B) + P(G, G, G) \\ &= (\frac{2}{3} \cdot \frac{1}{3} \cdot \frac{1}{3}) + (\frac{1}{3} \cdot \frac{2}{3} \cdot \frac{1}{3}) + (\frac{1}{3} \cdot \frac{1}{3} \cdot \frac{2}{3}) + (\frac{1}{3} \cdot \frac{1}{3} \cdot \frac{1}{3}) \\ &= \frac{2}{27} + \frac{2}{27} + \frac{2}{27} + \frac{1}{27} \end{aligned}$$