

# 胶皮布塑 楦型尺寸

轻工业部制鞋研究所

胶高腰解放 农村 农村  
单位: (毫米) 胶解放 (农田) 胶长球 胶棉 胶工矿靴

| 鞋号<br>尺寸<br>部位名称 | 28½(四型) |       | 28½(四型) |       | 28½(四型) |    | 28½(四型) |       | 25(四型) |      |
|------------------|---------|-------|---------|-------|---------|----|---------|-------|--------|------|
|                  | 尺寸      | 公差    | 尺寸      | 公差    | 尺寸      | 公差 | 尺寸      | 公差    | 尺寸     | 公差   |
| 底样余量             | 295     | ±5    | 与同号     | ±     | 与同号     | ±  | 300     | ±5    | 260    | ±    |
| 脚趾端尖部位           | 145     | ±0.25 | 与同号     | ±     | 与同号     | ±  | 16      | ±0.27 | 14     | ±    |
| 脚趾外尖部位           | 280.5   | ±4.75 | 与同号     | ±     | 与同号     | ±  | 284     | ±4.73 | 246    | ±    |
| 小趾外尖部位           | 250     | ±4.27 | 与同号     | ±     | 与同号     | ±  | 255.5   | ±4.26 | 221    | ±    |
| 第一跖趾部位           | 217.8   | ±3.69 | 与同号     | ±     | 与同号     | ±  | 221.3   | ±3.69 | 191    | ±    |
| 第五跖趾部位           | 262.1   | ±3.43 | 与同号     | ±     | 与同号     | ±  | 205.6   | ±3.43 | 177.3  | ±    |
| 腰窝部位             | 172.5   | ±2.99 | 与同号     | ±     | 与同号     | ±  | 180.0   | ±3.00 | 154.8  | ±    |
| 踵心部位             | 112.0   | ±1.91 | 与同号     | ±     | 与同号     | ±  | 115.9   | ±1.93 | 98.5   | ±    |
| 后跟容差             | 46.2    | ±0.79 | 与同号     | ±     | 与同号     | ±  | 50.3    | ±0.84 | 41     | ±    |
| 跖趾               | 45      | ±0.08 | 与同号     | ±     | 与同号     | ±  | 3.5     | ±0.06 | 4      | ±    |
| 跖趾               | 279     | ±3.5  | 278     | ±3.5  | ±       | ±  | 281.5   | ±3.5  | 264    | ±3.5 |
| 跖趾               | 285     | ±3.6  | 287     | ±3.6  | ±       | ±  | 288.5   | ±3.6  | 264    | ±    |
| 基本宽里             | 10.3    | ±1.28 | ±       | ±     | ±       | ±  | 102     | ±1.27 | 94.3   | ±    |
| 跖趾外宽             | 38.9    | ±0.49 | ±       | ±     | ±       | ±  | 38.9    | ±0.48 | 36     | ±    |
| 小趾外宽             | 57.3    | ±0.72 | ±       | ±     | ±       | ±  | 57.3    | ±0.71 | 53     | ±    |
| 第一跖趾里宽           | 42.4    | ±0.53 | ±       | ±     | ±       | ±  | 42.4    | ±0.53 | 39.2   | ±    |
| 第五跖趾外宽           | 59.6    | ±0.75 | ±       | ±     | ±       | ±  | 59.6    | ±0.74 | 55.1   | ±    |
| 腰窝外宽             | 45.2    | ±0.57 | ±       | ±     | ±       | ±  | 45.2    | ±0.56 | 41.8   | ±    |
| 踵心全宽             | 69.1    | ±0.87 | ±       | ±     | ±       | ±  | 69.1    | ±0.86 | 64.8   | ±    |
| 鞋头全              | 298     | ±5.05 | 298     | ±5.05 | ±       | ±  | 303.3   | ±5.06 | 261    | ±    |
| 前跟               | 30.5    | ±0.38 | 30.5    | ±0.38 | ±       | ±  | 33.5    | ±0.42 | 29.5   | ±    |
| 后跟               | 15      | ±0.19 | 15      | ±0.19 | ±       | ±  | 15      | ±0.19 | 21     | ±    |
| 统身口              | 88      | ±1.11 | 115     | ±1.45 | ±       | ±  | 107     | ±1.13 | 99     | ±    |
| 统口               | 31      | ±0.39 | 35      | ±0.44 | ±       | ±  | 32      | ±0.40 | 65     | ±    |
| 前掌凸度             | 129     | ±2.19 | 128     | ±2.17 | ±       | ±  | 124     | ±2.07 | 130.5  | ±    |
| 踵心凸度             | 6       | ±0.08 | 6       | ±0.08 | ±       | ±  | 6       | ±0.08 | 6      | ±    |
| 后跟凸度             | 4       | ±0.05 | 4       | ±0.05 | ±       | ±  | 4       | ±0.05 | 4      | ±    |
| 底心凹度             | 2       | ±     | 2       | ±     | ±       | ±  | 2       | ±     | 11     | ±    |
| 底心凹度             | 2       | ±0.03 | 2       | ±0.03 | ±       | ±  | 2       | ±0.03 | 3.5    | ±    |

| 城市      |       |       | 城市      |       |       | 农村      |       |       | 模压      |       |       |
|---------|-------|-------|---------|-------|-------|---------|-------|-------|---------|-------|-------|
| 胶长球     |       |       | 胶网球     |       |       | 胶便鞋     |       |       | 胶解放     |       |       |
| 28½(三型) |       |       | 28½(三型) |       |       | 28½(三型) |       |       | 28½(四型) |       |       |
| 尺寸      | 公差    |       | 尺寸      | 公差    |       | 尺寸      | 公差    |       | 尺寸      | 公差    |       |
| 297     | ±5    | 与     | 与       | ±     | 与     | 295     | ±5    | 260   | ±       | 与     | ±     |
| 16.5    | ±0.28 | 同     | 同       | ±     | 同     | 14.5    | ±0.25 | 14    | ±       | 同     | ±     |
| 280.5   | ±4.72 | 号     | 号       | ±     | 号     | 280.5   | ±4.75 | 246   | ±       | 号     | ±     |
| 252     | ±4.24 | 胶长球   | 胶长球     | ±     | ±     | 252     | ±4.27 | 221   | ±       | 胶解放   | ±     |
| 217.8   | ±3.67 |       |         |       |       | 217.8   | ±3.69 | 191   | ±       |       |       |
| 202.1   | ±3.40 |       |         |       |       | 202.1   | ±3.43 | 177.3 | ±       |       |       |
| 176.5   | ±2.97 |       |         |       |       | 176.5   | ±2.99 | 154.8 | ±       |       |       |
| 112.4   | ±1.89 |       |         |       |       | 112.4   | ±1.91 | 98.5  | ±       |       |       |
| 46.8    | ±0.79 | 样     | 样       | ±     | ±     | 46.8    | ±0.79 | 41    | ±       | 样     | ±     |
| 4.5     | ±0.08 | ±     | ±       | ±     | ±     | 4.5     | ±0.08 | 4     | ±       | ±     | ±     |
| 267.5   | ±3.5  | 267.5 | ±3.5    | 267.5 | ±3.5  | 274.5   | ±3.5  | 253.5 | ±       | 257   | ±     |
| 275     | ±3.6  | 272   | ±3.6    | 272   | ±3.6  | 279     | ±3.6  | 260.5 | ±       | 260   | ±     |
| 98      | ±1.28 | ±     | ±       | ±     | ±     | 100.7   | ±1.28 | 93    | ±       | ±     | ±     |
| 37.4    | ±0.49 | ±     | ±       | ±     | ±     | 38.4    | ±0.49 | 35.5  | ±       | ±     | ±     |
| 55.1    | ±0.72 | ±     | ±       | ±     | ±     | 56.6    | ±0.72 | 52.3  | ±       | ±     | ±     |
| 40.8    | ±0.53 | ±     | ±       | ±     | ±     | 41.9    | ±0.53 | 38.7  | ±       | ±     | ±     |
| 57.4    | ±0.75 | ±     | ±       | ±     | ±     | 58.8    | ±0.75 | 54.3  | ±       | ±     | ±     |
| 43.5    | ±0.57 | ±     | ±       | ±     | ±     | 44.6    | ±0.57 | 41.2  | ±       | ±     | ±     |
| 66.5    | ±0.87 | ±     | ±       | ±     | ±     | 68.2    | ±0.87 | 63    | ±       | ±     | ±     |
| 301     | ±5.07 | 301   | ±5.07   | 299.7 | ±5.05 | 299.5   | ±5.08 | 262   | ±5.04   | 262.5 | ±5.05 |
| 29      | ±0.38 | 28    | ±0.37   | 24    | ±0.31 | 25      | ±0.32 | 22.5  | ±0.39   | 29    | ±0.39 |
| 15      | ±0.20 | 15    | ±0.20   | 15    | ±0.20 | 15      | ±0.19 | 14    | ±0.19   | 15    | ±0.20 |
| 111     | ±1.45 | 87    | ±1.14   | 87    | ±1.14 | 91      | ±1.16 | 83    | ±1.15   | 84.5  | ±1.15 |
| 33      | ±0.43 | 31    | ±0.41   | 33    | ±0.43 | 32      | ±0.41 | 30    | ±0.41   | 30    | ±0.41 |
| 125     | ±2.10 | 126   | ±2.12   | 129   | ±2.17 | 130     | ±2.20 | 113   | ±2.17   | 114   | ±2.19 |
| 6       | ±0.08 | 6     | ±0.08   | 6     | ±0.08 | 6       | ±0.08 | 5     | ±0.07   | 6     | ±0.08 |
| 4       | ±0.05 | 4     | ±0.05   | 4     | ±0.05 | 4       | ±0.05 | 3.5   | ±0.05   | 4     | ±0.05 |
| 2       | ±     | 2     | ±       | 12    | ±     | 2       | ±     | 2     | ±       | 2     | ±     |
| 2       | ±0.02 | 2     | ±0.02   | 4     | ±0.02 | 2       | ±0.02 | 2     | ±0.03   | 2     | ±0.03 |

注：制制模压解放鞋，①需加长度方向拘胶收缩量。

农村 农村 城市

单位: (毫米) 股高腰解放 胶长球 胶长球 胶网球 绝缘耐油

| 鞋号<br>尺寸<br>部位名称 | 25(四型) |       | 25(四型) |    | 25(三型) |       | 25(三型) |    | 25(三型) |       |
|------------------|--------|-------|--------|----|--------|-------|--------|----|--------|-------|
|                  | 尺寸     | 公差    | 尺寸     | 公差 | 尺寸     | 公差    | 尺寸     | 公差 | 尺寸     | 公差    |
| 底样               | 长      | ±     | 与同号    | ±  | 262    | ±5    | 与城市    | ±  | 与城市    | ±     |
| 放余               | 量      | ±     | 与同号    | ±  | 16     | ±0.31 | ±      | ±  | ±      | ±     |
| 脚趾端尖部位           | 部位     | ±     | 与同号    | ±  | 246    | ±4.69 | 胶长球    | ±  | 胶长球    | ±     |
| 脚趾外突尖部位          | 部位     | ±     | 与同号    | ±  | 221    | ±4.22 | 同摆底样   | ±  | 同摆底样   | ±     |
| 第一跖趾部位           | 部位     | ±     | 与同号    | ±  | 191    | ±3.65 | ±      | ±  | ±      | ±     |
| 第五跖趾部位           | 部位     | ±     | 与同号    | ±  | 1773   | ±3.28 | ±      | ±  | ±      | ±     |
| 腰窝部位             | 部位     | ±     | 与同号    | ±  | 1548   | ±2.95 | ±      | ±  | ±      | ±     |
| 踵心部位             | 部位     | ±     | 与同号    | ±  | 985    | ±1.88 | ±      | ±  | ±      | ±     |
| 后容               | 容      | ±     | 与同号    | ±  | 41     | ±0.78 | ±      | ±  | ±      | ±     |
| 跖跖               | 跖跖     | ±     | 与同号    | ±  | 4      | ±0.08 | ±      | ±  | ±      | ±     |
| 基本               | 宽      | ±     | 与同号    | ±  | 243    | ±3.5  | 243    | ±  | 246.5  | ±3.5  |
| 跖趾               | 宽      | ±     | 与同号    | ±  | 252    | ±3.6  | 247    | ±  | 255.5  | ±3.6  |
| 小趾外              | 宽      | ±     | 与同号    | ±  | 89.2   | ±1.28 | ±      | ±  | ±      | ±     |
| 第一跖趾里            | 宽      | ±     | 与同号    | ±  | 34     | ±0.49 | ±      | ±  | ±      | ±     |
| 第五跖趾外            | 宽      | ±     | 与同号    | ±  | 50.1   | ±0.72 | ±      | ±  | ±      | ±     |
| 腰窝               | 宽      | ±     | 与同号    | ±  | 37.1   | ±0.53 | ±      | ±  | ±      | ±     |
| 踵心全              | 宽      | ±     | 与同号    | ±  | 52.1   | ±0.75 | ±      | ±  | ±      | ±     |
| 踵心               | 全      | ±     | 与同号    | ±  | 39.5   | ±0.67 | ±      | ±  | ±      | ±     |
| 楦头               | 全      | ±     | 与同号    | ±  | 60.4   | ±0.87 | ±      | ±  | ±      | ±     |
| 前头               | 长      | ±0.05 | 与同号    | ±  | 265    | ±5.06 | 265    | ±  | 265    | ±5.06 |
| 后头               | 高      | ±0.39 | 与同号    | ±  | 27     | ±0.39 | 26     | ±  | 27     | ±0.38 |
| 前头               | 高      | ±0.19 | 与同号    | ±  | 14     | ±0.20 | 14     | ±  | 14     | ±2.20 |
| 后头               | 高      | ±1.39 | 与同号    | ±  | 101    | ±1.45 | 81     | ±  | 100    | ±1.41 |
| 前头               | 宽      | ±0.43 | 与同号    | ±  | 30     | ±0.43 | 30     | ±  | 30     | ±0.43 |
| 后头               | 长      | ±2.10 | 与同号    | ±  | 110    | ±2.10 | 115    | ±  | 110    | ±2.10 |
| 前头               | 度      | ±0.07 | 与同号    | ±  | 5      | ±0.07 | 5      | ±  | 5      | ±0.07 |
| 后头               | 度      | ±0.05 | 与同号    | ±  | 3.5    | ±0.05 | 3.5    | ±  | 3.5    | ±0.05 |
| 前头               | 度      | ±     | 与同号    | ±  | 2      | ±     | 2      | ±  | 2      | ±     |
| 后头               | 度      | ±0.03 | 与同号    | ±  | 2      | ±0.03 | 2      | ±  | 2      | ±0.03 |

②根据块需要决定  
统口长, 统口宽, 后  
身高

△楦头样楦后身高, 若厂楦  
后身高, 根据若厂工色而  
定。

青年式 青年式  
 城市 农村 城 胶棉 城 胶棉 农村  
 胶 便鞋 胶 便鞋 市(代跟) 市(平跟) 胶 棉 工农雨鞋

| 25(三型) |            | 25(四型) |            | 25(三型)       |            | 25(三型)       |            | 25(四型)       |            | 25(四型) |            |
|--------|------------|--------|------------|--------------|------------|--------------|------------|--------------|------------|--------|------------|
| 尺寸     | 公差         | 尺寸     | 公差         | 尺寸           | 公差         | 尺寸           | 公差         | 尺寸           | 公差         | 尺寸     | 公差         |
| 与城市    | $\pm$      | 260    | $\pm 5$    | 265          | $\pm 5$    | 与代跟          | $\pm$      | 265          | $\pm 5$    | 260    | $\pm$      |
| 球      | $\pm$      | 14     | $\pm 0.27$ | 15.5         | $\pm 0.29$ | 球            | $\pm$      | 15.5         | $\pm 0.29$ | 14     | $\pm$      |
| 同      | $\pm$      | 246    | $\pm 4.73$ | 249.5        | $\pm 4.71$ | 同            | $\pm$      | 249.5        | $\pm 4.71$ | 246    | $\pm$      |
| 橡      | $\pm$      | 221    | $\pm 4.25$ | 224.5        | $\pm 4.24$ | 橡            | $\pm$      | 224.5        | $\pm 4.24$ | 221    | $\pm$      |
| 底      | $\pm$      | 191    | $\pm 3.67$ | 194.5        | $\pm 3.67$ | 底            | $\pm$      | 194.5        | $\pm 3.67$ | 191    | $\pm$      |
| 样      | $\pm$      | 177.3  | $\pm 3.41$ | 180.8        | $\pm 3.41$ | 样            | $\pm$      | 180.8        | $\pm 3.41$ | 177.3  | $\pm$      |
|        | $\pm$      | 154.8  | $\pm 2.98$ | 158.3        | $\pm 2.99$ |              | $\pm$      | 158.3        | $\pm 1.99$ | 153.5  | $\pm$      |
|        | $\pm$      | 98.5   | $\pm 1.88$ | 102          | $\pm 1.92$ |              | $\pm$      | 102          | $\pm 1.92$ | 98.5   | $\pm$      |
|        | $\pm$      | 41     | $\pm 0.79$ | 44.5         | $\pm 0.84$ |              | $\pm$      | 44.5         | $\pm 0.83$ | 41     | $\pm$      |
|        | $\pm$      | 4      | $\pm 0.08$ | 3            | $\pm 0.06$ |              | $\pm$      | 3            | $\pm 0.06$ | 4      | $\pm$      |
| 243    | $\pm$      | 250    | $\pm 3.5$  | 246.5        | $\pm 3.5$  | 246.5        | $\pm 3.5$  | 257          | $\pm 3.5$  | 257    | $\pm 3.5$  |
| 246    | $\pm$      | 254    | $\pm 3.6$  | 253.5        | $\pm 3.6$  | 253.5        | $\pm 3.6$  | 264          | $\pm 3.6$  | 266.5  | $\pm 3.6$  |
|        | $\pm$      | 91.7   | $\pm 1.28$ | 90.4         | $\pm 1.28$ |              | $\pm$      | 93           | $\pm 1.27$ | 91.7   | $\pm 1.25$ |
|        | $\pm$      | 35     | $\pm 0.49$ | 34.5         | $\pm 0.49$ |              | $\pm$      | 35.5         | $\pm 0.48$ | 35     | $\pm 0.48$ |
|        | $\pm$      | 51.6   | $\pm 0.72$ | 50.9         | $\pm 0.72$ |              | $\pm$      | 52.3         | $\pm 0.71$ | 51.6   | $\pm 0.76$ |
|        | $\pm$      | 38.2   | $\pm 0.53$ | 37.6         | $\pm 0.53$ |              | $\pm$      | 38.7         | $\pm 0.53$ | 38.2   | $\pm 0.52$ |
|        | $\pm$      | 53.5   | $\pm 0.75$ | 52.8         | $\pm 0.75$ |              | $\pm$      | 54.3         | $\pm 0.74$ | 53.5   | $\pm 0.73$ |
|        | $\pm$      | 40.6   | $\pm 0.57$ | 40.1         | $\pm 0.57$ |              | $\pm$      | 41.2         | $\pm 0.56$ | 40.6   | $\pm 0.55$ |
|        | $\pm$      | 62.1   | $\pm 0.87$ | 61.3         | $\pm 0.87$ |              | $\pm$      | 63           | $\pm 0.86$ | 62.1   | $\pm 0.85$ |
| 265    | $\pm 5.06$ | 262.5  | $\pm 5.05$ | 268          | $\pm 5.06$ | 267          | $\pm 5.04$ | 267          | $\pm 5.04$ | 262    | $\pm 5.04$ |
| 22     | $\pm 0.32$ | 23     | $\pm 0.32$ | 22           | $\pm 0.31$ | 24           | $\pm 0.34$ | 29.5         | $\pm 0.40$ | 29.5   | $\pm 0.40$ |
| 14     | $\pm 0.20$ | 14     | $\pm 0.20$ | 14           | $\pm 0.20$ | 14           | $\pm 0.20$ | 14           | $\pm 0.19$ | 15     | $\pm 0.20$ |
| 70     | $\pm 1.01$ | 82     | $\pm 1.15$ | $\Delta 100$ | $\pm 1.42$ | $\Delta 100$ | $\pm 1.42$ | $\Delta 100$ | $\pm 1.36$ | 97     | $\pm 1.32$ |
| 30     | $\pm 0.43$ | 30     | $\pm 0.42$ | 31           | $\pm 0.44$ | 31           | $\pm 0.43$ | 31           | $\pm 0.42$ | 32     | $\pm 0.44$ |
| 116    | $\pm 2.21$ | 116    | $\pm 2.23$ | 110          | $\pm 2.08$ | 110          | $\pm 2.08$ | 110          | $\pm 2.08$ | 125    | $\pm 2.40$ |
| 5      | $\pm 0.07$ | 5      | $\pm 0.07$ | 5.5          | $\pm 0.08$ | 5            | $\pm 0.07$ | 5            | $\pm 0.07$ | 5.5    | $\pm 0.07$ |
| 3.5    | $\pm 0.05$ | 3.5    | $\pm 0.05$ | 3.5          | $\pm 0.05$ | 3.5          | $\pm 0.05$ | 3.5          | $\pm 0.05$ | 3.5    | $\pm 0.05$ |
| *12    | $\pm$      | 2      | $\pm$      | 12           | $\pm$      | 2            | $\pm$      | 2            | $\pm$      | 2      | $\pm$      |
| 2      | $\pm 0.03$ | 2      | $\pm 0.02$ | 4            | $\pm 0.06$ | 2            | $\pm 0.03$ | 2            | $\pm 0.03$ | 2      | $\pm 0.03$ |

\*指踵心后高

根据出 而走

城市 青年 农村 农村  
 单位: (毫米) 轻便雨鞋 胶轻便靴 女雨鞋 胶桐筋 胶一代

| 鞋号<br>P位名称 | 25 (三型) |       | 25 (四型) |       | 23 (二型) |       | 23 (二型) |       | 23 (二型) |       |
|------------|---------|-------|---------|-------|---------|-------|---------|-------|---------|-------|
|            | 尺寸      | 公差    | 尺寸      | 公差    | 尺寸      | 公差    | 尺寸      | 公差    | 尺寸      | 公差    |
| 底样长        | 262     | ±16   | 260     | ±14   | 242     | ±15.5 | 240     | ±13.5 | 240     | ±13.5 |
| 脚趾端尖部位     | 246     | ±16   | 246     | ±16   | 226.5   | ±4.68 | 226.5   | ±4.72 | 226.5   | ±4.72 |
| 脚趾外突尖部位    | 221     | ±16   | 221     | ±16   | 203.5   | ±4.20 | 203.5   | ±4.24 | 203.5   | ±4.24 |
| 小趾外突尖部位    | 191     | ±16   | 191     | ±16   | 175.9   | ±3.63 | 175.9   | ±3.66 | 175.9   | ±3.66 |
| 第一跖趾部位     | 177.3   | ±16   | 177.3   | ±16   | 163.3   | ±3.37 | 163.3   | ±3.40 | 163.3   | ±3.40 |
| 第五跖趾部位     | 153.8   | ±16   | 153.8   | ±16   | 142.6   | ±2.95 | 142.6   | ±2.97 | 142.6   | ±2.97 |
| 膝盖窝部位      | 98.5    | ±16   | 98.5    | ±16   | 90.8    | ±1.88 | 90.8    | ±1.89 | 90.8    | ±1.89 |
| 后心容        | 41      | ±4    | 41      | ±4    | 37.9    | ±0.78 | 37.9    | ±0.79 | 37.9    | ±0.79 |
| 后跟圆        | 266.5   | ±3.5  | 260.5   | ±3.5  | 222     | ±3.5  | 222     | ±3.5  | 218.5   | ±3.5  |
| 后跟圆        | 250.5   | ±3.6  | 260.5   | ±3.5  | 225     | ±3.5  | 226     | ±3.6  | 222.4   | ±3.6  |
| 底本宽        | 89.2    | ±1.27 | 93      | ±1.25 | 81.5    | ±1.28 | 81.5    | ±1.28 | 80.2    | ±1.28 |
| 脚趾外宽       | 34      | ±0.48 | 35.5    | ±0.48 | 31.1    | ±0.49 | 31.1    | ±0.49 | 30.6    | ±0.49 |
| 小趾里宽       | 50.1    | ±0.71 | 52.3    | ±0.70 | 45.8    | ±0.72 | 45.8    | ±0.72 | 45.1    | ±0.72 |
| 第一跖趾外宽     | 37.1    | ±0.53 | 38.7    | ±0.52 | 33.9    | ±0.53 | 33.9    | ±0.53 | 33.4    | ±0.53 |
| 第五跖趾外宽     | 52.1    | ±0.74 | 54.3    | ±0.73 | 47.6    | ±0.75 | 47.6    | ±0.75 | 46.8    | ±0.75 |
| 膝盖窝外宽      | 39.5    | ±0.56 | 41.2    | ±0.55 | 36.1    | ±0.57 | 36.1    | ±0.57 | 35.5    | ±0.57 |
| 后心全宽       | 60.4    | ±0.86 | 63.9    | ±0.86 | 55.2    | ±0.87 | 55.2    | ±0.87 | 54.3    | ±0.87 |
| 鞋头高        | ±       | 261.5 | ±5.03   | 243.5 | ±5.05   | ±     | 241     | ±     | ±       | 241   |
| 前高         | ±       | 29    | ±0.39   | 17.5  | ±0.28   | ±     | 20      | ±     | ±       | 20    |
| 后高         | ±       | 16    | ±0.21   | 15    | ±0.24   | ±     | 13      | ±     | ±       | 13    |
| 统身口宽       | ±       | 82    | ±1.10   | 76    | ±1.20   | ±     | 75      | ±     | ±       | 75    |
| 统口长        | ±       | 55    | ±0.74   | 28    | ±0.44   | ±     | 24      | ±     | ±       | 24    |
| 前凸度        | ±       | 129   | ±2.48   | 103   | ±2.13   | ±     | 99      | ±     | ±       | 99    |
| 后凸度        | ±       | 5.5   | ±0.07   | 5.5   | ±0.09   | ±     | 4       | ±     | ±       | 4     |
| 跟心跟度       | ±       | 35    | ±0.05   | 4     | ±0.06   | ±     | 3       | ±     | ±       | 3     |
| 后跟心跟度      | ±       | 10    | ±       | 10    | ±       | 2     | ±       | 2     | ±       | 2     |
| 底心跟度       | ±       | 3     | ±0.04   | 4.5   | ±0.07   | ±     | 1       | ±     | ±       | 1     |

斗围 370

城市 城市 女 胶半高跟套式 胶半高跟  
胶 桐 筋 胶 一 代 胶 粒 便 靴

| 23(二型) |    | 23(二型) |       | 23(二型半) |       |    |    | 23(二型) |       | 23(二型) |       |
|--------|----|--------|-------|---------|-------|----|----|--------|-------|--------|-------|
| 尺寸     | 公差 | 尺寸     | 公差    | 尺寸      | 公差    | 尺寸 | 公差 | 尺寸     | 公差    | 尺寸     | 公差    |
| 242    | ±  | 242    | ± 5   | 242     | ± 5   |    |    | 240    | ± 5   | 235    | ±     |
| 15.5   | ±  | 15.5   | ±0.32 | 15.5    | ±0.22 |    |    | 13.5   | ±0.28 | 8.5    | ±     |
| 226.5  | ±  | 226.5  | ±4.68 | 226.5   | ±4.68 |    |    | 226.5  | ±4.72 | 226.5  | ±     |
| 203.5  | ±  | 203.5  | ±4.20 | 203.5   | ±4.20 |    |    | 203.5  | ±4.24 | 203.5  | ±     |
| 175.9  | ±  | 175.9  | ±3.63 | 175.9   | ±3.62 |    |    | 175.9  | ±3.66 | 175.9  | ±     |
| 163.3  | ±  | 163.3  | ±3.37 | 163.3   | ±3.37 |    |    | 163.3  | ±3.40 | 163.3  | ±     |
| 142.6  | ±  | 142.6  | ±2.95 | 142.6   | ±2.95 |    |    | 142.6  | ±2.97 | 142.6  | ±     |
| 90.8   | ±  | 90.8   | ±1.88 | 90.8    | ±1.88 |    |    | 90.8   | ±1.89 | 90.8   | ±     |
| 37.9   | ±  | 37.9   | ±0.78 | 37.9    | ±0.78 |    |    | 37.9   | ±0.79 | 37.9   | ±     |
| 3.5    | ±  | 3.5    | ±0.07 | 3.5     | ±0.07 |    |    | 3.5    | ±0.07 | 3.5    | ±     |
| 222    | ±  | 218.5  | ± 3.5 | 232.5   | ± 3.5 |    |    | 218.5  | ± 3.5 | 218.5  | ± 3.5 |
| 226    | ±  | 222.4  | ± 3.6 | 232.5   | ± 3.5 |    |    |        |       | 217.5  | ± 3.5 |
| 81.5   | ±  | 80.2   | ±1.28 | 81.5    | ±1.23 |    |    | 77.7   | ±1.24 | 77.7   | ±1.24 |
| 31.1   | ±  | 30.6   | ±0.49 | 31.1    | ±0.47 |    |    | 29.6   | ±0.47 | 29.6   | ±0.47 |
| 45.8   | ±  | 45.1   | ±0.72 | 45.8    | ±0.69 |    |    | 44.3   | ±0.71 | 43.6   | ±0.70 |
| 33.9   | ±  | 33.4   | ±0.53 | 33.9    | ±0.51 |    |    | 32.3   | ±0.52 | 32.3   | ±0.52 |
| 47.6   | ±  | 46.8   | ±0.75 | 47.6    | ±0.72 |    |    | 45.4   | ±0.72 | 45.4   | ±0.72 |
| 36.1   | ±  | 35.5   | ±0.57 | 36.1    | ±0.54 |    |    | 33.8   | ±0.54 | 33.8   | ±0.54 |
| 55.2   | ±  | 54.3   | ±0.87 | 55.2    | ±0.83 |    |    | 51.7   | ±0.83 | 51.7   | ±0.83 |
|        | ±  | 与      | ±     | 243.5   | ±5.03 |    |    | 236    | ±4.92 | 232    | ±4.94 |
|        | ±  | 城市     | ±     | 26      | ±0.39 |    |    | 16.5   | ±0.26 | 14.5   | ±0.23 |
| 14     | ±  | 胶      | ±     | 14      | ±0.21 |    |    | 14     | ±0.22 | 14     | ±0.22 |
|        | ±  | 桐      | ±     | 78      | ±1.17 |    |    | 75     | ±1.20 | 79     | ±1.27 |
|        | ±  | 筋      | ±     | 40      | ±0.60 |    |    | 23     | ±0.37 | 24     | ±0.38 |
|        | ±  | 同      | ±     | 119     | ±2.46 |    |    | 97     | ±2.02 | 100    | ±2.13 |
|        | ±  | 型      | ±     | 5       | ±0.08 |    |    | 45     | ±0.07 | 45     | ±0.07 |
|        | ±  | 多      | ±     | 3       | ±0.05 |    |    | 3      | ±0.05 | 3      | ±0.05 |
| 10     | ±  | 打      | ±     | 12      | ±     |    |    | 26     | ±     | 26     | ±     |
|        | ±  | 穿      | ±     | 3       | ±0.05 |    |    | 5.5    | ±0.09 | 5.5    | ±0.09 |
|        | ±  | 型      | ±     |         |       |    |    |        |       |        |       |

与同号青年两  
鞋同楦底样

斗围340号  
青年女两鞋同楦  
底样(同号)

城市      城市  
肢    棉    肢    棉

单位: (毫米)    (代 跟)    (平跟)    肢解放    肢解放    肢解放

| 鞋号      | 23(=型) |       | 23(=型) |       | 21½(=型) |       | 18(=型) |       | 14½(=型) |       |
|---------|--------|-------|--------|-------|---------|-------|--------|-------|---------|-------|
|         | 尺寸     | 公差    | 尺寸     | 公差    | 尺寸      | 公差    | 尺寸     | 公差    | 尺寸      | 公差    |
| 底 样 长   | 245    | ±5    | 245    | ±5    | 225     | ±5    | 190    | ±5    | 155     | ±5    |
| 放 余 量   | 15     | ±0.31 | 15     | ±0.31 | 13.5    | ±0.30 | 13     | ±0.36 | 12.5    | ±0.40 |
| 脚趾端尖部位  | 230    | ±4.69 | 230    | ±4.69 | 211.5   | ±4.70 | 177    | ±4.66 | 142.5   | ±4.60 |
| 脚趾外尖尖部位 | 207    | ±4.22 | 207    | ±4.22 | 190     | ±4.22 | 159    | ±4.16 | 128     | ±4.13 |
| 小趾外尖尖部位 | 179.4  | ±3.66 | 179.4  | ±3.66 | 164.2   | ±3.65 | 137.6  | ±3.62 | 110.3   | ±3.57 |
| 第一跖趾部位  | 166.8  | ±3.60 | 166.8  | ±3.60 | 152.4   | ±3.39 | 127.5  | ±3.36 | 102.6   | ±3.31 |
| 第五跖趾部位  | 146.1  | ±2.98 | 146.1  | ±2.98 | 133     | ±2.96 | 111.3  | ±2.93 | 89.6    | ±2.89 |
| 腰 窝 部 位 | 94.3   | ±1.92 | 94.3   | ±1.92 | 84.7    | ±1.88 | 70.8   | ±1.86 | 57      | ±1.84 |
| 踵 心 部 位 | 41.4   | ±0.84 | 41.4   | ±0.84 | 35.2    | ±0.79 | 29.4   | ±0.77 | 23.6    | ±0.76 |
| 后 容     | 25     | ±0.05 | 25     | ±0.05 | 35      | ±0.06 | 3      | ±0.09 | 25      | ±0.08 |
| 趾 围     | 225.5  | ±3.5  | 225.5  | ±3.5  | 215     | ±3.5  | 190.5  | ±3.5  | 166     | ±3.5  |
| 脚 围     | 232    | ±3.6  | 232    | ±3.6  | 221.5   | ±3.6  | 176.5  | ±3.6  | 171.5   | ±3.6  |
| 底 本 宽 度 | 82.8   | ±1.29 | 与鞋±    |       | 79      | ±1.29 | 68.7   | ±1.26 | 59.9    | ±1.26 |
| 跖 趾 里 宽 | 31.6   | ±0.49 | 相同±    |       | 30.1    | ±0.49 | 27.2   | ±0.50 | 24.2    | ±0.51 |
| 小 趾 外 宽 | 46.5   | ±0.72 | 跟端±    |       | 44.3    | ±0.72 | 39.3   | ±0.72 | 35      | ±0.72 |
| 第一跖趾里宽  | 34.4   | ±0.54 | 鞋底±    |       | 32.8    | ±0.53 | 28.6   | ±0.52 | 25      | ±0.53 |
| 第五跖趾外宽  | 48.4   | ±0.75 | 市得±    |       | 46.2    | ±0.75 | 40.1   | ±0.76 | 34.9    | ±0.73 |
| 腰 窝 外 宽 | 36.7   | ±0.57 | 棉±     |       | 35      | ±0.57 | 31     | ±0.57 | 27      | ±0.57 |
| 踵 心 全 宽 | 56.1   | ±0.87 | 肢±     |       | 53.5    | ±0.87 | 44.5   | ±0.85 | 42.6    | ±0.85 |
| 踵 全 长   | 26.6   | ±5.02 | 24.7   | ±5.02 | 22.75   | ±     | 19.25  | ±     | 15.75   | ±     |
| 头 前 高   | 21     | ±0.33 | 23.5   | ±0.36 | 25.5    | ±     | 23     | ±     | 20      | ±     |
| 跟 高     | 14     | ±0.22 | 12.5   | ±0.19 | 11      | ±     | 10     | ±     | 8       | ±     |
| 后 身 高   | 95     | ±1.47 | 92     | ±1.43 | 71      | ±     | 62     | ±     | 53      | ±     |
| 统 口 宽   | 29     | ±0.45 | 28     | ±0.43 | 26      | ±     | 24     | ±     | 21      | ±     |
| 统 口 长   | 102    | ±2.08 | 104    | ±2.12 | 97      | ±     | 84     | ±     | 72      | ±     |
| 前 掌 凸 度 | 5      | ±0.08 | 5      | ±0.08 | 45      | ±     | 4      | ±     | 3.5     | ±     |
| 踵 心 凸 度 | 3      | ±0.05 | 3      | ±0.05 | 3       | ±     | 2.5    | ±     | 2       | ±     |
| 后 跟 高   | 12     | ±     | 2      | ±     | 2       | ±     | 2      | ±     | 2       | ±     |
| 底 心 凹 度 | 25     | ±0.04 | 2      | ±0.03 | 1       | ±     | 1      | ±     | 1       | ±     |



胶长球 胶长球 胶长球 胶网球 胶网球 胶网球

| 21½(二型)     |    | 18(二型)      |    | 14½(二型)     |    | 21½(二型)      |    | 18(二型)       |    | 14½(二型)      |    |
|-------------|----|-------------|----|-------------|----|--------------|----|--------------|----|--------------|----|
| 尺寸          | 公差 | 尺寸          | 公差 | 尺寸          | 公差 | 尺寸           | 公差 | 尺寸           | 公差 | 尺寸           | 公差 |
| 与<br>同<br>号 | ±  | 与<br>同<br>号 | ±  | 157 ±       |    | 227 ± 5      |    | 192 ± 5      |    | 157 ± 5      |    |
|             | ±  |             | ±  | 145 ±       |    | 155 ± 0.34   |    | 15 ± 0.39    |    | 145 ± 0.46   |    |
|             | ±  |             | ±  | 142.5 ±     |    | 211.5 ± 4.66 |    | 177 ± 4.61   |    | 142.5 ± 4.54 |    |
| 胶网          | ±  | 胶网          | ±  | 128 ±       |    | 190 ± 4.19   |    | 159 ± 4.14   |    | 128 ± 4.09   |    |
| 球           | ±  | 球           | ±  | 110.3 ±     |    | 164.2 ± 3.62 |    | 137.4 ± 3.58 |    | 110.3 ± 3.52 |    |
| 同           | ±  | 同           | ±  | 102.6 ±     |    | 152.4 ± 3.35 |    | 127.2 ± 3.32 |    | 102.6 ± 3.27 |    |
| 槽           | ±  | 槽           | ±  | 89.6 ±      |    | 133 ± 2.93   |    | 111.3 ± 2.90 |    | 89.6 ± 2.85  |    |
| 底           | ±  | 底           | ±  | 57 ±        |    | 84.7 ± 1.87  |    | 70.8 ± 1.84  |    | 57 ± 1.82    |    |
| 样           | ±  | 样           | ±  | 23.6 ±      |    | 35.2 ± 2.78  |    | 29.4 ± 0.77  |    | 23.6 ± 0.75  |    |
|             | ±  |             | ±  | 2.5 ±       |    | 3.5 ± 0.08   |    | 3 ± 0.08     |    | 2.5 ± 0.08   |    |
| 211.5 ±     |    | 187 ±       |    | 162.5 ± 3.5 |    | 211.5 ± 3.5  |    | 187 ± 3.5    |    | 162.5 ± 3.5  |    |
| 218 ±       |    | 193 ±       |    | 168 ± 3.6   |    | 215.0 ± 3.6  |    | 193 ± 3.6    |    | 165 ± 3.6    |    |
|             | ±  |             | ±  | 58.6 ±      |    | 727 ± 1.29   |    | 67.4 ± 1.26  |    | 58.6 ± 1.26  |    |
|             | ±  |             | ±  | 23.7 ±      |    | 29.6 ± 0.49  |    | 26.7 ± 0.50  |    | 23.7 ± 0.51  |    |
|             | ±  |             | ±  | 34.3 ±      |    | 43.6 ± 0.72  |    | 38.6 ± 0.72  |    | 34.3 ± 0.74  |    |
|             | ±  |             | ±  | 24.4 ±      |    | 32.3 ± 0.54  |    | 28 ± 0.52    |    | 24 ± 0.52    |    |
|             | ±  |             | ±  | 34.2 ±      |    | 45.4 ± 0.75  |    | 37.4 ± 0.74  |    | 34.2 ± 0.74  |    |
|             | ±  |             | ±  | 26.4 ±      |    | 34.4 ± 0.57  |    | 30.4 ± 0.57  |    | 26.4 ± 0.57  |    |
|             | ±  |             | ±  | 39.7 ±      |    | 52.5 ± 0.87  |    | 45.6 ± 0.85  |    | 37.7 ± 0.85  |    |
| 229 ±       |    | 193.5 ±     |    | 158.5 ±     |    | 228.2 ±      |    | 194 ±        |    | 158.6 ±      |    |
| 23 ±        |    | 20.5 ±      |    | 17.5 ±      |    | 23.5 ±       |    | 21 ±         |    | 18 ±         |    |
| 11 ±        |    | 10 ±        |    | 8 ±         |    | 11 ±         |    | 10 ±         |    | 8 ±          |    |
| 90 ±        |    | 79 ±        |    | 71 ±        |    | 75 ±         |    | 67 ±         |    | 58 ±         |    |
| 26 ±        |    | 23.5 ±      |    | 19.4 ±      |    | 24.6 ±       |    | 21.5 ±       |    | 18.5 ±       |    |
| 98.5 ±      |    | 84 ±        |    | 68.3 ±      |    | 94 ±         |    | 79.5 ±       |    | 65.5 ±       |    |
| 4.5 ±       |    | 4 ±         |    | 3.5 ±       |    | 4.5 ±        |    | 4 ±          |    | 3.5 ±        |    |
| 3 ±         |    | 2.5 ±       |    | 2 ±         |    | 3 ±          |    | 2.5 ±        |    | 2 ±          |    |
| 2 ±         |    | 2 ±         |    | 2 ±         |    | 2 ±          |    | 2 ±          |    | 2 ±          |    |
| 1 ±         |    | 1 ±         |    | 1 ±         |    | 1 ±          |    | 1 ±          |    | 1 ±          |    |

农村 农村 农村 胶棉 胶棉  
单位:(毫米) 胶便鞋 胶便鞋 胶便鞋 胶棉 胶棉

| 鞋号<br>尺寸 | 21½ =型 |        | 18 =型 |        | 14½ =型 |        | 21½ =型 |        | 18 =型 |        |
|----------|--------|--------|-------|--------|--------|--------|--------|--------|-------|--------|
|          | 尺寸     | 公差     | 尺寸    | 公差     | 尺寸     | 公差     | 尺寸     | 公差     | 尺寸    | 公差     |
| 底 样 长    | 225    | ± 5    | 190   | ± 5    | 155    | ± 5    | 230    | ± 5    | 195   | ± 5    |
| 放 余 量    | 13.5   | ± 0.30 | 13    | ± 0.24 | 12.5   | ± 0.20 | 15     | ± 0.33 | 14.5  | ± 0.37 |
| 脚趾端尖部位   | 211.5  | ± 4.70 | 177   | ± 4.66 | 142.5  | ± 4.60 | 215    | ± 4.67 | 180.5 | ± 4.63 |
| 脚趾外尖部位   | 190    | ± 4.22 | 159   | ± 4.18 | 128    | ± 4.12 | 193.5  | ± 4.21 | 162.5 | ± 4.17 |
| 小趾外尖部位   | 164.2  | ± 3.65 | 137.6 | ± 3.62 | 110.3  | ± 3.56 | 167.7  | ± 3.65 | 140.9 | ± 3.61 |
| 第一跖趾部位   | 152.4  | ± 3.39 | 127.5 | ± 3.36 | 102.6  | ± 3.31 | 155.9  | ± 3.39 | 131   | ± 3.36 |
| 第五跖趾部位   | 133    | ± 2.46 | 111.3 | ± 2.43 | 89.6   | ± 2.39 | 136.5  | ± 2.97 | 114.8 | ± 2.94 |
| 腰窝部位     | 84.7   | ± 1.68 | 70.8  | ± 1.66 | 57     | ± 1.54 | 88.2   | ± 1.92 | 78.3  | ± 1.91 |
| 踵心部位     | 35.2   | ± 0.76 | 29.4  | ± 0.78 | 23.6   | ± 0.70 | 38.7   | ± 0.84 | 32.9  | ± 0.84 |
| 后 跟 宽    | 3.5    | ± 0.08 | 3     | ± 0.08 | 2.5    | ± 0.08 | 2.5    | ± 0.05 | 2     | ± 0.05 |
| 跖 围      | 211.5  | ± 3.5  | 187   | ± 3.5  | 162.5  | ± 3.5  | 215    | ± 3.5  | 190.5 | ± 3.5  |
| 跖 围      | 216.5  | ± 3.6  | 191.5 | ± 3.6  | 166.5  | ± 3.6  | 221    | ± 3.6  | 195.5 | ± 3.6  |
| 基 本 宽 度  | 77.7   | ± 1.29 | 67.4  | ± 1.26 | 58.6   | ± 1.26 | 79     | ± 1.29 | 68.7  | ± 1.26 |
| 跖 趾 里 宽  | 29.6   | ± 0.49 | 26.7  | ± 0.50 | 23.7   | ± 0.51 | 30.1   | ± 0.49 | 27.2  | ± 0.50 |
| 小 趾 外 宽  | 43.6   | ± 0.72 | 38.6  | ± 0.72 | 34.3   | ± 0.74 | 44.3   | ± 0.72 | 39.3  | ± 0.72 |
| 第一跖趾里宽   | 32.3   | ± 0.54 | 28.0  | ± 0.52 | 24.4   | ± 0.53 | 32.8   | ± 0.55 | 28.5  | ± 0.52 |
| 第五跖趾外宽   | 45.4   | ± 0.75 | 39.4  | ± 0.74 | 34.2   | ± 0.73 | 48.2   | ± 0.75 | 40.2  | ± 0.74 |
| 腰窝外宽     | 34.4   | ± 0.57 | 30.4  | ± 0.57 | 26.4   | ± 0.57 | 35     | ± 0.57 | 31    | ± 0.57 |
| 踵心全宽     | 52.6   | ± 0.87 | 45.6  | ± 0.85 | 39.7   | ± 0.85 | 53.5   | ± 0.87 | 46.5  | ± 0.85 |
| 握 全 长    | 227    | ± 5.04 | 192   | ± 5.05 | 155    | ± 5.02 |        |        |       |        |
| 头 高      | 21     | ± 0.35 | 18.5  | ± 0.35 | 16     | ± 0.34 |        |        |       |        |
| 前 跷 高    | 12     | ± 0.20 | 10.5  | ± 0.20 | 9      | ± 0.19 |        |        |       |        |
| 后 剪 高    | 66     | ± 1.09 | 58    | ± 1.09 | 52     | ± 1.12 |        |        |       |        |
| 统 口 宽    | 25.5   | ± 0.42 | 22    | ± 0.41 | 19     | ± 0.41 |        |        |       |        |
| 统 口 长    | 98     | ± 2.18 | 83    | ± 2.18 | 66.5   | ± 2.19 |        |        |       |        |
| 前 掌 凸 度  | 4.5    | ± 0.07 | 4     | ± 0.07 | 3.5    | ± 0.08 |        |        |       |        |
| 踵 心 凸 度  | 3      | ± 0.05 | 2.5   | ± 0.05 | 2      | ± 0.04 |        |        |       |        |
| 后 跟 高    | 2      | ±      | 2     | ±      | 2      | ±      |        |        |       |        |
| 底 心 凹 度  | 1.5    | ± 0.02 | 1     | ± 0.02 | 0.7    | ± 0.02 |        |        |       |        |

胶棉鞋与同号解放鞋  
内宽度数据相同

工 农 鞋 胶轻便鞋 胶轻便鞋

| 21½ 二型 |        | 18 二型 |        | 14½ 二型 |       | 21½ 二型 |        | 18 二型 |       |    |    |
|--------|--------|-------|--------|--------|-------|--------|--------|-------|-------|----|----|
| 尺寸     | 公差     | 尺寸    | 公差     | 尺寸     | 公差    | 尺寸     | 公差     | 尺寸    | 公差    | 尺寸 | 公差 |
| 225    | ± 5    | 190   | ± 5    | 155    | ±     | 225    | ± 5    | 190   | ±     |    | ±  |
| 13.5   | ± 0.30 | 13    | ± 0.34 | 12.5   | ±     | 13.5   | ± 0.30 | 13    | ±     |    | ±  |
| 211.5  | ± 470  | 177   | ± 466  | 142.5  | ±     | 211.5  | ± 470  | 177   | ±     |    | ±  |
| 190    | ± 422  | 159   | ± 418  | 128    | ±     | 190    | ± 422  | 159   | ±     |    | ±  |
| 164.2  | ± 365  | 137.4 | ± 362  | 110.3  | ±     | 164.2  | ± 365  | 137.4 | ±     |    | ±  |
| 152.4  | ± 339  | 127.5 | ± 336  | 102.6  | ±     | 152.4  | ± 339  | 127.5 | ±     |    | ±  |
| 133    | ± 296  | 111.3 | ± 293  | 89.6   | ±     | 133    | ± 296  | 111.3 | ±     |    | ±  |
| 84.7   | ± 188  | 70.8  | ± 186  | 57     | ±     | 84.7   | ± 188  | 70.8  | ±     |    | ±  |
| 35.2   | ± 0.78 | 29.4  | ± 0.77 | 23.6   | ±     | 35.2   | ± 0.78 | 29.4  | ±     |    | ±  |
| 3.5    | ± 0.08 | 3     | ± 0.08 | 2.5    | ±     | 3.5    | ± 0.08 | 3     | ±     |    | ±  |
| 218.5  | ± 3.5  | 194   | ± 3.5  | 169.5  | ± 3.5 | 222    | ± 3.5  | 197.5 | ± 3.5 |    | ±  |
|        | ±      |       | ±      |        | ±     | 222    | ± 3.5  | 197.5 | ± 3.5 |    | ±  |
| 77.7   | ± 1.24 | 67.4  | ± 1.22 | 58.6   | ±     | 79.5   | ± 1.3  | 69.1  | ±     |    | ±  |
| 29.5   | ± 0.47 | 26.7  | ± 0.48 | 23.7   | ±     | 31     | ± 0.51 | 28    | ±     |    | ±  |
| 43.6   | ± 0.70 | 38.6  | ± 0.70 | 34.3   | ±     | 44.9   | ± 0.73 | 39.8  | ±     |    | ±  |
| 32.3   | ± 0.52 | 28    | ± 0.51 | 24.4   | ±     | 33     | ± 0.54 | 28.7  | ±     |    | ±  |
| 45.4   | ± 0.72 | 39.4  | ± 0.71 | 34.2   | ±     | 46.5   | ± 0.76 | 40.4  | ±     |    | ±  |
| 34.4   | ± 0.55 | 30.4  | ± 0.55 | 26.4   | ±     | 35.4   | ± 0.58 | 31.4  | ±     |    | ±  |
| 52.6   | ± 0.84 | 45.6  | ± 0.83 | 39.7   | ±     | 53.5   | ± 0.87 | 47.4  | ±     |    | ±  |
| 220    | ±      | 192   | ±      | 156.5  | ±     | 226    | ±      | 191   | ±     |    | ±  |
| 25     | ±      | 22.5  | ±      | 20     | ±     | 26     | ±      | 23.5  | ±     |    | ±  |
| 12     | ±      | 10.5  | ±      | 9      | ±     | 12     | ±      | 10    | ±     |    | ±  |
| 86     | ±      | 76.7  | ±      | 68.5   | ±     | 64     | ±      | 60    | ±     |    | ±  |
| 27     | ±      | 24    | ±      | 22     | ±     | 43.5   | ±      | 39    | ±     |    | ±  |
| 106    | ±      | 90    | ±      | 70     | ±     | 112.5  | ±      | 93.5  | ±     |    | ±  |
| 45     | ±      | 4     | ±      | 3.5    | ±     | 45     | ±      | 4     | ±     |    | ±  |
| 3      | ±      | 2.5   | ±      | 2      | ±     | 3      | ±      | 2.5   | ±     |    | ±  |
| 2      | ±      | 2     | ±      | 2      | ±     |        | ±      |       | ±     |    | ±  |
| 1      | ±      | 1     | ±      | 1      | ±     | 2.5    | ±      | 2     | ±     |    | ±  |



| 尺寸  | 等差 | 尺寸  | 等差 | 尺寸  | 等差 | 尺寸  | 等差 | 尺寸  | 等差 | 尺寸  | 等差 |
|-----|----|-----|----|-----|----|-----|----|-----|----|-----|----|
| 1   |    | 1   |    | 1   |    | 1   |    | 1   |    | 1   |    |
| 2   |    | 2   |    | 2   |    | 2   |    | 2   |    | 2   |    |
| 3   |    | 3   |    | 3   |    | 3   |    | 3   |    | 3   |    |
| 4   |    | 4   |    | 4   |    | 4   |    | 4   |    | 4   |    |
| 5   |    | 5   |    | 5   |    | 5   |    | 5   |    | 5   |    |
| 6   |    | 6   |    | 6   |    | 6   |    | 6   |    | 6   |    |
| 7   |    | 7   |    | 7   |    | 7   |    | 7   |    | 7   |    |
| 8   |    | 8   |    | 8   |    | 8   |    | 8   |    | 8   |    |
| 9   |    | 9   |    | 9   |    | 9   |    | 9   |    | 9   |    |
| 10  |    | 10  |    | 10  |    | 10  |    | 10  |    | 10  |    |
| 11  |    | 11  |    | 11  |    | 11  |    | 11  |    | 11  |    |
| 12  |    | 12  |    | 12  |    | 12  |    | 12  |    | 12  |    |
| 13  |    | 13  |    | 13  |    | 13  |    | 13  |    | 13  |    |
| 14  |    | 14  |    | 14  |    | 14  |    | 14  |    | 14  |    |
| 15  |    | 15  |    | 15  |    | 15  |    | 15  |    | 15  |    |
| 16  |    | 16  |    | 16  |    | 16  |    | 16  |    | 16  |    |
| 17  |    | 17  |    | 17  |    | 17  |    | 17  |    | 17  |    |
| 18  |    | 18  |    | 18  |    | 18  |    | 18  |    | 18  |    |
| 19  |    | 19  |    | 19  |    | 19  |    | 19  |    | 19  |    |
| 20  |    | 20  |    | 20  |    | 20  |    | 20  |    | 20  |    |
| 21  |    | 21  |    | 21  |    | 21  |    | 21  |    | 21  |    |
| 22  |    | 22  |    | 22  |    | 22  |    | 22  |    | 22  |    |
| 23  |    | 23  |    | 23  |    | 23  |    | 23  |    | 23  |    |
| 24  |    | 24  |    | 24  |    | 24  |    | 24  |    | 24  |    |
| 25  |    | 25  |    | 25  |    | 25  |    | 25  |    | 25  |    |
| 26  |    | 26  |    | 26  |    | 26  |    | 26  |    | 26  |    |
| 27  |    | 27  |    | 27  |    | 27  |    | 27  |    | 27  |    |
| 28  |    | 28  |    | 28  |    | 28  |    | 28  |    | 28  |    |
| 29  |    | 29  |    | 29  |    | 29  |    | 29  |    | 29  |    |
| 30  |    | 30  |    | 30  |    | 30  |    | 30  |    | 30  |    |
| 31  |    | 31  |    | 31  |    | 31  |    | 31  |    | 31  |    |
| 32  |    | 32  |    | 32  |    | 32  |    | 32  |    | 32  |    |
| 33  |    | 33  |    | 33  |    | 33  |    | 33  |    | 33  |    |
| 34  |    | 34  |    | 34  |    | 34  |    | 34  |    | 34  |    |
| 35  |    | 35  |    | 35  |    | 35  |    | 35  |    | 35  |    |
| 36  |    | 36  |    | 36  |    | 36  |    | 36  |    | 36  |    |
| 37  |    | 37  |    | 37  |    | 37  |    | 37  |    | 37  |    |
| 38  |    | 38  |    | 38  |    | 38  |    | 38  |    | 38  |    |
| 39  |    | 39  |    | 39  |    | 39  |    | 39  |    | 39  |    |
| 40  |    | 40  |    | 40  |    | 40  |    | 40  |    | 40  |    |
| 41  |    | 41  |    | 41  |    | 41  |    | 41  |    | 41  |    |
| 42  |    | 42  |    | 42  |    | 42  |    | 42  |    | 42  |    |
| 43  |    | 43  |    | 43  |    | 43  |    | 43  |    | 43  |    |
| 44  |    | 44  |    | 44  |    | 44  |    | 44  |    | 44  |    |
| 45  |    | 45  |    | 45  |    | 45  |    | 45  |    | 45  |    |
| 46  |    | 46  |    | 46  |    | 46  |    | 46  |    | 46  |    |
| 47  |    | 47  |    | 47  |    | 47  |    | 47  |    | 47  |    |
| 48  |    | 48  |    | 48  |    | 48  |    | 48  |    | 48  |    |
| 49  |    | 49  |    | 49  |    | 49  |    | 49  |    | 49  |    |
| 50  |    | 50  |    | 50  |    | 50  |    | 50  |    | 50  |    |
| 51  |    | 51  |    | 51  |    | 51  |    | 51  |    | 51  |    |
| 52  |    | 52  |    | 52  |    | 52  |    | 52  |    | 52  |    |
| 53  |    | 53  |    | 53  |    | 53  |    | 53  |    | 53  |    |
| 54  |    | 54  |    | 54  |    | 54  |    | 54  |    | 54  |    |
| 55  |    | 55  |    | 55  |    | 55  |    | 55  |    | 55  |    |
| 56  |    | 56  |    | 56  |    | 56  |    | 56  |    | 56  |    |
| 57  |    | 57  |    | 57  |    | 57  |    | 57  |    | 57  |    |
| 58  |    | 58  |    | 58  |    | 58  |    | 58  |    | 58  |    |
| 59  |    | 59  |    | 59  |    | 59  |    | 59  |    | 59  |    |
| 60  |    | 60  |    | 60  |    | 60  |    | 60  |    | 60  |    |
| 61  |    | 61  |    | 61  |    | 61  |    | 61  |    | 61  |    |
| 62  |    | 62  |    | 62  |    | 62  |    | 62  |    | 62  |    |
| 63  |    | 63  |    | 63  |    | 63  |    | 63  |    | 63  |    |
| 64  |    | 64  |    | 64  |    | 64  |    | 64  |    | 64  |    |
| 65  |    | 65  |    | 65  |    | 65  |    | 65  |    | 65  |    |
| 66  |    | 66  |    | 66  |    | 66  |    | 66  |    | 66  |    |
| 67  |    | 67  |    | 67  |    | 67  |    | 67  |    | 67  |    |
| 68  |    | 68  |    | 68  |    | 68  |    | 68  |    | 68  |    |
| 69  |    | 69  |    | 69  |    | 69  |    | 69  |    | 69  |    |
| 70  |    | 70  |    | 70  |    | 70  |    | 70  |    | 70  |    |
| 71  |    | 71  |    | 71  |    | 71  |    | 71  |    | 71  |    |
| 72  |    | 72  |    | 72  |    | 72  |    | 72  |    | 72  |    |
| 73  |    | 73  |    | 73  |    | 73  |    | 73  |    | 73  |    |
| 74  |    | 74  |    | 74  |    | 74  |    | 74  |    | 74  |    |
| 75  |    | 75  |    | 75  |    | 75  |    | 75  |    | 75  |    |
| 76  |    | 76  |    | 76  |    | 76  |    | 76  |    | 76  |    |
| 77  |    | 77  |    | 77  |    | 77  |    | 77  |    | 77  |    |
| 78  |    | 78  |    | 78  |    | 78  |    | 78  |    | 78  |    |
| 79  |    | 79  |    | 79  |    | 79  |    | 79  |    | 79  |    |
| 80  |    | 80  |    | 80  |    | 80  |    | 80  |    | 80  |    |
| 81  |    | 81  |    | 81  |    | 81  |    | 81  |    | 81  |    |
| 82  |    | 82  |    | 82  |    | 82  |    | 82  |    | 82  |    |
| 83  |    | 83  |    | 83  |    | 83  |    | 83  |    | 83  |    |
| 84  |    | 84  |    | 84  |    | 84  |    | 84  |    | 84  |    |
| 85  |    | 85  |    | 85  |    | 85  |    | 85  |    | 85  |    |
| 86  |    | 86  |    | 86  |    | 86  |    | 86  |    | 86  |    |
| 87  |    | 87  |    | 87  |    | 87  |    | 87  |    | 87  |    |
| 88  |    | 88  |    | 88  |    | 88  |    | 88  |    | 88  |    |
| 89  |    | 89  |    | 89  |    | 89  |    | 89  |    | 89  |    |
| 90  |    | 90  |    | 90  |    | 90  |    | 90  |    | 90  |    |
| 91  |    | 91  |    | 91  |    | 91  |    | 91  |    | 91  |    |
| 92  |    | 92  |    | 92  |    | 92  |    | 92  |    | 92  |    |
| 93  |    | 93  |    | 93  |    | 93  |    | 93  |    | 93  |    |
| 94  |    | 94  |    | 94  |    | 94  |    | 94  |    | 94  |    |
| 95  |    | 95  |    | 95  |    | 95  |    | 95  |    | 95  |    |
| 96  |    | 96  |    | 96  |    | 96  |    | 96  |    | 96  |    |
| 97  |    | 97  |    | 97  |    | 97  |    | 97  |    | 97  |    |
| 98  |    | 98  |    | 98  |    | 98  |    | 98  |    | 98  |    |
| 99  |    | 99  |    | 99  |    | 99  |    | 99  |    | 99  |    |
| 100 |    | 100 |    | 100 |    | 100 |    | 100 |    | 100 |    |

单位: (毫米) 皮素头楦 皮模压素头 皮硫化素头 皮素头楦 皮睡袋

| 鞋号   |     | 25 (三型) |       | 25 (三型) |      | 25 (三型) |      | 28½ (三型) |       | 25 (三型) |       |   |
|------|-----|---------|-------|---------|------|---------|------|----------|-------|---------|-------|---|
| P位名称 |     | 尺寸      | 尺寸    | 公差      | 尺寸   | 尺寸      | 公差   | 尺寸       | 公差    | 尺寸      | 公差    |   |
| 底    | 样   | 长       | 265   | ±5      |      |         |      | 300      | ±     | 265     | ±     |   |
| 放    | 余   | 量       | 20    | ±0.38   | 与    |         |      |          |       | 与       |       |   |
| 脚    | 趾端  | 英部位     | 245   | ±4.62   | 与    |         |      | 279.5    | ±     | 与       |       |   |
| 跖    | 趾外突 | 英部位     | 220   | ±4.15   | 同    |         |      | 270      | ±     | 同       |       |   |
| 小    | 趾外突 | 英部位     | 190   | ±3.59   | 同    |         |      | 234      | ±     | 同       |       |   |
| 第    | 一跖趾 | 部位      | 176.3 | ±3.33   | 底样   |         |      | 212.5    | ±     | 底样      |       |   |
| 第    | 五跖趾 | 部位      | 153.8 | ±2.90   |      |         |      | 190.5    | ±     |         |       |   |
| 腰    | 窝   | 部位      | 97.5  | ±1.80   |      |         |      | 123      | ±     |         |       |   |
| 踵    | 心   | 部位      | 60    | ±0.75   |      |         |      | 54       | ±     |         |       |   |
| 后    | 容   | 差       | 5     | ±0.09   |      |         |      | 5.5      | ±     |         |       |   |
| 跖    | 围   | 围       | 243   | ±3.5    | 243  | ±3.5    | 243  | ±        | 267.5 | ±3.5    | 239.5 | ± |
| 跖    | 围   | 围       | 248   | ±3.6    | 248  | ±3.6    | 250  | ±        |       |         | 244.5 | ± |
| 基    | 本   | 宽       | 89.9  | ±1.20   |      |         | 89.9 | ±        | 98.9  | ±       |       | ± |
| 跖    | 趾   | 宽       | 34    | ±0.49   | 同    |         | 34   | ±        | 37.4  | ±       |       | ± |
| 小    | 趾   | 外宽      | 50.1  | ±0.72   |      |         | 50.1 | ±        | 55.1  | ±       |       | ± |
| 第    | 一跖趾 | 里宽      | 37.4  | ±0.54   |      |         | 37.4 | ±        | 41.2  | ±       |       | ± |
| 第    | 五跖趾 | 外宽      | 52.5  | ±0.75   | 左    |         | 52.5 | ±        | 57.8  | ±       |       | ± |
| 踵    | 窝   | 外宽      | 40.1  | ±0.58   |      |         | 40.1 | ±        | 44.2  | ±       |       | ± |
| 踵    | 心   | 全宽      | 60.4  | ±0.87   |      |         | 60.4 | ±        | 66.5  | ±       |       | ± |
| 踵    | 全   | 长       | 266   | ±5.2    | 266  | ±       | 266  | ±        |       |         | 266   | ± |
| 头    |     | 高       | 19.5  | ±0.28   | 19.5 | ±       | 21   | ±        | 21.5  | ±       | 19.5  | ± |
| 前    | 统   | 身口      | 22    | ±0.32   | 24   | ±       | 20   | ±        | 23    | ±       | 24    | ± |
| 后    | 统   | 身口      | 70    | ±1.01   | 70   | ±       | 70   | ±        |       |         | 70    | ± |
| 统    | 身口  | 宽       | 26    | ±0.37   | 26   | ±       | 27.5 | ±        |       |         | 27    | ± |
| 统    | 身口  | 长       | 100   | ±       | 100  | ±       | 99   | ±        |       |         | 100   | ± |
| 前    | 掌   | 凸度      | 6     | ±0.09   | 8    | ±       | 6    | ±        | 6.5   | ±       | 8     | ± |
| 踵    | 心   | 凸度      | 4     | ±0.07   | 4    | ±       | 4    | ±        | 4.5   | ±       | 4     | ± |
| 后    | 跟   | 高度      | 11    | ±       | 11   | ±       | 11   | ±        |       |         | 11    | ± |
| 底    | 心   | 凹度      | 5.8   | ±       | 5    | ±       | 3    | ±        |       |         | 4.5   | ± |

## 注 型

皮三节头 皮三节头 人 革 鞋 装 皮半高跟 皮凉半高跟

| 25 (三型) |    | 25 (三型) |    | 23 (二型)      |    | 25 (三型) |    | 23 (二型)     |    | 23 (二型)     |    |
|---------|----|---------|----|--------------|----|---------|----|-------------|----|-------------|----|
| 尺寸      | 厚度 | 尺寸      | 厚度 | 尺寸           | 厚度 | 尺寸      | 厚度 | 尺寸          | 厚度 | 尺寸          | 厚度 |
| 270     | ±  | 270     | ±  | 242          | ±  | 265     | ±  | 242         | ±  | 237         | ±  |
| 25      | ±  |         | ±  | 15.5         | ±  | 20      | ±  | 15.5        | ±  | 10.5        | ±  |
| 245     | ±  |         | ±  | 226.5        | ±  | 245     | ±  | 226.5       | ±  | 226.5       | ±  |
| 220     | ±  |         | ±  | 203.5        | ±  | 220     | ±  | 203.5       | ±  | 203.5       | ±  |
| 190     | ±  |         | ±  | 175.9        | ±  | 190     | ±  | 175.9       | ±  | 175.9       | ±  |
| 176.3   | ±  |         | ±  | 163.3        | ±  | 176.3   | ±  | 163.3       | ±  | 163.3       | ±  |
| 153.8   | ±  |         | ±  | 142.6        | ±  | 153.8   | ±  | 142.6       | ±  | 142.6       | ±  |
| 97.5    | ±  |         | ±  | 90.8         | ±  | 97.5    | ±  | 90.8        | ±  | 90.8        | ±  |
| 40      | ±  |         | ±  | 37.9         | ±  | 40      | ±  | 37.9        | ±  | 37.9        | ±  |
| 5       | ±  |         | ±  | 3.5          | ±  | 5       | ±  | 3.5         | ±  | 3.5         | ±  |
| 243     | ±  | 243     | ±  | 222          | ±  | 243     | ±  | 218.5 ± 3.5 | ±  | 218.5 ± 3.5 | ±  |
| 248     | ±  | 248     | ±  | 225          | ±  | 248     | ±  | 218.5 ± 3.5 | ±  |             | ±  |
| 89.9    | ±  |         | ±  | 80.8         | ±  | 89.9    | ±  | 76.9        | ±  | 76.9        | ±  |
| 34      | ±  |         | ±  | 20<br>回<br>号 | ±  | 34      | ±  | 29.5        | ±  | 29.5        | ±  |
| 50.1    | ±  |         | ±  |              | ±  | 50.1    | ±  | 44.5        | ±  | 44          | ±  |
| 37.4    | ±  |         | ±  | 东头横          | ±  | 37.4    | ±  | 32          | ±  | 32          | ±  |
| 52.5    | ±  |         | ±  | 小<br>半<br>型  | ±  | 52.5    | ±  | 44.9        | ±  | 44.9        | ±  |
| 40.1    | ±  |         | ±  |              | ±  | 40.1    | ±  | 33.1        | ±  | 33.6        | ±  |
| 60.4    | ±  |         | ±  |              | ±  | 60.4    | ±  | 50.8        | ±  | 50.8        | ±  |
| 271     | ±  | 270     | ±  | 243.5        | ±  | 265     | ±  | 241.7       | ±  | 234.7       | ±  |
| 21.5    | ±  | 21      | ±  | 20.5         | ±  | 22.5    | ±  | 17          | ±  | 14.5        | ±  |
| 25      | ±  | 27      | ±  | 22           | ±  | 25      | ±  | 22          | ±  | 22          | ±  |
| 70      | ±  | 70      | ±  | 66           | ±  | 70      | ±  | 66          | ±  | 67          | ±  |
| 27      | ±  | 27      | ±  | 21           | ±  | 26.5    | ±  | 21          | ±  | 21          | ±  |
| 99      | ±  | 100     | ±  | 90           | ±  | 98      | ±  | 91          | ±  | 89          | ±  |
| 6       | ±  | 7       | ±  | 7            | ±  | 8       | ±  | 5           | ±  | 5           | ±  |
| 4       | ±  | 4       | ±  | 4            | ±  | 4       | ±  | 3.5         | ±  | 3.5         | ±  |
| 14      | ±  | 14      | ±  | 7            | ±  | 11      | ±  | 26          | ±  | 26          | ±  |
| 6       | ±  | 6.5     | ±  | 44           | ±  | 47      | ±  | 6           | ±  | 6           | ±  |

女 橡 筋 橡 筋  
单位: (毫米) 皮 睡 装 高 腰 皮 棉 高 腰 皮 棉 皮 半 高 限

| 鞋 号<br>天    | 23 (二型) |       | 25 (三型) |       | 23 (二型) |       | 23 (二型) |    |    |    |
|-------------|---------|-------|---------|-------|---------|-------|---------|----|----|----|
|             | 尺寸      | 公差    | 尺寸      | 公差    | 尺寸      | 公差    | 尺寸      | 公差 | 尺寸 | 公差 |
| 底 样 长       | 242     | ±     | 265     | ±     | 242     | ±     | 242     | ±  |    | ±  |
| 放 余 量       | 16.5    | ±     | 20      | ±     | 16.5    | ±     | 15.5    | ±  |    | ±  |
| 脚 趾 端 尖 部 位 | 225.5   | ±     | 245     | ±     | 225.5   | ±     | 226.5   | ±  |    | ±  |
| 脚 趾 外 尖 部 位 | 202.5   | ±     | 220     | ±     | 202.5   | ±     | 203.5   | ±  |    | ±  |
| 小 趾 外 尖 部 位 | 174.9   | ±     | 190     | ±     | 174.9   | ±     | 175.9   | ±  |    | ±  |
| 第 一 趾 趾 部 位 | 162.3   | ±     | 176.3   | ±     | 162.3   | ±     | 163.3   | ±  |    | ±  |
| 五 趾 趾 部 位   | 141.6   | ±     | 153.8   | ±     | 141.6   | ±     | 142.6   | ±  |    | ±  |
| 腰 窝 部 位     | 89.8    | ±     | 97.5    | ±     | 89.8    | ±     | 90.8    | ±  |    | ±  |
| 踵 心 部 位     | 36.9    | ±     | 40      | ±     | 36.9    | ±     | 37.9    | ±  |    | ±  |
| 后 容 量       | 4.5     | ±     | 5       | ±     | 4.5     | ±     | 3.5     | ±  |    | ±  |
| 趾 附 围       | 218.5   | ± 3.5 | 246.5   | ± 3.5 | 225.5   | ± 3.5 | 222     | ±  |    | ±  |
| 基 趾 宽 度     | 221.5   | ±     | 249.5   | ±     | 228.5   | ±     | 225     | ±  |    | ±  |
| 基 趾 宽 度     | 82.1    | ±     | 89.9    | ±     | 82.1    | ±     | 76.9    | ±  |    | ±  |
| 小 趾 外 宽 度   | 31.5    | ±     | 34      | ±     | 31.5    | ±     | 29.5    | ±  |    | ±  |
| 第 一 趾 外 宽 度 | 46.4    | ±     | 50.1    | ±     | 46.4    | ±     | 44.5    | ±  |    | ±  |
| 第 五 趾 外 宽 度 | 34.1    | ±     | 37.4    | ±     | 34.1    | ±     | 32      | ±  |    | ±  |
| 腰 窝 外 宽 度   | 48      | ±     | 52.5    | ±     | 48      | ±     | 44.9    | ±  |    | ±  |
| 踵 心 全 宽     | 36.6    | ±     | 40.1    | ±     | 36.6    | ±     | 33.1    | ±  |    | ±  |
| 趾 附 全 宽     | 55.2    | ±     | 60.4    | ±     | 55.2    | ±     | 50.8    | ±  |    | ±  |
| 趾 附 全 长     | 243.2   | ±     | 263.7   | ±     | 242     | ±     | 241     | ±  |    | ±  |
| 趾 附 全 高     | 17.5    | ±     | 20      | ±     | 18.5    | ±     | 17.5    | ±  |    | ±  |
| 趾 附 全 宽     | 22      | ±     | 24      | ±     | 22      | ±     | 16      | ±  |    | ±  |
| 趾 附 全 高     | 66      | ±     | 101     | ±     | 94      | ±     | 100     | ±  |    | ±  |
| 趾 附 全 宽     | 21.5    | ±     | 28.6    | ±     | 25      | ±     | 25      | ±  |    | ±  |
| 趾 附 全 长     | 89      | ±     | 112     | ±     | 102     | ±     | 102     | ±  |    | ±  |
| 趾 附 全 度     | 8       | ±     | 8       | ±     | 7       | ±     | 5       | ±  |    | ±  |
| 趾 附 全 度     | 4       | ±     | 4       | ±     | 4       | ±     | 3.5     | ±  |    | ±  |
| 趾 附 全 度     | 7       | ±     | 13      | ±     | 9       | ±     | 26      | ±  |    | ±  |
| 趾 附 全 度     | 5.2     | ±     | 6.3     | ±     | 5.7     | ±     | 6       | ±  |    | ±  |



系代 线缝胶粘  
高腰皮棉 高腰皮棉 高腰皮棉 高腰皮棉 高腰皮棉 皮素头棉

| 25(三型) |    | 23(二型) |    | 21½ 二型   |    | 18 二型    |    | 14½ 二型   |    | 23(二型) |    |
|--------|----|--------|----|----------|----|----------|----|----------|----|--------|----|
| 尺寸     | 公差 | 尺寸     | 公差 | 尺寸       | 公差 | 尺寸       | 公差 | 尺寸       | 公差 | 尺寸     | 公差 |
| 265    | ±  | 262    | ±  | 227      | ±  | 192      | ±  | 167      | ±  | 242    | ±  |
| 20     | ±  | 16.5   | ±  | 与同素头同档公仔 | ±  | 与同素头同档公仔 | ±  | 与同素头同档公仔 | ±  | 16.5   | ±  |
| 205    | ±  | 225.5  | ±  | 与同素头同档公仔 | ±  | 与同素头同档公仔 | ±  | 与同素头同档公仔 | ±  | 225.5  | ±  |
| 220    | ±  | 202.5  | ±  | 与同素头同档公仔 | ±  | 与同素头同档公仔 | ±  | 与同素头同档公仔 | ±  | 202.5  | ±  |
| 190    | ±  | 174.9  | ±  | 与同素头同档公仔 | ±  | 与同素头同档公仔 | ±  | 与同素头同档公仔 | ±  | 174.9  | ±  |
| 176.3  | ±  | 162.3  | ±  | 与同素头同档公仔 | ±  | 与同素头同档公仔 | ±  | 与同素头同档公仔 | ±  | 162.3  | ±  |
| 153.8  | ±  | 141.6  | ±  | 与同素头同档公仔 | ±  | 与同素头同档公仔 | ±  | 与同素头同档公仔 | ±  | 141.6  | ±  |
| 97.5   | ±  | 89.8   | ±  | 与同素头同档公仔 | ±  | 与同素头同档公仔 | ±  | 与同素头同档公仔 | ±  | 89.8   | ±  |
| 40     | ±  | 36.9   | ±  | 与同素头同档公仔 | ±  | 与同素头同档公仔 | ±  | 与同素头同档公仔 | ±  | 36.9   | ±  |
| 5      | ±  | 4.5    | ±  | 4        | ±  | 3.5      | ±  | 3        | ±  | 4.5    | ±  |
| 246.5  | ±  | 225.5  | ±  | 215      | ±  | 190.5    | ±  | 166      | ±  | 222    | ±  |
| 251.5  | ±  | 230.5  | ±  | 219      | ±  | 194.5    | ±  | 170      | ±  |        | ±  |
| 89.9   | ±  | 82.1   | ±  | 76.9     | ±  | 70.4     | ±  |          | ±  | 82.1   | ±  |
| 34     | ±  |        | ±  |          | ±  |          | ±  |          | ±  | 31.5   | ±  |
| 50.1   | ±  |        | ±  |          | ±  |          | ±  |          | ±  | 46.4   | ±  |
| 37.4   | ±  |        | ±  |          | ±  |          | ±  |          | ±  | 34.1   | ±  |
| 52.5   | ±  |        | ±  |          | ±  |          | ±  |          | ±  | 48     | ±  |
| 40.1   | ±  |        | ±  |          | ±  |          | ±  |          | ±  | 36.6   | ±  |
| 60.4   | ±  |        | ±  |          | ±  |          | ±  |          | ±  | 55.2   | ±  |
| 265.4  | ±  | 243.5  | ±  | 227.2    | ±  | 192.7    | ±  | 158.2    | ±  | 243.5  | ±  |
| 20     | ±  | 18.5   | ±  | 18       | ±  | 16.5     | ±  | 15.5     | ±  | 18     | ±  |
| 26     | ±  | 22     | ±  | 19       | ±  | 17       | ±  | 14       | ±  | 22.5   | ±  |
| 97     | ±  | 94     | ±  | 85       | ±  | 76.6     | ±  | 68       | ±  | 66.5   | ±  |
| 30     | ±  | 24.5   | ±  | 24.8     | ±  | 22.5     | ±  | 20       | ±  | 22.5   | ±  |
| 110    | ±  | 93.7   | ±  | 94       | ±  | 81       | ±  | 66       | ±  | 90     | ±  |
| 8      | ±  | 8      | ±  | 5        | ±  | 4.5      | ±  | 4        | ±  | 7      | ±  |
| 4      | ±  | 4      | ±  | 3.5      | ±  | 3        | ±  | 2.5      | ±  | 4      | ±  |
| 13     | ±  | 7      | ±  | 6        | ±  | 5        | ±  | 3        | ±  | 7      | ±  |
| 6.3    | ±  | 4.6    | ±  | 3.2      | ±  | 2.6      | ±  | 2.1      | ±  | 4.9    | ±  |