

92国际港口设备及现代化 管理技术交流博览会 学术报告论文集

承办单位:上海港口协会

认真组织是本交流,

推动港口科技進步。

一九九二年十月

上海港务局局长题词

大力开展学术文院

促進港的技术進步

一种多

上海港口协会理事长题词

为促进港口技术进步,推动港口事业发展,在举办《'92国际港口设备及现代化管理技术交流博览会》期间,同时举办学术报告会(由我会承办),邀请国内外港口当局有关领导和工程技术人员以及与港口事业有关的高等院校、科研设计、工矿企业专家、学者作学术报告。得到各有关方面的大力支持,报名前来参加交流的国内外论文达80余篇。经有关专家学者组成的组织评审委员会审定,共录用57篇,汇编出版论文集(中、英文)。主要内容有港口规划与建设、航道工程、港口机械与电气、港口装卸工艺、港口管理、自由港等论文。

全书在论文组织、编辑、出版过程,得到各方面的大力支持和帮助。谨此,表示诚挚的感谢。在论文汇编中如有不当之处,欢迎批评指正。

上海港口协会 1992年10月

学术报告组织评审委员会

顾 问: 孙祥金

主 任: 丁承显

副 主 任: 张德洪

毕华林

委 员: 秦润基

王谷谦

朱 飞

江振民

卢銮业

论文集编辑: 卢銮业

英文译、审、校: 俞惠中

陆 平

中文审、校: 卢銮业

王恒铭

范西文

目 录

上海港规划和发展中的环境保护
上海港务局 屠德铭 局长、高级工程师
技术进步与港口经济效益的提高
武汉水运工程学院 毕华林 原院长 教授 王少棒 副教授
天津对外开放的重要窗口一一天津港保税区
天津港务局 祝庆臻 局长、高级经济师
长江口 鸭窝沙浅滩成因及演变规律
交通部上海航道局 王谷谦 总工程师
港口建设规模的确定
交通部一航设计院 王精勇 处长 工程师
长江口挖人式港池的回淤预报问题探讨
交通部上海航道局 吴三南 高級工程师
关于开发福州港松下深水港区设想
福建交通规划设计院 柯文荣 高級工程师
大型港口挖人式多泊位港池的技术综合研究
同济大学 朱骏荪 教授
积淤槽在连云港庙岭煤码头泊位的应用
连云港建港指挥部 陈昌林 工程师 上海航道局 陈学良 高级工程师 5(
一种研究港口战 略的新方法 一一情景分析及其应用
上海海运学院 宋蓓华 副教授
关于航道对波浪的作用
交通部一航设计院 赵智邦 工程师
论黄骅港发展方略
黄骅港务局 程占忠 副局长 高工 于春源 科长 经济师 72
港口水道再开发
日本横滨港 金田孝之 企画科长 79
初探卸船作业中散料流动对取料过程的影响
德国汉堡军事大学 伯切特洛夫 教授
新型移动式港口起重机
德国利伯海尔公司 邹志平 技术经理96
巷口装卸机械柔性管理的开发与研究
武汉水运工程学院 魏彩凤 副教授
表表籍表面改进系统的计算机模拟(SCUSY)
惠国不莱梅航运经济研究学院 卡斯腾伯尔 教授 博士
巷口原木装卸工艺的变革
上海港木材装卸公司 包起帆 高级工程师

计算要辅助设计(CAD)在装卸工艺设计中的应用	
上海海运学院 真虹 讲师	123
煤炭出口码头装卸系统的计算机模拟研究及系统分析	
武汉水运工程学院 郭东山 博士研究生	132
双体承压舟在渡口及港口建设中应用的探讨	
山东航运管理局 周康铮 高级工程师	139
高强力输送带及抗撕裂输送带在港口上的应用	
沈阳长桥胶带有限公司 周世元 总工程师	145
煤炭进口码头装卸工艺布置计算机辅助设计系统	
上海海运学院 王晓 讲师	153
我国可开办比保税区更加开放的自由港	
交通部水运研究所 施存龙 高级工程师	159
自由港战略	
上海港口设计研究院 杜其东 工程师 上海港东方包装公司 朱裕祥 副总经理	164
浅谈港口经营中的几个辩证关系 .	
张家港港务局 吴正信 局长	172
浅说外高桥新港区 管理模式	
上海港外高桥港务公司 仲伟林 经理	176
以港口为龙头推动沿江经济发展	
镇江港务局 包龙奎 夏茂祥 局长	183
加快技术进步服务国计民生	
上海港民生装卸公司 叶树森 经理	188
浅谈港口规划的若干关系	
天津港务局 陈晓明	194
赤湾港选址及总体规划	
深圳南山有限开发公司 陈石莹 高级工程师	200
从冲淤规律再论福州港的发展	
福建师范大学 余泽忠 教授	201
大型园筒粮仓施工工艺及气密效果分析	
连云港建港指挥部 姚明善 副指挥 尹保章 高级工程师	203
主观不确定因素对重力式码头稳定可靠度的影响	
福州大学 程心恕 副教授	204
港口经济腹地合理划分和统筹布局的研究	
山东交通科学研究所 许云飞 工程师	205
有关宁波深水港开发和未来	
宁波航海学会 张高辉 副秘书长	206
国江口建设大型深水港的探讨	
虽建交通规划设计院 刘炳照 高级工程师	208
长江口地区深水资源的发现和利用前景	
上海港口设计研究院 瞿世民 高级工程师	100

港口多功能规划的探索	
南通港务局 孙汝才	211
炮台湾船舶基地透空式防波堤设计	
交通部三航设计院 顏为民 高级工程师	212
锚岩桩的试验与研究	
宁波航运管理处 李储章 高级工程师	213
我国北方四港自营铁路的发展以及相关问题的探讨	
连云港港务局 洪运宣 工程师	214
新形势下港口企业的经营管理初探	
江苏张家港储运部 郭士洪 经济师	215
试论对外贸易特殊地区的基本特征主要模式及其发展方向	
上海港军集装卸公司 张连德 经济师	216
新型连续装卸机械(550/550)	
上海港口机械厂 李久霖 高级工程师	217
900t海洋起重救捞工程船的研究	
上海港口机械厂 黄文忠 高级工程师	219
关于集装箱装卸机械化设计探讨	
上海港张集装卸公司 龚超 高级工程师	221
50LT集装箱装卸桥	
上海港口机械厂 乐竞辉 工程师	222
上海港宝山装卸区工程简解	
交通部三航设计院 徐林祥 高级工程师	225
快卸式C型起重连接环的研究	
上海港煤炭装卸公司 徐大伟 技术主任 工程师	227
集装箱码头装卸工艺系统发展模式的研究	
交通部水运研究所 刘锴 高级工程师	228
港机实物形态变更决策支持系统建立的理论与实践	
大连港务局 汪锡斌 讲师	229
第五代新型滑轮--双幅板压制滑轮的研究	
镇江黄墟锚链厂 江金先 厂长 经济师	230
港口装卸工艺智能化设计的理论与实践	200
上海海运学院 施欣 博士研究生	222
浅谈煤炭污染与治理	232
交通部三航设计院 林南光 高级工程师	733
社会主义自由港的特征与管理	200
集美航海学院 王凯辉 副教授	224
各杉矶港软质土基的真空预压试验	404
美国洛杉矶港 亚当·伯肯巴 助理总工程师	235

Environmental Protection Projected and Enhanced in the Port of Shanghai

By Tu Deming, Director

of the Port Authority of Shanghai

In the world of today, people are more and more concerned about the environment in which they work and live, and involved in more and more discussions on the issue, which is only natural with the development in economy and industry, yet which puts the questions to people: Is environmental pollution the inevitable result of economic and industrial development? And is economic and industrial development utterly incompatible with environmental protection?

The questions have already been answered as the result of constant improvement of people's understanding, It has been realized that most pollution problems can in fact find solutions through scientific projection and control, even though environmental protection and economic development may seem to be clashing with each other at a glance. To all existing or projected port areas, assessment of environmental impact shall simply mean addressing the following aspects of the issue:

- Quality of water, silt, soil and underground water;
- Natural reserves in the area:
- Dredging and disposal of dredged material;
- Health and safety of port personnel;
- Public welfare of the area; and
- Landscape and entertainment facilities.

Investigation in existing ports tends to identify such problems as: potential environmental pollution due to lack of appropriate disposal sites for liquid effluents; water contamination caused by undetected harmful substances from operations or accidents; impact of wastes from workshops or parking lots on surface and underground water; etc. Identification of the problems must be followed by packages of mitigative facilities and measures to take possible pollitants and contaminants into control.

Nevertheless, a number of developed as well as developing countries showed a lack of respect for environmental protection during industrial development, and were afterwards compelled to spend several times more of financial resources and efforts tackling consequential problems. The lesson is world-wide. Yet this does not mean that exploitation of natural resources must stop for the sake of environmental protection, which, on the contrary, ought to go hand in hand with economic devlopment. Environmental impact shall be carefully and thoroughly studied and appropriate mitigative measures and strategies worked out in the stage when proposed development is projected, which will ensure that project development and terminal operation be

carried out with the minimum environmental impact. It is my belief that environmental projection and economic planning are inseparable, that long-term economic growth depends on a sound environment, and that exploitation of resources must take environmental protection strategies into account, so that it will not imperil the resources for the future generations. Such is the importance of environmental projection to economic planning, and to port planning as well.

The Port of Shanghai has been paying high respect for encironmental protection. The port authority has set up a Port Environmental Protection Bureau to take charge of environmental protection programs in port areas, and Environmental Monitoring & Protection Centers specializing in the treatment of environmental pollutants and contaminants. At present, environmental pollution in the port areas is under control and the quality of environment is apparently improving.

Over the past decade, port planning of the Port of Shanghai has always been incorporating environmental projection in both the remodeling of existing port areas and the construction of projected new ones, with the government's environmental guidelines being strictly followed. Examples are the Wujing Stevedoring and Warehousing Company, the Baoshan Container Terminal and the Zhujiamen Coal Terminal constructed during the 7th Five-year Plan and a number of old port areas remodeled, for which environmental inpact assessment was conducted before project engineering in relation to the choice of port sites, flow and composition of cargo, technology and equipment for cargo handling, treatment of effluents and mitigative measures, etc. In the initial stage of the projects, adequate consideration was given to the optimization of terminal layout, cargo handling function and schemes for the treatment of effluents. Environmental impact assessment has also been conducted for the Waigaoqiao marginal berths under construction and the projected Luojing Coal Terminal during the 8th Five-year Plan, both reviewed and approved by the National Environmental Protection Bureau.

Moreover, the functional restructuring of the existing Huangpu river terminals carried out by the Port of Shanghai in line with the Municipal Master Layout Plan and the needs for the opening and development of Pudong also takes into account the requirements of environmental protection. For instance, it has been decided that the size of coal carriers shall be restricted entering the river, old equipment be replaced in steps by equipment that has less environmental impact (e.g. bucket/chain unloaders), and additional mitigative measures be taken against dust and other pollutants at the Coal Handling Company so as to provide a better residential environment for the neighbourhood, minimize impact of coat handling on the Huangpu river, and improve the landscape in the vicinity of the Nanpu Bridge. The projected Luojing Coal Terminal will take over coal traffic now using the river terminal, and the traffic of metal ores now handled by the Xinhua Stevedoring Company will move to Luojing, too. The new port areas shall all resort to modern environmental protection measures to minimize the impact of port operations on the environment.

In order to improve the environment along the Bund, the port authority is to give over a few kilometers' length of waterfront to the city for greenery and tourist entertainments, which will increase the length of waterfront for such purposes to 9.2

kilometers, accounting for 7.7 % of the total length of the river shoreline.

However, the port still has a fairly long way to go to meet the state regulations and requirements in such aspects as acquatic impact of liquid effluents and solid wastes from ships, air pollution by dust from dry bulk handling, water contamination by oily dicharges, noise impact of machinery and equipment, inadequacy of space for greenery on the terminals, etc.

In comparison with other Chinese ports and ports in developed countries the Port of Shanghai yet leaves much to be improved in environmental aspects.

To enhance the level of environmental protection, the port shall, on top of what has been achieved, make improvements by taking the following steps:

- 1. Promoting port personnel's awareness of environmental protection and fostering the consciousness that economic construction and environmental protection are an integrated whole;
- 2. Intensifying the function of environmental protection management and replenishing the job with additional technical staff;
- 3. Making concentrated studies on the mitigation of environmental impact to attain a higher level of accomplishment, improving the management of environmental protection facilities for greater effectiveness, and replacing or renoveting such facilities as are obsolete, low in efficiency and inadequate in capacity to ensure the good results of environmental protection;
- 4. Making a rule of retrospective assessment of environmental impact in the projects of remodeling old port areas and constructing new ones, which, after completion and commencement of opration, shall be subject to regular retrospective assessment of environmental protection and checked against the targets set in the environmental impact assessment. Other projects shall be regularly reviewed too to see whether the projected results are achieved.
- 5. Adopting modern means to improve environmental projection and enhance the power of quatitative analysis of environmental impact in the stage of projection;
- 6. Maintaining a consciousness of macro- environment while conducting port planning and port construction so as to keep environmental impact of port construction to the minimum; and
- 7. Seeking financial assistsnce from the national and municipal governments in major environmental protection facility investments in the port, which constitutes part of the infrastructure facilities of national economy and whose economic benefits are largely incorporated into those of both national and local economies.

Technological Progress and the Port's Economic Benefits

By Wang Shaomei and Bi Hualin of

Wuhan Water Transport Engineering Institute

Great success has been achieved in ports in the past 12 years of economic reform in China. The purpose of the reform is to increase the vitality of enterprises and raise their productivity, changing the focal point of production and development from speed to efficiency. Productivity as is discussed here does not simply mean labour productivity; it refers to the total productivity that involves all factors such as labour, capital, etc. Only when productivity is raised can the economic benefits of an enterprise be ensured, Generally, expansion of production depends on the three factors of increasing labourforce, adding to investment and making technological progress. And only when production is expanded by means of technological progress, will an enterprise attain its intrinsic development and raise its economic benefits. Therefore, of practical importance are studies on the relationships between technological progress and economic benefits of the port, and assessment and evaluation of the conditions of the former and its influence on economic growth. This paper starts by analyzing the significance of technological progress in the port to make a preliminary study on the technological progress and economic benefits as well as methods used for the assessment and evaluation of technological conditions and economic results, by using the case history of some ports.

I. Economic significance of technological progress of the port.

As an important link in the transportation chain, the port serves industry, agriculture and people's daily life. Hence, technological progress in the port is a process of development and perfection of the technology of production, management and service. Besides improvement of equipment and cargo handling technology, it involves improvement of the workers' skill, the level of organization and management and quality of service as well as reduction in the consumption of manpower, energy and materials.

A great change that has taken place in Chinese ports since 1949 is mechnization, the use of machines to replace manpower. This represented a popular form of technological progress, i.e., the increase in the number of machines which do the workin place of hauman beings. Since the 1st Five-Year Plan (1953-58), labour productivity has been rising with the increase inequipment. Take a port in South China for example. During the 1st Five-Year Plan, the labour equipment index (or the index of productive fixed assests per man, expressed in yuan/per man) increased progressively by 11.7% per year and labour productivity expressed in physical output and the output of productive fixed assets increased by 13.5% and 11.1% respectively every year. The economic effects were remarkable. But, in the whole period of 35 years (1953-88), although the equipment index and labour productivity went up by 7.47 and 3 times

respectively, output of productive fixed assets showed an downturn except during the 1st Five-Year Plan and the years of economic adjustment between 1963-1965. Return on investment was at a standstill. Statistics and results of the total productivity model show that, during the 1st Five-Year Plan, total productivity rose by 41%, of which 36 % was due to capital investment, while during the whole 35 years between 1953 and 1988. total productivity rose by 85% and 62% was due to capital investment. Similar results are found in other ports. All this demonstrates that, in the past, the development of the port was basically extrinsic, mainly depending on the increase of technical equipment, in the amount of means of production per labourer, so that efficiency was improved by replacing manpower with machines. This is an inevitable course for every country at its initial stage of industrial development, and indeed, the economic benefits brought about are remarkable. However, the effects of such quantative technical progress are limited. When productivity can no more be raised by increasing the means of production, another form of technological progress, i.e., the qualitative progress will prove to be particularly important. This means that, to further raise productivity, it is essential to use equipment of high efficiency and low energy consumption, increase the availability and output of the equipment, raise the educational and technical level of the workers, and adopt modern means of organization and management of production. Technological progress in this broad sense provides an unlimited prospect for economic development, while productivity raised by increasing the quantity of input is limited.

Although investment is also needed for technological reform, introduction of new technology, and training of the workers, this kind of investment are much more effective in promoting economic growth than the simple increase of the means of production. The Port of Yichang, for example, made great efforts to promote technological progress by: renewing equipment and updating technology in cooperation with colleges and institutes to increase production, such as the introduction of continuous bucket unloaders which to replace grabs in unloading vessels; using computers in financial management, and calling on mass participation in the technical reform, which resulted in 350 constructive proposals in 1990 and 73 successful innovations. In all this the port made an investment of RMB 3 million Yuan in 1991, which brought about a return of RMB 47 million Yuan through increasing profits and saving costs by means of technological progress. The economic effects were remarkable. Just as Carl Marx put it, with the development of large industries, the creative power for real wealth depends relatively less on the time and quantity of labour consumed than on the motivation and dynamics mobilized during the labour hours, yet the motivation itself, as well as its great efficiency, is disproportimate with the time spent directly on its generation; rather, it depends on the general scientific level and technological progress, or in other words, in the role of science in production.

II. Evaluation of technological progress in the port.

ı

Continuous researches have been carried out by economists on the analysis of technological progress and evaluation of its results alongside with studies on productivity engineering, since the country began to make reforms and open its door,

in order to establish systematic criteria for the evaluation of technological progress in an enterprise which suit Chinese specific conditions, so that the effects of technological progress on the development of an enterprise and its various departments shall be assessed quantitatively rather than qualititatively. Up to now, many problems remain to be solved both in theoretical studies and practical applications. As port operation, which is more or less a random practice, is fairly different from industrial manufacturing and mining, a great part of industrial criteria for general purposes are not applicable in the port, whose output is largely restrained by external conditions, mainly cargo flows. Besides, as port operation involves large investment, long construction time and consideration for social welfare, criteria for the port must be simple and easy to apply, reflective of real conditions and possible for making comparisons. In line with the items used at the moment in economic statistics, the following points are proposed for the evaluation of technological progress in the port:

1. Annual progress rate a (%).

From the production function $Q=A(t)\cdot K^*\cdot L^\mu$, it can be conducted that $a=q-ak-\beta 1$, in which Q is the production output while K and L respectively capital and labour inputs, and α and β respectively elasticity of capital and labour inputs. It is assumed that the reward in scale is fixed, then $\alpha+\beta=1$. When A(t) is a function of time, an coefficient of the rate of technological progress, and k and 1 respectively the annual growth rate of capital and labour inputs, q is the annual growth rate of production output.

2. Technological level of the year in question At.

This reflects the difference in technological conditions between the beginning and end of the year in question. It is based on the annual progress rate of the year:

1
$$(t=0)$$

At $\{ (1+a)^t (t>0) \}$

- 3. Labour productivity.
- 4. Profit and tax on capital.
- 5. Energy consumption.
- 6. Technological equipment (productive fixed assets per person in Yuan/person).
- 7. Proportion of technical and managerial personnel.
- Proportion of investment for equipment renewal and technical innovation T.
 T=Kt/Kp.

in which Kt is investment for renewal and Kp the original value of productive fixed assets.

9. Ships' dwell time in the port.

To evaluate the effects of technological progress on the port's economic benefits, the following three indexes are helpful:

- 1. Contribution of technological progress to the growth of output Ea(%), Ea=a/qX100%.
- 2. Contribution of capital investment to the growth of output Ex(%), Ek=a · k/qX100%.
- 3. Contribution of labour input to the growth of output Ee(%), Ee= $\beta \cdot 1/qX100\%$.

III. Case studies.

Based on the above-mentioned indexes and recorded statistics, quantitative analysis is made of the production growth of 4 Chinese ports during the 10 years betwenn 1980 and 1989 in the following steps:

1. Sort out the data.

When the indexes are obtained, different economic measurements will bring about different results. In ports, the output is measured in throuhgput volume, which amounts to output in labour productivity. It is somewhat illogical to have the number of passengers included in the throughput volume, but the former accounts for a very small proportion of the latter. Capital input is obtained by adding the average quota of circulation—capital to the original productive fixed assets. And labour input counts in all personnel on the payroll at the end of the year.

Determine the values.

The elasticity values of output α and β ought to range between 0 and 1, of which the value a is estimated between 0.3 and 0.7 in most countries. Generally speaking, as China is rich in labour resources and short of funds, production growth rate resulting from increase in capital input ought to be higher than that from the increase of labour input. But the port is different. It involves large investment, long construction time and consideration for social welfares. As a result, the utility of equipment is generally low, causing a low value of α , which is made to vary between 0.1 and 0.9. The values of q, k and 1 for each port are obtained by means of geometric average, and every determined value of α is tentatively computed with software packages 1 and 2 to find the group of values α , β and a with the minimum differences. It has been proved through calculation that the value a varies from port to port between 0.14 and 0.68. When the value α , β and a are determined for each port, computations can be made on the basis of the statistics of different ports, the results of which are shown in Table 1.

Port	Growth rate of Labour Productvrity	Growth rate of Output	Contribution to Output Growth (%)					
	(%)	(%)	(%)	for 1980)	Ea	Ei	Ek	Total
Α	11.5	9.4	7.37	1.8965	78.58	11.13	10.29	100
В	4.4	4.68	0.28	1.0255	5.99	0.66	93.35	100
C	3.3	6.62	2.67	1.2676	39.96	44.59	15.45	100
D	5.2	8.32	4.12	1.4382	48.29	39.20	12.51	100

Table 1: Results Calculated of Technological Progress in Ports

3. Interprete the results.

The results in Table 1 show that the average technological level in all ports was raised during the year between 1980 and 1989, and so was the contribution of technological progress to production output. However, the level of progress varies from port to port. When ports A and B are both inland river ports, port A was relatively weak in equipment and facilities, and its technological level of the starting year low and funds lacking. Its annual capital input increase was only 1.38% from 1981 to 1989, mainly in equipment renewal and innovation, its proportion T being $10\% \sim 15\%$. The

rate of its annual technological progress was 7.3%, with a total rise in its technological level of 89% over the 9 years. The average annual growth of output was 9.4%, and that of labour productivity 11.5%. Contribution of technological progress to output increase accounted for 78%, and the port's economic benefits were remarkable. But port B was relatively better than port A in equipment and facilities. Its annual investment was increased by 6.4% on the average, but its proportion T was 3.5~5.6%, and the rate of technological progress was 2.5%, which was obviously lower than that of port A. The port's annual output increase over the period was 4.68%, and its average labour productivity growth 4.4%. Accordingly, contribution of technological progress to output in this port was small.

Ports C and D are both sea ports, whose infrastructure and facilities are more advanced with more funds from the government than the inland river ports. The average capital input in port C grew by 9.18%, and port D by 10.68%, yet their annual outputs increased by 6.6% and 3% respectively. Their values of T varied between 1.1% and 4.3%, lower than that of port A, and contribution of technological progress to output growth was smaller. On top of many other reasons, the main reason that restricted the effects of capital input growth on the increase of economic benefits was the high base economic index of 1980 of the sea ports.

The results shown in Table 1 basically reflect the effect of technological progress on product growth. Contribution of technological progress to output increase is basically in line with the rise of technological level, which proves that technological progress has certain effects on the growth of production and improvement of efficiency in the port, and that output increase in the port over the years was mainly the result of increase of input. The development of ports has been extrinsic. In order to further raise productivity, it is essential to promote technological progress and make more efforts in equipment renewal and technological innovation, with emphasis laid on the quality of inputs.

Quantitative analysis and evaluation of the technological and economic conditions in the port, and studies on its productivity, technological level and proportion of contribution of technological progress to output, are of practical significance to the effective organization of all inputs for the increase of economic benefits of the port. However, owing to the special nature of port operation, the number of factors bearing on its output, and the difficulties in information collection, studies in the problem become all the more complicated. This paper merely makes a preliminary study, by using the case history of a few ports, of problems which are open to further discussion.

The Bonded Zone of the Port of Tianjin

- An Important Gateway Open to the World

By Zhu Qingyuan and Lu Dianzhong of

the Management Council of the Bonded Zone of the Port of Tianjin

On May 22, 1991, the State Council approved the establishment of the Bonded Zone of the Port of Tianjin, which set up a new gateway for the country to open its door to the outside world.

The Bonded Zone, located in the centre of all the ports on the Bohai Sea in North China, shall play an important role in the promotion of both regional economy and foreign trade.

I. Objectives and superior conditions.

A bonded zone is a designated area operated in accordance with international conventions and similar in nature to a free trade zone, a zone detached from customs control of a country where commodities from other countries are allowed to import and export duty— free. The objectives in establishing the Bonded Zone of the Port of Tianjin is to create a perfect investment and operations environment to attract both domestic and foreign organizations engaging in international trade and businesses dealing with warehousing, transport, packaging and processing of goods for export, so as to serve the expansion of international trade and entrepot trade as well as the increase in the amount of transit goods and goods processed for export, in order that it will eventually develop into a free trade zone typical of China which is closely linked to the international trade.

The Bonded Zone, located in the center of the Tanggu New Port Area of Tianjin, now has an enclosed area of 1.2 square kilometres, projected to be expanded to a total of 7.1 square kilometres. With its favourable economic and geographic location and the port at its back, the Bonded Zone is endowed with a number of superior conditions.

Tianjin, the gateway of China's capital, is one of the three municipalitities directly under the Chinese Central Government. Historically it was a busy trading and financial centre in North China. Great changes have taken place since the reform and open-door policy was declared 10 years ago. The city is all functional and equipped with good facilities for commerce, finance, customs, commodities inspection, and daily living. It is a well-known port city. It is not only an outlet to the sea for provinces in North and Northwest China, but also the nearest city to the starting point of the continental land bridge between Northeast Asia and Europe. This unique geographic location determines the strategic position of the city as the focus of both internal and external economic prosperity.

With its good reputation in the world, a wide connection with international