中國優秀工程設計

Excellent Project Designs of China



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EXCELLENT PROJECT DESIGNS OF CHINA

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前言

建國四十多年來, 我國工程設計 行業廣大技術人員勤勤懇懇、兢兢業 業,爲社會主義建設做出了成千上萬 個工程項目設計,取得了很大成績。 特别是改革開放以來, 我國國民經濟 出現了蓬勃發展的新局面, 國家集中 了必要的財力、物力和技術力量、高 質量、高效率、高水平地建設了一批 以能源、交通、通信和原材料爲重點 的項目。全國廣大勘察設計人員爲此 作出了重大貢獻, 創作出了一批優秀 設計。如七十年代設計建成的攀枝花 大型鋼鐵聯合企業,設計中採用了一 系列新工藝、新技術, 攻克了釩鈦礦 冶煉的難關,是世界冶金史上的一項 突破; 規模宏偉的葛洲壩水電站, 裝 機容量達 221.5 萬千瓦,居全國第 一: 京漢廣中同軸電纜載波工程, 跨 越五省、市、全長 2702 公裏、標志 着我國國際通信進入全球電話時代;

大慶乙烯原料工程工藝研究項目,設計中解决了原油密閉集輸低壓,油田 氣和輕煙集輸油田氣處理加工等工程 問題,取得了五項科技成就,經濟效 益十分顯著。

爲了總結經驗,發揚成績,表揚 先進,從1980年開始在全國範圍內 開展評選優秀設計活動。十年來國家 評選了四屆優秀工程設計, 共評出全 國優秀工程設計 665 項、現將獲獎項 目匯總編印成《中國優秀工程設計》 大型系列書册。本書册薈集了全國四 届優秀設計項目,内容豐富、資料翔 實、圖文並茂, 形象直觀地反映了各 優秀工程設計項目的特點、體現了我 國設計行業的最高水平。本系列畫册 是一部裝幀精美的綜合性文獻, 對廣 大設計單位和設計人員具有長期保存 的歷史價值和現實的參考價值。本系 列畫册獻給全國勘察設計人員和關心 支持我國勘察設計事業發展的人們。



PREFACE

Since the founding of the People's Republic of China, project designers have worked out designs for thousands of projects with painstaking efforts for the construction of socialism. Great achievements have been accomplished, especially since the program of reform and opening to the outside world was put into practise and China's economy shows a prosperous uprise, so the government gathered finance. materials and technologies to construct an array of hi-quality and efficiency projects focused on energy, communications, telecommunication, and raw materials. Many surveying and designing professionals have made significant contributions to create a large number of designs. For examples Panzhihua Iron and Steel Complex. designed and constructed in the 70s, adopted a series of new technologies and techniques in its designing, thus overcoming the difficulty of smelting vanadium and titanium ores. breakthrough in world metallurgical history; Huge project Gezhouba Hydropower Station has a total installation capacity of 2.215 million KW, the largest in this country; Beijing-Wuhan-Guangzhou shaft cable carrier project span across five provinces at a total length of 2700 km, which symbolizes China's international communication has entered a global telephone era; Daging ethylene

raw material engineering technology research project design solves the processing and treating problems of crude oil tight concentrated transfusion low-pressure oil pit gas and hydrocarbon concentrated-transfusion oil pit gas and has accomplished five scientific and technological achievements and gained remarkable economic results.

To sum up good experience, to praise the advanced and to achieve more, a nationwide excellent projects selection started in 1980. Over the past decade, four selections of excellent project designs have been finished, a total of 665 pieces of designs have been selected. Today we've compiled these prize-winning designs into a pictorial **EXCELLENT** album series PROJECT DESIGNS OF CHINA. which has a rich content, detailed and truthful reference materials. Its fine pictures and words show vividly the characteristics of every excellent project design and also the highest level of designing in China. This pictorial album is a comprehensive work with elegant binding and layout embodied with historic and practical value to designing institutes designers. We hope to devote this album to our designers and those who care and support the development of China's surveying and designing cause. Editorial Board

Wu Yiliang

目 録

Catalogue

冶金 Ministry of Metallurgical Industry	Do. of T Hilley of the			atd z		14
有色 Ministry of Non-fer- rous Industry	B	e se superior	110 <u>0</u> , 71	Bå digera		38
煤炭 Ministry of Coal Indus- try						48
石油 Ministry of Petroleum Industry		1	h.			54
石化 China Petrochemical Corporation			av de	graphs:	2	66
化工 Ministry of Chemical Industry	· · · · · · · · · · · · · · · · · · ·					76
電力 Power Plant and Design Institute				92		92
水電 Water Conservancy Hydro-power Plane and Design Institute						108
紡織 Ministry of Textile In- dustry	. The septiment of the	and the second	2 14L have been control	on the second of the	11 - 12 - 12 - 12 - 12 - 12 - 12 - 12 -	130

撫順鋼廠精塊鍛工程設計

主要負責設計單位為冶金部北京 鋼鉄設計研究總院。1984年完成設計 1986年全部建成投産並經正式驗收。 該工程是為解決國防軍工急需,增加 品種規格,提高產品質量的國家重點 建設項目。僅引進了技術先進的1000 噸精鍛機和2000噸快級單機,由國内 負責總體設計。工藝流程合理,設備 選型正確,項目完整,技術先進,廠

房結構簡捷、美觀,所設計的多種加 熱爐、熱處理爐,可適應不同鋼種不 同批量的生産,綜合節能措施顯著, 環保安全措施齊全,從而形成了完整 的鍛壓生産係統,具有八十年代先進 水平,並預留了發展餘地。

投産後生産了航空、國防、電子 核電、機械等單位急需的若干產品品 種、填補了國内產品的空白,減少進 口、節省了外匯。 Beijing Central Engineering and Research Incorporation of Iron and Steel Industry acted as the main organization being responsible for the engineering completed in project 1984.

The project was built up and accomplished in 1986, examined and accepted officially, and put into operation. It is a national major project for meeting the urgent needs of preparing military products for national



THE ENGINEERING PROJECT DESIGN FOR PRECISION FORGING OF FUSHUN STEEL WORKS

defence, increasing the variety and improving the quality of products. The responsibility of overall engineering design was fulfilled by domestic organizations. Only the advanced 1,000t precision forge press and 2,000t quick acting forge press were imported. The main advantages of this project engineering are:

* With reasonable technological processes and arrangement, correct selection of equipment, advanced

technologies, main project processes and necessary ancillary items being complete.

- * The shop buildings being simple in structure and full of nice artistic effect.
- * The reheating and heat treatment furnaces being suitable for different grades of steel and different batches of production; proper energy saving measures being adopted with an overall remarkable effect.
 - * The environmental protection

measures being complete.

All of these form a complete fore ing production system with advanced level of 80's. Besides, the possibility for further development has been considered and kept in the project.

It has produced a lot of grades of products urgently needed for aviation, national defence, electronics, nuclear energy and machinary industries, thus filling the gaps of domestic products, reducing the imports and saving foreign exchange expenses for the country.







▽ 2000t 自like The 2000t quick hydraulic forging press ○ 1000t 精鍛機 1000t refining forge △環形加熱爐

Circular Heating Furnace

▶中速中壓砂輪修磨機

Medium Speed and Medium Pressure Machine

◁撫順鋼廠精快鍛分廠全景

Branch Factory of Precision forge press and Quick Acting Forge Press



上海第三鋼鐵廠15/30噸眞空吹氧 脫碳 (VOD)精爐工程設計

上海第三鋼鉄廠 15/30噸真空吹氧脱碳(VOD)精鍊工程設計,於1987年獲全國第三屆優秀工程設計金質獎。設計單位為冶金部北京鋼鉄設計研究總院。1984年7月建成投産。

該工程是我國自行設計製造的精鍊不銹鋼的新型成套裝備。總體設計工藝和設備設計、真空、電控、自動化和水處理係統設計合理,功能齊全。精鍊裝置可在真空下吹氧脱碳、脱氣、加合金調整成份以及測温、取樣。設計規模年產不銹鋼4萬噸。

經技術鑒定和生産實踐證明: 主要工藝參數合理、可靠、冶鍊過程穩定、與電爐雙聯提高電爐生産率30%,可經濟和方便地生産低碳及超低碳不銹鋼; [H]降到2-3PPm,精鍊爐鉻的回收率可達98%,不銹鋼純净度及性能明顯提高,達到國內外同類設備的先進水平。成本大幅度降低、經濟效益顯著。





△**VOD**精鍊爐用蒸汽噴射真空泵 Steam-Ejection Vacuum Pump of the VOD Refining Furnace

◇ VOD精爐主體設備 Main Equipment of VOD Refining Furnace