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INTRODUCTION

Seldom do we find one with both the necessary skills and the enthusiasm to carry on major tabulations of any kind. Fortunately, we have such a combination in Mr. Dreisbach. He has not only tabulated physical chemical data, but he has done extensive collecting, naming, and tabulation for families and genera of insects, especially Hymenoptera.

This is his third volume to be entitled "Physical Properties of Chemical Compounds." The earlier volumes appeared as Numbers 15 and 22 of the Advances in Chemistry Series. The present work includes data on the physical properties of 434 aliphatic compounds and 22 miscellaneous compounds and elements. Of these, 22 are tables of improved values for compounds included in volume two (Advances No. 22). This brings the total number of substances treated up to 1421. This volume also includes a combined index to the tables in all three volumes.

The preparation of these tables has stimulated the determination of physical constants in The Dow Chemical Co. and has been responsible, in part, for the formation of the Manufacturing Chemists' Research Advisory Committee on the Properties of Chemical Compounds.

In addition to the tabulation of new and old data on pure compounds, parameters are given for interpolating and extrapolating determined data based on the systematic way in which the properties of compounds vary within a given homologous series.

H. S. NUTTING, Director Technical Information Services The Dow Chemical Co.



PHYSICAL PROPERTIES OF CHEMICAL COMPOUNDS—III

The physical properties covered in this book are listed below. Ranges covered are given in parentheses.

Parameters for various empirical equations are tabulated, which permit accurate interpolation and extrapolation of the various properties within the ranges designated.

Where any of the values below are missing, it is because they have never been determined or are patently inaccurate. Where the determined values do not conform to the formulas, they have been adjusted accordingly and labeled "calculated."

Purity
Freezing point
Vapor pressure (25° C. to crit. temp.)
Liquid density (25° C., approx. 3 atm.)
Vapor density (25° C., approx. 3 atm.)
Refractive index (25° to approx. 60° C.)
Rate of change of boiling point
with pressure (25° C., to crit. temp.)
Latent heat of fusion
Latent heat of evaporation (25° C., approx. 3 atm.)
Critical values
Compressibility (25° C., approx. 3 atm.)
Viscosity (approx. 0° to 100° C.)
Heat content (approx. 300° to 1000° K.)
Surface tension (20° to 40° C.)
Solubility (25° C.)

To get full value out of this reference work, the editors recommend that the user take the time to become familiar with the definitions that follow.

Definition of Symbols and Parameters Used, with Methods of Calculating the Parameters

Mol. % Pur.: Mole % purity by weight.

F.P.: Freezing point, ° C.

F.P. 100%: Freezing point curve extrapolated to 100% purity.

B.P. 760 mm., 100 mm., etc.: Boiling points at these pressures, ° C.

P₂₅: Pressures at 25° C., in mm.

 P_e : Pressure corresponding to temperature t_e in mm.

d²⁰, etc.: Density at 20° C., etc., g./ml.

a, b: Constants of Law of Rectilinear Diameters, $d_V + d_L = a + bt$ $d_V = density$ of the vapor, g./ml.; $d_L = density$ of the liquid, g./ml.

 $n_{\rm p}^{20}$, etc.: Refractive index for the sodium line at 20° C., etc.

C: Constant of the Eykman equation, $(n_D^2 - 1)/(n_D + 0.4) \times 1/d = C$

MR (obs.): Molal refraction (obs.) = $(n_D^2 - 1)/(n_D^2 + 2) \times M/d = MR$ at 20° C. (M = mol. wt.)

MR (calc.): Molal refraction calculated from atomic refractive indices. See page 8.

 $(n_D - d/2)$: Refractivity intercept equals refractive index minus one half the density, both at the same temperature, 20° C.

D: Dielectric constant run at a frequency of 10⁵ (cycles/sec.) and at 25° C. unless otherwise noted. When reported as data of The Dow Chemical Co., error about ±0.005. Where Reference 5 is noted, it was obtained by squaring the refractive index at 20° C.

A, B, C: Constants of the Antoine vapor pressure equation for the liquid state, giving P (pressure) in mm. and t (temperature) in ° C. This is in the range between the temperatures as indicated. These temperatures in general are the boiling point at 30 mm. to a $T_{\rm R}$ of 0.75 to 0.80. See method of obtaining A, B, C on page 6.

Antoine equation: $\log P = A - B/(t+C)$

 A^{\bullet} , B^{\bullet} , K, c, t_k , t_s : Constants of the saturated vapor density equation $\log d_V(g./ml.) = A^{\bullet} - B^{\bullet}/(t+C)$ to the temperature t_k $\log d_V(g./ml.) = A^{\bullet} - B^{\bullet}/(t+C) + K/(1.1 T_C - 273.2 - t) + c$ from temperature t_k to a reduced temperature, T_R , of 0.92

 t_k = Temperature at which it is necessary to change from the simple vapor density equation to the corrected vapor equation in the higher ranges, ° C.

 $t_k = t_x + K/c$ and $t_z = (1.1 T_c - 273.2)^{\circ}$ C.

 A^{\bullet} and B^{\bullet} where the latent heat at the atmospheric boiling point is available.

$$V_q - V_L = (31381.7 \times \Delta Hv \times dt/dp)/T$$

Where the latent heat is not available use

 $M(\Delta Hv)/T_B = 21.0$ and from this $\Delta Hv = (T_B \times 21.0)/M$

The value 21.0 (or any other value as 21.4, say) is obtained from the nearest related compound which has a latent heat available. Then proceed as in the case where latent heat is available for V_g value at B. P.

Since $d_V = 1/V_g$ $\log d_{V760} = A^{\bullet} - B^{\bullet}/(t_B + C)$ at 760 mm. $\log d_{V30} = A^{\bullet} - B^{\bullet}/(t_{30} + C)$ at 30 mm. Solve for A^{\bullet} , B^{\bullet} , since t and d_V at 760 mm. and 30 mm. and C are known.

A', B', C': Constants of the Antoine vapor pressure equation below 30-mm. pressure, covering the temperature range as indicated. See method of obtaining the constants on page 6.

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A'*, B'*: Constants of the vapor density equation below 30 mm. These two values are obtained by using the boiling point at 30 mm. and the pressure at 25° C. (obtained from the values A', B', C') and assuming that at 25° C. the relationship PV/RT = 1. Then we have V_g at 25° C. = $RT/MP = 62,361 \times (25 + 273.2)/MP$.

Then dv = 1/Vg. Inserting these values of vapor density, we then solve the two equations for the values of A'^{\bullet} and B'^{\bullet} as in the case of A^{\bullet} and B^{\bullet} .

- Ac, Bc, Cc: Constants of the Antoine vapor pressure equation for the liquid state from $T_R = 0.75$ (or a higher T_R as indicated) to the critical temperature. See method of obtaining the constants on page 7.
- Cryoscopic Constants, A°, B°: Cryoscopic constants for calculating mole % purity. See J. Research Natl. Bur. Standards, 35 (1945); RP 1676.
- t_e° C.: Temperature at which a mole of the vapor occupies 22.414 liters and the vapor is in equilibrium with the liquid, in $^{\circ}$ C.

$$t_a = \frac{B^{\bullet}}{(A^{\bullet} - \log dv_e)} - C$$

dt/dp: Rate of change of boiling point with pressure, given by equation $dt/dp = B/[2.3026 \times P \times (A - \log P)^2]^\circ$ C./mm. Also $dt/dp = (t + C)^2/2.3 PB$

 ΔHm : Latent heat of fusion in cal./g.

ΔHv: Latent heat of vaporization at the temperature designed, cal./g.

- $t_e(d, e)$: The latent heat of vaporization at the temperature t_e as given by the equation $\Delta H v = d et$, and indicates the accuracy of this equation at the temperature t_e .
- $\Delta Hv/T_e$: Molal latent heat of vaporization at t_e divided by T_e . (Equal to the molal entropy of vaporization at t_e .)
- d, e; d', e': Parameters of the latent heat of vaporization equation, $\Delta Hv(\text{cal./g.}) = d et$. This is valid between the temperatures indicated. It has been found that the latent heat between the boiling point at 30 mm. and the boiling point at 760 mm. is almost a linear function of the temperature. As seen in most cases this equation holds almost to the temperature, t_e . Above and below this the latent heat is not linear with temperature except for short intervals.
- d_c: Critical density, g./ml.
- v_c : Critical volume, ml./g.
- t_c : Critical temperature, ° C. See also page 7.
- Pc mm.: Critical pressure in mm. Where this was not obtained from the literature it is calculated as follows (Thomson method, private communication from George W. Thomson): The critical temperature is inserted in the Antoine equation, using the A, B, and C values to calculate the critical pressure. This value is too low. This is then multiplied by 1.07 and is assumed to be the critical pressure. In the great majority of cases, this will agree with determined values to within ±3%. For high boiling compounds this value must be decreased, since in most cases there is somewhat irregular drift with increasing temperature, so this should be continually lowered as the boiling point becomes increasingly higher.
- PV/RT: Compressibility at the temperature designated.

$$z = PV/RT$$

where P = pressure in mm., V = volume in ml./mole, and R = 62361.

- ΔHc: Heat of combustion, kcal./mole, gas at constant pressure, 298.16° K. or 25° C.
- ΔHf: Heat of formation, kcal./mole, liquid at 298.16° K. or 25° C.
- ΔFf: Free energy of formation, kcal./mole, liquid at 298.16° K. or 25° C.

- η : Kinematic viscosity in centistokes, at temperature designated. The kinematic viscosity is given by the equation $\log \eta = A^v + B^v/T$ between the temperatures indicated to an accuracy of 1% or better.
- B.P. ° C., 30 mm.; dt/dp; ΔHv ; PV/RT: These values at 30 mm. are calculated from the Antoine equation using A, B, and C. It has been found that at 30 mm. in almost all Cox Chart Families the ratio PV/RT is negligibly different from one. This, then, has been taken as one point (the other point being the B.P. at 760 mm.) from which to calculate A^{\bullet} and B^{\bullet} , always assuming the compressibility as 1.0000 at 30 mm.
- c_n: Specific heat at constant pressure at temperature designated, cal./g. ° K.
- cr: Specific heat at constant volume at temperature designated, cal./g. ° K.
- f, g, h, f', g', h': Parameters of the heat content equation for the liquid for the temperature ranges designated, $^{\circ}$ K. c_n (liquid) = $f + gT + hT^2$
- m, n, o, m', n', o': Parameters of the heat content equation for the vapor for the temperature ranges designated, \circ K. $c_n \text{ (vapor)} = m + nT + oT^2$
- y: Surface tension in dynes/cm., at temperature designated.
- [P]: Parachor at the temperature designated: $M(\gamma)^{1/4}/(d_L - d_V) = [P]$
- [P] Sugd.: Parachor from atomic and structural values as given by Sugden. See table. The parachor value for oxygen as hydroxyl (alcohols) in these tables is taken as 15. Sugden gives the values of 20 for oxygen and 30 for oxygen in esters, which does not seem to work for alcohols and phenols.
- Exp. L.l.; Exp. L.u.: Explosion limits lower and upper range, % by wt.
- Dispersion: Specific dispersion, $10^4(n_F n_C)/d$, ml./g. at 25° C. n_F , n_C = refractive index for F and C lines. d = density, g./ml.
- Flash and Fire Points, ° C.: Cleveland open cup (ASTM D 92-46) if not otherwise designated. Closed cup (ASTM D 56-36) will be designated as such.

M Spec.: Mass Spectrograph.

Ultra V.: Ultraviolet.

X-Ray Dif.: X-Ray Diffraction.

Infrared: Infrared Spectrograph.

Solubility at 25° C., in solvents as designated.

Explanation of methods used for calculating the various parameters in the foregoing:

A, B, C: The A, B, and C constants, except where given by the API reports, are calculated by means of the Thomson method [Chem. Revs. 38, 1-39 (1946)] using the determined boiling points at three different pressures. The three formulas for this are as follows:

 $\begin{array}{l} (y_3-y_2)/(y_2-y_1)\times (t_2-t_1)/(t_3-t_2)=1-(t_3-t_1)/(t_3+C)\\ B=(y_3-y_1)/(t_3-t_1)\times (t_1+C)(t_3+C)\\ \text{and } A=y_1+B/(t_1+C) \end{array}$

where y_1 y_2 , and y_3 are equal to $\log P_1$, $\log P_2$, and $\log P_3$ at temperatures t_1 , t_2 , and t_3 . Unless the data for the three points are very accurate, the C value can be considerably in error. As a check on this method an empirical formula developed by Thomson (private communication from George W. Thomson) will give a much better value of C if the data are much in error. This formula is $C = 239 - 0.19t_B$. The A and B values can then be readily determined from the two points given, since they are much less critical.

A', B', C' (for pressures below 30 mm.): Applicable when molar heats of vaporization are available at 25° C. and the Antoine equation can be used to obtain the boiling point at 30 mm. Let A, B, C be the constants of the usual Antoine equation valid above 30 mm. and let A', B', C' be the constants of the Antoine equation sought for below 30 mm. These two equations are taken to give the same value of the pressure-temperatures slope at 30 mm.

 $\log 30 = A - B/(\hat{t}_1 + C) = A' - B'/(t_1 + C')$ $B/(t_1+C)^2 = B'/(t_1+C')^2$

Since PV/RT may be assumed to be 1.0000 at t_1 , the temperature corre-

sponding to 30 mm, and is also 1.0000 at 25° C., the molar heat of vaporization at 25° C., $M\Delta Hv_2$, is given by $M\Delta Hv_2 = 2.3026 \ RB' [(t_2 + 273.2)/(t_2 + C')^2]$ where $t_2 = 25^{\circ}$ C. To solve for A', B', C' let $g_2 = M\Delta H v_2 / 2.3026 R(t_2 + 273.2)^2 = M\Delta H v_2 / 406883 \text{ if } t_2 = 25^{\circ} \text{ C}.$

Since t_1 , t_2 and all values on left-hand side of equations above are known, then B' and C' are readily obtained as follows:

Then $C' = (t_1 - ht_2)/(h - 1)$ and $B' = g_2(t_1 + C')^2/B' = \text{say}, h^2$ Also $B' = B[(t_1 + C')/(t_1 + C)]^2$ $A' = \log 30 + B'/(t_1 + C')$ since $P_1 = 30$ mm.

These formulas were developed with the aid of George Thomson.

When heats of vaporization at 25° C. are not known:

In this case the C' value is estimated and A' and B' are calculated from known data. It was noticed that C' has a value approximately 18 higher than C when latent heats at 25° C. are known. By adding this increment to C we have C', then B' from the relation for the first case $B' = B[(t_{80} + C')/(t_{80} + C)]^2$ and then A' as in first case.

In the case of the alkenes and alkynes the A', B', C' and A'^{\bullet} B' were not calculated by the above method, since the data for these compounds are much less reliable than in the case of the alkanes.

Ac, Bc, Cc: This method was developed by George Thomson [Chem. Revs. 38, No. 1, 23 (1946)] and is similar to the one for obtaining A', B', C'. It is assumed that the parameters A, B, C of the Antoine equation are good to a T_R 0.75 or a higher reduced temperature, and this temperature corresponds to the 25° C. in the case of A', B', C', and the critical point corresponds to

the 30-mm. point. $B/(t_1+C)^2 \times (t_c-t_1)/(y_c-y_1) = 1 + (t_c-t_1)/(t_1+Cc)$ and $Bc = (y_c-y_1)/(t_c-t_1) \times (t_1+Cc)(t_c+Cc)$; $Ac = B/(t_c+Cc) + y_c$ where $t_1 \, ^{\circ}C = T_R \, 0.75$, $t_c \, ^{\circ}C = \text{critical temperature}$ $y_1 = \log P$ at t_1 , $y_c = \log P_c$ The first equation is used to evaluate Cc, the second, Bc, and the third, Ac.

Association: The association in the vapor phase of organic acids seems to vary inversely as the temperature for some acids, at least for part of the range. In part of the range, and also apparently for some acids over the whole range, the association is fairly constant. The association is given in these sheets by the formula $M_x = p - rt$. For instance, for acetic acid this formula would be $M_x = 2.225 - 0.004085 t$ from 0° C. to 100° C. From 100° C. to a T_R of 0.92, $M_x = 1.85$. That is to say, the vapor density as calculated by the A^{\bullet} , B^{\bullet} formula would have to be multiplied by this correction factor to take care of the association. Further, if the reciprocal of the density is used as calculated to give volume, it would be necessary to divide by 1.85 to get the actual vapor volume.

t_c: Where the critical temperature has not been determined, it is calculated by Watson's equation:

 $T_e/T_c = 0.283 (M/d_s)^{0.18}$

- where $d_s = \text{liquid density}$, g./ml. at the boiling point, and M = molecular weight. This is used for all hydrocarbons and halohydrocarbons.
- f, g, h, m, n, o, etc.: For a short temperature range the equation $C_p = f + gT + hT^2$ reproduces almost exactly determined data. The parameters were set up on the IBM machines using eight determined values where that many or more were available.

The IBM machines were used to set up the Antoine constants from determined data. A preliminary C value was obtained from the equation C=239. $-0.19t_B$. A and B were then obtained and new C values either side of the first C used and new A and B values found. In each case above, the boiling points at the experimental pressures were calculated and compared with the determined boiling points.

Actually the value of C was generally obtained from $C = 239. - 0.19t_B$, since the determined values must be very very accurate to give better values

of C.

Cox Chart Families

- 1. Fluoroalkanes
- Chloroalkanes
 Bromoalkanes
- 4. Iodoalkanes
- 5. Haloalkenes
- 6. Aminoalkanes

- 7. Cyanoalkanes (alkyl cyanides)
- 8. Thiaalkanes
- 9. Dithiaalkanes
- 10. Aliphatic acids (organic acids)
- 11. Miscellaneous organic compounds
- 12. Miscellaneous inorganic compounds

Atomic Refractive Indices Used for Computing Molecular Refractive Index

All values are for the sodium line.

Carbon singly bound and alone Carbon singly bound Carbon double bond Carbon triple bond Carbon conjugated Hydrogen Oxygen, hydroxyl Oxygen, ethereal Oxygen, ketonic Oxygen, as ester Sulfur as SH Sulfur as RSR Sulfur as RCNS	2.592 2.418 1.733 2.398 1.27 1.100 1.525 1.643 2.211 1.64 7.69 7.97	NO as nitrites NO as nitrosoamine NO ₂ as alkyl nitrite NO ₂ as alkyl nitrate NO ₂ as nitroparaffin NO ₂ as nitro aromatic NO ₂ as nitramine Fluorine Chlorine Bromine Iodine	5.91 5.37 7.44 7.59 6.72 7.30 7.51 0.95* 5.967 8.865 13.900
Sulfur as RSSR	8.11		
Nitrogen	0.11		
As aliphatic primary amine	2.45		
As aromatic primary amine	3.21		
As aliphatic secondary amine	2.65		
As aromatic secondary amine	3.59		
As aliphatic tertiary amine	3.00		
As aromatic tertiary amine	4.36		
As hydroxylamine	2.48		
As hydrazine	2.47		
As aliphatic cyanide	3.05		
As aromatic cyanide	3.79		
As aliphatic oxime	3.93		
As primary amide	2.65		
As secondary amide	2.27		
As teritary amide	2.71		

^{*}This value for one fluorine atom attached to carbon. The value 1.1 is to be used for each fluorine atom in polyfluorides.

Atomic and Structural Constants for Calculation of Parachor

	Sugden		Sugden
CH _s C H O O (alcohol) O _s (ester) N N (nitrile) S F Cl	39.0 4.8 17.1 20.0 15.0 60.0 12.5 14.4 48.2 25.7 54.3	Br I Single bond Double bond Triple bond 3-Membered ring 4-Membered ring 6-Membered ring 7-Membered ring Aliphatic alcohol subtract	68.0 91.0 - 23.2 46.6 16.7 11.6 8.5 6.1 - 6.0

TABLE I. FLUOROALKANES No. 1 NAME Fluoromethane STRUCTURAL FORMULA CH3F Mole Daf Molecular Molecular CH,F % Pur. 3 Weight 34.034 Formula Ref. Ref. Ref. F. P. *C -141.8 3 dt/dP f to F.P. 100% *C/mm ·c 1 g 25°C B. P. *C h BP 0.0238 5 760 mm -78.35 3 t_e 0.0325 5 ſ١ 100 -108.68 5 tο g¹ •c 0.3392 30 -122.19 5 30 mm 5 10 ~132,50 5 ht AHm cal/g -149.60 5 1 **T**11 to AHV CLI/E Pressure ٠ĸ n 25°C mm 25°C 30 mm 130.74 o 514.16 5 t_e BP 119.27 5 m' i Density 121.23 5 te (d, e) n¹ | ٠ĸ 0.5786^a g/ml 20°C 5 121,05 0.5570a 25 dt4 AHV/T 5 21.95 30 d 1-130 Surface tension 98.76 5 0,6963 5 * dynes/cm. 20°C <u>| -70</u> •¢ 0.2617 å, ь -0.02311 5 30 to 40 Ref. Index e' 1.1727ª \mathbf{n}_{D} 20°C [P] Parachor 1.1674ª dc g/ml 25 3 20°C vc ml/g 30 30 t_c 40 "C" 0.4124 4 P_c mm Sugd. 81.8 5 MR (Obs.) 6.5392 4 ₽V/RT Exp. L. l. %/wt. MR (Calc.) 6.668 25°C (nD-d/2) 0.8834 4 30 mm 1.0000 5 Dispersion Dielectric 0,9755 ВP Flash Point °C 0.9829 A 125 to 7.09761 3 te Fire Point B 1-60 C 740,218 3 M. Spec. 253.89 3 C AHc kcal/m Ultra V. ΔHf 1.25564 A* -70 to 5 X-Ray Dif. ΔFf B*| -90 °C 687.52 Infrared ĸ Viscosity Solubility in centistokes c Acetone t_k [to η Carbon tet. •c Benzene A' Ether to B' [·c n-Heptane B^V | C' to Ethanol •c Water A1* to Water in (B^V) B'* . AcĪ (A^{V}) to Bc •c •c èp liq. Cc Cryos. A* •ĸ cp vap. consts, B* c, vap. te °C -85.14 ^aFor the liquid at saturation pressure grams/100 grams solvent REFERENCES: 1-Dow 2-API 3-Lit. 4-Calc, from det. data 5-Calc, by formula SOURCE: MCA

PURIFICATION: MCA

LITERATURE REFERENCES: 3 MCA

NAME	Fluoroethane STRUCTURAL FORMUL					_A		
Mole % Pur.		Aolecui Formu		Molecular Weight 48.06	50	Сн,Сн,	F	
		Ref			Ref	i i		Re
F.P. °C	-143.2	3	dt/dP	7				+
F. P. 100%	1 - 1 - 2 - 2	+-	°C/mm		1	f to]	-
B. P. *C	†	+	25°C	0.0056	5	h ————		
760 mm	-37.70	3	BP	0.0291	5			+
100 30	-74.58 -90.89	5	t _e 30 mm	i	1	g to	i	
10	-103.28	5		0.4086	5	b'		-
1	-123.75	5	AHm cal/g	 	 	m I to		+-
Pressure			AHv cal/g 25°C			n K		
mm 25°C	6734.	5	30 mm	112.05	5	0		
Density		-+-	BP	100.22 101.20	5	m' to		+
g/ml 20°C	0.7182 0.7062	a 3	te (d, e)	101.20	5	n'K		
dt 25 4 30	0,7062	3	AHv/T	21.03	5	01		1
			d to		F	Surface tension		T
b	0.7741 -0.0019			0. 2224	5	dynes/cm. 20°C	9. 64 8. 13	5
Ref. Index		1	d' i to			40	6.74	5
n _D 20°C	1.2656	3	d _c g/ml		Н	Parachor [P]		1
25 30	1.2621	- 3	I V 201/6		1	20°C		
"C"	0.5030	4	, c	1		40		
MR (Obe.)	11.1799		P _c mm	L		Sugd.	120.8	- 5
MR (Calc.)		5	PV/RT			Exp. L.1, %/wt.		T
(mD-d/2)	0.9065	4	30 mm	1.0000	5	u. Dispersion		
Dielectric			BP	0.9689	5	Flash Point °C		+-
A -100 to	6.9785		t _e t _c	0.9732	5	Fire Point		
B 1-30 ℃	854:211 246.16	3	AHc kcal/m			M Spec.		1
A* -92 to	1, 2656	_	AHſ			Ultra V.		
B* - *C	794.90	3	AFÍ			X-Ray Dif. Infrared		
K		1 .	Viscosity centistokes			Solubility in +		+-
ty i to	İ		7 °C			Acetone		
€; •c			•			Carbon tet. Bensene		
A' to B' C						Ether		
ç, L – <u>-</u>		1 1	B ^V l to			n-Heptane Ethanol		
A14 to	<u> </u>	+	A C			Water		
B'* °C			(BV) to]		Water in		\vdash
Ac to			(A ^V) •C					1
Bc tc_C			cp liq. •K	1				
Cryos. A*		1-1	· •					
consts. B*			c _p vap. K					
te °C	-41.89	5	c _w wap.		- 1			
For the li-	quid at satu	ration	pressure		"	+ grams/100 gram	as solven	ıt.
REFERENC	ES: 1-Dow	2-AF	I 3-Lit. 4-0	Calc, from det	. dat	a 5-Calc, by form		
SOURCE:		MC	A					
PURIFICAT		MC						
LITERATUS	E REFERI	ENCES	: 3 MCA					

NAME	l-Fluore	prope	ne		_	STRIICTUS	No.	
		,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,				STRUCTURAL	FORMU	LA
Mole % Pur.	Ref. 1	Molecu Formu		Molecular Weight 62.08	6	(CH3)(CI	¹ 2)2F	
	1	Re	4		Ref			Re
F. P. 100%	-159.0	- 3	dt/dP *C/mm	1		f to		
B. P. *C		+	25°C	0.0156		B '	4	-
760 mm 100	-2.50 -44.64	3 5	BP t _e	0.0333 0.0345	5	f' to	+	
30	-63.25	5	30 mm	0.4659	5	g' 'K		1
10 1	-77.37 -100.69	5	AHm cal/g			h'	Ĺ	1
Pressure		1	AHv cal/g			m to		T
mm 25°C	2014.77	5	25°C 30 mm	83.94 100.88	5	" <u>•K</u>	1	
t _e Density	725.55	5	BP	89.41	5	m' to		
g/ml 20°C	0.7956	a 3	te (d, e)	89.63 89.63	5	n' K	_	
dt 25	0.7518	3	AHv/T	20.65	5	0']	
. 30	0,9730	5	d -70 to	88, 93	5	Surface tension		1
ь	-0. 00B5		-a,-1-10 ::	0.1889	5	dynes/cm. 20°C	17.04 10.51	5
Ref. Index			d' to			40	6. 03	5
ⁿ D 20°C	1.3115 1.3091	a 3	d _c g/ml			Parachor [P]		
30			V mi/g	179.06	5	20°C 30		
"C"	0.5288		tc °C P _c mm	47501.35	5	40 Sund	1.50 0	_
MR (Obs.) MR (Calc.)	15, 1044 15, 904	4 5	PV/RT		<u> </u>	Exp. L.1.%/wt.	159.8	5
(nD-d/2)	0. 9137	4	25°C 30 mm	0. 9377	5	u.		
Dielectric		1	RP i	1.0000 0.9666	5	Dispersion		
A -70 to	6. 9533	3	t _e	0. 9677	5	Flach Point C Fire Point		
B -30 °C	965.18 239.5	3	t _c ΔHc kcal/m			M. Spec.		+-
A+1-65 to	1.2563	5	ìΗΔ			Ultra V.		
B*[_15_*C	899.42	5	AFf			X-Ray Dif. Infrared		
c		1 1	Viscosity centistokes	·	ľ	Solubility in +		\vdash
r .c		1 1	η •c	ļ	1	Acetone Carbon tet.		
A' to		1-1			-	Benzene		
B'i 'C						Ether n-Heptane		
C' -			B ^V to A ^V C			Ethanol		
A ¹ * to B ¹ * *C			(B ^V)! to		}	Water Water in		
Acl to		11	(A ^V) *C		ľ			H
Bc tc C			c _p liq. *K		\dashv			
Cryos. A*		╁╌╢	c vap. *K		1			1 1
consts. B*		$\perp \parallel$	P	-				1 1
	-3.67	5	c _v vap.					
For the liqu EFERENCE	id at satur	ation p	ressure PI 3-Lit. 4-C	ala (ma		grams/100 gran		18
OURCE:	3. 1-DUW	MC.		alc. from det.	dat	a 5-Calc, by form	nula	_
URIFICATIO	N:	MC.						—
ITERATURE								\dashv
	· ····································		, J.MOA					- 1
								}
								1

No. 4 STRUCTURAL FORMULA NAME l - Fluo robutane CH,(CH,),F Molecular C4H9F Molecular Mole Ref Weight 76, 112 Formula % Pur. 3 Ref. Ref Ref. F.P. *C F.P. 100% -134 3 dt/dP f to *C/mm 25*C E •K 0.0156 B. P. *C h BP 0.0372 5 760 mm +32.5 ſ 5 0.0351 to t, 100 -14.6 5 ۰ĸ g' 0.4659 5 -35.4 30 mm 30 þ, 10 -51.3 AHm cal/g -77.3 5 1 to m AHv cal/g ٠ĸ n Pressure 83.61 25°C mm 25°C 578.33 5 ۵ 94.32 82.30 30 mm 817.98 5 t_e 5 BP ١ to m' 81.92 5 Density g/ml 20°C t_e (d, e) •ĸ n' ٠3 0.7789 81.93 5 o 0.7727 3 T/vHA $\mathbf{d_4^t}$ 25 20.26 5 30 Surface tension 1 -40 5 d to 88, 05 dynes/cm. 20°C 16.95 0.8041 0.1770 4.0 •c 15.82 5 á,-30 ъ -0.001160 5 ţō. 5 40 14.70 •' Ref. Index [P] Parachor 1.3396 n_D 20°C d g/ml vc ml/g tc °C 3 20°C 1.3376 25 30 30 t_C 40 "C" 0.5864 4 Sugd. 198.8 5 P_c mm 20,4608 4 MR (Obs.) PV/RT Exp. L.1.%/wt. MR (Calc.) 20.522 5 25°C 0.9644 (nD-d/2)0.9501 4 1.0000 5 30 mm Dispersion 0.9574 5 BP Dielectric Flash Point °C 0.9553 te Fire Point A -40 to 6.9581 3 tc 1081.71 3 M Spec. Ċ AHc kcal/m 232.8 3 Ultra V ΔHſ X-Ray Dif. A+| to 1.3162 5 ΔFſ Infrared **B*** •c 1012.16 ĸ Viscosity Solubility in centistokes c Acetone to Carbon tet. •c Benzene Ether to n-Heptane B١ •c C١ B Ethanol to AV I •c Water AI# to Water in (BV) B1# °C to (AY); Ac | to ٠c Bcl cp liq. ٠ĸ Cc c_p vap. •K Cryos. A. consts. B° c, vap. 5 t, °C +34.60 grams/100 grams solvent REFERENCES: 1-Dow 2-API 3-Lit. 4-Calc. from det. data 5-Calc. by formula SOURCE: MCA **PURIFICATION:** MCA LITERATURE REFERENCES: 3 MCA

No. 5

NAME	l - Fluo	rope	ntane	•			STRUCTURAL		LA
Mole	Ref.	Mo	ecul		Molecular		CH3(CH	₂) ₄ F	
% Pur.	3	For		7511.	Weight 90.13				
	1		Ref.			Ref.		· · · · · · · · · · · · · · · · · · ·	Rei
F.P. *C F.P. 100%	-120,		3	dt/dP °C/mm			f to		
B. P. *C	(2.0		,	25°C BP	0.1259 0.0404	5	h	1	\perp
760 mm 100	62.8		3 5	t _e	0.0353	5	f' to		
30 10	-11.1 -28.3		5	30 mm	0.5677	5	P,	-	
1	-56.8		5	Allm cal/g	 	1	m to	†	+-
Pressure mm 25°C	184.1	ρ.	5	ΔHv cal/g 25°C	82.99	5	n • K	-	1
t _e	899.6		5	30 mm BP	88.89 76.93	5	ll	ļ	
Density	0.7	007		t.	76.08	5	m' to		1
g/ml 20°C _t 25	0,7		3	te (d, e)	76.07	5	0'	1	
dt 25 4 30				ΔHv/T _e	20.10 87.10	5	Surface tension		
а Ъ	0.8	132 01086	5 5	-e - 75 *C	0.1620	5	dymes/cm. 20°C	18.86 17.78 16.72	5 5
Ref. Index n_ 20°C	1.3	591	3	e'			Parachor [P]	10.72	+-
ⁿ D 25 30	1.39		3	d _c g/ml v _c ml/g t _c °C			20°C 30		
"C"	0.6		4	P _c mm			40 Sugd	. 237.8	5
MR (Obs.) MR (Calc.)			4 5	PV/RT	<u> </u>	\Box	Exp. L.1.%/wt.	1	
(nD-d/2)	0.9		4	25°C 30 mm			u. Dispersion		
Dielectric				BP			Flash Point *C	+	+
A -20 to	6.9		3	te tc		1	Fire Point		
B 100 °C	1190.0 227.1	'	3	ΔHc kcal/m		\Box	M. Spec. Ultra V.	1	
A* to	1.3		5	ΔHf ΔFf			X-Ray Dif.	}	
B* *C	1116.5	١ ١	5	Viscosity			Infrared Solubility in +	+	+-
t _k - to	-			centistokes 7 °C			Acetone		
tx C							Carbon tet. Benzene		
A' to B' i *C							Ether n-Heptane		
C'	1			B ^V to C			Ethanol		
A ¹ to		-			-		Water Water in	1	
B'* °C	 			(B ^V) to (A ^V) °C				1	+-
Bc tc C	1				<u> </u>	$\vdash \dashv$		1	
	 		\square	P					
Cryos. A* consts. B*	<u> </u>			c _p vap. *K					
t _e °C	68.0	7	5	c _v vap.	1		grams/100 gra	ms solve	nt
REFERENC	ES: 1-I)ow	Z-A	PI 3-Lit. 4-	Calc, from de	t. da	ta 5-Calc. by fo	rmulä	
SOURCE:			М	CA .				 	
PURIFICAT	ION:		M	CA					
LITERATU	RE REF	EREI	NCES	6: 3 MCA					

NAME	l-Fluorohe	xane	,			STRUCTURAL F	No. 6 Ormula	
Mole	Ref. Mo	lecul	ar C ₆ H ₁₃ F	Molecular		CH3(CH2)5	F	
% Pur.	3 Fo			Weight 104.1				=
	· · · · · · · · · · · · · · · · · · ·	Ref.	 	,	Ref		Re	91
F.P. C	-103.	3	dt/dP			1 to		
F.P. 100%	<u> </u>	┝	*C/mm 25*C	0.3516	5	gK		
B. P. *C 760 mm	91.5	3	BP	0.0431	5	h		_
100	36.7	5	t _e	0.0354	l I	f' to to	ì	
30 10	12.4	5	30 mm	0.6098	5	h''	İ	
1	-36.8	5	AHm cal/g					_
Pressure	†		ΔHv cal/g 25°C	83.03	5	m to	!	
mm 25°C	57.82	5	30 mm	84.98	5	0	[
t _e	976.82	5	BP	73.03	5	m' to		-
Density g/ml 20°C	0.7995	3	** (d a)	71.84 71.75	5	n' K	ľ	
	0.7942	3	'e (a, a,	20.06	5	0'	ŀ	
d ₄ 25 30		L	AHV/Te		5	Surface tension		_
	0.8207	5	d to			dynes/cm. 20°C		5
ь	-0.001046	5		7		30 40		5
Ref. Index		3	•• • • • • • • • • • • • • • • • • • • •	7		Parachor [P]		_
D 25	1.3718	3	d g/ml	Ì		20°C	i	
30	<u> </u>	L	tc C			30 40		
"C"	0.6257	4	P _c mm	1		Sugd.	276.8	5
MR (Obs.)		4	PV/RT	 	H	Exp. L.1.%/wt.		-
MR (Calc. (nD-d/2)) 29.758 0.9740	5	25°C	0.9956		u.		
Dielectric	+	 -	30 mm BP	1.0000		Dispersion		
	7, 0305	3	t.	0.9411	5	Flach Point °C		
A 0 to B 120 °C		3	tc			Fire Point		_
с	221.6	3	AHc kcal/m			M Spec. Ultra V.	ı	
A+ 5 to		5	AH! AF!			X-Ray Dif.		
B* L115 °C	1222.05	5	Viscosity		Н	Infrared		
c	_		centistokes	1	1 1	Solubility in +		
\$k \$0			η ·c			Carbon tet.	e.	
A' to			4	1		Benzene Ether		
B' 'C		1			<u> </u>	n-Heptane		
c,			B ^V to			Ethanol	Į.	
A'* to		_	A ^V	-		Water Water in		
Bi+ *(-		(B ^V) to	1				_
Act to			(A ^V) •c		\sqcup			
Cc Cc	1		c _p liq. •K	1				
Cryos. A' consts. B'			c _p vap. *K				ł	
t _e °C	99.93	5	c _v vap.					
						† grams/100 gram	is solvent	
	CES: 1-Dow		PI 3-Lit. 4-0	Calc, from det	t. dat	ta 5-Calc. by form	nula	_
SOURCE:		MC	CA			.		_
PURIFICA:	rion:	MC	CA					
LITERATU	RE REFERE	CES	5: 3 MCA			. ———		