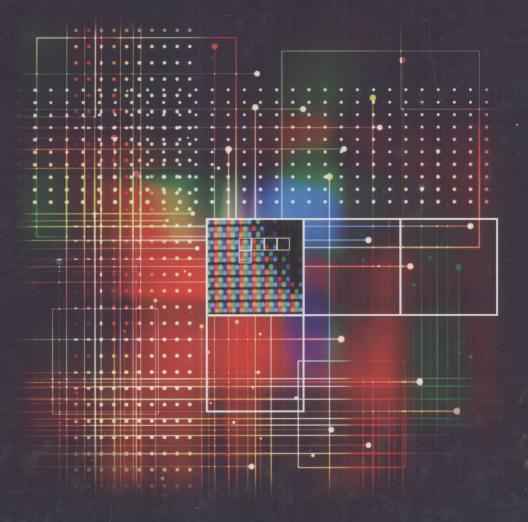
# Mobile Displays

# **Technology and Applications**

Edited by

Achintya K. Bhowmik | Zili Li | Philip J. Bos







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# **Series Editor's Foreword**

A transformation is taking place. Hitherto, mobile displays were regarded as the poor cousins of larger, higher resolution, faster, wider color gamut monitor and TV displays, being smaller, with lower resolution, slower response times, narrower viewing angles and less saturated colors. Now, with the advent of high bandwidth mobile communications, innovative low energy ICs (often developed specifically for mobile applications) and new architecture and display developments, the world is changing. Mobile devices are increasingly becoming the drivers of new product opportunities. One might argue that this transformation is already well underway; mobile phones now combine telephony with still and video photography, touch, email and TV. In our increasingly mobile-centric world, customers in growing numbers now expect that all information — telephony, text, email, audio, radio, TV and video – should not just be accessible on mobile devices, but should be accessible at high audio and visual quality. That is the demand. Satisfying it will be far from easy, but such is the scale of research, development and product introduction that changes are now taking place and will accelerate.

A large measure of enthusiasm is required to push developments into new product opportunities. This can sometimes lead to an overstatement of opportunities and, of course, the manipulation of product specifications is as rife in this highly competitive market as in others, so it is important that a book such as this presents a rational discussion of the visual requirements and the limitations of the often small displays used in mobile devices in terms of pixel density, luminance or reflectance, dynamic range and gray level capabilities; Chapter 2 does this elegantly. There follow chapters which describe how liquid crystal, viewing angle control and backlight technologies, developed primarily for non-mobile applications are being adapted and optimized for the mobile market. Then the extent to which the mobile market is increasingly driving its own developments begins to become apparent, with chapters on low power electronics, mobile-specific serial interface architectures and innovative pixel designs which can reduce pixel count requirements whilst maintaining display legibility. Note that two serial interface architectures are described. There is competition here as well as between different display technologies. Indeed, one might speculate that serial interfaces developed for low power consumption, low connection cost and mechanical flexibility might begin to find application in the increasingly cost and power conscious non-mobile markets. A chapter on the use of polysilicon backplane technology to produce an entire system on glass elaborates on the benefits of being able to add such function as scanner and touch input capability whilst still being able to minimize the mass, volume and the number of interconnections in a mobile device.

Then a number of new or less-established display technologies, OLED, Electrophoretic, Bistable Cholesteric and Nematic LCs and Electrowetting, are described. All but Electrowetting have found application in fixed devices, but it is reasonable to assume that all these technologies will find major, probably their dominant, applications in the mobile sector because of low power requirements

#### SERIES EDITOR'S FOREWORD

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combined with good visual performance. 3-D is discussed, albeit with a rather low expectation of finding wide application soon, but it is interesting to see that 3-D techniques could be developed for lightweight low power devices. Chapters on eyewear displays and scanned beam projectors follow and the book concludes with a chapter on polymer backplane active matrix technology, which is now moving from development into production, bringing the prospect of rugged, thin and flexible displays a step closer.

This is a substantial book and it covers its broad subject matter in considerable depth and detail. Inevitably with such a large multi-author volume, there is some overlap between chapters but this has the advantage that each chapter is substantially self-contained, avoiding the need for the reader to keep referring from one chapter to another. Most chapters include a detailed theoretical and technical description of their subject before progressing to descriptions of products and applications, so the reader has considerable choice at which level to read the book. As the editors remark in their Preface, this is the first comprehensive treatment of all aspects of mobile display technology to be published in a single volume. Achintya Bhowmik, Zili Li, and Phil Bos have done an excellent job in bringing this project to a successful conclusion. Written by acknowledged experts in their fields, as new technological developments begin to find their way into mobile products, this book will fill a muchneeded gap in the literature.

Anthony Lowe Series Editor Braishfield, UK

# **Preface**

The mobile display industry has been witnessing a rapid growth in recent years, spurred by the tremendous proliferation of mobile communications and computing applications. This has been exemplified by the over 1 billion units of mobile phones and over 100 million units of mobile computers sold in 2007, besides other categories of mobile devices such as MP3 players, digital cameras, PDAs, GPS map readers, portable DVD players, electronic books, etc. This has fuelled a significant investment into the research and development of the display technologies needed to meet the requirements of this burgeoning product category, with key research labs across the display industry and academia producing many exciting technological advancements.

Although at first glance one may think of the mobile display as just a smaller and portable counterpart of the large displays such as the desktop monitors or the flat panel televisions, the widely varying usage and viewing conditions coupled with the stringent power consumption and form factor constraints impose a different set of challenges for the mobile display. Thus, the architects and designers of the mobile devices are increasingly demanding unique attributes for the mobile displays, thereby setting them apart from the domestic tethered terminals and requiring specific developments in the technology. As a result, the display technologies have been advancing rapidly to keep pace with the evolving mobile communications and computing devices. Besides the impressive advancements in the incumbent active matrix liquid crystal display (AMLCD) technologies, the mobile display arena has also been a hotbed for the exploration and development of new technologies, including the emerging active matrix organic light emitting diode (AMOLED) displays, eyewear and mobile projector displays, as well as the flexible displays, among many others.

The objective of this book is to present a comprehensive coverage of the mobile display in a single volume, spanning from an in-depth analysis of the requirements that the displays must meet, through current devices, to emerging technologies. Some of the topics covered are: applications of mobile displays; human-factors considerations; advances in liquid crystal display technologies; backlighting and light manipulation techniques; mobile display driver electronics and interface technologies; as well as detailed analysis of a number of new display technologies that have been emerging in recent years with promises to bring unique capabilities to the landscape of mobile devices and applications. While there are a number of excellent books on display technologies that cover the fundamentals and applications in many other areas, there is, surprisingly, no title dedicated to the important category of mobile displays. Thus, we believe this book will benefit the reader by providing a detailed update on the state-of-the-art developments in this burgeoning field. The chapters have been authored by well-known experts working in the field, selected from both industry and academia in order to present a balanced view of both the fundamentals and applications to benefit both the general and the expert readers.

#### xxiv PREFACE

We are grateful to the authors who worked with us diligently to produce high-quality chapters with in-depth and broad coverage on the various topics related to all aspects of the mobile display, including both technology and applications. We would especially like to thank the series editor, Anthony Lowe, for his encouragement to pursue the idea of this book, and for his conscientious editing of the final manuscript. We thank the colleagues who assisted us in shaping the outline of this book, especially Thomas Holder of Intel Capital who helped enlist authors to cover several of the emerging technologies. We also appreciate the support that the staff at John Wiley have provided us throughout this project. Finally, we would like to thank our wives Shida Tan, Min Jiang, and Barbara Bos for their support and patience during the course of preparation of this manuscript.

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