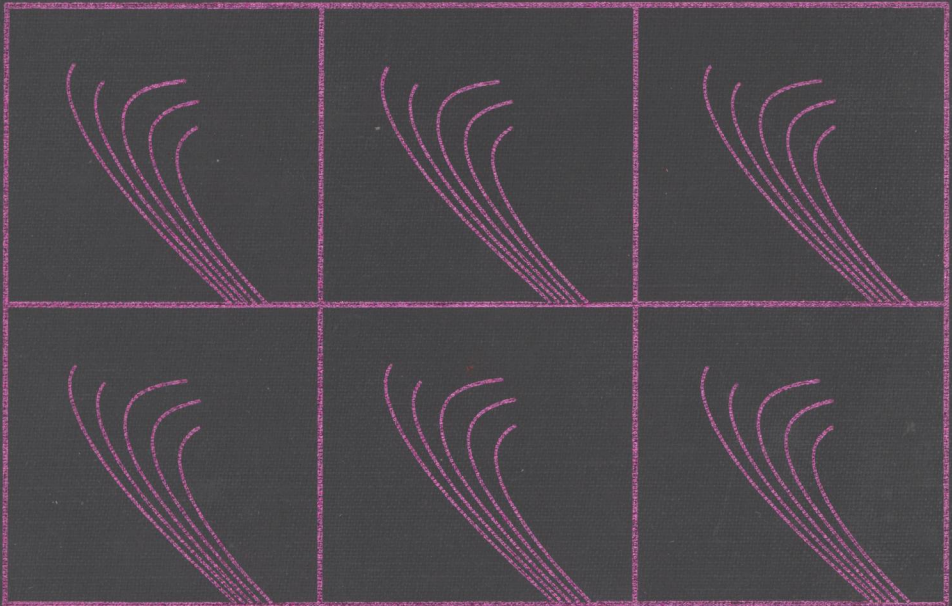


▶ INTRODUCTION TO
▶ OPERATIONS
▶ RESEARCH



JOSEPH G. ECKER ▶ MICHAEL KUPFERSCHMID

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INTRODUCTION TO OPERATIONS RESEARCH

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Rensselaer Polytechnic Institute



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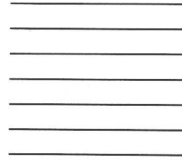
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**INTRODUCTION
TO
OPERATIONS
RESEARCH**



***To Juanita and to
Kelly and Steve***

To Gail

worked for the next three years at Sikorsky Aircraft designing and flight testing helicopter autopilots. After returning to RPI for a Master of Engineering degree, which was awarded in 1972, he studied theatre engineering at the Yale School of Drama and worked for six more years in industry as a control systems engineer. In 1978 he resigned his position as design supervisor for the controls division of the J. R. Clancy Company and returned to RPI for graduate work in operations research and statistics, leading to a M.S. in 1980 and a Ph.D. in 1981. Dr. Kupferschmid has taught courses in operations research and in computing at RPI and is an author of seven research papers. His research interests are in the experimental evaluation of algorithm performance, the development of nonlinear optimization methods, and the applications of mathematical programming. Dr. Kupferschmid is a registered Professional Engineer.

rediscover the important results personally instead of merely reading about them in theorems. Proofs are given for some results, but only after the result has been illustrated by example, and only when the proof provides a constructive method for solving problems. Thus the book is not a treatise on mathematical theory.

The simplicity of the methods used in the book means that they can be deeply understood even by beginning students of the subject, and the treatment is mathematically precise even though the results are often stated informally. Thus the discussion is not a cookbook tabulation of trite formulae, and the student should reasonably be expected to understand the mathematical basis for the techniques in addition to being able to apply them.

Answers to selected exercises are given at the end of the book, and a separate answer book is available that contains complete solutions to all of the exercises.

The development of this text benefited greatly from the comments and suggestions made by our colleagues during its use in preliminary form over the past four years. In particular, we express our gratitude to Professors Carlton E. Lemke (Rensselaer Polytechnic Institute), Richard T. Wong (Purdue University), and Thomas M. Liebling (École Polytechnique Fédérale de Lausanne). We also thank the many RPI students who used the preliminary versions, proof-read the text, and tested out the exercises. Special thanks are due to Richard Sych, Lori Grieb, Laura Ripanis, Carla Bryan, and Robert Bosch.

Joseph G. Ecker
Michael Kupferschmid

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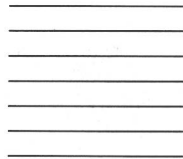
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CHAPTER 1

INTRODUCTION

During World War II, the U.S. Army Air Corps suffered many casualties in the course of flying strategic bombing missions over Nazi Germany. An anecdote about that era concerns a study conducted to determine how to reduce those horrible losses. Army B-17 aircraft were examined for holes made by bullets and flak during bombing missions, and the location of each hole was marked on an outline drawing of a B-17. When all of the holes had been marked, it was clear that some parts of a B-17 were much more likely to suffer battle damage than others. The general in charge of the study convened a briefing of military planners to propose that the most heavily damaged areas be provided with additional armor plating. Finding the best places to put the extra armor was very important because only a small amount of weight could be added to the airplanes. At the conclusion of the briefing, after many of those in attendance had agreed to the soundness of the plan, a junior officer in the back of the room timidly raised his hand and was recognized to speak. Clearing his throat nervously, the lieutenant asked in a small voice if it might not be better to armor the parts of the airplane showing the fewest holes rather than the parts with the most severe damage. "After all," he pointed out, "the airplanes that you measured the holes in are the ones that came back."

1.1 OPERATIONS RESEARCH

The preceding story is probably apocryphal, but the question of where to put the armor has many features that are typical of problems in **operations**