

电气自动化专业英语

(修订版)

李久胜 马洪飞 陈宏钧 刘汉奎 编

**English in
Electric
Automation**

哈尔滨工业大学出版社



电气自动化专业英语

ENGLISH IN ELECTRIC AUTOMATION

(修订版)

李久胜 马洪飞 陈宏钧 刘汉奎 编

哈尔滨工业大学出版社

内 容 提 要

本书分电子技术、电机控制技术、计算机控制技术、自动控制系统四部分,共十五章,每章后配有以专业术语为主的词汇表。本书从大学高年级学生科技英语阅读和写作的需要出发,选取的专业技术类文章覆盖了电气自动化领域的基础内容。

本书既可作为高等院校电气自动化类各专业的英语教材,也可作为有关工程技术人员从事英文科技阅读和写作的参考书。

图书在版编目(CIP)数据

电气自动化专业英语/李久胜等编. —3版. —哈尔滨:
哈尔滨工业大学出版社, 2005.1
ISBN 7-5603-1413-9

I. 电… II. 李… III. 电气化-英语-高等学校-
教材 IV. H31

中国版本图书馆 CIP 数据核字(2005)第 001864 号

责任编辑 黄菊英

封面设计 卞秉利

出版发行 哈尔滨工业大学出版社

社 址 哈尔滨市南岗区复华四道街 10 号 邮编 150006

传 真 0451-86414749

网 址 <http://hitpress.hit.edu.cn>

印 刷 肇东粮食印刷厂

开 本 880mm×1230mm 1/32 印张 11.25 字数 291 千字

版 次 2005 年 1 月第 3 版 2006 年 7 月第 9 次印刷

定 价 16.00 元

(如因印装质量问题影响阅读,我社负责调换)

修订版前言

《电气自动化专业英语》(第1版)自1999年5月出版发行以来,由于其专业知识覆盖面较广、所选文章有代表性,得到了许多国内工科院校相关专业的认同和支持,目前已重印多次,读者反馈意见较好,这对作者无疑是极大的鼓励和鞭策。

为了不辜负读者的厚爱,同时本着不断完善的宗旨,本次再版,我们结合新世纪专业英语教学改革的要求和广大学生英语水平普遍提高的实际,在总结教学经验和广泛征求读者意见的基础上,对本书的全部内容进行了系统的修改和补充,并在每章后增加了重点、难点句子的译文,以便于读者自学。另外,为了使本书的感观更加精美,在版式方面也进行了一些调整。

由于作者水平有限,虽是修订,但书中仍难免有不妥之处,再次恳请读者批评指正。

编 者

2005年1月

前 言

随着国际交流的日益增强,对于大学生英语能力的要求不断提高,阅读和撰写英文科技文章已成为在科学技术领域参与国际交流的重要手段。由于科技英语的表达方式、词汇范畴与公共英语差异较大,所以专业英语训练是大学高年级学生继公共英语课程之后的一个重要补充和提高。为此,编者根据培养高素质跨世纪人才对专业英语教学的要求、参考大量国外当代的教材、专著和教学参考书、结合自己的教学体会的基础上,编写了这本适合于电气自动化类各专业的英语教材。本书可作为高等院校电气自动化类各专业的英语教材(参考学时 60),也可供工程技术人员阅读参考。本书从实用角度出发,结合电气自动化类各专业所学的内容,选取了该专业领域的大量科技文章,表述规范、专业词汇丰富、内容权威、结构完整,各部分后均配有词汇和短语。全书共分四个部分:

第一部分(1~4章)电子技术。包括电子测量、模拟和数字电子技术及电力电子技术。

第二部分(5~8章)电机控制技术。包括电机原理和结构、电机的基本控制系统及运动控制传感器。

第三部分(9~11章)计算机控制技术。包括计算机网络及可编程控制器的基础知识。

第四部分(12~15章)自动控制系统。包括电力分配技术、自动控制原理及电力拖动自动控制系统。

本书由哈尔滨工业大学工业自动化教研室的四位教师联合编写,1~4章由李久胜编写,5~8章由马洪飞编写,9~11章由陈宏钧编写,12~15章由刘汉奎编写。在编写过程中得到刘金琪老师的大力协助,并提出了许多宝贵意见,在此表示感谢。

由于编者水平和经验有限,书中难免存在不足和疏漏之处,敬请读者批评指正。

编 者

1999 年 4 月

CONTENTS

PART 1 ELECTRONICS

1	Electrical Measuring Instruments	1
1.1	SAFETY PRECAUTION	1
1.2	BASIC METER CONSTRUCTION AND OPERATION	2
1.3	USE OF MEASURING INSTRUMENT	5
2	Fundamentals of Solid-State Power Device	19
2.1	INTRODUCTION	19
2.2	SOLID-STATE POWER DEVICES	19
2.3	POWER SEMICONDUCTOR CAPABILITIES	25
2.4	PHYSICAL CHARACTERISTICS OF POWER SEMICONDUCTORS	26
2.5	COMMUTATION	28
2.6	SUMMARY	32
3	Analog Electronics	37
3.1	INTRODUCTION	37
3.2	OPERATIONAL-AMPLIFIER CIRCUITS	40
4	Digital Electronics	56
4.1	THE DIGITAL IDEA	56
4.2	ASYNCHRONOUS DIGITAL SYSTEMS	64
4.3	SEQUENTIAL DIGITAL SYSTEMS	68

PART 2 ELECTRICAL MACHINE, CONTROL COMPONENT AND SENSOR

5	Introduction to Electrical Machines	81
5.1	BRIEF HISTORY OF ELECTRICAL MACHINES	81

5.2	BASIC CONSTRUCTION OF ELECTRICAL MACHINES	83
5.3	CONSTRUCTION FEATURES OF ELECTRICAL MACHINES	85
6	DC Motor and Induction Motor	96
6.1	TYPES OF DC MOTORS	96
6.2	DC MOTOR ANALYSIS	101
6.3	DC MOTOR SPEED-TORQUE CHARACTERISTICS	103
6.4	THREE-PHASE INDUCTION MOTOR	109
6.5	INDUCTION MOTOR TORQUE-SPEED CHARACTERISTICS ...	111
7	Electrical Machine Control Systems	120
7.1	CONTROL SYMBOLS	120
7.2	MACHINE CONTROL WITH SWITCHES	120
7.3	CONTROL EQUIPMENT FOR ELECTRICAL MACHINES	124
7.4	MOTOR STARTING SYSTEMS	131
7.5	FORWARD AND REVERSE CONTROL	138
7.6	DYNAMIC BRAKING	140
8	Control Sensors	145
8.1	INTRODUCTION	145
8.2	SENSORS AND TRANSDUCERS	147
8.3	ANALOG SENSORS FOR MOTION MEASUREMENT	149
8.4	DIGITAL TRANSDUCERS	154
PART 3 COMPUTER CONTROL TECHNIQUES		
9	Introduction of Computernets	166
9.1	USES OF COMPUTER NETWORKS	169
9.2	NETWORK HARDWARE	175
9.3	NETWORK SOFTWARE	187
9.4	EXAMPLE NETWORKS	203
10	Introduction of Programmable Controller	224
10.1	HISTORY	224
10.2	BASIC CONCEPTS	226
10.3	GENERAL APPLICATION AREAS	227
10.4	OPERATING ENVIRONMENT CONSIDERATIONS	232

10.5	DEDICATED MICROPROCESSOR BASED SYSTEM—A CONTRAST	235
10.6	PERSONAL COMPUTER IMPLICATIONS	236
10.7	FACTORY AUTOMATION AND PROGRAMMABLE CONTROLLERS	238
11	Foundation of PLC	242
11.1	THE CENTRAL PROCESSING UNIT	242
11.2	INSTALLATION AND MAINTENANCE	256
11.3	APPLICATIONS	262
PART 4 AUTOMATIC CONTROL SYSTEMS		
12	Electrical Distribution	274
12.1	PRIMARY DISTRIBUTION SYSTEMS	274
12.2	CONSUMER DISTRIBUTION SYSTEMS	275
12.3	GROUNDING OF ELECTRICAL SYSTEMS	282
12.4	GROUNDING OF ELECTRICAL EQUIPMENT	283
12.5	GROUND-FAULT PROTECTION	283
12.6	THREE-PHASE SYSTEMS	285
12.7	HARMONIC EFFECT OF FLUORESCENT LIGHTING FIXTURES	287
13	Introduction to Control Engineering	291
13.1	INTRODUCTION	291
13.2	DEFINITIONS	294
13.3	THE POSITION-CONTROL SYSTEMS	298
13.4	PROCESS-CONTROL SYSTEMS	302
13.5	AUTONOMIC CONTROL SYSTEMS	305
13.6	REASONS WHY CONTROL SYSTEMS ARE PREFERRED TO HUMAN OPERATIONS	306
13.7	CONCLUDING REMARKS	307
14	Speed Control of DC Motor	312
14.1	REGULATOR SYSTEMS	312
14.2	ELECTRICAL BRAKING	312

14.3	DC MOTOR SPEED CONTROL	314
14.4	A SINGLE-QUADRANT SPEED CONTROL SYSTEM USING THYRISTORS	315
14.5	PROTECTION CIRCUITS OR LIMITING CIRCUITS	318
14.6	THE CLOSED-LOOP WARD-LEONARD METHOD OF SPEED CONTROL	319
14.7	TYPES OF PHASE-CONTROLLED THYRISTOR DC DRIVES	323
14.8	DUAL-CONVERTER DRIVE	325
14.9	COMPUTER MONITORING OF SPEED PROFILE	328
14.10	PULSE-WIDTH MODULATION SPEED CONTROL OF DC MOTORS	330
15	Frequency Controls for AC Motors	334
15.1	ADJUSTABLE-FREQUENCY CONCEPTS	334
15.2	TERMINOLOGY	336
15.3	PWM VERSUS AVI VERSUS CSI	337
15.4	PERFORMANCE COMPARISONS OF PWM, AVI, AND CSI	340
15.5	APPLICATIONS OF GENERAL-PURPOSE INVERTERS	342

PART 1 ELECTRONICS

1

Electrical Measuring Instruments

Electrical personnel use many different types of measuring instruments. Some jobs require very accurate measurements while other jobs need only rough estimates. Some instruments are used solely to determine whether or not a circuit is complete. The most common measuring and testing instruments are voltage testers, voltmeters, ammeters, ohmmeters, continuity testers, megohmmeters, wattmeters, and watt-hour meters.

All meters used for measuring electrical values are basically current meters. They measure or compare the values of current flowing through them. The meters are calibrated and the scale is designed to read the value of the desired unit.

1.1 SAFETY PRECAUTION

Correct meter connections are very important for the safety precaution

of the user and for proper maintenance of the meters. A basic knowledge of the construction and operation of meters will aid the user in making proper connections and maintaining them in safe working order.

Many instruments are designed to be used on DC or AC only, while others can be used interchangeably. Note: It is very important to use each meter only with the type of current for which the meter is designed. Using a meter with an incorrect type of current can result in damage to the meter and may cause injury to the user.

Some meters are constructed to measure very low values. Other meters can measure extremely high values.

CAUTION: Never allow a meter to exceed its rated maximum limit. The importance of never allowing the actual value to exceed the maximum value indicated on the meter can not be overemphasized. Exceeding maximum values can damage the indicating needle, interfere with proper calibration, and in some instances may cause the meter to explode, resulting in injury to the user. Some meters are equipped with over correct protection. However, a current many times greater than the instrument's design limit may still be hazardous.

1.2 BASIC METER CONSTRUCTION AND OPERATION

Many meters operate on the principle of electromagnetic interaction. This interaction is caused by an electric current flowing through a conductor which is placed between the poles of a permanent magnet. This type of meter is especially suitable for direct current.

Whenever an electric current flows through a conductor a magnetic force is developed around the conductor. The magnetic force caused by the electric current reacts with the force of the permanent magnet. This causes the indicating needle to move. The larger the amount of current, the farther the needle will move.

The conductor is formed into coil, which is placed on a pivot be-

tween the poles of the permanent magnet. The coil is connected to the terminals of the instrument through two spiral springs. These springs supply a reacting force proportional to the deflection. When no current is flowing, the springs cause the needle to return to zero.

The meter scale is designed to indicate the amount of current being measured. The movement of the coil (and thus the movement of the indicating needle) is proportional to the amount of current flowing in the coil. If it is necessary to measure larger currents than the coil can safely carry, a bypass circuit, or shunt, is included. The shunt may be contained within the meter housing or connected externally.

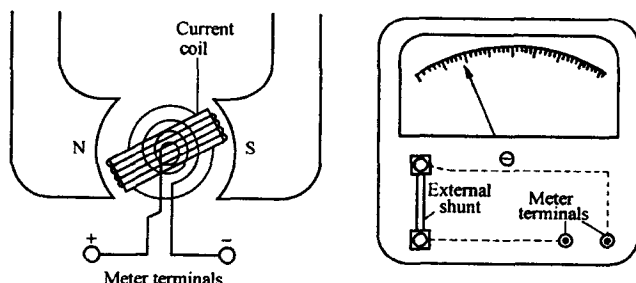
Example 1

A meter is constructed to measure 10 A on a maximum scale. The coil can safely carry 0.001 A. The shunt must be designed to carry 9.999 A. The meter is designed to indicate 10 A when 0.001 A flows in the coil.

Fig. 1.1 (a) illustrates a permanent-magnet meter. Fig. 1.1 (b) show an external shunt connected across the meter terminals. The permanent-magnet meter can be used as an ammeter or a voltmeter. When the scale is designed to indicate current and the internal resistance is kept to a minimum, the meter functions as an ammeter. When the scale is designed to indicate voltage, the internal resistance will be relatively high, depending upon the value of voltage for which the meter is designed. Note: Regardless of the design, the distance the needle moves is determined by the amount of current flowing in the coil.

A slight change must be made in the design in order to use this type of meter on AC. A rectifier is a device which changes AC to DC. It must be incorporated into the meter and the scale must be drawn to indicate the correct value of AC voltage. Rectifier-type AC meters cannot be used on DC and are generally designed as voltage meters.

The electrodynamicometer, Fig. 1.2 is another design for both amme-



(a) Permanent-magnet meter (b) Permanent-magnet meter with external shunt

Fig. 1.1

ters and voltmeters that can be used on alternating current. This instrument consists of two stationary coils and one movable coil. The three coils are connected in series with each other through two spiral springs. The spring also support the movable coil. When current flows through the coils the movable coil moves in a clockwise direction.

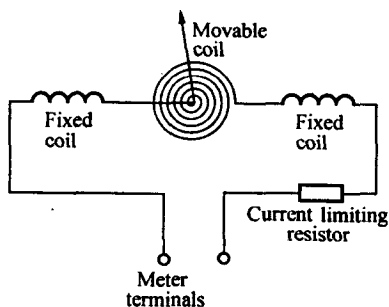


Fig. 1.2 Voltmeter-type electro-dynamometer instrument

In the electro-dynamometer. The scale is not divided uniformly, as it is in permanent magnet-type meters. The force on the movable coil varies with the square of the current flowing through the coils. This requires that the divisions near the beginning of the scale be made closer together than those near end. The greater the distance between the divisions, the more accurately one can read the meter. It is important to strive for an accurate reading.

The moving-vane meter is another type of construction for meters. Current flowing in the coil causes two iron strips (the vanes) to become

magnetized. One vane is movable; the other is stationary. The magnetic reaction between the two vanes causes the movable one to turn. The amount of movement depends upon the value of current flowing in the coil.

CAUTION: All of the instruments described depend upon magnetism for their operation, so it is important that they not be placed near other magnets. The magnetic force from another magnet may damage the meter and/or cause incorrect measurements.

1.3 USE OF MEASURING INSTRUMENT

A voltmeter is designed to measure the electrical pressure applied to a circuit and/or the voltage drop across a component. Voltmeters must always be connected in parallel with the circuit or the component being measured.

1.3.1 Voltage Testers

The AC-DC voltage tester is a rather crude but useful instrument for the electrician. This instrument is designed to indicate approximate values of voltage. The more common types indicate the following values of voltage: AC, 110, 220, 440, and 550 V; DC, 125, 250, and 600 V. Many of these instruments will also indicate the "polarity" of DC; i.e., which conductor of the circuit is positively or negatively charged.

The voltage tester is used to check common voltages, to identify the grounded conductor, to check for blown fuses, and to distinguish between AC and DC. The voltage tester is small and rugged, making it easier to carry and store than the average voltmeter. Fig. 1.3 and 1.4 depict methods for testing fuses with a voltage tester.

To determine which conductor of a circuit or a system is grounded, connect the tester between one conductor and a well established ground. If the tester indicates a voltage, the conductor is not grounded. Continue

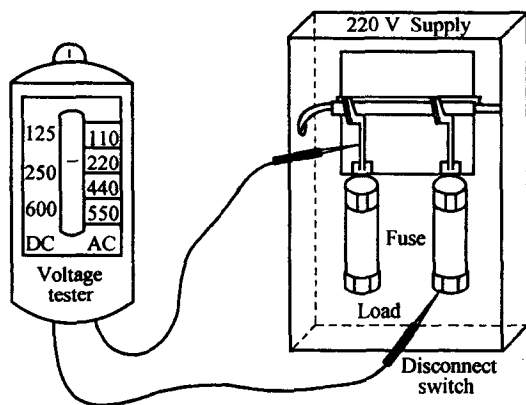


Fig.1.3 Testing cartridge fuses with a voltage tester. The tester indicates 220 V AC. The right-hand fuse is good. If the fuse is blown, the tester will indicate zero voltage

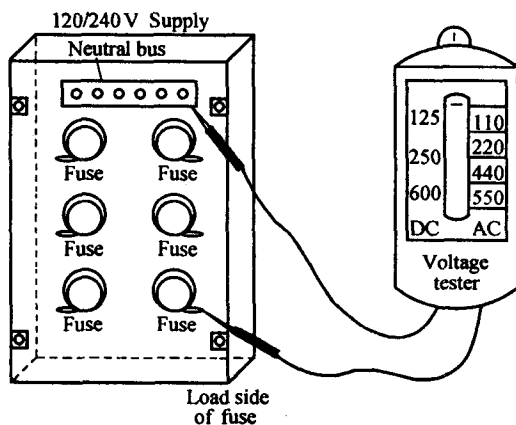


Fig.1.4 Testing plug fuses with a voltage tester. Tester value of zero volt indicates that the fuse is blown this procedure with each conductor until zero voltage is indicated (see

Fig.1.5).

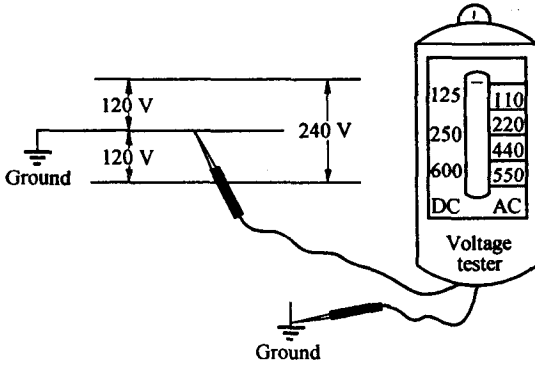


Fig.1.5 Testing to locate the grounded conductor. If the tester indicates zero, the conductor is grounded

To determine the approximate voltage between any two conductors, connect the tester between the two conductors.

CAUTION: Always read and follow the instructions that are supplied with the voltage tester.

1.3.2 Voltmeters

The voltmeter is a much more accurate measurement than the voltage tester. Because voltmeters are connected in parallel with the circuit or the component being considered, it is necessary that they have relatively high resistance. The internal resistance keeps the current through the meter to a minimum. The lower the value of current through the meter, the less effect it has on the electrical characteristics of the circuit.

The sensitivity (and therefore the accuracy) of the meter is stated in ohms per volt (Ω/V). The higher the ohms per volt, the better the quality of the meter. High values of ohms per volt minimize any change in circuit characteristics.

The average meter used by the electrician is generally between 95