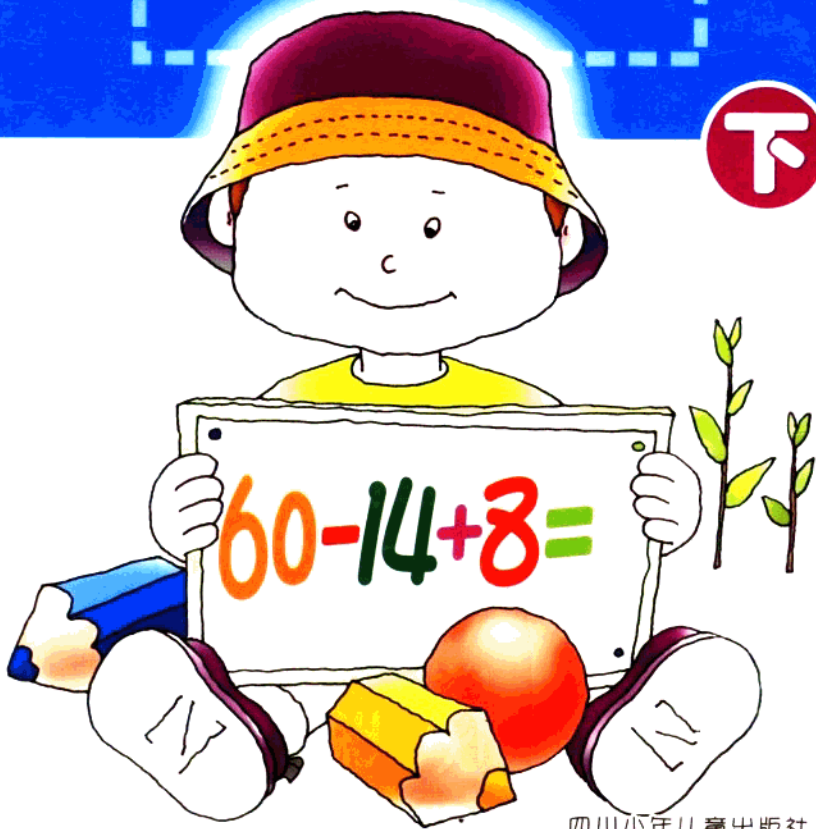


幼·儿·习·题

加减混合练习

下



四川少年儿童出版社

笔算两位数加法,要记住三条:

1. 相同数位对齐;
2. 从个位加起;
3. 个位满十,向十位进1。

笔算两位数减法,要记住三条:

1. 相同数位对齐;
2. 从个位减起;
3. 个位不够减,从十位退1,在个位上加10再减。

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算对()题 得()分



两位数与一位数的加减练习

$26 + 2 =$

$14 + 4 =$

$65 - 4 =$

$37 - 3 =$

$52 + 2 =$

$68 + 1 =$

$35 - 3 =$

$73 - 2 =$

$45 + 4 =$

$25 + 3 =$

$21 - 0 =$

$12 - 6 =$

$32 + 1 =$

$58 + 7 =$

$61 - 3 =$

$16 - 2 =$

$72 + 2 =$

$33 + 3 =$

$81 - 5 =$

$77 - 2 =$



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$$72 + 6 =$$

$$33 + 7 =$$

$$47 - 2 =$$

$$49 - 4 =$$

$$25 + 3 =$$

$$34 + 3 =$$

$$54 - 5 =$$

$$59 - 7 =$$

$$93 + 1 =$$

$$27 + 2 =$$

$$34 - 4 =$$

$$45 - 4 =$$

$$31 + 9 =$$

$$63 + 5 =$$

$$66 - 7 =$$

$$78 - 9 =$$

$$38 + 2 =$$

$$16 + 4 =$$

$$41 - 8 =$$

$$50 - 9 =$$



$46 + 2 =$

$37 + 3 =$

$74 - 5 =$

$16 - 7 =$

$32 + 6 =$

$43 + 3 =$

$69 - 9 =$

$81 - 5 =$

$28 + 8 =$

$61 + 6 =$

$19 - 7 =$

$26 - 9 =$

$30 + 3 =$

$65 + 5 =$

$62 - 4 =$

$39 - 8 =$

$56 + 4 =$

$29 + 9 =$

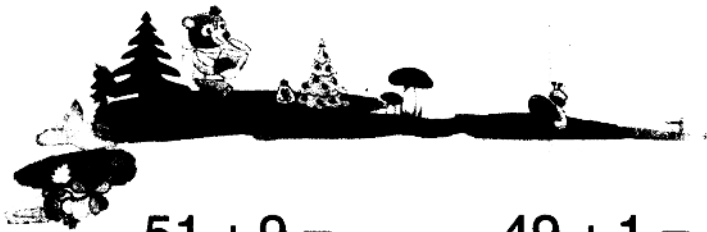
$40 - 7 =$

$53 - 4 =$

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$51 + 9 =$

$49 + 1 =$

$36 - 6 =$

$67 - 3 =$

$42 + 7 =$

$35 + 8 =$

$55 - 5 =$

$82 - 6 =$

$13 + 4 =$

$19 + 5 =$

$60 - 9 =$

$44 - 7 =$

$25 + 8 =$

$15 + 9 =$

$48 - 4 =$

$68 - 8 =$

$36 + 3 =$

$18 + 5 =$

$64 - 6 =$

$52 - 4 =$



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两位数与两位数的加减练习

$16 + 12 =$

$12 + 33 =$

$26 - 16 =$

$19 - 17 =$

$14 + 15 =$

$41 + 31 =$

$20 - 13 =$

$36 - 11 =$

$18 + 10 =$

$52 + 32 =$

$24 - 14 =$

$68 - 45 =$

$26 + 31 =$

$30 + 18 =$

$39 - 19 =$

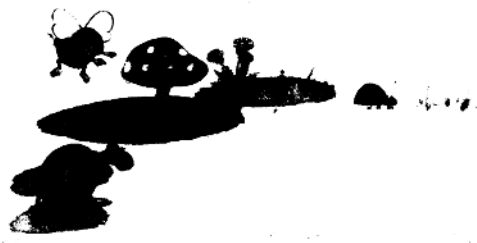
$55 - 20 =$

$22 + 42 =$

$25 + 21 =$

$17 - 15 =$

$47 - 16 =$



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$$62 + 16 =$$

$$23 + 13 =$$

$$64 - 61 =$$

$$34 - 21 =$$

$$15 + 12 =$$

$$16 + 20 =$$

$$32 - 12 =$$

$$39 - 28 =$$

$$26 + 41 =$$

$$56 + 33 =$$

$$59 - 22 =$$

$$88 - 66 =$$

$$30 + 13 =$$

$$42 + 41 =$$

$$84 - 52 =$$

$$65 - 24 =$$

$$18 + 31 =$$

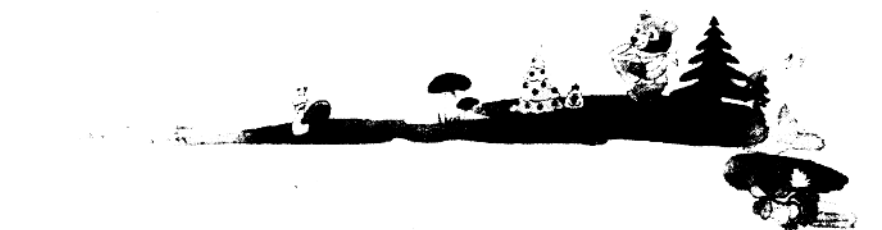
$$26 + 53 =$$

$$95 - 62 =$$

$$78 - 35 =$$

$$= 21$$




$$38 + 18 =$$

$$36 + 16 =$$

$$25 - 16 =$$

$$62 - 28 =$$

$$42 + 37 =$$

$$30 + 27 =$$

$$52 - 23 =$$

$$95 - 64 =$$

$$85 + 10 =$$

$$32 + 12 =$$

$$78 - 63 =$$

$$65 - 52 =$$

$$28 + 43 =$$

$$35 + 24 =$$

$$67 - 25 =$$

$$79 - 18 =$$

$$82 + 17 =$$

$$44 + 15 =$$

$$78 - 39 =$$

$$96 - 28 =$$

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在 里填上加号或减号

$12 \square 22 = 34$

$0 \square 36 = 36$

$25 \square 6 = 19$

$28 \square 20 = 48$

$65 \square 15 = 80$

$13 \square 11 = 2$

$80 \square 50 = 30$

$75 \square 70 = 5$

$28 \square 12 = 40$

$50 \square 15 = 35$

$16 \square 16 = 32$

$48 \square 17 = 65$

$27 \square 0 = 27$

$45 \square 5 = 40$

$68 \square 8 = 60$

$30 \square 30 = 60$

$26 \square 26 = 52$

$67 \square 27 = 40$

$75 \square 35 = 40$

$17 \square 20 = 37$



$25 \square 20 = 45$

$83 \square 6 = 89$

$24 \square 30 = 54$

$64 \square 20 = 44$

$22 \square 16 = 6$

$16 \square 52 = 68$

$14 \square 44 = 58$

$35 \square 13 = 48$

$15 \square 17 = 32$

$98 \square 18 = 80$

$14 \square 11 = 3$

$17 \square 17 = 34$

$81 \square 8 = 89$

$56 \square 10 = 46$

$55 \square 40 = 95$

$39 \square 37 = 76$

$85 \square 71 = 14$

$65 \square 60 = 5$

$17 \square 21 = 38$

$83 \square 17 = 66$

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$24 \square 42 = 66$

$15 \square 31 = 46$

$76 \square 20 = 56$

$72 \square 40 = 32$

$45 \square 13 = 58$

$15 \square 15 = 30$

$36 \square 33 = 69$

$89 \square 18 = 71$

$65 \square 50 = 15$

$62 \square 17 = 45$

$18 \square 31 = 49$

$19 \square 21 = 40$

$49 \square 18 = 31$

$82 \square 28 = 54$

$15 \square 74 = 89$

$44 \square 14 = 30$

$30 \square 40 = 70$

$15 \square 55 = 70$

$76 \square 20 = 56$

$82 \square 18 = 100$


$$36 \square 5 = 31$$

$$18 \square 0 = 18$$

$$88 \square 11 = 99$$

$$17 \square 5 = 12$$

$$59 \square 29 = 30$$

$$80 \square 13 = 93$$

$$66 \square 60 = 6$$

$$49 \square 2 = 47$$

$$44 \square 14 = 30$$

$$38 \square 38 = 0$$

$$37 \square 13 = 24$$

$$72 \square 13 = 85$$

$$58 \square 36 = 22$$

$$64 \square 21 = 43$$

$$79 \square 12 = 91$$

$$57 \square 12 = 69$$

$$35 \square 15 = 20$$

$$46 \square 18 = 64$$

$$67 \square 14 = 81$$

$$64 \square 46 = 18$$

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100 以内的连加连减

$1 + 19 + 20 =$

$2 + 18 + 12 =$

$10 - 1 - 2 =$

$13 - 7 - 1 =$

$5 + 16 + 27 =$

$8 + 51 + 10 =$

$12 - 5 - 3 =$

$20 - 5 - 2 =$

$7 + 33 + 34 =$

$3 + 26 + 23 =$

$13 - 5 - 1 =$

$17 - 2 - 8 =$

$9 + 31 + 42 =$

$6 + 35 + 44 =$

$24 - 3 - 4 =$

$26 - 4 - 4 =$

$4 + 17 + 14 =$

$2 + 51 + 37 =$

$15 - 7 - 3 =$

$18 - 9 - 1 =$

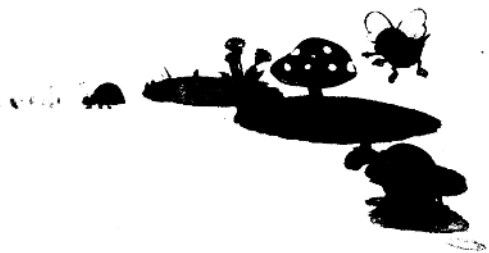


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$$6 + 24 + 38 =$$

$$8 + 22 + 42 =$$

$$20 - 5 - 5 =$$

$$12 - 5 - 2 =$$

$$1 + 69 + 11 =$$

$$5 + 45 + 25 =$$

$$38 - 1 - 4 =$$

$$64 - 3 - 3 =$$

$$9 + 19 + 18 =$$

$$4 + 21 + 60 =$$

$$45 - 4 - 1 =$$

$$87 - 4 - 3 =$$

$$7 + 22 + 32 =$$

$$2 + 16 + 34 =$$

$$79 - 5 - 4 =$$

$$31 - 6 - 5 =$$

$$3 + 32 + 63 =$$

$$8 + 17 + 27 =$$

$$23 - 1 - 2 =$$

$$58 - 3 - 5 =$$



$29 + 1 + 29 =$

$34 + 2 + 3 =$

$46 - 2 - 3 =$

$18 - 4 - 1 =$

$51 + 2 + 17 =$

$61 + 8 + 11 =$

$21 - 5 - 2 =$

$15 - 1 - 1 =$

$1 + 69 + 11 =$

$15 + 3 + 18 =$

$16 - 4 - 1 =$

$18 - 2 - 4 =$

$8 + 12 + 10 =$

$5 + 25 + 35 =$

$23 - 1 - 1 =$

$36 - 4 - 1 =$

$14 + 16 + 7 =$

$5 + 30 + 15 =$

$34 - 1 - 3 =$

$22 - 1 - 1 =$



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$15 + 8 + 26 =$

$20 + 6 + 60 =$

$68 - 6 - 4 =$

$23 - 8 - 3 =$

$1 + 44 + 33 =$

$4 + 4 + 22 =$

$15 - 3 - 2 =$

$56 - 8 - 3 =$

$18 + 2 + 18 =$

$14 + 26 + 8 =$

$65 - 3 - 6 =$

$30 - 5 - 7 =$

$20 + 15 + 5 =$

$7 + 41 + 52 =$

$18 - 6 - 3 =$

$78 - 9 - 2 =$

$6 + 54 + 20 =$

$83 + 7 + 10 =$

$51 - 6 - 5 =$

$82 - 8 - 3 =$