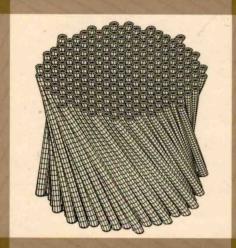
# WOODHEAD PUBLISHING SERIES IN TEXTILES



# Modelling and predicting textile behaviour

Edited by X. Chen







Woodhead Publishing Series in Textiles: Number 94

# Modelling and predicting textile behaviour

Edited by X. Chen



The Textile Institute



**CRC Press** 

Boca Raton Boston New York Washington, DC

WOODHEAD PUBLISHING LIMITED
Oxford Cambridge New Delhi

Published by Woodhead Publishing Limited in association with The Textile Institute Woodhead Publishing Limited, Abington Hall, Granta Park, Great Abington Cambridge CB21 6AH, UK www.woodheadpublishing.com

Woodhead Publishing India Private Limited, G-2, Vardaan House, 7/28 Ansari Road, Daryaganj, New Delhi – 110002, India www.woodheadpublishingindia.com

Published in North America by CRC Press LLC, 6000 Broken Sound Parkway, NW, Suite 300, Boca Raton, FL 33487, USA

First published 2010, Woodhead Publishing Limited and CRC Press LLC © Woodhead Publishing Limited, 2010
The authors have asserted their moral rights.

This book contains information obtained from authentic and highly regarded sources. Reprinted material is quoted with permission, and sources are indicated. Reasonable efforts have been made to publish reliable data and information, but the authors and the publishers cannot assume responsibility for the validity of all materials. Neither the authors nor the publishers, nor anyone else associated with this publication, shall be liable for any loss, damage or liability directly or indirectly caused or alleged to be caused by this book.

Neither this book nor any part may be reproduced or transmitted in any form or by any means, electronic or mechanical, including photocopying, microfilming and recording, or by any information storage or retrieval system, without permission in writing from Woodhead Publishing Limited.

The consent of Woodhead Publishing Limited does not extend to copying for general distribution, for promotion, for creating new works, or for resale. Specific permission must be obtained in writing from Woodhead Publishing Limited for such copying.

Trademark notice: Product or corporate names may be trademarks or registered trademarks, and are used only for identification and explanation, without intent to infringe.

British Library Cataloguing in Publication Data A catalogue record for this book is available from the British Library.

Library of Congress Cataloging in Publication Data A catalog record for this book is available from the Library of Congress.

Woodhead Publishing ISBN 978-1-84569-416-6 (book) Woodhead Publishing ISBN 978-1-84569-721-1 (e-book) CRC Press ISBN 978-1-4398-0107-9 CRC Press order number N10008

The publishers' policy is to use permanent paper from mills that operate a sustainable forestry policy, and which has been manufactured from pulp which is processed using acid-free and elemental chlorine-free practices. Furthermore, the publishers ensure that the text paper and cover board used have met acceptable environmental accreditation standards.

Typeset by Replika Press Pvt Ltd, India Printed by TJ International Limited, Padstow, Cornwall, UK

# The Textile Institute and Woodhead Publishing

The Textile Institute is a unique organisation in textiles, clothing and footwear. Incorporated in England by a Royal Charter granted in 1925, the Institute has individual and corporate members in over 90 countries. The aim of the Institute is to facilitate learning, recognise achievement, reward excellence and disseminate information within the global textiles, clothing and footwear industries.

Historically, The Textile Institute has published books of interest to its members and the textile industry. To maintain this policy, the Institute has entered into partnership with Woodhead Publishing Limited to ensure that Institute members and the textile industry continue to have access to high calibre titles on textile science and technology.

Most Woodhead titles on textiles are now published in collaboration with The Textile Institute. Through this arrangement, the Institute provides an Editorial Board which advises Woodhead on appropriate titles for future publication and suggests possible editors and authors for these books. Each book published under this arrangement carries the Institute's logo.

Woodhead books published in collaboration with The Textile Institute are offered to Textile Institute members at a substantial discount. These books, together with those published by The Textile Institute that are still in print, are offered on the Woodhead web site at www.woodheadpublishing.com. Textile Institute books still in print are also available directly from the Institute's website at: www.textileinstitutebooks.com.

A list of Woodhead books on textile science and technology, most of which have been published in collaboration with The Textile Institute, can be found towards the end of the contents pages.

# Contributor contact details

# (\*= main contact)

# Chapter 1

Dr Xiaogang Chen\* and Professor John Hearle School of Materials The University of Manchester Manchester M60 1QD UK

Email: xiaogang.chen@manchester. ac.uk

# Chapter 2

Dr Sergei Grishanov TEAM Research Group De Montfort University The Gateway Leicester LE1 9BH UK

Email: gsa@dmu.ac.uk

# Chapter 3

Dr Rade Ognjanovic Innoval Technology Limited Beaumont Close Banbury OX16 1TQ UK

Email: rade.ognjanovic@innovaltec.com

# Chapter 4

Dr Emmanuelle Vidal-Salle and Professor Philippe Boisse\* INSA Lyon 20, rue Albert Einstein 69621 Villeurbanne Cedex France

Email: philippe.boisse@insa-lyon.fr emmanuelle.vidal-salle@insa-lyon.fr

# Chapter 5

Dr Ningtao Mao,\* S. J Russell Centre for Technical Textiles University of Leeds Leeds LS2 9JT UK

Email: n.mao@leeds.ac.uk

# Chapter 6

Professor Dr Yordan Kyosev\*
Department of Textile and Clothing
Technology
Niederrhein University of Applied
Sciences
D-41065 Mönchengladbach
Germany

Email: yordan.kyosev@hsniederrhein.de

Dipl.-Ing. Wilfried Renkens Renkens Consulting Tittardsfeld 102 D-52072 Germany

Email: W.Renkens@gmx.de

# Chapter 7

Dr Mohammad Ali Nazarboland,\*
Dr Xiaogang Chen and Professor
John W. S. Hearle
School of Materials
The University of Manchester
Manchester
M60 1QD
UK

Email: Nazarboland@gmail.com xiaogang.chen@manchester.ac.uk

Professor Richard Lydon and Martin Moss Clear Edge Group Knowsley Rd Industrial Estate Haslingden BB4 4EJ UK

# Chapter 8

Professor Renzo Shamey North Carolina State University Raleigh NC 27695-8301 USA

Email: rshamey@ncsu.edu

# Chapter 9

David P. Oulton School of Materials Sackville St Building The University of Manchester Manchester M60 1QD UK

Email: david.oulton@manchester. ac.uk

# Chapter 10

Dr Fan Han\* Middlesex University London NW4 4BT UK

Email: fanhankw@yahoo.co.uk

Professor George K. Stylios Heriot-Watt University Edinburgh EH14 4AS Scotland

Email: G.Stylios@hw.ac.uk

# Chapter 11

Professor Michael Hann\* and Dr Briony G. Thomas School of Design University of Leeds Leeds LS2 9JT UK

Email: m.a.hann@leeds.ac.uk B.G.Thomas@leeds.ac.uk

# Chapter 12

Dr Xiaogang Chen School of Materials The University of Manchester PO Box 88 Manchester M60 1QD UK

Email: xiaogang.chen@manchester. ac.uk

# Chapter 13

Professor Renzo Shamey,\*
Dr W Shim and Professor
J.A. Joines
North Carolina State University
Raleigh
NC 27695-8301
USA

Email: rshamey@ncsu.edu

# Woodhead Publishing Series in Textiles

- 1 Watson's textile design and colour Seventh edition Edited by Z. Grosicki
- 2 Watson's advanced textile design Edited by Z. Grosicki
- 3 Weaving Second edition
  - P. R. Lord and M. H. Mohamed
- 4 Handbook of textile fibres Vol 1: Natural fibres J. Gordon Cook
- 5 Handbook of textile fibres Vol 2: Man-made fibres J. Gordon Cook
- 6 Recycling textile and plastic waste Edited by A. R. Horrocks
- 7 New fibers Second edition T. Hongu and G. O. Phillips
- 8 Atlas of fibre fracture and damage to textiles Second edition J. W. S. Hearle, B. Lomas and W. D. Cooke
- 9 Ecotextile '98
  Edited by A. R. Horrocks
- 10 Physical testing of textiles B. P. Saville
- 11 Geometric symmetry in patterns and tilings C. E. Horne
- 12 Handbook of technical textiles Edited by A. R. Horrocks and S. C. Anand
- 13 **Textiles in automotive engineering** W. Fung and J. M. Hardcastle

# 14 Handbook of textile design

J. Wilson

# 15 High-performance fibres

Edited by J. W. S. Hearle

# 16 Knitting technology Third edition

D. J. Spencer

#### 17 Medical textiles

Edited by S. C. Anand

# 18 Regenerated cellulose fibres

Edited by C. Woodings

# 19 Silk, mohair, cashmere and other luxury fibres

Edited by R. R. Franck

# 20 Smart fibres, fabrics and clothing

Edited by X. M. Tao

# 21 Yarn texturing technology

J. W. S. Hearle, L. Hollick and D. K. Wilson

# 22 Encyclopedia of textile finishing

H.-K. Rouette

# 23 Coated and laminated textiles

W. Fung

#### 24 Fancy yarns

R. H. Gong and R. M. Wright

# 25 Wool: Science and technology

Edited by W. S. Simpson and G. Crawshaw

# 26 Dictionary of textile finishing

H.-K. Rouette

# 27 Environmental impact of textiles

K. Slater

#### 28 Handbook of varn production

P. R. Lord

# 29 Textile processing with enzymes

Edited by A. Cavaco-Paulo and G. Gübitz

# 30 The China and Hong Kong denim industry

Y. Li, L. Yao and K. W. Yeung

# 31 The World Trade Organization and international denim trading

Y. Li, Y. Shen, L. Yao and E. Newton

# 32 Chemical finishing of textiles

W. D. Schindler and P. J. Hauser

# 33 Clothing appearance and fit

J. Fan, W. Yu and L. Hunter

# 34 Handbook of fibre rope technology

H. A. McKenna, J. W. S. Hearle and N. O'Hear

# 35 Structure and mechanics of woven fabrics

J. Hu

# 36 Synthetic fibres: nylon, polyester, acrylic, polyolefin

Edited by J. E. McIntyre

# 37 Woollen and worsted woven fabric design

E. G. Gilligan

# 38 Analytical electrochemistry in textiles

P. Westbroek, G. Priniotakis and P. Kiekens

# 39 Bast and other plant fibres

R. R. Franck

# 40 Chemical testing of textiles

Edited by O. Fan

# 41 Design and manufacture of textile composites

Edited by A. C. Long

# 42 Effect of mechanical and physical properties on fabric hand

Edited by Hassan M. Behery

## 43 New millennium fibers

T. Hongu, M. Takigami and G. O. Phillips

# 44 Textiles for protection

Edited by R. A. Scott

# 45 Textiles in sport

Edited by R. Shishoo

# 46 Wearable electronics and photonics

Edited by X. M. Tao

#### 47 Biodegradable and sustainable fibres

Edited by R. S. Blackburn

#### 48 Medical textiles and biomaterials for healthcare

Edited by S. C. Anand, M. Miraftab, S. Rajendran and J. F. Kennedy

# 49 Total colour management in textiles

Edited by J. Xin

# 50 Recycling in textiles

Edited by Y. Wang

# 51 Clothing biosensory engineering

Y. Li and A. S. W. Wong

# 52 Biomechanical engineering of textiles and clothing

Edited by Y. Li and D. X.-Q. Dai

# 53 Digital printing of textiles

Edited by H. Ujiie

# 54 Intelligent textiles and clothing

Edited by H. Mattila

# 55 Innovation and technology of women's intimate apparel

W. Yu, J. Fan, S. C. Harlock and S. P. Ng

# 56 Thermal and moisture transport in fibrous materials

Edited by N. Pan and P. Gibson

# 57 Geosynthetics in civil engineering

Edited by R. W. Sarsby

## 58 Handbook of nonwovens

Edited by S. Russell

# 59 Cotton: Science and technology

Edited by S. Gordon and Y.-L. Hsieh

#### 60 Ecotextiles

Edited by M. Miraftab and A. Horrocks

# 61 Composite forming technologies

Edited by A. C. Long

#### 62 Plasma technology for textiles

Edited by R. Shishoo

# 63 Smart textiles for medicine and healthcare

Edited by L. Van Langenhove

# 64 Sizing in clothing

Edited by S. Ashdown

# 65 Shape memory polymers and textiles

J. Hu

# 66 Environmental aspects of textile dyeing

Edited by R. Christie

# 67 Nanofibers and nanotechnology in textiles

Edited by P. Brown and K. Stevens

# 68 Physical properties of textile fibres Fourth edition W. E. Morton and J. W. S. Hearle

69 Advances in apparel production Edited by C. Fairhurst

# 70 Advances in fire retardant materials

Edited by A. R. Horrocks and D. Price

# 71 Polyesters and polyamides

Edited by B. L. Deopura, R. Alagirusamy, M. Joshi and B. S. Gupta

# 72 Advances in wool technology

Edited by N. A. G. Johnson and I. Russell

# 73 Military textiles

Edited by E. Wilusz

# 74 3-D fibrous assemblies: Properties, applications and modelling of three-dimensional textile structures

J. Hu

# 75 Medical textiles 2007

Edited by J. Kennedy, A. Anand, M. Miraftab and S. Rajendran

# 76 Fabric testing

Edited by J. Hu

# 77 Biologically inspired textiles

Edited by A. Abbott and M. Ellison

# 78 Friction in textile materials

Edited by B. S. Gupta

# 79 Textile advances in the automotive industry

Edited by R. Shishoo

# 80 Structure and mechanics of textile fibre assemblies

Edited by P. Schwartz.

# 81 Engineering textiles: Integrating the design and manufacture of textile products

Edited by Y. E. El-Mogahzy

# 82 Polyolefin fibres: Industrial and medical applications

Edited by S. C. O. Ugbolue

# 83 Smart clothes and wearable technology

Edited by J. McCann and D. Bryson

#### 84 Identification of textile fibres

Edited by M. Houck

# Woodhead Publishing Series in Textiles

# 85 Advanced textiles for wound care

Edited by S. Rajendran

XX

# 86 Fatigue failure of textile fibres

Edited by M. Miraftab

# 87 Advances in carpet technology

Edited by K. Goswami

# 88 Handbook of textile fibre structure

Edited by S. Eichhorn, J. W. S Hearle, M. Jaffe and T. Kikutani

# 89 Advances in knitting technology

Edited by T. Dias

# 90 Smart textile coatings and laminates

Edited by W. C. Smith

# 91 Handbook of tensile properties of textile and technical fibres

Edited by A. Bunsell

# 92 Interior textiles: Design and developments

Edited by T. Rowe

# 93 Textiles for cold weather apparel

Edited by J. Williams

# 94 Modelling and predicting textile behaviour

Edited by X. Chen

# 95 Textiles for construction

Edited by G. Pohl

# 96 Engineering apparel fabrics and garments

J. Fan and L. Hunter

# 97 Surface modification of textiles

Edited by Q. Wei

# 98 Sustainable textiles

Edited by R. S. Blackburn

'Textiles' refer to fibres and fibre assemblies that are used principally as raw materials for different types of products. Under this definition, textiles will include fibres (be they natural or manufactured, short staples or continuous filaments), yarns (be they single strand or cabled) and fabrics (be they woven, knitted, braided or non-woven, two dimensional or three dimensional). For garments, beddings, curtains, floor coverings, as well as technical end-use (such as a type of textile composites), textile fabrics are the raw materials, providing not only the appearance, texture and decorative features but also the various properties that make the textile suitable for the intended applications. Textiles are popular types of material that have been widely used domestically and industrially.

However, textiles as types of material are special when compared to materials such as metal. Textiles are far from homogenous and isotropic because they are assemblies of fibres. On the other hand they are soft materials compared to their metallic counterparts. Furthermore, fibres are made of wide range of different chemical compositions and when different fibres are used for making textiles, the physical and chemical properties can be vastly different. Because of all these special features, prediction of textile behaviour has been drawing much attention and effort over the years. This book is presented with the aim of introducing the methods and techniques that have been developed in modelling and predicting fabric properties and behaviour for most current end-use applications.

The textile hierarchy begins with fibre as the basic element. Fibres are the construction units of yarns and some non-woven fabrics. Then yarns are used as components for making fabrics based on weaving, knitting and braiding technologies. It is essential to understand fibre behaviour which is largely determined by the chemical structure of the polymer and physical configuration of the molecular chain. Based on the fibres, it could be claimed that the behaviour of a textile assembly is a function of the properties of the building block and the way that these building blocks are constructed in the assembly. Following this logic, the behaviour of yarn depends on the fibre property and the yarn construction and the fabric behaviour is determined by

the properties of the composing yarn and construction of the fabric. A fabric contains a tremendous amount of fibres of the same or different types and there are endless ways that a fibre is configured individually or collectively in a fabric. Phenomena such as these make the modelling of textiles very challenging.

Textiles are used in many different ways for different functions. Mechanical behaviour certainly is one of the most important aspects, because strength and durability are the most essential requirements of a textile product. Part I of this book addresses the fundamental issues in modelling and predicting textile behaviour. The first chapter gives an overview of the structural hierarchy and outlines the techniques and progress made in modelling fibres, yarns and fabrics. Techniques for detailed fibre and yarn modelling are given in two following chapters. Modelling of woven, knitted and nonwoven fabrics are described in three separate chapters, giving detailed insight into the modelling of these three very different types of fabric.

Part II of this book lays emphasis on modelling of textiles for particular applications and case studies of individual problems in individual applications. When textile fabrics are used as the filtering media for air and water purification, the orifice of the fabrics becomes important. Chapter 7 reports on a study where the woven fabrics are used in a filtration application, analysing the influence of the fabric structural parameters on the filtration performance and behaviour. Modelling dyeing of textiles is explained in Chapter 8, where numerous models for predicting textile dyeing process are introduced. After Chapter 9 on the modelling of colour properties for textiles where basic models and some case studies are given, Chapter 10 discusses the modelling and simulation of the drape of textiles and garments. In this chapter, the authors explain the key principle of the three-dimensional (3D) mass-spring models that facilitate dynamic drape. Parallel to the modelling of the technical aspects of textiles, Chapter 11 discusses the modelling of patterns that are used for fabric printing. Three-dimensional textiles become more and more of interest to industry for their structural integrity and special properties. Chapter 12 is included to explain the structural and mechanical modelling of 3D cellular textile composites for impact energy absorption and for force attenuation. The progress made in modelling leads to engineering and manufacture of better textiles. The book ends with Chapter 13 on the development and application of expert systems in the textile industry.

I would like to take this opportunity to thank all contributors for their valuable time devoted to writing the chapters for this exciting book. I also wish to extend my gratitude to my beloved family for their support and for permitting me the time taken away from them for all those weekends and late evenings.

# Contents

Contrib	outor contact details	xi
Woodh	ead Publishing Series in Textiles	xv
Preface		xxi
Part I	Modelling the structure and behaviour of textiles	
1	Structural hierarchy in textile materials: an overview X. Chen and J. W. S. Hearle, The University of Manchester, UK	3
1.1	The textile hierarchy	3
1.2	Modelling of fibres from the molecular level	4
1.3	Modelling fibre behaviour	11
1.4	Modelling yarns and cords	14
1.5	Modelling fabrics	18
1.6	Sources of further information	37
1.7	References	37
2	Fundamental modelling of textile fibrous structures S. Grishanov, De Montfort University, UK	41
2.1	Introduction	41
2.2	Fibre classification	43
2.3	Fibre functions in textile materials and composites	43
2.4	Modelling fibre structure	47
2.5	Statistical models of fibre geometry	52
2.6	Modelling mechanical behaviour of single fibres	68
2.7	Viscoelastic properties of fibres	76
2.8	Modelling fibre friction	86
2.9	Modelling fibre assemblies	89
2.10	Conclusions	102
2.11	References	103

VI	Contents	
3	Yarn modelling R. Ognjanovic, Innoval Technology Limited, UK	112
3.1	Introduction	112
3.2	Yarn construction	113
3.3	Types of models to predict the structure and properties of	
	yarns	114
3.4	Applications and examples	136
3.5	Future trends in yarn modelling	138
3.6	Sources of further information and advice	139
3.7	References	140
4	Modelling the structures and properties of woven	
	fabrics E. Vidal-Salle and P. Boisse, INSA Lyon, France	144
4.1	Introduction: The importance and objectives of modelling	
	woven fabrics	144
4.2	The mechanical behaviour of woven fabrics	145
4.3	Different approaches for modelling the mechanical	
	behaviour of woven fabrics at different scales	148
4.4	Structure and geometry of the unit woven cell	153
4.5	Specific experimental tests	155
4.6	3D simulation of the deformation of the unit woven cell	
4.7	at the mesoscopic level	161
4.7	Image analyses: Full field digital image correlation	170
4.8	measurements and X-ray tomography Conclusions and future trends	172
4.6	References	174 175
4.9	References	173
5	Modelling of nonwoven materials N. Mao and S. J. Russell, University of Leeds, UK	180
5.1	Introduction	180
5.2	Constructing physical models of nonwoven structure	182
5.3	Modelling of pore size and pore size distribution in	105
5.4	nonwoven fabrics	185
5.5	Tensile strength  Modelling the bending rigidity of nonwoven fabrics	189 192
5.6	Modelling the specific permeability of nonwovens	192
5.7	Thermal resistance and thermal conductivity	204
5.8	Acoustic impedance	207
5.9	Particle filtration in nonwoven filters	212
5.10	Future trends and sources of further information and	212
	advice	219
5.11	References	220