

Chemical deterioration and physical instability of food and beverages

Edited by Leif H. Skibsted, Jens Risbo and Mogens L. Andersen



Woodhead Publishing Series in Food Science, Technology and Nutrition: Number 186

Chemical deterioration and physical instability of food and beverages





CRC Press Boca Raton Boston New York Washington, DC

WOODHEAD PUBLISHING LIMITED

Cambridge New Delhi

Published by Woodhead Publishing Limited, Abington Hall, Granta Park, Great Abington, Cambridge CB21 6AH, UK www.woodheadpublishing.com

Woodhead Publishing India Private Limited, G-2, Vardaan House, 7/28 Ansari Road, Daryaganj, New Delhi – 110002, India www.woodheadpublishingindia.com

Published in North America by CRC Press LLC, 6000 Broken Sound Parkway, NW, Suite 300, Boca Raton, FL 33487, USA

First published 2010, Woodhead Publishing Limited and CRC Press LLC © Woodhead Publishing Limited, 2010
The authors have asserted their moral rights.

This book contains information obtained from authentic and highly regarded sources. Reprinted material is quoted with permission, and sources are indicated. Reasonable efforts have been made to publish reliable data and information, but the authors and the publishers cannot assume responsibility for the validity of all materials. Neither the authors nor the publishers, nor anyone else associated with this publication, shall be liable for any loss, damage or liability directly or indirectly caused or alleged to be caused by this book.

Neither this book nor any part may be reproduced or transmitted in any form or by any means, electronic or mechanical, including photocopying, microfilming and recording, or by any information storage or retrieval system, without permission in writing from Woodhead Publishing Limited.

The consent of Woodhead Publishing Limited does not extend to copying for general distribution, for promotion, for creating new works, or for resale. Specific permission must be obtained in writing from Woodhead Publishing Limited for such copying.

Trademark notice: Product or corporate names may be trademarks or registered trademarks, and are used only for identification and explanation, without intent to infringe.

British Library Cataloguing in Publication Data A catalogue record for this book is available from the British Library.

Library of Congress Cataloging in Publication Data A catalog record for this book is available from the Library of Congress.

Woodhead Publishing ISBN 978-1-84569-495-1 (book) Woodhead Publishing ISBN 978-1-84569-926-0 (e-book) CRC Press ISBN 978-1-4398-2772-7 CRC Press order number: N10155

The publishers' policy is to use permanent paper from mills that operate a sustainable forestry policy, and which has been manufactured from pulp which is processed using acid-free and elemental chlorine-free practices. Furthermore, the publishers ensure that the text paper and cover board used have met acceptable environmental accreditation standards.

Typeset by Toppan Best-set Premedia Limited, Hong Kong Printed by TJ International Limited, Padstow, Cornwall, UK

Chemical deterioration and physical instability of food and beverages

amment begreat in the street the military street street and of the contract the street at the

Related titles:

Food spoilage microorganisms (ISBN 978-1-85573-966-6)

Action by microorganisms is a common means of food spoilage and ensuring that a product has a suitable shelf-life is a critical factor in food quality. With current trends towards less-severe processing techniques, reduced use of preservatives and higher consumption of perishable foods such as fresh fruit and vegetables, the deterioration of foods by microbial spoilage is an increasing problem for the food industry. Methods to detect, analyse and manage food spoilage are reviewed in the opening parts of this collection. Following chapters focus on important yeasts, moulds and bacteria, their classification, growth characteristics and detection and the implications of these factors for their control in food products.

Understanding and measuring the shelf-life of food (ISBN 978-1-85573-732-7)

The shelf-life of a product is critical in determining both its quality and profitability. This important collection reviews the key factors in determining shelf-life and how it can be measured. Part I examines the factors affecting shelf-life and spoilage, including individual chapters on the major types of food spoilage, the role of moisture and temperature, spoilage yeasts, the Maillard reaction and the factors underlying lipid oxidation. Part II addresses the best ways of measuring the shelf-life of foods, with chapters on modelling food spoilage, measuring and modelling glass transition, detecting spoilage yeasts, measuring lipid oxidation, the design and validation of shelf-life tests and the use of accelerated shelf-life tests.

The stability and shelf-life of food (ISBN 978-1-85573-500-2)

The stability and shelf-life of a food product are critical to its success in the market place, yet companies experience considerable difficulties in defining and understanding the factors that influence stability over a desired storage period. This book is the most comprehensive guide to understanding and controlling the factors that determine the shelf-life of food products.

Details of these books and a complete list of Woodhead titles can be obtained by:

- visiting our web site at www.woodheadpublishing.com
- confacting Customer Services (e-mail: sales@woodheadpublishing.com; fax: +44 (0) 1223 893694; tel.: +44 (0) 1223 891358 ext. 130; address: Woodhead Publishing Limited, Abington Hall, Granta Park, Great Abington, Cambridge CB21 6AH, UK)

Contributor contact details

(* = main contact)

Editors

Professor Leif H. Skibsted*,
Associate Professor Jens Risbo
and Associate Professor Mogens
L. Andersen
Food Chemistry, Department of
Food Science
University of Copenhagen
Rolighedsvej 30
DK-1958 Frederiksberg C
Denmark

E-mail: ls@life.ku.dk jri@life.ku.dk mola@life.ku.dk

Chapter 1

Dr Joaquín Velasco* and Professor Carmen Dobarganes Instituto de la Grasa Consejo Superior de Investigaciones Científicas (CSIC) Avda. Padre García Tejero 4 E-41012-Sevilla Spain

E-mail: jvelasco@cica.es

Gloria Márquez-Ruiz
Instituto del Frío
Consejo Superior de
Investigaciones Científicas
(CSIC)
José Antonio Novais 10
E-28040-Madrid
Spain

Chapter 2

Dr Marianne N. Lund Department of Food Science University of Copenhagen Rolighedsvej 30 DK-1958 Frederiksberg C Denmark

E-mail: mnl@life.ku.dk

Dr Caroline P. Baron*
Technical University of Denmark,
National Food Institute
Building 221
Søltoft Plads
DK-2800 Kgs Lyngby
Denmark

E-mail: cba@aqua.dtu.dk

Carolina Perez-Locas and
Dr Varoujan A. Yaylayan*
Department of Food Science
and Agricultural Chemistry
McGill University
21111 Lakeshore Road
Quebec
Canada
H9X 3V9

E-mail: varoujan.yaylayan@mcgill.

Chapter 4

Professor Gary Reineccius
Department of Food Science
and Nutrition
University of Minnesota
Saint Paul
MN 55108
USA

E-mail: greinecc@umn.edu

Chapter 5

Associate Professor Mogens L.
Andersen and Professor Leif H.
Skibsted*
Food Chemistry, Department of
Food Science
University of Copenhagen
Rolighedsvej 30
DK-1958 Frederiksberg C
Denmark

E-mail: ls@life.ku.dk mola@life.ku.dk

Chapter 6

Dr Gaëlle Roudaut* and
Professor Frédéric Debeaufort
Department of Water, Active
Molecules, Macromolecules and
Activities, EMMA
Université de Bourgogne
AgroSup-Dijon
1 Esplanade Erasme
21000 Dijon
France

E-mail: gaelle.roudaut@ u-bourgogne.fr

Professor Frédéric Debeaufort IUT-Dijon 7 Blvd Docteur Petitjean BP 17867 21078 Dijon Cedex France

Chapter 7

Rajesh K. Bund, Ph.D. and Professor Richard W. Hartel* Department of Food Science University of Wisconsin (Madison) 1605 Linden Dr Madison WI 53706 USA

E-mail: rwhartel@wisc.edu

M. Fernanda Peyronel, Nuria C. Acevedo and Alejandro G. Marangoni* Department of Food Science University of Guelph 50 Stone Road East Guelph Ontario Canada N1G 2W1

E-mail: fsvaikau@uoguelph.ca amarango@uoguelph.ca

Chapter 9

Dr Supratim Ghosh* and Professor Dérick Rousseau Department of Chemistry and Biology Ryerson University 350 Victoria Street Toronto Ontario Canada M5B 2K3

E-mail: ghosh@ryerson.ca

Chapter 10

Professor Ann-Charlotte Eliasson Department of Food Technology Engineering and Nutrition Division of Food Technology Lund University PO Box 124 S-221 00 Lund Sweden

E-mail: Ann-Charlotte.Eliasson@ food.lth.se

Chapter 11

Shimon Mizrahi Emeritus Professor of Food Engineering Department of Biotechnology and Food Engineering Technion-Israel Institute of Technology Haifa Israel

E-mail: smizrahi@tx.technion.ac.il

Chapter 12

Dr David Kilcast Consultant Food and Beverage Sensory Quality (Formerly Head of Sensory Evaluation, Leatherhead Food International, UK)

E-mail: dkilcast@yahoo.com

Chapter 13

Dr Stanley P. Cauvain* and Dr Linda S. Young BakeTran 97 Guinions Road High Wycombe HP13 7NU UK

E-mail: spc@baketran.demon.co.uk lsy@baketran.demon.co.uk

F. D. Gunstone*
Emeritus Professor
St Andrews
Fife
Scotland
UK

E-mail: fdg1@st-andrews.ac.uk

Dr Silvana Martini
Assistant Professor
Department of Nutrition and
Food Sciences
Utah State University
8700 Old Main Hill
750 North 1200 East
Logan
UT 84322-8700
USA

E-mail: silvana.martini@usu.edu

Chapter 15

Dr Charlotte Jacobsen,* Henrik
Hauch Nielsen, Bo Jørgensen
and Jette Nielsen
National Food Institute
Technical University of Denmark
Building 221
Søltofts Plads, DTU
DK-2800 Kgs. Lyngby
Denmark

E-mail: cja@aqua.dtu.dk

Chapter 16

Professor Andrew L. Waterhouse*
Department of Viticulture and
Enology
University of California
One Shields Avenue
Davis
CA 95616-5270
USA

E-mail: alwaterhouse@ucdavis.edu

Professor Ryan J. Elias
Department of Food Science
The Pennsylvania State University
University Park
PA 16802
USA

E-mail: elias@psu.edu

Chapter 17

Professor A. K. Thompson formerly Cranfield University

Professor of Plant Science formerly University of Asmara Eritrea

E-mail: anthonythompson@onetel.

Chapter 18

Professor N. A. Michael Eskin* and Michel Aliani Department of Human Nutritional Sciences University of Manitoba Winnipeg MB Canada R3T 2N2

E-mail: eskin@ms.umanitoba.ca

Peter Berry Ottaway Berry Ottaway & Associates Ltd Kivernoll Much Dewchurch Hereford HR2 8DS UK

E-mail: boa@berryottaway.co.uk

Chapter 20

Dr N. E. Zaritzky Centro de Investigación y Desarrollo en Criotecnología de Alimentos (CIDCA) UNLP-CONICET La PLATA

and

Depto de Ingeniería Química Facultad de Ingeniería Universidad Nacional de La Plata Argentina Calle 47 y 116 La Plata (1900) Argentina

E-mail: zaritzky@ing.unlp.edu.ar

Chapter 21

Dr Philip G. Creed 2 Haxen Cottages Allowenshay Hinton St George Somerset **TA17 8TB** UK

E-mail: phil.creed@which.net

Chapter 22

Dr Pilairuk Intipunya Department of Food Science and Technology Faculty of Agro-industry Chiang Mai University 155 M2, Mae Hea, Muang Chiang Mai, 50100 Thailand

Professor Bhesh R. Bhandari* School of Land, Crop and Food Sciences The University of Queensland Brisbane OLD 4072 Australia

E-mail: b.bhandari@uq.edu.au

Chapter 23

Dr Michael N. O'Grady* and Dr Joseph P. Kerry Department of Food and **Nutritional Sciences** University College Cork Cork Ireland

E-mail: michael.ogrady@ucc.ie joe.kerry@ucc.ie

Chapter 24

Dr Grith Mortensen* and Dr Jacob Holm Nielsen University of Aarhus Faculty of Agricultural Sciences Department of Food Science PO Box 50 DK-8830 Tjele Denmark

E-mail: grith.mortensen@agrsci.dk JacobH.Nielsen@agrsci.dk

Ulf Andersen and Dr Henrik
Jørgen Andersen
Arla Foods
Skanderborgvej 277
DK-8260 Viby J
Denmark

E-mail: ulf.andersen@arlafoods.com henrik.jorgen.andersen@ arlafoods.com

comments part complete them of

the West Number

Dr Henrik Jørgen Andersen
Interdisciplinary Nanoscience
Center (iNANO)
University of Aarhus
Faculty of Natural Science
Building 1521
Ny Munkegade
DK-8000 Aarhus C
Denmark

Woodhead Publishing Series in Food Science, Technology and Nutrition

- 1 Chilled foods: a comprehensive guide Edited by C. Dennis and M. Stringer
- 2 Yoghurt: science and technology A. Y. Tamime and R. K. Robinson
- 3 Food processing technology: principles and practice P. J. Fellows
- 4 Bender's dictionary of nutrition and food technology Sixth edition D. A. Bender
- 5 Determination of veterinary residues in food Edited by N. T. Crosby
- 6 Food contaminants: sources and surveillance Edited by C. Creaser and R. Purchase
- 7 Nitrates and nitrites in food and water Edited by M. J. Hill
- 8 Pesticide chemistry and bioscience: the food-environment challenge Edited by G. T. Brooks and T. Roberts
- 9 Pesticides: developments, impacts and controls Edited by G. A. Best and A. D. Ruthven
- 10 **Dietary fibre: chemical and biological aspects** Edited by D. A. T. Southgate, W. Waldron, I. T. Johnson and G. R. Fenwick
- 11 Vitamins and minerals in health and nutrition M. Tolonen
- 12 Technology of biscuits, crackers and cookies Second edition D. Manley
- 13 Instrumentation and sensors for the food industry Edited by E. Kress-Rogers
- 14 Food and cancer prevention: chemical and biological aspects Edited by K. W. Waldron, I. T. Johnson and G. R. Fenwick
- 15 Food colloids: proteins, lipids and polysaccharides Edited by E. Dickinson and B. Bergenstahl
- 16 Food emulsions and foams Edited by E. Dickinson
- 17 Maillard reactions in chemistry, food and health Edited by T. P. Labuza, V. Monnier, J. Baynes and J. O'Brien

- 18 The Maillard reaction in foods and medicine Edited by J. O'Brien, H. E. Nursten, M. J. Crabbe and J. M. Ames
- 19 Encapsulation and controlled release Edited by D. R. Karsa and R. A. Stephenson
- 20 Flavours and fragrances Edited by A. D. Swift
- 21 Feta and related cheeses Edited by A. Y. Tamime and R. K. Robinson
- 22 Biochemistry of milk products Edited by A. T. Andrews and J. R. Varley
- 23 Physical properties of foods and food processing systems M. J. Lewis
- 24 Food irradiation: a reference guide V. M. Wilkinson and G. Gould
- 25 Kent's technology of cereals: an introduction for students of food science and agriculture Fourth edition N. L. Kent and A. D. Evers
- 26 Biosensors for food analysis Edited by A. O. Scott
- 27 Separation processes in the food and biotechnology industries: principles and applications Edited by A. S. Grandison and M. J. Lewis
- 28 Handbook of indices of food quality and authenticity R. S. Singhal, P. K. Kulkarni and D. V. Rege
- 29 Principles and practices for the safe processing of foods D. A. Shapton and N. F. Shapton
- 30 Biscuit, cookie and cracker manufacturing manuals Volume 1: ingredients D. Manley
- 31 Biscuit, cookie and cracker manufacturing manuals Volume 2: biscuit doughs D. Manley
- 32 Biscuit, cookie and cracker manufacturing manuals Volume 3: biscuit dough piece forming D. Manley
- 33 Biscuit, cookie and cracker manufacturing manuals Volume 4: baking and cooling of biscuits D. Manley
- 34 Biscuit, cookie and cracker manufacturing manuals Volume 5: secondary processing in biscuit manufacturing D. Manley
- 35 Biscuit, cookie and cracker manufacturing manuals Volume 6: biscuit packaging and storage *D. Manley*
- 36 Practical dehydration Second edition M. Greensmith
- 37 Lawrie's meat science Sixth edition R. A. Lawrie
- 38 Yoghurt: science and technology Second edition A. Y Tamime and R. K. Robinson
- 39 New ingredients in food processing: biochemistry and agriculture G. Linden and D. Lorient
- 40 Benders' dictionary of nutrition and food technology Seventh edition D. A. Bender and A. E. Bender
- 41 Technology of biscuits, crackers and cookies Third edition D. Manley
- 42 Food processing technology: principles and practice Second edition P. J. Fellows
- 43 Managing frozen foods Edited by C. J. Kennedy
- 44 Handbook of hydrocolloids Edited by G. O. Phillips and P. A. Williams
- 45 Food labelling Edited by J. R. Blanchfield

- 46 Cereal biotechnology Edited by P. C. Morris and J. H. Bryce
- 47 Food intolerance and the food industry Edited by T. Dean
- 48 The stability and shelf life of food Edited by D. Kilcast and P. Subramaniam
- 49 Functional foods: concept to product Edited by G. R. Gibson and C. M. Williams
- 50 Chilled foods: a comprehensive guide Second edition Edited by M. Stringer and C. Dennis
- 51 HACCP in the meat industry Edited by M. Brown
- 52 Biscuit, cracker and cookie recipes for the food industry D. Manley
- 53 Cereals processing technology Edited by G. Owens
- 54 Baking problems solved S. P. Cauvain and L. S. Young
- 55 Thermal technologies in food processing Edited by P. Richardson
- 56 Frying: improving quality Edited by J. B. Rossell
- 57 Food chemical safety Volume 1: contaminants Edited by D. Watson
- 58 Making the most of HACCP: learning from others' experience Edited by T. Mayes and S. Mortimore
- 59 Food process modelling Edited by L. M. M. Tijskens, M. L. A. T. M. Hertog and B. M. Nicolaï
- 60 EU food law: a practical guide Edited by K. Goodburn
- 61 Extrusion cooking: technologies and applications Edited by R. Guy
- 62 Auditing in the food industry: from safety and quality to environmental and other audits Edited by M. Dillon and C. Griffith
- 63 Handbook of herbs and spices Volume 1 Edited by K. V. Peter
- 64 Food product development: maximising success M. Earle, R. Earle and A. Anderson
- 65 Instrumentation and sensors for the food industry Second edition Edited by E. Kress-Rogers and C. J. B. Brimelow
- 66 Food chemical safety Volume 2: additives Edited by D. Watson
- 67 Fruit and vegetable biotechnology Edited by V. Valpuesta
- 68 Foodborne pathogens: hazards, risk analysis and control Edited by C. de W. Blackburn and P. J. McClure
- 69 Meat refrigeration S. J. James and C. James
- 70 Lockhart and Wiseman's crop husbandry Eighth edition H. J. S. Finch, A. M. Samuel and G. P. F. Lane
- 71 Safety and quality issues in fish processing Edited by H. A. Bremner
- 72 Minimal processing technologies in the food industries Edited by T. Ohlsson and N. Bengtsson
- 73 Fruit and vegetable processing: improving quality Edited by W. Jongen
- 74 The nutrition handbook for food processors Edited by C. J. K. Henry and C. Chapman
- 75 Colour in food: improving quality Edited by D MacDougall
- 76 Meat processing: improving quality Edited by J. P. Kerry, J. F. Kerry and D. A. Ledward

xxiv Woodhead Publishing Series in Food Science

- 77 Microbiological risk assessment in food processing Edited by M. Brown and M. Stringer
- 78 Performance functional foods Edited by D. Watson
- 79 Functional dairy products Volume 1 Edited by T. Mattila-Sandholm and M. Saarela
- 80 Taints and off-flavours in foods Edited by B. Baigrie
- 81 Yeasts in food Edited by T. Boekhout and V. Robert
- 82 Phytochemical functional foods Edited by I. T. Johnson and G. Williamson
- 83 Novel food packaging techniques Edited by R. Ahvenainen
- 84 Detecting pathogens in food Edited by T. A. McMeekin
- 85 Natural antimicrobials for the minimal processing of foods Edited by S. Roller
- 86 Texture in food Volume 1: semi-solid foods Edited by B. M. McKenna
- 87 Dairy processing: improving quality Edited by G Smit
- 88 Hygiene in food processing: principles and practice Edited by H. L. M. Lelieveld, M. A. Mostert, B. White and J. Holah
- 89 Rapid and on-line instrumentation for food quality assurance Edited by I. Tothill
- 90 Sausage manufacture: principles and practice E. Essien
- 91 Environmentally-friendly food processing Edited by B. Mattsson and U. Sonesson
- 92 Bread making: improving quality Edited by S. P. Cauvain
- 93 Food preservation techniques Edited by P. Zeuthen and L. Bøgh-Sørensen
- 94 Food authenticity and traceability Edited by M. Lees
- 95 Analytical methods for food additives R. Wood, L. Foster, A. Damant and P. Key
- 96 Handbook of herbs and spices Volume 2 Edited by K. V. Peter
- 97 Texture in food Volume 2: solid foods Edited by D. Kilcast
- 98 Proteins in food processing Edited by R. Yada
- 99 Detecting foreign bodies in food Edited by M. Edwards
- 100 Understanding and measuring the shelf-life of food Edited by R. Steele
- 101 Poultry meat processing and quality Edited by G. Mead
- 102 Functional foods, ageing and degenerative disease Edited by C. Remacle and B. Reusens
- 103 Mycotoxins in food: detection and control Edited by N. Magan and M. Olsen
- 104 Improving the thermal processing of foods Edited by P. Richardson
- 105 Pesticide, veterinary and other residues in food Edited by D. Watson
- 106 Starch in food: structure, functions and applications Edited by A-C Eliasson
- 107 Functional foods, cardiovascular disease and diabetes Edited by A. Arnoldi
- 108 Brewing: science and practice D. E. Briggs, P. A. Brookes, R. Stevens and C. A. Boulton

- 109 Using cereal science and technology for the benefit of consumers: proceedings of the 12th International ICC Cereal and Bread Congress, 24-26th May, 2004, Harrogate, UK Edited by S. P. Cauvain, L. S. Young and S. Salmon
- 110 Improving the safety of fresh meat Edited by J. Sofos.
- 111 Understanding pathogen behaviour in food: virulence, stress response and resistance Edited by M. Griffiths
- 112 The microwave processing of foods Edited by H. Schubert and M. Regier
- 113 Food safety control in the poultry industry Edited by G. Mead
- 114 Improving the safety of fresh fruit and vegetables Edited by W. Jongen
- 115 Food, diet and obesity Edited by D. Mela
- 116 Handbook of hygiene control in the food industry Edited by H. L. M. Lelieveld, M. A. Mostert and J. Holah
- 117 Detecting allergens in food Edited by S. Koppelman and S. Hefle
- 118 Improving the fat content of foods Edited by C. Williams and J. Buttriss
- 119 Improving traceability in food processing and distribution Edited by I. Smith and A. Furness
- 120 Flavour in food Edited by A. Voilley and P. Etievant
- 121 The Chorleywood bread process S. P. Cauvain and L. S. Young
- 122 Food spoilage microorganisms Edited by C. de W. Blackburn
- 123 Emerging foodborne pathogens Edited by Y. Motarjemi and M. Adams
- 124 Benders' dictionary of nutrition and food technology Eighth edition D. A. Bender
- 125 Optimising sweet taste in foods Edited by W. J. Spillane
- 126 Brewing: new technologies Edited by C. Bamforth
- 127 Handbook of herbs and spices Volume 3 Edited by K. V. Peter
- 128 Lawrie's meat science Seventh edition R. A. Lawrie in collaboration with D. A. Ledward
- 129 Modifying lipids for use in food Edited by F. Gunstone
- 130 Meat products handbook: practical science and technology G. Feiner
- 131 Food consumption and disease risk: consumer-pathogen interactions Edited by M. Potter
- 132 Acrylamide and other hazardous compounds in heat-treated foods Edited by K. Skog and J. Alexander
- 133 Managing allergens in food Edited by C. Mills, H. Wichers and K. Hoffman-Sommergruber
- 134 Microbiological analysis of red meat, poultry and eggs Edited by G. Mead
- 135 Maximising the value of marine by-products Edited by F. Shahidi
- 136 Chemical migration and food contact materials Edited by K. Barnes, R. Sinclair and D. Watson
- 137 Understanding consumers of food products Edited by L. Frewer and H. van Trijp
- 138 Reducing salt in foods: practical strategies Edited by D. Kilcast and F. Angus

- 139 Modelling microrganisms in food Edited by S. Brul, S. Van Gerwen and M. Zwietering
- 140 Tamime and Robinson's Yoghurt: science and technology Third edition A. Y. Tamime and R. K. Robinson
- 141 Handbook of waste management and co-product recovery in food processing: Volume 1 Edited by K. W. Waldron
- 142 Improving the flavour of cheese Edited by B. Weimer
- 143 Novel food ingredients for weight control Edited by C. J. K. Henry
- 144 Consumer-led food product development Edited by H. MacFie
- 145 Functional dairy products Volume 2 Edited by M. Saarela
- 146 Modifying flavour in food Edited by A. J. Taylor and J. Hort
- 147 Cheese problems solved Edited by P. L. H. McSweeney
- 148 Handbook of organic food safety and quality Edited by J. Cooper, C. Leifert and U. Niggli
- 149 Understanding and controlling the microstructure of complex foods Edited by D. J. McClements
- 150 Novel enzyme technology for food applications Edited by R. Rastall
- 151 Food preservation by pulsed electric fields: from research to application Edited by H. L. M. Lelieveld and S. W. H. de Haan
- 152 Technology of functional cereal products Edited by B. R. Hamaker
- 153 Case studies in food product development Edited by M. Earle and R. Earle
- 154 Delivery and controlled release of bioactives in foods and nutraceuticals Edited by N. Garti
- 155 Fruit and vegetable flavour: recent advances and future prospects Edited by B. Brückner and S. G. Wyllie
- 156 Food fortification and supplementation: technological, safety and regulatory aspects Edited by P. Berry Ottaway
- 157 Improving the health-promoting properties of fruit and vegetable products Edited by F. A. Tomás-Barberán and M. I. Gil
- 158 Improving seafood products for the consumer Edited by T. Børresen
- 159 In-pack processed foods: improving quality Edited by P. Richardson
- 160 Handbook of water and energy management in food processing Edited by J. Klemeš, R. Smith and J-K Kim
- 161 Environmentally compatible food packaging Edited by E. Chiellini
- 162 Improving farmed fish quality and safety Edited by Ø. Lie
- 163 Carbohydrate-active enzymes Edited by K-H Park
- 164 Chilled foods: a comprehensive guide Third edition Edited by M. Brown
- 165 Food for the ageing population Edited by M. M. Raats, C. P. G. M. de Groot and W. A Van Staveren
- 166 Improving the sensory and nutritional quality of fresh meat Edited by J. P. Kerry and D. A. Ledward
- 167 Shellfish safety and quality Edited by S. E. Shumway and G. E. Rodrick
- 168 Functional and speciality beverage technology Edited by P. Paquin