

JERALD A. CATON

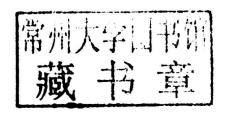
An Introduction to Thermodynamic Cycle Simulations for Internal Combustion Engines

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AN INTRODUCTION TO THERMODYNAMIC CYCLE SIMULATIONS FOR INTERNAL COMBUSTION ENGINES

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To my wife, Roberta, our children, Jacob, Lewis and Kassandra, and our grandchildren

Preface

The use of engine cycle simulations is an important aspect of engine development, and yet there is limited comprehensive documentation available on the formulations, solution procedures, and detailed results. Since beginning in the 1960s, engine cycle simulations have evolved to their current highly sophisticated status. With the concurrent development of fast and readily available computers, these simulations are used in routine engine development activities throughout the world. This book provides an introduction to basic thermodynamic engine cycle simulations and provides a substantial set of results.

This book is unique and provides a number of features not found elsewhere, including:

- comprehensive and detailed documentation of the mathematical formulations and solutions required for thermodynamic engine cycle simulations;
- complete results for instantaneous thermodynamic properties for typical engine cycles;
- self-consistent engine performance results for one engine platform;
- a thorough presentation of results based on the second law of thermodynamics;
- the use of the engine cycle simulation to explore a large number of engine design and operating parameters via parametric studies;
- results for advanced, high efficiency engines;
- descriptions of the thermodynamic features that relate to engine efficiency and performance;
- a set of case studies that illustrate the use of engine cycle simulations—these case studies consider engine performance as functions of engine operating and design parameters;
- a detailed evaluation of nitric oxide emissions as functions of engine operating parameters and design features.

Although this book focuses on the spark-ignition engine, the majority of the development and many of the results are applicable (with modest adjustments) to compression-ignition (diesel) engines. In fact, the major difference between the two engines relates to the combustion process, and these differences are mostly related to the details and not the overall process. But to be consistent, extrapolations to compression-ignition engines are largely avoided.

The examples and case studies are based on an automotive engine, but the procedures and many of the results are valid for other engine classifications. In addition, the thermodynamic simulation could be used for these other applications. Many of the results are fairly general and would be applicable to most engines. For example, results highlighting the difficulty of converting thermal energy into work (a consequence of the fundamental thermodynamics) applies to all engines.

xiv Preface

Although the main purpose of the writing of this book was to document the development and use of thermodynamic engine cycle simulations, a secondary purpose was to stimulate the interest and excitement of using fundamental thermodynamic principles to understand a complex device. As the following pages will demonstrate, many phenomena related to engine operation and design may be understood in a more complete fashion by focusing on the fundamental thermodynamics.

The work of Professor John B. Heywood needs to be acknowledged as a major part of the foundations of the material in this book. These foundations are recognized in the book by numerous citations to the work of Professor Heywood, his colleagues, and his students.

The author has enjoyed his work on this topic and writing this book. He hopes that the reader will gain insight into engine design and operation, and be stimulated to use engine cycle simulations to answer his/her own questions. Although this presentation and these results have been examined by many reviewers, any mistakes remaining are the sole responsibility of the author. Notification of the author of these mistakes and suggestions for improvements would be greatly appreciated.

Pref	ace	xiii
1	Introduction	1
1.1	Reasons for Studying Engines	1
1.2	Engine Types and Operation	2
1.3	Reasons for Cycle Simulations	2 3
	1.3.1 Educational Value	3
	1.3.2 Guide Experimentation	3
	1.3.3 Only Technique to Study Certain Variables	4
	1.3.4 Complete Extensive Parametric Studies	4
	1.3.5 Opportunities for Optimization	4
	1.3.6 Simulations for Real-time Control	4
	1.3.7 Summary	5
1.4	Brief Comments on the History of Simulations	5
1.5	Overview of Book Content	6
2	Overview of Engines and Their Operation	9
2.1	Goals of Engine Designs	9
2.2	Engine Classifications by Applications	10
2.3	Engine Characteristics	11
2.4	Basic Engine Components	12
2.5	Engine Operating Cycles	12
2.6	Performance Parameters	12
	2.6.1 Work, Power, and Torque	12
	2.6.2 Mean Effective Pressure	15
	2.6.3 Thermal Efficiencies	16
	2.6.4 Specific Fuel Consumption	17
	2.6.5 Other Parameters	17
2.7	Summary	18
3	Overview of Engine Cycle Simulations	19
3.1	Introduction	19
3.2	Ideal (Air Standard) Cycle Analyses	19
33	Thermodynamic Engine Cycle Simulations	21

viii			

3.4 3.5 3.6 3.7 Apper	Quasi-dimensional Thermodynamic Engine Cycle Simulations Multi-dimensional Simulations Commercial Products 3.6.1 Thermodynamic Simulations 3.6.2 Multi-dimensional Simulations Summary adix 3.A: A Brief Summary of the Thermodynamics of the "Otto" Cycle Analysis	22 23 24 24 25 26 29
4.3 4.4 4.5 4.6 4.7	Properties of the Working Fluids Introduction Unburned Mixture Composition 4.2.1 Oxygen-containing Fuels 4.2.2 Oxidizers 4.2.3 Fuels Burned Mixture ("Frozen" Composition) Equilibrium Composition Determinations of the Thermodynamic Properties Results for the Thermodynamic Properties Summary	37 37 40 41 41 42 43 46 47 61
5 5.1 5.2 5.3 5.4 5.5	Thermodynamic Formulations Introduction Approximations and Assumptions Formulations 5.3.1 One-Zone Formulation 5.3.2 Two-Zone Formulation 5.3.3 Three-Zone Formulation Comments on the Three Formulations Summary	63 64 65 65 67 72 77
6 6.1 6.2	Items and Procedures for Solutions Introduction Items Needed to Solve the Energy Equations 6.2.1 Thermodynamic Properties 6.2.2 Kinematics 6.2.3 Combustion Process (Mass Fraction Burned) 6.2.4 Cylinder Heat Transfer 6.2.5 Mass Flow Rates 6.2.6 Mass Conservation 6.2.7 Friction 6.2.8 Pollutant Calculations 6.2.9 Other Sub-models	79 79 79 80 82 85 86 89 94
6.3	Numerical Solution 6.3.1 Initial and Boundary Conditions 6.3.2 Internal Consistency Checks	94 95 96
6.4	Summary	96

7	Basic F	Results	99	
7.1	Introduction			
7.2	Engine Specifications and Operating Conditions			
7.3		and Discussion	101	
	7.3.1	Cylinder Volumes, Pressures, and Temperatures	102	
	7.3.2		106	
	7.3.3		108	
	7.3.4		110	
	7.3.5	Energy Distribution and Work	114	
7.4	Summa	ary and Conclusions	116	
8	Perfori	mance Results	119	
8.1	Introdu	ction	119	
8.2	Engine	and Operating Conditions	119	
8.3		nance Results (Part I)—Functions of Load and Speed	119	
8.4		nance Results (Part II)—Functions of Operating/Design Parameters	129	
	8.4.1	Combustion Timing	129	
	8.4.2	Compression Ratio	131	
	8.4.3	Equivalence Ratio	133	
	8.4.4	Burn Duration	135	
	8.4.5	Inlet Temperature	135	
	8.4.6	Residual Mass Fraction	136	
	8.4.7	Exhaust Pressure	136	
	8.4.8	Exhaust Gas Temperature	140	
	8.4.9	Exhaust Gas Recirculation	142	
	8.4.10	Pumping Work	145	
8.5	Summa	ary and Conclusions	149	
9	Second	Law Results	153	
9.1	Introdu	ction	153	
9.2	Exergy		153	
9.3	Previou	s Literature	154	
9.4	Formul	ation of Second Law Analyses	154	
9.5	Results	from the Second Law Analyses	158	
	9.5.1	Basic Results	158	
	9.5.2	Parametric Results	163	
	9.5.3	Auxiliary Comments	174	
9.6	Summa	ry and Conclusions	176	
10	Other Engine Combustion Processes		179	
10.1	Introdu		179	
10.2		Engine Combustion	179	
10.3		atures from SI and CI Engines	180	
10.4		Combustion Processes	181	
	10.4.1	Stratified Charge Combustion	181	
	10.4.2	Low Temperature Combustion	181	

10.5	Challenges of Alternative Combustion Processes	182
10.6	Applications of the Simulations for Other Combustion Processes	183
10.7	Summary	184
11	Case Studies: Introduction	187
11.1	Case Studies	187
11.2	Common Elements of the Case Studies	188
11.3	General Methodology of the Case Studies	189
12	Combustion: Heat Release and Phasing	191
12.1	Introduction	191
12.2	Engine and Operating Conditions	191
12.3	Part I: Heat Release Schedule	191
	12.3.1 Results for the Heat Release Rate	197
12.4	Part II: Combustion Phasing	205
	12.4.1 Results for Combustion Phasing	206
12.5	Summary and Conclusions	221
13	Cylinder Heat Transfer	225
13.1	Introduction	225
13.2	Basic Relations	226
13.3	Previous Literature	227
	13.3.1 Woschni Correlation	228
	13.3.2 Summary of Correlations	229
13.4	Results and Discussion	230
	13.4.1 Conventional Engine	230
	13.4.2 Engines Utilizing Low Heat Rejection Concepts	241
	13.4.3 Engines Utilizing Adiabatic EGR	247
13.5	Summary and Conclusions	250
14	Fuels	253
14.1	Introduction	253
14.2	Fuel Specifications	254
14.3	Engine and Operating Conditions	255
14.4	Results and Discussion	255
	14.4.1 Assumptions and Constraints	255
	14.4.2 Basic Results	255
	14.4.3 Engine Performance Results	259
	14.4.4 Second Law Results	266
14.5	Summary and Conclusions	268
Appe	ndix 14.A: Energy and Exergy Distributions for the Eight Fuels at the Base	
	Case Conditions (<i>bmep</i> = 325 kPa, 2000 rpm, ϕ = 1.0 and MBT timing)	269
15	Oxygen-Enriched Air	275
15.1	Introduction	275
15.2	Previous Literature	276

15.3	Engine and Operating Conditions	277
15.4	Results and Discussion	277
	15.4.1 Strategy for This Study	278
	15.4.2 Basic Thermodynamic Properties	278
	15.4.3 Base Engine Performance	280
	15.4.4 Parametric Engine Performance	283
	15.4.5 Nitric Oxide Emissions	289
15.5	Summary and Conclusions	291
16	Overexpanded Engine	295
16.1	Introduction	295
16.2	Engine, Constraints, and Approach	296
	16.2.1 Engine and Operating Conditions	296
	16.2.2 Constraints	296
	16.2.3 Approach	296
16.3	Results and Discussion	297
	16.3.1 Part Load	297
	16.3.2 Wide-Open Throttle	304
16.4	Summary and Conclusions	309
17	Nitric Oxide Emissions	311
17.1	Introduction	311
17.2	Nitric Oxide Kinetics	312
	17.2.1 Thermal Nitric Oxide Mechanism	312
	17.2.2 "Prompt" Nitric Oxide Mechanism	312
	17.2.3 Nitrous Oxide Route Mechanism	313
	17.2.4 Fuel Nitrogen Mechanism	313
17.3	Nitric Oxide Computations	313
	17.3.1 Kinetic Rates	315
17.4	Engine and Operating Conditions	316
17.5	Results and Discussion	317
	17.5.1 Basic Chemical Kinetic Results	317
	17.5.2 Time-Resolved Nitric Oxide Results	320
	17.5.3 Engine Nitric Oxide Results	324
17.6	Summary and Conclusions	329
18	High Efficiency Engines	333
18.1	Introduction	333
18.2	Engine and Operating Conditions	334
18.3	Results and Discussion	336
	18.3.1 Overall Assessment	336
	18.3.2 Effects of Individual Parameters	343
	18.3.3 Emissions and Exergy	347
	18.3.4 Effects of Combustion Parameters	351
18.4	Summary and Conclusions	353

xii Contents

19	Summary: Thermodynamics of Engines	355
19.1	Summaries of Chapters	355
19.2	Fundamental Thermodynamic Foundations of IC Engines	356
	Item 1: Heat Engines versus Chemical Conversion Devices	356
	Item 2: Air-Standard Cycles	357
	Item 3: Importance of Compression Ratio	357
	Item 4: Importance of the Ratio of Specific Heats	359
	Item 5: Cylinder Heat Transfer	360
	Item 6: The Potential of a Low Heat Rejection Engine	360
	Item 7: Lean Operation and the Use of EGR	361
	Item 8: Insights from the Second Law of Thermodynamics	361
	Item 9: Timing of the Combustion Process	362
	Item 10: Technical Assessments of Engine Concepts	362
19.3	Concluding Remarks	362
Index		363

Introduction

The internal combustion (IC) engine is a spectacular, complex device that has been an unqualified success. The IC engine is probably best known as the power plant for vehicles, but, of course, is also successfully used in a variety of other applications. These other applications include, for example, simple garden equipment, stationary electrical power generation, locomotives, and ships. A powerful approach to aid in the design and understanding of these engines is through the use of mathematical simulations.

Engine cycle simulations have been developed and used to study a variety of features and issues relative to IC engines since the 1960s. In the beginning, engine cycle simulations were fairly elementary, and were limited by both computing capabilities and a lack of knowledge concerning key sub-models. In time, these simulations have become more complete and more useful.

Today, engine cycle simulations are sophisticated, complex computer programs that provide both global engine performance parameters as well as detailed, time-resolved information. Many of these simulations contain advanced and detailed sub-models for the fluid mechanics, heat transfer, friction, combustion, and chemical kinetics. The most advanced simulations include calculations in three dimensions. Some of these simulations are grouped in the general category of computational fluid dynamics (CFD). Some comments on the early history (pre-1990) of the development of engine simulations may be found in References 1–3.

1.1 Reasons for Studying Engines

As mentioned above, IC engines have been an unqualified success in several major economic markets. Certainly, as the propulsion unit for light duty vehicles, the IC engine has been a significant accomplishment. The number of such vehicles and their engines is estimated at one billion throughout the world, and is expected to be about two billion by 2020. For a rather complex, major device, these are exceptional numbers. Other applications of IC engines include stationary power generation, marine propulsion, small utility, off-road, and agriculture.

The reasons for the success of the IC engine have been well documented (e.g., References 2, 4, and 5). These reasons include relatively low initial cost, high power density, reasonable

driving range (say, more than 200 miles for a standard fuel tank size), able to refuel on the order of minutes at many locations, robust and versatile, reasonably efficient, able to meet regulated emission limits, and well matched to available fuels. This last item is particularly important and results in some of the other favorable features.

Liquid hydrocarbon fuels (such as gasoline and diesel) possess relatively high energy densities, are relatively safe and stable, and (currently) are widely available. In addition, these fuels possess excellent characteristics for combustion processes utilized by spark-ignited and compression-ignited engines.

Current (2015) engine technology spans a wide range from fairly basic to relatively advanced. Some engines are still based on the use of carburetors, mechanical valve trains, and large displacements. More advanced engine designs include direct fuel injection, variable valve timings, turbocharging, and the capability to deactivate some cylinders for part load operation. Most spark-ignition engines are designed for operation at or near stoichiometric with compression ratios less than about 11 (to avoid spark knock).

The demise of the IC engine is often a popular topic in the lay press due to the perception that it is based on "old" technology. Despite this perception, the IC engine remains a successful device. Alternative power plants for light-duty vehicles include electric motors operated with batteries or fuel cells. Some advances have been accomplished regarding these technologies, but these alternatives are still many years away from displacing the IC engine. Especially considering the long time frame for replacement of existing vehicles in the current fleet, IC engines are expected to be the dominant power plant for many decades into the future.

1.2 Engine Types and Operation

Several versions of the IC engine exist. The two major categories are spark-ignition engines and compression-ignition (diesel) engines. The spark-ignition engine is based largely on a (nearly) homogeneous mixture of fuel and air, and on a more-or-less organized flame propagation. To satisfy this type of ignition and combustion process, the fuel must vaporize relatively easily and resist autoignition. Fuels with these characteristics include gasoline, natural gas, propane, and alcohols. The spark-ignition engine is often restricted to moderate compression ratios to avoid spark knock. Almost all spark-ignition engines for today's light-duty vehicles operate with stoichiometric mixtures and utilize three-way catalyst systems to meet emission regulations.

The compression-ignition engine, on the other hand, is based on the injection of the fuel into a cylinder with air, and on the self-ignition of the fuel due to the temperature of the compressed air. For the compression-ignition engine, combustion occurs in various locations throughout the cylinder with no organized flame propagation. To satisfy this type of ignition and combustion process, the compression ignition engine must utilize a fuel that can readily self-ignite. This fuel is typically a diesel fuel, but jet fuel and other oils can be used. The compression-ignition engine generally requires a relatively high compression ratio to generate sufficiently high temperature air for the auto-ignition process. These engines typically must operate with excess air (fuel lean) to ensure all the fuel is burned. In many applications, the compression-ignition engine uses intake air compression (turbochargers and superchargers) to increase its power density.