HANDBOOK OF ENERGY SYSTEMS ENGINEERING

PRODUCTION AND UTILIZATION

Educido Lesle C. Wilder, M.S., P.E., Polita, Asset

HANDBOOK OF ENERGY SYSTEMS ENGINEERING

PRODUCTION AND UTILIZATION

Edited by

LESLIE C. WILBUR, M.S., P.E., Fellow, ASME
Department of Mechanical Engineering
Worcester Polytechnic Institute
Worcester, Massachusetts

WILEY SERIES IN MECHANICAL ENGINEERING PRACTICE

CONSULTING EDITOR

Marvin D. Martin
President, Maroin D. Martin, Ind. Consulting Engineers, Tucson, Arizona

A Wiley-Interscience Publication

JOHN WILEY & SONS

New York • Chichester • Brisbane • Totouto

Copyright © 1985 by John Wiley & Sons, Inc.

All rights reserved. Published simultaneously in Canada.

beyond that permitted by Section 107 or 108 of the 1976 United States Copyright Act without the permission of the copyright owner is unlawful. Requests for permission or further information should be addressed to the Permissions Department, John Wiley & Sons, Inc.

Library of Congress Cataloging in Publication Data:

Main entry under title:

Handbook of energy systems engineering
(Wiley series in mechanical engineering practice)
"A Wiley-Interscience publication."
Bibliography: p.

Includes index.

1. Power (Mechanics)—Handbooks, manuals, etc.

I. Wilbur, Leslie C. II. Series. TJ163.9.H35 1985 621.042 84-20830 ISBN 0-471-86633-4

Printed in the United States of America

10 9 8 7 6 5 4 3 2 1

EDITORIAL BOARD

EDITOR-IN-CHIEF

Leslie C. Wilbur

Professor, Department of Mechanical Engineering Worcester Polytechnic Institute, Worcester, Massachusetts

Wiley Series in Mechanical Engineering Practice

CONSULTING EDITOR

Marvin D. Martin

President, Marvin D. Martin, Inc., Consulting Engineers Tucson, Arizona

EDITORIAL BOARD

Richard K. Pefley

Professor, Department of Mechanical Engineering University of Santa Clara, Santa Clara, California

Robert Seale

Professor, Department of Nuclear and Energy Engineering University of Arizona, Tucson, Arizona

Robert F. Steidel, Jr.

Professor, Department of Mechanical Engineering University of California, Berkeley, California

Dale L. Thornberg

Phoenix, Arizona

Donald E. Vandenburgh

Yankee Atomic Electric Company Framingham, Massachusetts

Hemendra K. Acharya, Consultant, Stone and Webster Engineering Corporation, Boston, Massachusetts

Roy P. Allen, Manager of Application Engineering, Gas Turbine Department, General Electric Company,

Schenectady, New York

Amiya Basu, Arizona Public Service Company, Phoenix, Arizona

William W. Bathie, Department of Mechanical Engineering, Iowa State University, Ames, Iowa

Robert D. Bessette, Manager, Sales Engineering, Old Ben Coal Company, Lexington, Kentucky

Kenneth J. Bell, Department of Chemical Engineering, Oklahoma State University, Stillwater, Oklahoma

Joseph K. Benner, Department of Nuclear Engineering, The Pennsylvania State University, University Park, Pennsylvania

Frank P. Bleier, Fan Design Consultant, 536 West Cornelia Avenue, Chicago, Illinois

Harold B. Boyd, M. W. Kellogg Company, Houston, Texas

Ernie B. Branch, Design Director, Sargent and Lundy, Chicago, Illinois

John Briedis, Assistant Chief Geotechnical Engineer, Stone and Webster Engineering Corporation, Boston, Massachusetts

Dominique Brocard, Assistant Director, Alden Research Laboratories, Holden, Massachusetts

Warren H. Brown, Consultant, Byron Jackson Pump Division, Borg Warner Corporation, Long Beach, California

John M. Burns, Consultant, Power Division, Stone and Webster Engineering Corporation, Boston, Massachusetts

C: Cheng, General Motors Corporation, LaGrange, Illinois

Melvin H. Chiogioji, Deputy Assistant Secretary, State and Local Assistance Programs, U.S. Department of Energy, Washington, D.C.

Chong Chiu, Combustion Engineering, Inc., Windsor, Connecticut

Cyrus Clark, CBI Industries, Inc., Oak Brook, Illinois

Richard L. P. Custer, Associate Director, Center for Fire Safety Studies, Worcester Polytechnic Institute, Worcester, Massachusetts

Joseph Duff, Manager of Chemical Services Engineering, Burns and Roe, Inc., Oradell, New Jersey

William W. Durgin, Department of Mechanical Engineering, Worcester Polytechnic Institute, Worcester, Massachusetts

Robert A. Evans, Helium Breeders Association, La Jolla, California

Rocco Fazzolare, Department of Nuclear and Energy Engineering, University of Arizona, Tucson,

Rudolf Feblau, Production Manager, Horizontal Pumps, Byron Jackson Pump Divison, Borg Warner Corporation, Long Beach, California

Richard S. Fein, Richard S. Fein Associates, Poughkeepsie, New York

Robert W. Fitzmaurice, Allen Sherman Hoff Company, Malvery, Pennsylvania

James J. Garrity, Chief Hydraulic Engineer, Stone and Webster Engineering Corporation, Boston, Massachusetts

Marc W. Goldsmith, President, Energy Research Group, Inc., Waltham, Massachusetts

V. E. Grimshaw, Manager, Logistics Planning, Union Oil Company of California, Los Angeles, California

Okan Gurel, IBM Cambridge Scientific Center, Cambridge, Massachusetts

Daniel F. Hang, Department of Nuclear Engineering, University of Illinois, Urbana, Illinois

Frederick R. Harty, Jr., Senior Hydraulic Engineer, Stone and Webster Engineering Corporation, Boston, Massachusetts

Harlan T. Holmes, Vice President, Energy Engineering, Garver and Garver, Inc., Little Rock, Arkansas Arthur Karlin, Booz-Allen and Hamilton, Washington, D.C.

E. H. Kennedy, Manager, Project and Generic Licensing, Combustion Engineering, Inc., Windsor, Connecticut

Donald L. Klass, Assistant Research Director, Institute of Gas Technology, Chicago, Illinois

Ivan V. LaFave, CBI Industries, Inc., Oak Brook, Illinois

Thomas J. Lamb, Senior Soils Engineer, Stone and Webster Engineering Corporation, Boston, Massachusetts

David Lanning, Department of Nuclear Engineering, Massachusetts Institute of Technology, Cambridge, Massachusetts

Thomas Lepley, Arizona Public Service Company, Phoenix, Arizona

Jack B. Levy, General Electric Company, Research and Development Center, Schenectady, New York

Edward S. Lipinsky, Battelle-Columbus Laboratories, Columbus, Ohio

C. Hardy Long, Department of Mechanical Engineering, Virginia Polytechnic Institute and State University, Blacksburg, Virginia

A. W. Loomis, Private Consultant, Stewartsville, New Jersey

Michael McDonald, Booz-Allen and Hamilton, Washington, D.C.

Robert A. McElroy, Jr., Pipeline Engineer, Union Oil Company of California, Los Angeles, California

John A. Mayer, Jr., Department of Mechanical Engineering, Worcester Polytechnic Institute, Worcester, Massachusetts

L. D. Mears, General Manager, Gas Cooled Reactor Associates, La Jolla, California

E. H. Miller, Manager of Thermal Development Engineering, General Electric Company, Schenectady, New York

Chester Nachtigal, Weyerhaeuser Company, Tacoma, Washington

Ravindra M. Nadkarni, Vice President, Technology, Leach & Garner, Attleboro, Massachusetts

Gordon Oates, Department of Aeronautics and Astronautics, University of Washington, Seattle, Washington

Francisco Palacios, Riley Stoker Corporation, Worcester, Massachusetts

C. A. Podczerwinski, Chief Computer Application Engineer, Sargent and Lundy, Chicago, Illinois

Ryszard J. Pryputniewicz, Department of Mechanical Engineering, Worcester Polytechnic Institute, Worcester, Massachusetts

Frank J. Rahn, Electric Power Research Institute, Palo Alto, California

A. G. Randol III, Exxon Corporation USA, New Orleans, Louisiana

Norman Rasmussen, Department of Nuclear Engineering, Massachusetts Institute of Technology, Cambridge, Massachusetts

Albert H. Rawdon, Riley Stoker Corporation, Worcester, Massachusetts

Robert R. Reeves, Department of Chemistry, Rensselaer Polytechnic Institute, Troy, New York

Archie Riviera, Booz-Allen and Hamilton, Washington, D.C.

Walton A. Rodger, Chairman, OTHA, Inc., Glen Echo, Maryland

Charles W. Ruoff, Supervisor, Energy and Utilities Engineering, ARCO Chemical Company, Newtown Square, Pennsylvania

Michel A. Saad, Department of Mechanical Engineering, University of Santa Clara, Santa Clara, California

Chakra J. Santhanam, Manager, Chemical & Metallurgical Engineering, A. D. Little Company, Cambridge, Massachusetts

Robert L. Scheffler, Program Director, Wind Energy Conversion, Southern California Edison, Rosemead, California

A. E. Scherer, Director, Nuclear Licensing. Combustion Engineering, Inc., Windsor, Connecticut

Paul F. Shiers, Senior Hydraulic Engineer, Stone and Webster Engineering Corporation, Boston, Massachusetts

James K. Shilenn, Department of Nuclear Engineering, The Pennsylvania State University, University Park, Pennsylvania

Richard D. Shultz, Department of Electrical Engineering, University of Illinois, Urbana, Illinois

Robert H. Simon, GA Technologies, Inc., San Diego, California

John Simonson, Vice President, Engineering, Valtek, Inc., Springville, Utah

Eric Smith, Consultant, Holden, Massachusetts

Richard A. Smith, Department of Electrical Engineering, University of Illinois, Urbana, Illinois

Stephen E. Smith, Consultant, Cogeneration and Energy Systems, Energy Technologies, Inc., Tucson, Arizona

Joong Min Soh, ARCO Chemical Company, Newtown Square, Pennsylvania

John Soma, Private Consultant, Brooklyn, New York

S. Srinivasan, Institute for Hydrogen Systems, Mississauga, Ontario, Canada

Herbert R. Stewart, Private Consultant, Waban, Massachusetts

R. Peter Stickles, A. D. Little Company, Cambridge, Massachusetts

Thomas E. Stott, Thomas Stott & Associates, Cummaquid, Massachusetts

James Swisher, Director, Division of Energy Storage Technology, Office of Energy Systems Research, Department of Energy, Washington, D.C.

J. B. Thomas, Director, Technical Marketing, Ingersol-Rand Company, Allentown, Pennsylvania

Owen D. Thomas, President, Owen Thomas & Associates, Salt Lake City, Utah

B. V. Tilak, Occidental Chemical Corporation, Hooker Research Center, Grand Island, New York

David A. Tillman, Environsphere Company, Bellevue, Washington

David Turner. Booz-Allen and Hamilton, Washington, D.C.

Thomas C. Varljen, Westinghouse Electric Fusion Power Systems, Advanced Reactor Division, Madison, Pennsylvania

Thomas F. Weaver, Department of Resource Economics, University of Rhode Island, Kingston, Rhode Island

Eric Weber, Arizona Public Service Company, Phoenix, Arizona

Michel C. Wehrey, WTG Test Program Manager, Southern California Edison, Rosemead, California

Leslie C. Willour, Department of Mechanical Engineering, Worcester Polytechnic Institute, Worcester, Massachusetts

John Winner, Booz-Allen and Hamilton, Bethesda, Maryland

Warren Witzig, Department of Nuclear Engineering, The Pennsylvania State University, University Park, Pennsylvania

Bernard D. Wood, Department of Mechanical and Aerospace Engineering, Syracuse University, Syracuse, New York

Douglas Woods, Head, Department of Social Science and Policy Studies, Worcester Polytechnic Institute, Worcester, Massachusetts

Paul C. Yuen, Dean, College of Engineering, University of Hawaii, Honohulu, Hawaii

Russell Zub, Transportation Systems Center, Cambridge, Massachusetts

SERIES PREFACE

The Wiley Series in Mechanical Engineering Practice is written for the practicing engineer. Students and academicians may find it useful, but its primary thrust is for the working engineer who needs a convenient and comprehensive reference on hand.

Two kinds of information are contained in the several volumes:

- 1. Numerical information such as strengths of materials, thermodynamic properties of fluids, standard pipe sizes, thread systems, and so on.
- 2. Descriptive and mathematical information typical of the "state of the art" of the many facets and specialties encompassed by the broad term "mechanical engineering."

The profession has expanded to cover such a broad range of engineering activities that no one can be knowledgeable in more than a fraction of the whole field. Yet, in day-to-day work, practicing engineers frequently have to use, or at least interface with, specialty areas outside their normal sphere of competence. This book is written to provide readers with the state of the art information and standard practices in these other areas.

The task of covering such a vast amount of material has dictated the decision to split the series into five separate volumes:

Design and Manufacturing
Fluids and Fluid Machinery
Mechanics, Materials, and Structures
Power and Energy Systems
Instrumentation and Control

Each volume is designed to stand alone but the five complement each other in providing the broad coverage mentioned above. Within each volume chapter and section headings are designed to help the user in finding the material being sought.

A serious attempt was made to provide state of the art material at the time of writing. Since many of the areas are in a state of rapid change, there will be some obsolescence by the time printing is complete. It is planned to revise and update at reasonable intervals so that users may purchase newer editions and keep their references up to date.

The many editors and contributors who have made this series possible join me in the hope that the several volumes will turn out to be really useful tools for the practicing engineer.

MARVIN D. MARTIN

Tucson, Arizona January 1985

PREFACE

The intent of this volume is to provide professionally trained persons with concentrated store of user-oriented information on a broad spectrum of ener applications. The contributing authors were instructed to select the optimu material in their respective areas, taking into consideration severe space co straints. Each section is written as a miniprimer adequate to enable the reader grasp vital concepts at a decision-making level and to give the nonexpert in given discipline a reasonable degree of literacy.

Carefully selected bibliographies have been provided to expedite a followy where more detailed information is needed. Chapters of mathematical relatio ships and fundamental data are included. Contributors were permitted to use t system of units they considered most convenient for current practitioners in the own fields. Extensive conversion factors are provided in Chapter 18.

As Editor-in-Chief I wish to state my gratitude to the contributors for the professional, dedicated efforts, and to the numerous workers who contributed the preparation of this material. In particular, Nancy Stanhope and Catheri Marinelli provided outstanding and tireless support. Special recognition is d Professor Donald N. Zwiep, past president of ASME, and Chairman, Departme of Mechanical Engineering, Worcester Polytechnic Institute, for his vigoro assistance and encouragement. Most of all I wish to express my appreciation my wife Gertrude for her unfailing inspiration and support.

LESLIE C. WILBUR

Berlin, Massachusetts May 1985

CONTENTS

1.	Demographics	1
2.	Optimization of Energy Use	73
3.	Energy Utilization Laws and Principles	157
4.	Energy System Technology	315
5.	Prime Movers	607
6.	Coal Technology	717
7.	Nuclear Technology	847
8.	Petroleum Technology	1017
9.	Gas Technology	1103
10.	Hydroelectric Power	1135
11.	Solar-Derived Power	1183
12.	Geothermal Energy Sources	1309
13.	Energy Aspects of Environmental Control	1347
14.	Electricity Generation, Distribution, and Use	1389
15.	Advanced Energy Systems	1459
16.	Guide to Available Codes, Standards, and Reference Material	1513
17.	Engineering Mathematics	1524
18.	Graphs and Tables	1641
Ind	PY	1741

CHAPTER 1

DEMOGRAPHICS

DOUGLAS W. WOODS

Worcester Polytechnic Institute Worcester, Massachusetts

HEMENDRA K. ACHARYA

Stone & Webster Engineering Corporation Boston, Massachusetts

- 1.1 Energy Demand
- 1.2 Coal Resources and Production 7
- 1.3 Petroleum Resources and Production 23
- 1.4 Natural Gas Resources and Production 35
- 1.5 Nuclear Fuels: Resources and Production
- 1.6 Renewable Energy Resources 49
- 1.7 Alternative Fossil Fuels 6

The energy demographics chapter of the handbook presents statistics on energy demand, production, and resources. Section 1.1 examines energy consumption trends in the United States and the rest of the world. Sections 1.2-1.5 present data on reserves, resources, and production of four major conventional fuels: coal, oil, natural gas, and uranium. In general, these sections present reserve estimates for the United States and the world as a whole covering a number of past years, current reserve figures distributed by country, and current estimates of total U.S. and world resources of each fuel. The quality of the deposits and accuracy of the resource estimates are examined. Total reserves and potential resources are compared with current production levels and trends to evaluate the adequacy of U.S. and world supplies of conventional fossil fuels. Section 1.6 discusses the potential of renewable energy resources (such as solar, wind, wave, and hydroelectric) to contribute to meeting the world's energy needs. Section 1.7 describes the world's resources of alternative nonconventional fossil fuels: shale oil, tar sands, and peat.

1.1 ENERGY DEMAND

This section presents data on world and U.S. energy consumption trends over the last several decades. The growing world demand for energy is illustrated graphically in Fig. 1.1-1. The levels of total world primary energy consumption and the consumption of oil, coal, natural gas, hydroelectric energy, and nuclear energy in millions of tons of oil equivalent are graphed by decade from 1928 to 1965 and annually thereafter to 1981. Primary energy consumption and the consumption of the major fuels in 1981 are listed in Table 1.1-1 for the major countries of the world.

Data on U.S. energy demand is presented in two tables. Tables 1.1-2 and 1.1-3 give energy consumption by type of energy and energy end use, respectively, for each year from 1951 to 1981. Table 1.1-3 lists the U.S. domestic price of each type of energy for the years 1951-1981.

H. K. Acharya is the author of Section 1.6-9.

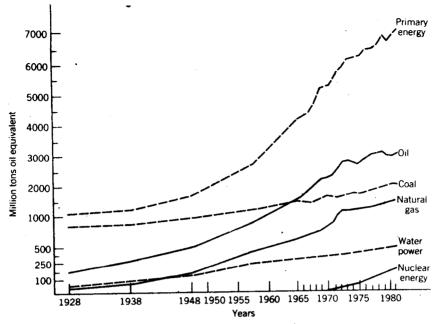


Fig. 1.1-1 World energy consumption. (Source: The British Petroleum Co. Ltd., BP Statistical Review of the World Oil Industry, Various Issues. London: The British Petroleum Co. Ltd., 1981.)

Since 1928 total world primary energy consumption has grown from 1.166 billion tons of oil equivalent to nearly 6 times that amount, 6.849 billion in 1981. The annual compound rate of growth has been 3.4%, about the same as the rate of growth in industrial production. Growth in energy consumption was particularly rapid during the first three decades of the postwar period. From 1948 to 1973 energy consumption grew from 1.739 billion tons of oil equivalent to 5.92 billion tons—an annual compound rate of growth of 5%. Since 1973 the growth rate in world primary energy consumption has slowed considerably, dropping to 1.8% per annum. In the non-Communist world the growth rate since 1973 has been even lower, averaging only 1% per annum according to figures presented in the British Petroleum Company BP Statistical Review of the World Oil Industry (1982).

The reason for the sharp drop in the rate of growth in energy consumption since 1973 has, of course, been the energy crisis—the large increase in the cost of petroleum and most other sources of energy that has occurred since 1973. Table 1.1-4 shows that U.S. crude oil prices, for example, increased by a factor of 8 from 1973 to 1981 and that the combined price index for all fuels increased from \$0.394 per million Btu to \$2.70 over this period.

Although all forms of energy have become more costly since 1973, the price of oil has increased at a much faster rate than that of other types of energy. For example, the price of oil was approximately double that of coal in 1973 and is currently about 5 times the price of coal.

The increase in the relative costliness of oil compared with other forms of energy has resulted in a substantial shift in energy shares away from oil to coal and natural gas. From 1928 to 1973 the share of world primary energy consumption accounted for by oil increased steadily at the expense of coal. Since 1973 this pattern has changed dramatically, with oil consumption actually declining in the non-Communist world and growing at a rate of only a 0.4% per annum in the world as a whole. In contrast, world coal consumption has grown at 2.3% per annum since 1973—greater than the average growth rate in demand for primary energy.

In the United States the pattern has been very similar. Since 1973 coal consumption has resumed growing after a 50-year hiatus. Petroleum consumption, on the other hand, declined from 6.3 billion barrels in 1973 to 5.8 billion in 1981. Hydro and nuclear power have grown substantially since 1973, particularly the latter. Natural gas consumption, on the other hand, has declined slightly, primarily due to price regulation, which has kept gas limited in supply. In the United States total energy consumption declined slightly, from 74.6 quadrillion[‡] Btu in 1973 to 73.9 quatrillion Btu in 1981.

[†]Billion is here defined as 109.

[‡]Quadrillion is here defined as 10¹⁵.

TABLE 1.1-1 ENERGY CONSUMPTION, 1981^a

Country/Area	Primary Energy	Coal	Oil	Natural Gas	Water Power	Nuclear Energy
U.S.A.	1 806.2	406.3	743.2	509.4	74.0	73.3
Canada	221.5	22.9	81.6	48.1	59.2	9.7
Total North America	2 027.7	429.2	824.8	557.5	133.2	83.0
Latin America	348.5	16.9	227.8	54.4	48.6	0.8
Total Western Hemisphere	2 376.2	446.1	1 052.6	611.9	181.8	83.8
Western Europe						
Austria	24.8	3.1	10.9	4.0	6.8	
Belgium & Luxembourg	48.3	10.3	25.6	9.5	0.1	2.8
Denmark	17.1	5.4	11.7			_
Finland	21.3	1.8	12.0	0.6	3.4	3.5
France	188.1	26.2	99.3	24.7	15.8	22.1
Greece	16.7	3.9	11.9		0.9	
Iceland	1.8		0.5	_	1.3	
Republic of Ireland	8.2	1.7	5.4	0.9	0.2	_
Italy	143.8	13.5	95.5	22.8	10.7	1.3
Netherlands	69.3	4.3	35.2	28.8	_	1.0
Norway	28.6	0.5	7.5		20.6	_
Portugal	11.6	0.4	, 8.9		2.3	
Spain	74.3	16.4	48.0	1.9	6.2	1.8
Sweden	39.4	1.4	21.8		9.9	6.3
Switzerland	26.4	0.7	11.9	0.8	9.3	3.7
Turkey	25.4	7.8	15.4		2.2	
United Kingdom	195.7	69.7	74.6	42.0	1.3	8.1
West Germany	259.2	82.7	117.6	41.2	5.8	11.9
Yugoslavia	40.0	14.6	14.4	3.7	7.3	_
Cyprus/Gibraltar/Malta	1.4	ь	1.4			_
Total Western Europe	1 241.4	264.4	629.5	180.9	104.1	62.5
Middle East	121.0	b	84.7	35.3	1.0	
Africa	175.1	67.1	75.9	18.4	13.7	
South Asia	154.7	88.7	43.4	8.9	12.8	0.9
South East Asia	200.3	57.2	123.7	7.3	8.6	3.5
Japan	353.6	63.2	224.3	24.2	20.7	21.2
Australasia	89.0	31.5	36.3	11.6	9.6	_
USSR	1 198.1	336.8	444.1	353.7	48.5	15.0
Eastern Europe	439.8	258.0	102.4	69.4	5.8	4.2
China	499.6	394.2	84.8	10.4	10.2	_
Total Eastern Hemisphere	4 472.6	1 561.1	1 849.1	720.1	235.0	107.3
World (excl. USSR,						
E. Europe & China)	4 711.3	1 018.2	2 270.4	898.5	352.3	171.9
World	6 848.8	2 007.2	2 901.7	1 332.0	416.8	191.1

Source. The British Petroleum Co. Ltd., BP Statistical Review of the World Oil Industry 1982, The British Petroleum Co. Ltd., London, 1983.

^aIn million tonnes oil equivalent. ^bLess than 0.05 million tonnes oil equivalent.

TABLE 1.1-2 CONSUMPTION OF ENERGY BY TYPE, 1951-1981

	Coal ^a		Natural Gas		Petroleum ^b		Hydropower		Nuclear Power	
Үеаг	Quadrillion Btu	Million Short Tons	Quadrillion Btu	Trillion Cubic Feet	Quadrillion Btu	Million Barrels	Quadrillion Btu	Billion kW h	Quadrillion Btu	Billion kW h
1951	13.20	505.9	7.05	6.81	14.43	2,561	1.45	106.6	0	0
1952	11.84	454.1	7.55	7.29	14.96	2,661	1.50	112.0	0	0
1953	11.87	454.8	7.91	7.64	15.56	2,774	1.44	111.6	0	0
1954	10.17	389.9	8.33	8.05	15.84	2,831	1.39	114.0	0	0
1955	11.52	447.0	9.00	8.69	17.25	3,086	1.41	120.3	0	0
1956	11.72	456.9	9.61	9.29	17.94	3,212	1,49	129.8	0	0
1957	11.14	434.5	10.19	9.85	17.93	3,215	1.56	137.0	0	0
1958	9.83	385.7	10.66	10.30	18.53	3,328	1.63	146.9	(⁸)	0.2
1959	9.79	385.1	11.72	11.32	19.32	3,477 .	1.59	144.7	(8)	0.2
1960	10.12	398.0	12.39	11.97	19.92	3,586	1.65	153.7	0.01	0.5
1961	9.89	390.3	12.93	12.49	20.22	3,641	1.68	157.5	0.02	1.7
1962	10.17	402.2	13.73	13.27	21.05	3,796	1.82	172.2	0.03	2.3
1963	10.69	423.5	14.40	13.97	21.70	3,921	1.77	169.1	0.04	3.2
1964	11.25	445.7	15.29	14.81	22.30	4,034	1.91	182.3	0.04	3.3
1965	11.89	472.0	15.77	15.28	23.25	4,202	2.06	196.8	0.04	3.7
1966	12.48	497.7	17.00	16.45	24.40	4,411	2.07	199.0	0.06	5.5
1967	12.24	491.4	17.94	17.39	25.28	4,585	2.34	224.6	0.09	7.7
1968	12.66	509.8	19.21	18.63	26.98	4,902	2.34	225.2	0.14	12.5
1969	12.72	- 516.4	20.68	20.06	28.34	5,160	2.66	254 .5	0.15	13.9
1970	12.66	523.2	21.79	21.14	29.52	5,364	2.65	252.9	0.24	21.8
1971	12.01	501.6	22.47	21.79	30.56	5,553	2.86	273.1	0.41	38.1
1972	12.45	524.3	22.70	22.10	32.95	5,990	2.94	283.6	0.58	54.1
1973	13.30	562.6	22.51	22.05	34.84	6,317	3.01	289.7	0.91	83.5
1974	12.88	558.4	21.73	21.22	33.45	6,078	3.31	316.9	1.27	114.0
1975		562.6	19.95	19.54	32.73	5,958	3.22	309.3	1.90	172.5
1976	13.73	603.8	20.35	19.95	35.17	6,391	3.07	295.5	2.11	191.1
1977		625.3	19.93	19.52	37.12	6,727	2.51	241.0	2.70	250.9
1978		625.2	20.00	19.63	37.97	6,879	3.14	303.2	3.02	276.4
1979		680.5	20.67	20.24	37.12	6,757	3.14	303.4	2.71	255.2
1980	15.46	7 02.7	20.39	19.88	34.20	6,242	3.11	300.1	2.67	251.1
1981		727.7	19.93	19.42	32.00	5,840	2.97	287.0	2.90	272.3

Source. U.S. Dept. of Energy, 1981 Annual Report to Congress Vol. 2: Energy Statistics, U.S. Dept. of Energy, Washington, D.C., 1982 (Table 3, p. 7).

[&]quot;Bituminous coal, lignite, and anthracite.

^{*}Refined petroleum products supplied including natural gas plant liquids and crude oil burned as fuel.

*Electric utility and industrial generation of hydropower and net electricity imports.

dConsumed by electric utilities.

[&]quot;Wood, refuse, and other vegetal fuels consumed by electric utilities. Converted fo Btu by applying national average heat rates for fossil fuel steam electric plants. Data do not include the consumption of wood-derived fuel (other than that consumed by the

TABLE 1.1-2 (Continued)

	Geother	mal ^d	Wood : Wast		Net Imp Coal (Total Energy Consumption	Change from Previous Year
Year	Quadrillion Btu	Billion kW · lf	Quadrillion Btu	Billion kW · h	Quadrillion Btu	Thousand Short Tons	Quadrillion Btu	Percent/
1951	0	0	0	0	-0.02	- 865	36.11	7.4
1952	0	0	0	0	-0.01	- 479	35.83	-0.8
1953	0	0	0	0	-0.01	- 363	36.76	2.6
1954	0	0	0	0	-0.01	- 272	35.73	-2.8
1955	0	0	0	0	-0.01	- 405	39.17	9.6
1956	0	0	0	0	-0.01	- 525	40.75	4.0
1957	0	0	0	0	-0.02	- 704	40.80	0.1
1958	. 0	0	0	0	-0.01	- 271	40.65	-0.4
1959	0	0	0	0	- 0.01	-337	42.41	4.3
1960	(8)	0	(⁸)	0.1	0.01	- 227	44.08	3.9
1961	(8)	0.1	(*)	0.1	-0.01	- 318	44.72	1.5
1962	(š)	0.1	(8)	0.1	-0.01	- 222	46.80	4.6
1963	(*)	0.2	(⁸)	0.1	-0.01	- 298	48.61	3.9
1964	(*)	0.2	(*)	0.1	- 0.01	-421	50.78	4.5
1965	<u>(*)</u>	0.2	(*)	0.3	-0.02	- 744	52.99	4.4
1966	(s)	0.2	<u>(*)</u>	0.3	-0.03	-1,006	55.99	5.7
1967	0.01	0.3	(8)	0.3	-0.02	-618	57.89	3.4
1968	0.01	0.4	(s)	0.4	- 0.02	- 698	61.32	5.9
1969	0.01	0.6	(s)	0.3	-0.04	- 1,456	64.53	5.2
1970	0.01	0.5	(8)	0.4	-0.06	- 2,325	66.83	3.6
1971	0.01	0.5	(*)	0.3	- 0.03	-1,335	68.30	2.2
1972	0.03	1.5	(^g)	0.3	-0.03	-1,047	71.63	4.9
1973	0.04	2.0	(^g)	0.3	-0.01	-317	74.61	4.2
1974	0.05	2.5	(8)	0.3	0.06	2,262	72.76	- 2.5
1975	0.07	3.2	(^{\$})	0.2	0.01	546	70.71	- 2.8
1976	0.08	3.6	(z)	0.3	(⁸)	-4	74.51	5.4
1977	0.08	3.6	0.01	0.5	0.02	588	76.33	2.4
1978	0.06	3.0	(*)	0.3	0.13	5,029	78.18	2.4
1979	0.08	3.9	0.01	0.5	0.07	2,534	78.91	0.9
1980	0.11	5.1	(8)	0.4	-0.04	-1,412	75.91	- 3.8
1981*	0.12	5.7	(8)	0.4	-0.02	- 643	73.91	- 2.6

electric utility industry) which amounted to an estimated 2.2 quadrillion Btu (1981). This table excludes small quantities of energy forms for which consistent historical data are not available, such as solar energy obtained by the use of thermal and photovoltaic collectors; wind energy; and geothermal, biomass, and waste energy other than that consumed at electric utilities.

/ Percent change calculated from data prior to rounding.

*Less than 0.005 quadrillion Btu.

h Preliminary.

Note: Sum of components may not equal total due to independent rounding.

TABLE 1.1-3 CONSUMPTION OF ENERGY BY END-USE SECTOR, 1951-1981^a

Year	Residential as	nd Commercial	Industrial		Transp	ortation		
	Without Electricity Distributed	With Electricity Distributed ^b	Without Electricity Distributed	With Electricity Distributed ^b	Without Electricity Distributed	With Electricity Distributed ^b	Electric Utilities	Total Energy Consumption
1951	7.00	9.60	14.66	17.41	8.99	9.11	5.45	36.11
1952	7.04	9.80	14.18	16.99	8.94	9.04	5.67	35.83 .
1953	6.83	9.75	14.83	17.86	9.05	9.15	6.06	36.76
1954	7.02	10.04	13.76	16.77	8.83	8.91	6.12	35.73
1955	7.47	10.62	15.44	18,99	9.47	9.55	6.79	39.17
1956	7.78	11.19	15.88	19.70	9.79	9.86	7.30	40.75
1957	7.54	11.17	15.61	19.46	9.84	9.90 -	7.55	40.80
1958	8.04	11.83	15.16	18.82	9.97	10.02	7.51	40.65
1950	8.23	12.33	15.80	19.74	10,30	10.35	8.08	42.41
1960	8.91	13:22	16.46	20,34	10.48	10.52	8.23	44.08
1961	9.13	13.63	16.47	20.44	10.62	10.66	8.51	44.72
1962	9.60	14.43	17.04	21.23	11.10	11.14	9.06	46.80
1963	9.62	14.86	17.79	22.17	11.54	11.58	9.66	48.61
1964	9.72	15.35	18.82	23.50	11.89	11.92	10.34	50.78
1965	10.13	16.19	19.50	24.47	12.30	12.33	11.07	52.99
1966	10.53	17.13	20.39	25.78	13.04	13.08	12.03	55.99
1967	11.09	18.17	20.38	26.00	13.69	13.72	12.73	57.89
1968	11.44	19.30	21.16	27.20	14.80	14.83	13.92	61.32
1969	11.94	20.66	21.91	28.40	15.43	15.46	15.25	64.53
1970	12.18	21.76	22.32	29.00	16.03	16.06	16.29	66.83
1971	12.38	22.67	22.05	28.96	16.65	16.68	17.22	68.30 -
1972	12.64	23.73	22.77	30.24	17.63	17.66	18.58	71.63
1973	12.24	24.20	23.86	31.88	18.49	18.52	20.01	74.61
1974	11.74	. 23.77	22.85	30.94	18.00	· 18.03	20.16	72.76
1975	11.58	23.92	20.57	28.60	18.14	18.18	20.42	70.71
1976	12.25	25.01	21.68	30.44	19.03	19.07	21.55	74.51
1977	11.83	25.41	21.97	31.18	19:70	19.74	22.82	76.33
1978	11.93	26.00	22.12	31.56	20.58	20.61	23.55	78.18
1979	11.79	26.08	22.58	32.39	20.40	20.43	24.14	78.91
1980	10.98	25.87	20.85	30.36	19.65	19.68	24.44	75.91
1 981	10.69	25.64	19.39	29.02	19.18	19.22	24.63	73.91

Source. U.S. Dept. of Energy, 1981 Annual Report to Congress, Vol. 2: Energy Statistics, U.S. Dept. of Energy, Washington, D.C., 1982 (Table 4, p. 9).

Note: Sum of components may not equal total due to independent rounding.

^aData do not include consumption of wood-derived fuel (other than that consumed by the electric utility industry), which amounted to an estimated 2.2 quadrillion Btu in 1981. Also, small quantities of other energy forms for which consistent historical data are not available, such as solar energy obtained by the use of thermal and photovoltaic collectors; wind energy; and geothermal, biomass, and waste energy other than that consumed at electric utilities, are not included. In quadrillion Btu.

quadrillion Btu.

Energy consumption by electric utilities is allocated to the three major end-use sectors in proportion to electricity sales.

Preliminary.

Table 1.1-3 shows that the fastest growing energy end-use sector in the United States was residential and commercial, which grew from 24.2 quadrillion Btu in 1973 to 25.64 in 1981. Energy consumption also grew in transportation, from 18.5 quatrillion Btu to 19.2. In the industrial sector energy consumption declined slightly over the 1973–1981 period. From 1951 to 1981 total energy consumption in the United States grew from 36.1 to 73.9 quadrillion Btu, a growth rate of nearly 3%. The most rapidly growing sector was residential and commercial, which increased practically threefold, from 9.6 to 25.64 quadrillion Btu.

1.2 COAL RESOURCES AND PRODUCTION

1.2-1 Introduction

Coal is a dark brown or black combustible substance consisting of carbonized vegetable matter. It was created during past geologic ages when plant material in swamps was compacted under successive layers of vegetation and transformed first into peat and later, as marine or continental deposits covered the coal swamps, into coal. This transformation was marked by a progressive decrease in the amount of volatile matter and moisture resulting from the increased compression and temperature associated with greater depth of burial.¹ The geologic origin of coal is discussed in greater detail in Chapter 6.

The chief constituents of coal are fixed carbon, moisture, ash, volatile material, and sulfur. The ash and volatile material contain hydrocarbons, nitrogen, and polyacyclic organic matter as well as inorganic trace elements and radio nuclites.² The composition of coal is of great economic importance. The higher the carbon and heat content and the lower the percentage of ash, volatile material, and sulfur, the more valuable coal is to consumers.

1.2-2 U.S. Coal Resources

Coal is a very abundant fuel both in the United States and in the world as a whole. The total resources of coal in the United States have been estimated at approximately 4 trillion tons (see Table 1.2-1). In 1980 U.S. coal production was 835 million short tons or less than $\frac{1}{4500}$ of total resources.³ A recent U.S. Geological Survey estimate⁴ put the world total of identified plus hypothetical coal resources at 17 trillion short tons. In 1980 world production of coal was approximately 4 billion short tons or less than $\frac{1}{400}$ of total resources.

Tables 1.2-1 and 1.2-2 present the U.S. Geological Survey estimates of the total remaining coal resources and the coal reserve base of the United States as of January 1, 1974.⁵ The resource figures in Table 1.2-1 are divided into three categories—identified, hypothetical, and additional hypothetical—

according to the methods of estimation and expected accuracy.

The estimates of identified resources shown in Table 1.2-2 are based on detailed information accumulated by mapping outcrops of coal beds and drilling holes to test coal bed thickness. They are subject to increase in the future as mapping, prospecting, and development are continued. The resources included in the identified category satisfy certain constraints with respect to the minimum thickness of coal seams (14 in. for anthracite and bituminous coal and $2\frac{1}{2}$ ft for subbituminous coal and lignite) and the maximum depth of overburden (3000 ft in most states). In addition, the maximum ash and sulfur content is limited to 32.6 and 7.7%, respectively. It should be noted that the bulk of identified coal resources fall well within these limits.

The percentage distribution of total identified resources by depth of overburden, thickness of beds, and rank are presented in Fig. 1.2-1. Overburden and seam thickness are major determinants of the cost of mining coal. Fig. 1.2-1 shows that the bulk, over 91% of resources, lies within 1000 ft of the surface and 58% is contained in seams of 5 ft or thicker for subbituminous coal and lignite and 28 in. or thicker for anthracite and bituminous coal. Conservative procedures were employed in estimating average seam thickness between points of measurement and in estimating the areal extent of coal beds

around isolated points of information.

The hypothetical resources shown in Table 1.2-1 are estimates of coal in areas of known coal fields that are unmapped and unexplored. Hypothetical resources contain coal located in areas of coal-bearing rock that were excluded from consideration in the identified category because of lack of specific information about the occurrence and thickness of coal. Most exploration and mining of coal in the United States is concentrated along outcrops. As a result, only general information is available about coal in the centers of large coal basins. Moreover, many coal-bearing areas are so remote that they have been examined only by reconnaissance. The estimated hypothetical resources include an allowance for coal, which should be discovered when detailed geological mapping is extended into such areas.⁸

The estimates of coal in the hypothetical category are subject to the same constraints with respect to seam thickness and overburden applied to identified resources. The bulk of hypothetical resources lies in the range of 1000-2000 ft deep. Estimated hypothetical resources located below the 3000 ft