

**Biochemistry of
Industrial Micro-organisms**

Edited by C. RAINBOW and A. H. ROSE

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Preface

There are probably few better documented examples of Man's scientific and technological development than the harnessing of the activities of micro-organisms. Although micro-organisms were first applied over 6000 years ago to brew beer and to make wine, it has been only during the present century that the potential value of this exploitation of microbial activity has begun to be realized. Developments over the past few decades have led to processes for making a wide variety of industrial chemicals, including organic acids, vitamins, amino acids and enzymes. Probably the most significant development was the discovery of antibiotics, a discovery which established a close liaison between the microbiological and pharmaceutical industries. This liaison has since led to further notable advances in the industrial applications of micro-organisms, particularly in the field of steroid transformations. There has been also a change in our concept of the "industrial micro-organism". Some 20-30 years ago, there existed a small band of micro-organisms—some yeasts and a few bacteria and moulds—that were conveniently referred to as industrial micro-organisms. But today this term can no longer be justifiably reserved for this elite. Indeed, it would now seem that every micro-organism is potentially of industrial importance; once it has been shown to produce a commercially important chemical, or to bring about a chemical transformation that can be applied in the synthesis of an industrially important substance, then the potential of that micro-organism can be realized.

Although the size and scope of the microbiological industries have undergone a tremendous metamorphosis in recent years, the rationale behind the use of micro-organisms in industrial processes remains the same, namely, the exploitation of their chemical activities. Several recent developments have been possible only because we have had a basic understanding of the chemical activities of the micro-organisms involved. And there is every reason to believe that still greater rewards can be expected if research and development are based on a firm knowledge of microbial biochemistry. It is for this reason that the industrial applications of micro-organisms are here described in terms of their biochemical activities.

In order that this book should be of the greatest value to those concerned with industrial micro-organisms, it was essential that it be written not by one or two authors but by a team of contributors, each a specialist in his own field. Throughout its preparation, it has been our aim to allow contributors a wide degree of latitude in interpreting developments in their subject and in the manner in which these developments are presented. We should like to thank all contributors for their willing co-operation in this venture which, we hope, will be of value not only to industrial microbiologists, but also to the whole community of microbiologists.

June, 1963

C. RAINBOW
A. H. ROSE

List of Common Abbreviations and Symbols

AMP, CMP, GMP, IMP, UMP	5' Phosphates of ribosyl-adenine, -cytosine, -guanine, -hypoxanthine, and -uracil
ADP, CDP, GDP, IDP, UDP	Adenosine, cytosine, guanosine, inosine and uridine diphosphates
ATP, CTP, GTP, ITP, UTP	Adenosine, cytosine, guanosine, inosine and uridine triphosphates
ABS	Alkyl benzene sulphonates
6-APA	6-Aminopenicillanic acid
BOD	Biochemical Oxygen Demand
CDPG	Cytidine diphosphate glucose
CoA, CoASH	Coenzyme A
DAP	Diaminopimelic acid
DNA	Deoxyribonucleic acid
EDTA	Ethylenediamine tetra-acetic acid
EMP	Embden-Meyerhof-Parnas pathway
FAD, FADH ₂	Flavin adenine dinucleotide, oxidized and reduced forms
FMN	Flavin monophosphate
GSSG, GSH	Glutathione, oxidized and reduced forms
HMP	Hexose monophosphate shunt
MVA	Mevalonic acid
NAD, NADH ₂	Nicotinamide adenine dinucleotide, oxidized and reduced forms
NADP, NADPH ₂	Nicotinamide adenine dinucleotide phosphate, oxidized and reduced forms
~ P	Energy-rich phosphate bond
P _i	Inorganic phosphate
PP	Inorganic pyrophosphate
RNA	Ribonucleic acid
TCA	Tricarboxylic acid cycle
TPP	Thiamine pyrophosphate
UDPG	Uridine diphosphate glucose

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CHAPTER I

Introduction

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The harnessing of the activities of micro-organisms represents one of the most fascinating aspects of Man's scientific and technological development. Included among the industrial applications of micro-organisms are some of the oldest of Man's social and domestic activities, but it is only during the past few decades, following upon the dramatic advances that have been made in the science of biochemistry, that we have begun to appreciate fully the advantages that can be gained from this exploitation of microbial activity. The variety of ways in which micro-organisms have been used industrially are described in detail in several textbooks, including those of Underkofler and Hickey (1954) Prescott and Dunn (1959), Whitmarsh (1958) and Rose (1961). Each industrial microbiological process exploits the biochemical properties of a certain micro-organism or occasionally, as in sewage purification, of a mixed flora of micro-organisms.

The reasons why micro-organisms have proved such valuable agents in industrial processes are threefold and are based on those properties which distinguish them from higher plants and animals. A review by Gunsalus and Shuster (1961) deals with these distinguishing features in greater detail than is possible in this chapter.

Speed of Microbial Metabolism

Micro-organisms are extremely small with, on a weight-for-weight basis, a very high surface:volume ratio as compared with higher organisms. Because of the tremendous area available for absorption of nutrients, it follows that the speed at which micro-organisms carry out metabolic reactions is very much greater than the speed found in higher organisms, and this relatively high speed of metabolism helps to make micro-organisms valuable agents in industrial processes.

One of the best, and certainly the most often quoted, example