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Polymers: An Encyclopedic Sourcebook of Engineering Properties

ENCYCLOPEDIA REPRINT SERIES

Editor: Jacqueline I. Kroschwitz

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Donald C. Clagett, *General Electric Company, Pittsfield, Massachusetts,* Engineering plastics
I. M. Daniel, *Illinois Institute of Technology, Chicago, Illinois,* Composites, testing
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John K. Lancaster, *Royal Aircraft Establishment, Farnborough, Hants, United Kingdom,* Abrasion and wear
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John Schaefgen, *Consultant, Wilmington, Delaware,* Liquid crystalline polymers
J. Martinez-Salazar, *Institute for Structure of Matter CSIC, Madrid, Spain,* Hardness
L. C. E. Struik, *Plastics and Rubber Research Institute TNO, Delft, The Netherlands,* Aging, physical
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PREFACE

This volume is one of a series of carefully selected reprints from the world-renowned *Encyclopedia of Polymer Science and Engineering* designed to provide specific audiences with articles grouped by a central theme. Although the 19-volume Polymer Encyclopedia is widely available, many readers and users of this key reference tool have expressed interest in having selected articles in their specialty collected for handy desk reference or teaching purposes. In response to this need, we have chosen all of the original, complete articles related to engineering properties of polymers and composites to make up this new volume. The full texts, tables, figures, and reference materials from the original work have been reproduced here unchanged. All articles are by industrial or academic experts in their field and the final work represents the result of careful review by competent specialists and the thorough editorial processing of the professional Wiley staff. Introductory information from the Encyclopedia concerning nomenclature, SI units and conversion factors, and related information has been provided as a further guide to the contents for those concerned with the materials aspects of engineering resins and composites.

The contents of this volume include coverage of nearly every aspect of polymeric engineering materials and provide detailed information on methods of manufacture, properties, and uses. Alphabetical organization, extensive cross-references, and a complex index further enhance the utility of this Encyclopedia. The approximately 20 main entries in this Encyclopedia average 18,000 words in length and have been prepared by 30 leading authorities from industries, universities, and research institutes. The contents should be of interest to all those engaged in the manufacture and use of modern, lightweight, tough engineering materials for use in consumer goods, transportation, aerospace, communications, and related industrial activities. The contents include coverage of the newest high performance liquid crystalline materials, a wealth of physical and mechanical data, and standards and specifications for materials. The book should be an important research reference tool, desk-top information resource, and supplementary reading asset for teaching professionals and their students.

J. I. KROSCHWITZ

CONVERSION FACTORS, ABBREVIATIONS, AND UNIT SYMBOLS

SI Units (Adopted 1960)

A new system of measurement, the International System of Units (abbreviated SI), is being implemented throughout the world. This system is a modernized version of the MKSA (meter, kilogram, second, ampere) system, and its details are published and controlled by an international treaty organization (The International Bureau of Weights and Measures) (1).

SI units are divided into three classes:

Base Units

length	meter[†] (m)
mass[‡]	kilogram (kg)
time	second (s)
electric current	ampere (A)
thermodynamic temperature[§]	kelvin (K)
amount of substance	mole (mol)
luminous intensity	candela (cd)

Supplementary Units

plane angle	radian (rad)
solid angle	steradian (sr)

[†]The spellings "metre" and "litre" are preferred by ASTM; however, "-er" is used in the *Encyclopedia*.

[‡]"Weight" is the commonly used term for "mass."

[§]Wide use is made of "Celsius temperature" (t) defined by

$$t = T - T_0$$

where T is the thermodynamic temperature, expressed in kelvins, and $T_0 = 273.15$ K by definition. A temperature interval may be expressed in degrees Celsius as well as in kelvins.

Derived Units and Other Acceptable Units

These units are formed by combining base units, supplementary units, and other derived units (2–4). Those derived units having special names and symbols are marked with an asterisk in the list below:

Quantity	*Unit*	*Symbol*	*Acceptable equivalent*
*absorbed dose	gray	Gy	J/kg
acceleration	meter per second squared	m/s^2	
*activity (of ionizing radiation source)	becquerel	Bq	1/s
area	square kilometer	km^2	
	square hectometer	hm^2	ha (hectare)
	square meter	m^2	
*capacitance	farad	F	C/V
concentration (of amount of substance)	mole per cubic meter	mol/m^3	
*conductance	siemens	S	A/V
current density	ampere per square meter	A/m^2	
density, mass density	kilogram per cubic meter	kg/m^3	g/L; mg/cm^3
dipole moment (quantity)	coulomb meter	C·m	
*electric charge, quantity of electricity	coulomb	C	A·s
electric charge density	coulomb per cubic meter	C/m^3	
electric field strength	volt per meter	V/m	
electric flux density	coulomb per square meter	C/m^2	
*electric potential, potential difference, electromotive force	volt	V	W/A
*electric resistance	ohm	Ω	V/A
*energy, work, quantity of heat	megajoule	MJ	
	kilojoule	kJ	
	joule	J	N·m
	electronvolt†	eV†	
	kilowatt hour†	kW·h†	
energy density	joule per cubic meter	J/m^3	
*force	kilonewton	kN	
	newton	N	$kg·m/s^2$

†This non-SI unit is recognized by the CIPM as having to be retained because of practical importance or use in specialized fields (1).

Quantity	*Unit*	*Symbol*	*Acceptable equivalent*
*frequency	megahertz	MHz	
	hertz	Hz	1/s
heat capacity, entropy	joule per kelvin	J/K	
heat capacity (specific), specific entropy	joule per kilogram kelvin	J/(kg·K)	
heat transfer coefficient	watt per square meter kelvin	W/(m²·K)	
*illuminance	lux	lx	lm/m²
*inductance	henry	H	Wb/A
linear density	kilogram per meter	kg/m	
luminance	candela per square meter	cd/m²	
*luminous flux	lumen	lm	cd·sr
magnetic field strength	ampere per meter	A/m	
*magnetic flux	weber	Wb	V·s
*magnetic flux density	tesla	T	Wb/m²
molar energy	joule per mole	J/mol	
molar entropy, molar heat capacity	joule per mole kelvin	J/(mol·K)	
moment of force, torque	newton meter	N·m	
momentum	kilogram meter per second	kg·m/s	
permeability	henry per meter	H/m	
permittivity	farad per meter	F/m	
*power, heat flow rate, radiant flux	kilowatt	kW	
	watt	W	J/s
power density, heat flux density, irradiance	watt per square meter	W/m²	
*pressure, stress	megapascal	MPa	
	kilopascal	kPa	
	pascal	Pa	N/m²
sound level	decibel	dB	
specific energy	joule per kilogram	J/kg	
specific volume	cubic meter per kilogram	m³/kg	
surface tension	newton per meter	N/m	
thermal conductivity	watt per meter kelvin	W/(m·K)	
velocity	meter per second	m/s	
	kilometer per hour	km/h	
viscosity, dynamic	pascal second	Pa·s	
	millipascal second	mPa·s	
viscosity, kinematic	square meter per second	m²/s	
	square millimeter per second	mm²/s	

Quantity	*Unit*	*Symbol*	*Acceptable equivalent*
volume	cubic meter	m^3	
	cubic decimeter	dm^3	L(liter) (5)
	cubic centimeter	cm^3	mL
wave number	1 per meter	m^{-1}	
	1 per centimeter	cm^{-1}	

In addition, there are 16 prefixes used to indicate order of magnitude, as follows:

Multiplication factor	*Prefix*	*Symbol*	*Note*
10^{18}	exa	E	[a]Although hecto, deka, deci, and centi are SI prefixes, their use should be avoided except for SI unit-multiples for area and volume and nontechnical use of centimeter, as for body and clothing measurement.
10^{15}	peta	P	
10^{12}	tera	T	
10^{9}	giga	G	
10^{6}	mega	M	
10^{3}	kilo	k	
10^{2}	hecto	h[a]	
10	deka	da[a]	
10^{-1}	deci	d[a]	
10^{-2}	centi	c[a]	
10^{-3}	milli	m	
10^{-6}	micro	μ	
10^{-9}	nano	n	
10^{-12}	pico	p	
10^{-15}	femto	f	
10^{-18}	atto	a	

For a complete description of SI and its use, the reader is referred to ASTM E 380 (4).

A representative list of conversion factors from non-SI to SI units is presented herewith. Factors are given to four significant figures. Exact relationships are followed by a dagger. A more complete list is given in ASTM E 380–84 (4) and ANSI Z 210.1–1976 (6).

Conversion Factors to SI Units

To convert from	*To*	*Multiply by*
acre	square meter (m^2)	4.047×10^{3}
angstrom	meter (m)	$1.0 \times 10^{-10\dagger}$
are	square meter (m^2)	$1.0 \times 10^{2\dagger}$
astronomical unit	meter (m)	1.496×10^{11}
atmosphere	pascal (Pa)	1.013×10^{5}
bar	pascal (Pa)	$1.0 \times 10^{5\dagger}$
barn	square meter (m^2)	$1.0 \times 10^{-28\dagger}$

†Exact.

To convert from	*To*	*Multiply by*
barrel (42 U.S. liquid gallons)	cubic meter (m^3)	0.1590
Bohr magneton (μ_B)	J/T	9.274×10^{-24}
Btu (International Table)	joule (J)	1.055×10^{3}
Btu (mean)	joule (J)	1.056×10^{3}
Btu (thermochemical)	joule (J)	1.054×10^{3}
bushel	cubic meter (m^3)	3.524×10^{-2}
calorie (International Table)	joule (J)	4.187
calorie (mean)	joule (J)	4.1908
calorie (thermochemical)	joule (J)	4.184[†]
centipoise	pascal second (Pa·s)	1.0×10^{-3}[†]
centistokes	square millimeter per second (mm^2/s)	1.0[†]
cfm (cubic foot per minute)	cubic meter per second (m^3/s)	4.72×10^{-4}
cubic inch	cubic meter (m^3)	1.639×10^{-5}
cubic foot	cubic meter (m^3)	2.832×10^{-2}
cubic yard	cubic meter (m^3)	0.7646
curie	becquerel (Bq)	3.70×10^{10}[†]
debye	coulomb·meter (C·m)	3.336×10^{-30}
degree (angle)	radian (rad)	1.745×10^{-2}
denier (international)	kilogram per meter (kg/m)	1.111×10^{-7}
	tex[‡]	0.1111
dram (apothecaries')	kilogram (kg)	3.888×10^{-3}
dram (avoirdupois)	kilogram (kg)	1.772×10^{-3}
dram (U.S. fluid)	cubic meter (m^3)	3.697×10^{-6}
dyne	newton (N)	1.0×10^{-5}[†]
dyne/cm	newton per meter (N/m)	1.0×10^{-3}[†]
electron volt	joule (J)	1.602×10^{-19}
erg	joule (J)	1.0×10^{-7}[†]
fathom	meter (m)	1.829
fluid ounce (U.S.)	cubic meter (m^3)	2.957×10^{-5}
foot	meter (m)	0.3048[†]
footcandle	lux (lx)	10.76
furlong	meter (m)	2.012×10^{-2}
gal	meter per second squared (m/s^2)	1.0×10^{-2}[†]
gallon (U.S. dry)	cubic meter (m^3)	4.405×10^{-3}
gallon (U.S. liquid)	cubic meter (m^3)	3.785×10^{-3}
gallon per minute (gpm)	cubic meter per second (m^3/s)	6.308×10^{-5}
	cubic meter per hour (m^3/h)	0.2271
gauss	tesla (T)	1.0×10^{-4}
gilbert	ampere (A)	0.7958
gill (U.S.)	cubic meter (m^3)	1.183×10^{-4}
grad	radian	1.571×10^{-2}
grain	kilogram (kg)	6.480×10^{-5}

[†]Exact.
[‡]See footnote on p. xii.

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To convert from	*To*	*Multiply by*
gram-force per denier	newton per tex (N/tex)	8.826×10^{-2}
hectare	square meter (m^2)	$1.0 \times 10^{4\dagger}$
horsepower (550 ft·lbf/s)	watt (W)	7.457×10^{2}
horsepower (boiler)	watt (W)	9.810×10^{3}
horsepower (electric)	watt (W)	$7.46 \times 10^{2\dagger}$
hundredweight (long)	kilogram (kg)	50.80
hundredweight (short)	kilogram (kg)	45.36
inch	meter (m)	$2.54 \times 10^{-2\dagger}$
inch of mercury (32°F)	pascal (Pa)	3.386×10^{3}
inch of water (39.2°F)	pascal (Pa)	2.491×10^{2}
kilogram-force	newton (N)	9.807
kilowatt hour	megajoule (MJ)	$3.6^{\dagger}$
kip	newton (N)	4.48×10^{3}
knot (international)	meter per second (m/s)	0.5144
lambert	candela per square meter (cd/m^2)	3.183×10^{3}
league (British nautical)	meter (m)	5.559×10^{3}
league (statute)	meter (m)	4.828×10^{3}
light year	meter (m)	9.461×10^{15}
liter (for fluids only)	cubic meter (m^3)	$1.0 \times 10^{-3\dagger}$
maxwell	weber (Wb)	1.0×10^{-8}
micron	meter (m)	1.0×10^{-6}
mil	meter (m)	$2.54 \times 10^{-5\dagger}$
mile (statute)	meter (m)	1.609×10^{3}
mile (U.S. nautical)	meter (m)	$1.852 \times 10^{3\dagger}$
mile per hour	meter per second (m/s)	0.4470
millibar	pascal (Pa)	1.0×10^{2}
millimeter of mercury (0°C)	pascal (Pa)	$1.333 \times 10^{2\dagger}$
minute (angular)	radian	2.909×10^{-4}
myriagram	kilogram (kg)	10
myriameter	kilometer (km)	10
oersted	ampere per meter (A/m)	79.58
ounce (avoirdupois)	kilogram (kg)	2.835×10^{-2}
ounce (troy)	kilogram (kg)	3.110×10^{-2}
ounce (U.S. fluid)	cubic meter (m^3)	2.957×10^{5}
ounce-force	newton (N)	0.2780
peck (U.S.)	cubic meter (m^3)	8.810×10^{-3}
pennyweight	kilogram (kg)	1.555×10^{-3}
pint (U.S. dry)	cubic meter (m^3)	5.506×10^{-4}
pint (U.S. liquid)	cubic meter (m^3)	4.732×10^{-4}
poise (absolute viscosity)	pascal second (Pa·s)	$0.10^{\dagger}$
pound (avoirdupois)	kilogram (kg)	0.4536
pound (troy)	kilogram (kg)	0.3732
poundal	newton (N)	0.1383
pound-force	newton (N)	4.448

†Exact.

To convert from	*To*	*Multiply by*
pound-force per square inch (psi)	pascal (Pa)	6.895×10^{3}
quart (U.S. dry)	cubic meter (m^3)	1.101×10^{-3}
quart (U.S. liquid)	cubic meter (m^3)	9.464×10^{-4}
quintal	kilogram (kg)	1.0×10^{2}†
rad	gray (Gy)	1.0×10^{-2}†
rod	meter (m)	5.029
roentgen	coulomb per kilogram (C/kg)	2.58×10^{-4}
second (angle)	radian (rad)	4.848×10^{-6}
section	square meter (m^2)	2.590×10^{6}
slug	kilogram (kg)	14.59
spherical candle power	lumen (lm)	12.57
square inch	square meter (m^2)	6.452×10^{-4}
square foot	square meter (m^2)	9.290×10^{-2}
square mile	square meter (m^2)	2.590×10^{6}
square yard	square meter (m^2)	0.8361
stere	cubic meter (m^3)	1.0†
stokes (kinematic viscosity)	square meter per second (m^2/s)	1.0×10^{-4}†
tex	kilogram per meter (kg/m)	1.0×10^{-6}†
ton (long, 2240 pounds)	kilogram (kg)	1.016×10^{3}
ton (metric)	kilogram (kg)	1.0×10^{3}†
ton (short, 2000 pounds)	kilogram (kg)	9.072×10^{2}
torr	pascal (Pa)	1.333×10^{2}
unit pole	weber (Wb)	1.257×10^{-7}
yard	meter (m)	0.9144†

Abbreviations and Unit Symbols

Following is a list of commonly used abbreviations and unit symbols appropriate for use in the *Encyclopedia*. In general they agree with those listed in *American National Standard Abbreviations for Use on Drawings and in Text (ANSI Y1.1)* (6) and *American National Standard Letter Symbols for Units in Science and Technology (ANSI Y10)* (6). Also included is a list of acronyms for a number of private and government organizations as well as common industrial solvents, polymers, and other chemicals.

Rules for Writing Unit Symbols (4):

1. Unit symbols should be printed in upright letters (roman) regardless of the type style used in the surrounding text.
2. Unit symbols are unaltered in the plural.
3. Unit symbols are not followed by a period except when used as the end of a sentence.
4. Letter unit symbols are generally written in lowercase (eg, cd for candela) unless the unit name has been derived from a proper name, in which case the first letter of the symbol is capitalized (W, Pa). Prefix and unit symbols retain their prescribed form regardless of the surrounding typography.

†Exact.

5. In the complete expression for a quantity, a space should be left between the numerical value and the unit symbol. For example, write 2.37 lm, *not* 2.37lm, and 35 mm, *not* 35mm. When the quantity is used in an adjectival sense, a hyphen is often used, for example, 35-mm film. *Exception:* No space is left between the numerical value and the symbols for degree, minute, and second of plane angle, and degree Celsius.

6. No space is used between the prefix and unit symbols (eg, kg).

7. Symbols, not abbreviations, should be used for units. For example, use "A," not "amp," for ampere.

8. When multiplying unit symbols, use a raised dot:

$$\text{N·m for newton meter}$$

In the case of W·h, the dot may be omitted, thus:

$$\text{Wh}$$

An exception to this practice is made for computer printouts, automatic typewriter work, etc, where the raised dot is not possible, and a dot on the line may be used.

9. When dividing unit symbols use one of the following forms:

$$\text{m/s } \textit{or } \text{m·s}^{-1} \textit{ or } \frac{\text{m}}{\text{s}}$$

In no case should more than one slash be used in the same expression unless parentheses are inserted to avoid ambiguity. For example, write:

$$\text{J/(mol·K) } \textit{or } \text{J·mol}^{-1} \cdot \text{K}^{-1} \textit{ or } \text{(J/mol)/K}$$

but *not*

$$\text{J/mol/K}$$

10. Do not mix symbols and unit names in the same expression. Write:

$$\text{joules per kilogram } \textit{or } \text{J/kg } \textit{or } \text{J·kg}^{-1}$$

but *not*

$$\text{joules/kilogram } \textit{nor } \text{joules/kg } \textit{nor } \text{joules·kg}^{-1}$$

Abbreviations and Units

A	ampere
A	anion (eg, HA); mass number
a	atto (prefix for 10^{-18})
AATCC	American Association of Textile Chemists and Colorists
ABS	acrylonitrile–butadiene–styrene
abs	absolute
ac	alternating current, *n.*
a-c	alternating current, *adj.*
ac-	alicyclic
ACGIH	American Conference of Governmental Industrial Hygienists
ACS	American Chemical Society
AGA	American Gas Association
Ah	ampere hour
AIChE	American Institute of Chemical Engineers
AIME	American Institute of Mining, Metallurgical, and Petroleum Engineers

AIP	American Institute of Physics
AISI	American Iron and Steel Institute
alc	alcohol(ic)
Alk	alkyl
alk	alkaline (not alkali)
-alt-	alternating as in alternating copolymer
amt	amount
amu	atomic mass unit
ANSI	American National Standards Institute
AO	atomic orbital
AOAC	Association of Official Analytical Chemists
AOCS	American Oil Chemists' Society
APHA	American Public Health Association
API	American Petroleum Institute
aq	aqueous
Ar	aryl
ar-	aromatic
as-	asymmetric(al)
ASH-RAE	American Society of Heating, Refrigerating, and Air Conditioning Engineers
ASM	American Society for Metals
ASME	American Society of Mechanical Engineers
ASTM	American Society for Testing and Materials
at no.	atomic number
at wt	atomic weight
av(g)	average
AWS	American Welding Society
b	bonding orbital
bbl	barrel
bcc	body-centered cubic
bct	body-centered tetragonal
Bé	Baumé
BET	Brunauer-Emmett-Teller (adsorption equation)
bid	twice daily
Boc	*t*-butyloxycarbonyl
BOD	biochemical (biological) oxygen demand
bp	boiling point
Bq	becquerel
C	coulomb
°C	degree Celsius
C-	denoting attachment to carbon
C_M	chain-transfer constant for monomer
C_P	chain-transfer constant for polymer
C_S	chain-transfer constant for solvent
c	centi (prefix for 10^{-2})
c	critical
ca	circa (approximately)
cd	candela; current density; circular dichroism
CFR	Code of Federal Regulations
cgs	centimeter-gram second
CI	Color Index
cis-	isomer in which substituted groups are on same side of double bond between C atoms
cl	carload
cm	centimeter
cmil	circular mil
cmpd	compound
CNRS	Centre National de la Recherche Scientifique
CNS	central nervous system
-co-	copolymerized with
CoA	coenzyme A
COC	Cleveland open cup
COD	chemical oxygen demand
coml	commercial(ly)
conc	concentration
cp	chemically pure
cph	close-packed hexagonal
CPSC	Consumer Product Safety Commission
cryst	crystalline

cub	cubic
D	Debye
D-	denoting configurational relationship
d	differential operator
d-	*dextro*-, dextrorotatory
da	deka (prefix for 10^1)
dB	decibel
dc	direct current, *n.*
d-c	direct current, *adj.*
dec	decompose
detd	determined
detn	determination
dia	diameter
dil	dilute
dl-; DL-	racemic
DMA	dimethylacetamide
DMF	dimethylformamide
DMG	dimethyl glyoxime
DMSO	dimethyl sulfoxide
DOD	Department of Defense
DOE	Department of Energy
DOT	Department of Transportation
DP	degree of polymerization
dp	dew point
DPH	diamond pyramid hardness
DS	degree of substitution
dsc	differential scanning calorimetry
dstl(d)	distill(ed)
dta	differential thermal analysis
E	Young's modulus
(*E*)-	entgegen; opposed
e	polarity factor in Alfrey-Price equation
e^-	electron
ECU	electrochemical unit
ed.	edited, edition, editor
ED	effective dose
EDTA	ethylenediaminetetraacetic acid
em	electron microscopy
emf	electromotive force
emu	electronmagnetic unit
en	ethylene diamine
eng	engineering
EPA	Environmental Protection Agency
epr	electron paramagnetic resonance
ϵ	dielectric constant (unitless)
eq.	equation
esca	electron-spectroscopy for chemical analysis
esp	especially
esr	electron-spin resonance
est(d)	estimate(d)
estn	estimation
esu	electrostatic unit
η	viscosity
$[\eta]$	intrinsic viscosity
η_{inh}	inherent viscosity
η_r	relative viscosity
η_{red}	reduced viscosity
η_{sp}	specific viscosity
exp	experiment, experimental
ext(d)	extract(ed)
F	farad (capacitance)
F	faraday (96,487 C); free energy
f	femto (prefix for 10^{-15})
FAO	Food and Agriculture Organization (United Nations)
fcc	face-centered cubic
FDA	Food and Drug Administration
FEA	Federal Energy Administration
FHSA	Federal Hazardous Substances Act
fob	free on board
fp	freezing point
FPC	Federal Power Commission
FRB	Federal Reserve Board
frz	freezing
G	giga (prefix for 10^9)
$\tilde{G}$	gravitational constant = 6.67×10^{11} N·m^2/kg^2; Gibb's free energy
g	gram
(g)	gas, only as in H_2O(g)

g	gravitational acceleration
-*g*-	graft as in graft copolymer
gc	gas chromatography
gem-	geminal
glc	gas-liquid chromatography
g-mol wt; gmw	gram-molecular weight
GNP	gross national product
gpc	gel-permeation chromatography
GRAS	Generally Recognized as Safe
grd	ground
Gy	gray
H	henry
H	enthalpy
h	hour; hecto (prefix for 10^2)
ha	hectare
HB	Brinell hardness number
Hb	hemoglobin
hcp	hexagonal close-packed
hex	hexagonal
HK	Knoop hardness number
hplc	high-pressure liquid chromatography
HRC	Rockwell hardness (C scale)
HV	Vickers hardness number
hyd	hydrated, hydrous
hyg	hygroscopic
Hz	hertz
i-(eg, Pr^i)	iso (eg, isopropyl)
i-	inactive (eg, *i*-methionine)
IACS	International Annealed Copper Standard
ibp	initial boiling point
IC	inhibitory concentration
ICC	Interstate Commerce Commission
ICT	International Critical Table
ID	inside diameter; infective dose
ip	intraperitoneal
IPS	iron pipe size
IPTS	International Practical Temperature Scale (NBS)
ir	infrared
IRLG	Interagency Regulatory Liaison Group
ISO	International Organization for Standardization
IU	International Unit
IUPAC	International Union of Pure and Applied Chemistry
IV	iodine value
iv	intravenous
J	joule
K	kelvin
K	equilibrium constant
k	kilo (prefix for 10^3)
k	reaction rate constant
kg	kilogram
L	denoting configurational relationship
L	liter (for fluids only) (5)
l-	*levo*-, levorotatory
(l)	liquid, only as in NH_3(l)
LC_{50}	conc lethal to 50% of the animals tested
LCAO	linear combination of atomic orbitals
LCD	liquid crystal display
lcl	less than carload lots
LD_{50}	dose lethal to 50% of the animals tested
LED	light-emitting diode
liq	liquid
lm	lumen
ln	logarithm (natural)
LNG	liquefied natural gas
log	logarithm (common)
LPG	liquefied petroleum gas
ltl	less than truckload lots
lx	lux
M	mega (prefix for 10^6); metal (as in M*A*)
M	molar; actual mass
$\overline{M}_w$	weight-average mol wt
$\overline{M}_n$	number-average mol wt
$\overline{M}_v$	viscosity-average mol wt
m	meter; milli (prefix for 10^{-3})
m	molal

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