



最新成人综合英语学习指南

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内 容 提 要

本书供成人专科英语专业综合英语学科学生使用。

全书分为两个部分:第一部分为综合英语(I),供学生第一、二学期使用。第二部分为综合英语(II),供学生第三、四学期使用。每个部分都有"分项练习"和"模拟试卷"两项,内容要求紧扣《广播电视大学高等专科注册视听生"英语专业教学大纲"和"课程考试说明"》。每项练习前安排了学习指导内容,针对学生在英语学习中的难点和薄弱环节介绍了一些确有成效的学习方法和技巧,以供参考、借鉴 学生可系统地练习,也可以有针对性地选做某项练习。书后附有参考答案,便于自测对照。

本书内容丰富,紧扣大纲,选材广泛,由浅入深,是成人学习综合英语课程的理想指导用书,也可供教师在教学时参考。

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前言

本书根据《广播电视大学高等专科注册视听生"英语专业教学大纲"(简称"大纲")和"课程考试说明"(简称"考试说明")》的要求编写。练习中的词汇参照现行教材和"考试说明"后附的英语词汇表。I~III 级(4000 单词)为综合英语(I) 应认知的词汇,其中 I 级为熟练掌握的词汇; I~IV 级(6000 单词)为综合英语(II) 应认知的词汇,其中 I~II 级为熟练掌握的词汇。

编写本书的指导思想是:帮助成人学生掌握学习方法,巩固所学知识,检验学习效果,提高英语运用能力和应试能力。

本书与"大纲"和"考试说明"的要求同步,将英语四个学期的教学分为两个阶段:第一阶段为综合英语 (I) 内容,供学生第一、二学期使用;第二阶段为综合英语 (II) 内容,供学生第三、四学期使用。

综合英语 (I) 内容包括两大部分: 第一部分是分项练习, 第二部分是八套模拟试题。综合英语 (II) 内容也有两大部分: 第一部分是分项练习, 第二部分是八套模拟试题。

综合英语 (I) 分项练习有七大项: 1.词汇选择; 2.语法结构; 3.辨错; 4.完形填空; 5.阅读理解; 6.句型转换; 7.单句中译英。综合英语 (II) 分项练习也有七大项: 1.词汇选择; 2.语法结构; 3.完形填空; 4.阅读理解; 5.词形转换; 6.难句释义; 7.短文写作。

本书在每个分项练习前安排了指导性文章,着重介绍一些确有成效的英语学习方法与技巧,旨在启发、引导和帮助学生在系统的学习中提高,训练科学的思路,充分发挥自己的水平。

我们在编写的过程中特别考虑到成人学生在英语学习中的难点和薄弱环节,设计的练习兼顾多样性、趣味性,并具有由浅入深,覆盖面广,重点突出,针对性强的特点。

本书主要为广播电视大学英语专业学生编写,也适合成人自学考试英语专业学生使用。各单元的具体撰稿人如下:

综合英语 (I) 内容:

分项练习	项目名称	指导文章	章撰写人与文章题目	分项练习	模拟试卷
第一项	词汇选择	张宝弟	英语词汇练习技巧	张宝弟	张宝弟
第二项	语法结构	余福祥	结构选择题析疑	余福祥	余福祥
第三项	辨错	余福祥	辨错题析疑	余福祥	余福祥
第四项	完形填空	陆松岩	、完型填空方法与技巧	陆松岩	陆松岩
第五项	阅读理解	庞志华	阅读理解要求、方法与技巧	庞志华	庞志华
第六项	句型转换	林万里	句型转换方法与技巧	林万里	林万里
第七项	单句中译英	庞志华	单句中译英方法与技巧		庞志华
综合药	英语 (II) 内容	:		-	
分项练习	项目名称	指导文章	重撰写人与文章题目	分项练习	模拟试卷
第一项	词汇选择			张宝弟	张宝弟
第二项	语法结构	王世晓	结构选择题析疑	王世晓	王世晓
第三项	完形填空			朱 萍	朱 萍
第四项	阅读理解		•	林万里	林万里

第五项 词形转换 王世晓 词型转换题析疑 王世晓 王世晓 庞志华 Paraphrase—难句释义方法与 第六项 难句释义 庞志华 庞志华 技巧 第七项 短文写作 林万里 短文写作要求与方法 林万里 林万里

本书由庞志华策划,编写大纲和最后统稿。

· 上海电视大学罗伟纲教授审阅了全书。

本书是几所广播电视大学共同合作的结晶。在编写过程中得到上海电视大学,杭州广播电视大学、江苏广播电视大学和南京广播电视大学的领导及其他同行们的热情支持、指导和帮助。上海交通大学出版社和上海高教音像出版社为本书出版也给予了大力支持和帮助。在此我们一并表示诚挚的谢意。

书中如有错误、疏漏之处,恳请读者、同行指正。愿此书能有益于成人读者的英语学习, 并祝他们在英语的学习中取得优良成绩。

> 编者 1999 年春

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综合英语 (I) 分项练习

第一项 词汇选择

一、英语词汇练习技巧

- 1. 测试要求
- (1) 掌握基本的词汇、同义词、近义词及习惯用语,能从四个选项中选择最适合的词汇,使句子意思完整。
 - (2) 词汇选项在综合英语(I)计分为 15 分,综合英语(II)计分为 20 分。
 - (3) 词汇选项所占总分比重在综合英语(I)为 15%, 在综合英语(II)为 20%。
 - (4) 词汇选项试题形式:
 - A. 在所给的 4 个选项中,选择一个最适合的能使意思完整的词为正确的答案。
 - B. 在所给的 4 个选项中,选择一个在意义上最接近句子划线部分的词为正确答案。
- (5) 词汇选项出题原则:范围广,综合英语(I)一般在 4000 单词左右,综合英语(II)一般要达到 6000 单词;内容细,主要侧重于英语的常用词汇、书面词汇、习惯用语、同义词、近义词等。这是英语学习的重要组成部分,必须掌握好。
 - 2. 词汇选项的内容

词汇选项题型主要有二种:

- (1) 四选一。
- (2) 根据划线部分找出在意思和用法上相近的词。其出题原则可分为以下几类。
- A. 动词近义词辩析:综合英语(I)专项练习(一)题 27:

例:	I am happy to	your	invitation.	
	A. take	B. accept	C. grant	D. consent
	答案: B			
B.	副词近义词辩	析:综合英语	(I)专项练习(一)题 2	23:
例:	The score wa	s 4-3, so we we	ere only bea	aten.
	A. merely	B. slightly	C. lightly	D. narrowly
	答案:B			
C.	名词词组辩析	: 综合英语(I)	专项练习(一)题 31:	!
例:	The Champio	n won the boxi	ng match by a	in the fourth round.

A. put out B. hit out

C. knock out

D. black out

答案: C

D. 形容词近义词辩析:综合英语(I)专项练习(一)题 35:

例: He's a _____ drinker and can nearly always be found in the hotel bar.

B. strong C. high A. full

D. heavy

答案: D

E. 动词词组辩析:综合英语(I)专项练习(一)题 21:

例: The garden party will in the afternoon on Wednesday, June 20th.

A. take over B. take down

C. take place D. take hold

答案:C

F. 习惯用语辩析:综合英语(II)第二套练习题 2:

例: I don't want to waste any more time, so let's talk turkey.

A. talk about turkey

B. talk frankly

C. talk big

D. talk quickly

答案: B

3. 词汇选项的答题技巧

如果学员有较大的词汇量,而且语感不错,那么词汇选项可说是不费吹灰之力的事, 只要打一个勾或涂一个圈就完成了。但对于一般学员来说,由于缺乏这两个要素,词汇 选项的困难还是比较大的。有的学员要么凭感觉"毛估估",要么干脆乱选一个碰运气, 这都是不足取的。这就需要使用一些技巧,来提高选择的正确率。

- (1) 遵循语义理解为主的原则。词汇选项应以语义理解为主,即使在题句或选择项 中出现生词,也往往不会影响解题的正确性。说实在的,要学生在没有生词的情况下, 做词汇选项是不可能的。因此,强调语义理解十分重要。
- (2) 寻找关键信息词。在语义理解的基础上,要注意寻找关键信息词,有时,虽然 整个句子中有许多生词,但是,与其关键信息词的搭配是动宾词组或习惯用语。因此, 根据关键信息词寻找相关词语是一种较为有效的方法。
- (3) 大胆应用排除法。排除法是多项选择的常用解题方法。在语义和关键信息词都 没有办法确定的情况下,又不能确定哪一项为正确答案时,学员可反过来寻找错误的答 案。如果能确定三个错误的答案,那么正确的答案也就显露无遗了。
- (4) 寻找相似的选项。词汇选项往往具有这样一个特点:如果有两个选项非常相似, 那么正确答案通常就是两者之一,另一个则是用来以假乱真的。知道这个规律,在解题 时,就可先找出两个极为相似的选项,先缩小思考范围,然后再作进一步的分析,从语 义和关键信息词的角度来审题。这样,选题的精度就会大幅度提高。
 - 4. 提高词汇选项解题能力的途径
- (1) 扩大精读阅读量,不断积累各种语言点,包括单词和词组的词汇量及其具体用法, 一些习惯用语的固定句型等。
- (2) 掌握一些解题决窍,在语言能力不足以解题的情况下,可以使用这些窍门以提高 解题的正确率。

	(3) 多做一些与课文难度相当的词汇选项练习,扩大练习范围,触类旁通,做到熟能
生」	T.
,	二、词汇选择练习
	1. 专项练习(一)
Dir	ections: Beneath each of the following sentences, there are four choices marked A, B, C and D. Choose the one that best completes the sentence.
Exa	mple: This is a very beautiful watch. How much does it
	A. spend B. cost C. afford D. pay
	sentence should read, "This is a very beautiful watch. How much does it cost?"
1 ne	refore you should choose B.
() 1. The roof was damaged, and water from the ceilings in wet weather. A. drained B. strained C. spilled D. dripped
() 2. We took of the fine weather and spent the day on the beach. A. chance B. advantage C. occasion D. effect
() 3. His job was to out the good apples from the bad ones. A. sort B. share C. arrange D. choose
() 4. These instructions are important, so listen while I them again. A. put through B. go with C. run over D. take on
() 5. The butcher recommended the beef; he said it would be very A. soft B. tender C. smooth D. delicate
() 6. Every Wednesday he brings home a lovely of flowers for his wife. A. pile B. bundle C. heap D. bunch
() 7. We had only just sat down in the theatre when the went up and the play began. A. cover B. screen C. curtain D. veil
() 8. Dark glasses are sometimes worn to the eyes from strong sunlight. A. ensure B. prevent C. reserve D. protect
() 9. The manager is fair to everyone; he all his staff in the same way. A. treats B. bears C. behaves D. deals
() 10. The college is in of letting nursing be taught. A. sympathy B. consent C. favour D. desire
() 11. When a policeman needs help, he blows his A. horn B. whistle C. trumpet D. instrument
() 12. I was on the of ringing you when you rang me.

	A. moment	B. tip	C. edge	D. tail
() 13. As the plane was g A. tied			our seat belts. D. attäched
() 14. She wore a	_ ring on her left ha B. bride's		D. wedding
() 15. It was a very rough A. fountains	B. waves		D. currents
() 16. In hot weather fres A. bitter	h milk quickly turns B. acid	C. foul	D. sour
() 17. At first the disease A. entered		nds, but now it has _ C. spread	to his arms. D. expanded
() 18. Whenever he write A. encloses	s to his parents, he _ B. contributes	a cheque wi C. reserves	th his letter. D. invests
() 19. Although the cyclis A. clapped	st was unhurt, his bid B. crushed	cycle was b C. split	etween the lorry and the wall. D. banged
() 20. She gives each of h A. spare	ner children fifty pen B. pocket	ce a week C. purse	money. D. ready
() 21. The garden party w A. take over		fternoon on Wednese C. take place	
() 22. Before using your A. notices	new pressure cooker B. advertisements		carefully. D. instructions
() 23. The score was 4 - 3 A. merely	B, so we were only _ B. slightly	beaten. C. lightly	D. narrowly
() 24. That dog is trained A. catch		len drugs. C. smell	D. breathe
() 25. The flat o	f three rooms, with a B. contains	a kitchen and bathroo C. takes in	om. D. consists
() 26. She was so upset the A. cries	 	down her cheeks. C. water	D. tears
() 27. I am happy to A. take	your invitation. B. accept	C. grant	D. consent
() 28. She knew he hated A. dare	cheese, so she did n B. face	ot to use it	in her cooking. D. defy
() 29. I need a new suit, b A. stand	out I cannot B. afford	to buy one this mon	•
() 30. She was fined \$80 A. control	for failing to keep he B. command	•	 D. hand
() 31. The champion won A. put out	-		

() 32. Women work A. course	ers wear hats in B. occasion	_ their hair gets ca C. event	aught in the machinery. D. case
() 33. It was so cold A. bag	at night that she took a B. bottle	hot water C. kettle	_ to bed with her. D. sack
() 34. The doorway A. mind	is low, so your B. attend	head when you g C. mark	go in. D. take care
() 35. He's a A. full	drinker and can nearl B. strong		
() 36. I like my tea v A. knobs	very sweet, so I always t B. squares	ake five C. lumps	of sugar. D. blocks
() 37. The school w A. outcome	as closed for months bed B. outburst	cause of a serious C. outset	of fever. D. outbreak
() 38. Geography is A. material	my favourite a B. inquiry	t school. C. substance	D. subject
() 39. The company A. regret	announces withB. sympathy	_ that prices must C. blame	be increased. D. shame
() 40. She has a sma A. breaking	Il machine for B. grinding	coffee beans. C. smashing	D. crushing
(diary the whole time he B. followed		D. kept
() 42. Come on, A. raise	up your sleeves and B. turn		D. fold
() 43. The name " D A. tray	r E. Baker " was written B. stand	on a brass	fixed to the door. D. board
() 44. It was so quie A. sigh	t you could have heard a B. pin	drop. C. feather	D. mouse
() 45. You'd better h A. make	nurry if you want to B. bring	out to dinner	with me. D. come
() 46. We all	_ a day of rest after a w B. acknowledge	eek of work.	D. confirm
(,	ith owning a foreign car B. extra		arts are so expensive. D. reserve
() 48. He won't be a A. until	ble to pay for the car B. except	-	
() 49. He apologized A. suppose	for his mistake, saying B. intend	he did not C. consider	_ any offence. D. propose
(er must be by B. accompanied	a qualified driver	• •
() 51. I'd like to taste	e vour cake in order to		

		A. review	B. differ	C. compare	D. oppose
() 52	A. He argued	in favour of the page. B. heavily	roposal. C. forcefully	D. hardly
() 53	. After his service to A. raised		with a kn	
() 54	. At first she was un A. persuaded	willing, but we soon B. attracted	her to com	ne with us. D. suggested
(.) 55	. After questioning t A. seized	he man for six hours B. regained	the police	the information they wanted D. obtained
() 56	. The car was badly A. damage	smashed up, but the B. pain	driver escaped without C. wound	out serious D. injury
() 57	. It was an old empty A. shelter	hut, but at least it o B. roof	ffered us for C. rescue	or the night. D. shield
() 58	. It was snowing, so A. protection	I drove with B. daring	_ as the road was sli C. caution	ppery. D. provision
() 59	. The bad apples wer A. thrown in	re so as not B. thrown up		
() 60	. I must go to the lib A. rejoin	rary today to B. exchange	_ these books. C. displace	D. replace
() 61.	. If you feel ill, the d A. inspects	octor usually B. looks up	your temperature. C. examines	D. tests
() 62.	Mr. Green is	next month after B. sacking	forty years service to C. retiring	o the company. D. yielding
(. The missing man w A. bound	as founda		e back of a truck.
() 64.	Recently there has A. claim	been a great B. application	for small cars that C. request	use little petrol. D. demand
(.		He told me that he		for his summ	er holiday.
() 66.	She used to be a gro A. unmoving	eat wanderer, but she B. motionless	e now lives a C. stationary	life in Paris. D. settled
() 67. ·	For the sake of his l	health, John has B. refused	smoking. C. banished	D. stopped
() 68.	A man who wants t A. capital	o start a business mu B. currency	st have some	D. treasure
() 69.	After his illness, he	·		
() 70.	God never	a mistake.	C plays	P. sives

() 71. Let's wait here for her; I'm sure she'll before long. A. turn down B. turn off C. turn up D. turn over
,	•
() 72. Since we've had TV, attendances at cinemas have A. descended B. settled C. disappeared D. broken up
() 73. The professor's book a new interest in local history. A. awakened B. disturbed C. startled D. upset
() 74. During the races there were two accidents to motor-cyclists, including one
	accident.
	A. deadly B. deathly C. fatal D. final
() 75. Though it was only a fever, the doctor gave him an injection. A. faint B. weak C. simple D. mild
() 76. The country's annual of coffee beans has increased each year since 1977 A. produce B. growth C. outcome D. production
() 77. If you want to know how often trains run to London, look up the A. programme B. diary C. timetable D. calendar
() 78 Scouts and Guides took part in the procession.
	A. Clothed B. Uniformed C. Suited D. Outfitted
() 79. These new books are a very welcome to the school library. A. inclusion B. profit C. arrival D. addition
() 80. The judge the man to ten years imprisonment. A. confirmed B. held C. sentenced D. criticized
() 81. During the war she always kept a of tinned food in the house.
) 81. During the war she always kept a of tinned food in the house. A. crop B. substitute C. reserve D. preference
() 82. Wait till he is in a good and then ask him to lend you the money. A. frame B. character C. manner D. mood
() 83. After ninety minutes of play, the result was a, 2 - 2.
	A. split B. balance C. draw D. match
() 84. The bride's father the newly-married couple a long and happy life. A. wished B. greeted C. wanted D. hoped
() 85. The Prime Minister will give details of the plan at a press today. A. committee B. report C. remark D. conference
() 86. Her throat is so sore that she has her voice. A. lost B. missed C. faded D. broken
() 87. You can normally leave your job if you give a month's notice in A. record B. writing C. copy D. printing
() 88. From his palace, this subtle and abstemious man an immense power.
`	A. practises B. exerts C. sways D. manages
() 89. She had just been to the hospital to see her husband and had returned home rather
	hy her experience

	A. taciturn .	B. discontented	C. reticent	D. distressed		
() 90. Colour-blind peop. A. separate	le often find it diffic B. compare	ult to between C. distinguish	een blue and green. D. contrast		
() 91. It's taking A. worth		xplain the instruction C. worthwhile	ns in details. D. deserved		
() 92. I stood quite still, r A. holding	ny handstl B. seizing	he edge of the table. C. gripping	D. grasping		
() 93. He was b A. arrested	y the police with bre B. accused	eaking the law. C. charged	D. condemned		
() 94. A satellite can A. transmit	information ba B. deliver	ck to the earth. C. revise	D. recover		
() 95. If you look at the a A. altitude	ccident from anothe B. analysis	r, you will C. angle	see how funny it all was. D. edge		
() 96. Are your opinions A. representative	of those of B. regardless		D. signal		
() 97. This university has A. resolution	earned a good B. solution	C. reputation	ul reform in education. D. responsibility		
() 98. If you can't give m A. valuable	e a reason B. valid		omise, I shan't trust you again. D. ultimate		
() 99 that there A. Consider	is no opposition, we B. Claim	shall hold the meet C. Suggest	ing here. D. Provided		
() 100. What is his A. profession	? I think he is a fi B. occupation	isherman. C. vocation	D. business		
2. 专项练习(二) Directions: There are 90 sentences in this section. Each sentence has a word or phrase underlined. There are four words or phrases beneath each sentence. Choose the one word or phrase which would best keep the meaning of the original sentence if it were substituted for the underlined part.						
Exa	mple: Though he didn't so A. disagrees		<i>I'm sure he <u>is in fav</u></i> C. undertakes	or of the plan. D. distrusts		
	best answer is B because refore you should choose i		e same meaning as	"is in favor of" in the sentence.		
() 1. The birthday party v A. happy	we went to last night B. serious	was a <u>hilarious</u> (狂音 C. quiet	喜的) one. D. very merry		
() 2. At the development	phase it was possibl	e to <u>utilize</u> earlier re	search.		

	j.			
	A. conduct	B. use	C. postpone	D. improve
() 3. When a child firs A. familiar	t goes abroad, he mis B. comfortable	sses the <u>secure</u> envir C. ordinary	onment of his parents' home. D. safe
() 4. The book was an A. check	attempt to <u>stimulate</u> B. encourage	discussion of the pro C. develop	oblem of global warming. D. influence
) 5. The woman lifted A. stopper	the <u>cover</u> of the box B. lid	and looked inside. C. tip	D. roof
() 6. The prisoners bec A. disappointed C. filled with de	•	ir attempts to escape B. upset D. sad	e.
() 7. 500 prisoners wer A. brought	e <u>taken</u> in the battle. B. killed	C. released	D. captured
() 8. This advertisemer A. win	it will <u>capture</u> the att B. accelerate	ention of readers ev C. take	erywhere. D. formulate
() 9. The company <u>ope</u> A. runs	rates three factories and B. controls	and a coal-mine. C. manages	D. affects
() 10. I don't know if the A. look into	ne proposal would <u>m</u> B. indicate	nake for peace or wo C. mean	ould make for war. D. result in
() 11. The experience	d teacher sensed wh	nat the students wer	re thinking in their working out a
	difficult maths p A. found	roblem. , B. felt	C. understood	D. sought out
() 12. The Greens go so A. run away	outh to <u>escape</u> the En B. depart	nglish winter every y C. avoid	vear. D. flee
() 13. The general mana A. manners	ager often puts on bu B. way	reaucratic <u>airs</u> in th C. fashion	e presence of the staff members. D. attitude
() 14. He denied that t	he young men of to	day were <u>degenerat</u>	ing, e.g. that they were becoming
	less hard-workin A. deteriorating(C. degrade	g, less intelligent, le 变质)	ss honest, than those B. corrupt D. rotten	e of earlier times.
() 15. <u>Thanks to</u> his effe A. Other than	orts, the project turne B. In favour of	ed out to be a succes C. As to	ss. D. Because of
() 16. Young people son A. transmitted C. changed their		f not being able to consider B. made themsel D. exchanged op	
() 17. He would rather l A. yielded	nave died than <u>succu</u> B. gave up	mbed to the enemies C. withdrawn	s. D. retreated
() 18. <u>Regardless of</u> a h	eavy rain, the peasar B. Worrying about		g in the crops. D. In spite of
() 19. The bus was so fu A. was packed in		l in and couldn't mo C. crammed	ove. D. crowded in

		•			
() 20.	Education is carried A. in relation to	d out <u>in accordance value</u> B. according to	with the principles of C. in favour of	f the school. D. to keep pace with
() 21.	The discovery of th A. enlarged	e fossils <u>added to</u> ou B. added up to	or understanding of t C. rose	he growth of the human brain. D. amounted to
() 22.	On hearing the sad A. As long as she h C. As sooner as she	eard	tears. B. The moment sho D. Shortly after sho	
() 23	. For years, people k	mew little about larg	ge parts of the coun	try because there was no access
		to the interior. A. entrance	B. approach	C. path	D. route
() 24.	By 1914, Europe had A. distributed	nd conquered and <u>pa</u> B. participated	<u>rtitioned</u> (分割) alm C. divided	ost all of Africa. D. spilt
()·25.	The falling rock fro A. he lost consciou C. he was injured		so hard that it knocl B. he fell down D. he was killed	ked him out,
() 26.	Once freed, the nev A. settle down	y governments had n B. explain	nany problems they C. investigate	were unable to <u>cope with</u> . D. handle
() 27.	These leaders also l A. noticed	nave <u>focused</u> attention B. imposed	on on building unity C. concentrated	among their countries. D. paid
() 28.	After Timbuktu was A. little by little	s invaded in 1591, T B. step by step	here was a <u>gradual</u> o C. side by side	lecline in trade. D. off and on
() 29.	They also believe in A. intruded C. conjectured (猜?		who are presumed to B. assumed D. guessed	o be much like men.
() 30.	This should be disc	ussed more fully, pa	rticularly in light of	the developments in the
		university. A. on the point of	B. in place of	C. in the event of	D. in view of
() 31.	Because he was a te A. self-restrained	-	did not seek answers C. tough	s through violence. D. restrictive
() 32.	Ammonia, one of the	ne earliest known nit	rogen compounds, v	vas originally produced by
		distilling (蒸馏的)。 A. masses	organic <u>materials</u> . B. fabrics	C. substances	D. liquids
() 33.	The sensation of a	" lump in one's thro	oat " arises from an i	increased flow of blood into the
		tissues of the pha A. explanation	rynx (咽(头)) and la B. disease	rynx (喉(头)). C. feeling	D. unpleasantness
() 34.	The apparently hom	nogeneous (同种的)	Dakota grasslands a	re actually a botanical garden of
		more than 400 type A. seemingly	s of grasses. B. comparatively	C. dazzlingly	D. strangely
1	135	Assembly is carried	out by computer-pr	ogrammed robots in	nlace of human workers