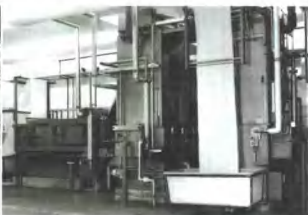
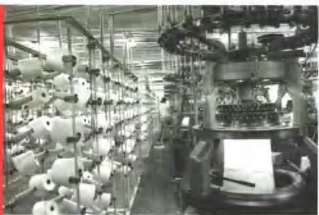




YUANSHOU  
元首针织

# 济南元首针织股份有限公司

JINAN YUANSHOU KNITTING CO.,LTD.





YUANSHOU  
元首针织

**济南元首针织股份有限公司**  
JINAN YUANSHOU KNITTING CO.,LTD.

地址: 中国·济南北园大街601号  
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## 公司简介

**济南元首针织股份有限公司**系国有大型一类企业，拥有自营进出口权，是中国针织行业骨干生产厂家。生产制衣主机全部引进自德国、瑞士、日本、意大利、台湾等。年生产针织服装3000万件。产品在国内畅销20多个省、市、自治区。在国际销往日本、欧洲、美国、中东、澳洲、东南亚、香港、台湾等国家和地区。出口创汇3000万美元。公司通过WRAP® 环球服装生产责任组织、ISO9001:2000国际质量管理体系、ISO14001国际环境管理体系、OHSAS18001国际职业健康安全体系认证。

本公司集近50年针织服装生产经验，产品有近40年的出口历史。公司不断开拓针织服装的新领域，除了多年享誉国内外的30支、40支纯棉精梳弹力衫裤（国家质量金奖）和精梳特白汗衫以及纯棉珠地网眼T恤衫

（国家质量银奖）外，近年来，在新技术和新材料研发或不断创新和攀登。新型原料的使用和保健功能的增加，把款式、色彩、舒适和保健融为一体。设计与制作的完美相协调及至。

元首公司不断进行技术改造和新产品的创新。研制开发的系列保健内衣、大豆蛋白纤维内衣、活性印花内衣、T恤系列产品深得消费者的欢迎和厚爱。本公司在国内同行业的地位不断攀升。元首品牌被推荐为中国著名品牌。同时与日本都是公司合作开拓国内市场。共同推出了GUNZE元首品牌，使产品质量、品质、款式等日臻完善。卓越。

元首公司正以雄厚的技术、优秀的品质、无限的服务，恭候各位的光临。

## THE COMPANY BRIEFINGS

JINAN YUANSHOU KNITTING CO., LTD. IS ONE OF THE LARGEST NATIONAL ENTERPRISES AND ALSO HAS THE RIGHT TO IMPORT & EXPORT. ITS MAIN PRODUCTION MACHINERY ARE IMPORTED FROM GERMANY, SWITZERLAND, JAPAN, ITALY AND HONGKONG. ITS PRODUCTION CAPACITY OF KNITWEAR PER YEAR IS THIRTY MILLION PIECES WHICH ARE SOLD WIDE IN CHINA AND ALSO EXPORTED TO JAPAN, EUROPE, U.S.A., MIDDLE EAST, AUSTRALIA, SOUTHEAST ASIA, HONGKONG AND TAIWAN, ETC. THE EXPORT VOLUME IS MORE THAN THIRTY MILLION U.S. DOLLARS. THE COMPANY HAS PASSED THE WRAP, ISO9001, ISO14001 AND OHSAS18001 CERTIFICATION.

WITH NEARLY 50 YEAR'S EXPERIENCE AND EXPORTING FOR MORE THAN 40 YEARS, THE COMPANY'S SWATCH KNOWN 30S & 40S COMBED PURE COTTON TEE UNDERWEAR ARE AWARDED NATIONAL GOLDEN MEDAL, AND THE COMBED PURE COTTON SPECIAL WHITE UNDERWEAR ARE AWARDED NATIONAL SILVER MEDAL. THE COMPANY IS DEVELOPING THE NEW KNITTING MATERIALS, AND NEW STYLE, ETC. THE COMPANY IS PRODUCING SERIES OF HEALTHY UNDERWEAR, SOYBEAN PROTEIN FIBER UNDERWEAR, ACTIVE PRINTED PAJAMAS, ETC. "YUANSHOUBRAND" IS RECOMMENDED AS CHINA FAMOUS BRAND, WHILE THE COMPANY COOPERATE WITH GUNZE COMPANY (JAPAN) TO DEVELOP INTERNATIONAL MARKET AND PRODUCING "GUNZE YUANSHOUBRAND".

WITH TECHNICAL FORCE, ADVANCED PRODUCTION TECHNOLOGY AND EXCELLENT PRODUCTS, YUANSHOUBRAND COMPANY IS RESPECTFULLY WAITING FOR ALL THE FRIENDS BOTH FROM HOME AND ABROAD.

济南元首针织股份有限公司

# 济南元首针织股份有限公司

## JINAN YUANSHOU KNITTING CO.,LTD

公司成立: 1958年  
FOUNDINGTIME:1958

地址: 中国·济南北园大街601号  
ADDRESS:601 BEIYUAN STREET,JINAN,CHINA

资产总额: 3亿(人民币)  
FIXED ASSETS:3 HUNDRED MILLION YUAN

员工人数: 2300人  
STAFFS AND WORKERS:2300

主要产品: 针织面料, 针织服装  
MAIN PRODUCTS:KNIT FABRIC AND KNITWEAR

年生产能力: 3000万件  
ANNUAL PRODUCTION CAPACITY:30 MILLION PIECES

年出口创汇: 3000万美元  
ANNUAL EXPORT VOLUME:30 MILLION US DOLLARS

公司通过 WRAP 环球服装生产责任组织、ISO9001:2000 国际质量管理体系、ISO14001 国际环境管理体系、OHSAS18001 国际职业健康安全体系认证。  
THE COMPANY HAS PASSED THE WRAP,ISO9001:2000, ISO14001,AND OHSAS18001 CERTIFICATIONS.

董事长: 邹鹏宏  
PRESIDENT:ZOU PENGHONG

总经理: 温增利  
GENERAL MANAGER:WEN ZENGLI

商务通讯: BUSINESS CONTACT

进出口公司: IMP & EXP. COMPANY  
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国内销售事业部  
TEL: 0086-531-5816134  
5867762  
FAX: 0086-531-5808545

中日合资济南冠世时装有限公司  
JINAN GUNZE APPAREL CO.,LTD.  
TEL: 0086-531-5947847

中港合资孟加拉好运狮有限公司  
HOVENCY KNITTERS LIMITED  
TEL: 0088-031-740968  
FAX: 0088-031-740054





公司外景  
Outside seeing of the company



元首公司办公区一角  
One corner of office



元首公司漂染大樓  
Dyingbuilding



# 工艺设备流程

Production procedure and equipment





## 大豆纤维内衣

THE SOYBEAN FIBER UNDERWEAR

大豆纤维内衣是利用生物工程新技术，由大豆中提取球状蛋白加工而成。大豆蛋白纤维是纯绿色环保型纤维。主要原料来自于自然界的大豆籽。原料数量巨大且具有可再生性。同时穿着舒适，外观华贵。既具有羊绒般柔软手感，蚕丝般柔和光泽，又符合服装免烫。洗可穿的潮流。大豆蛋白纤维与人体皮肤亲和性好，且含有多种人体所必须的氨基酸，具有良好的保健作用。

THE SOYBEAN FIBER UNDERWEAR, USING THE NEW BIOENGINEERING TECHNOLOGY, IS MADE FROM THE SOYBEAN PROTEIN. THE SOYBEAN PROTEIN FIBER IS THE PURE GREEN RAW MATERIAL. THE MAIN RAW MATERIAL COMES FROM THE SOYBEAN THAT IS RICH IN CHINA. THE SOYBEAN FIBER UNDERWEAR IS COMFORTABLE AND LUXURIOUS FOR YOU. IT FEELS SOFT AS CASHMERE AND LOOKS LIKE THE NATURAL SILK. YOU CAN PUT ON THIS UNDERWEAR WITHOUT IRONING AFTER WASHING. THE SOYBEAN FIBER CONTAINS MANY KINDS OF AMINO ACID WHICH HUMAN BODY NEEDS. AND IT IS VERY GOOD HEALTH PROTECTION.







## 抗菌防臭内衣

抗菌防臭内衣是通过附着在衣物上的消臭剂来实现它的功效。人体排出的汗液中含有脂肪酸，被细菌分解后，则生成臭味分子。而消臭剂可以抑制细菌数量的增加，从而达到抗菌防臭的效果。

THE FUNGUS-RESISTANT AND SMELL-PREVENTION UNDERWEAR IS EFFECTIVE BY WAY OF THE SMELL-PREVENTION AGENT ON THE CLOTHING. THE FATTY ACID IN SWEAT FROM THE BODY BRINGS INTO BEING THE SMELL-MOLECULE. AFTER IT IS DECOMPOSED BY THE BACTERIA, THE SMELL-PREVENTION AGENT CAN PREVENT THE BACTERIA FROM INCREASING, SO IT TAKES EFFECT IN FUNGUS-RESISTANT AND SMELL-PREVENTION.





THE COOLMAX FIBER UNDERWEAR

## 吸汗速干内衣

吸汗速干内衣是采用杜邦导流沟槽聚酯纤维功能性织物。具有优异的透气、吸湿、导汗性能。比一般的棉质布料吸水率少14倍。使穿着者感到更凉爽、更舒适。

ADOPTING DUPONT'S DIVER-SION GROOVED POLYESTER FIBER, THE COOLMAX FIBER UNDERWEAR IS EXCELLENT BREATHING, MOISTURE, ABSORPTION AND THE CONDUCTING SWEAT CAPACITY. ITS WATER ABSORBING RATE IS 14 TIMES LESS THAN COMMON MATERIAL. IT MAKES BODY MORE COOL AND COMFORTABLE.





## Thermolite 棉毛内衣

Thermolite 棉毛内衣采用美国杜邦公司 Thermolite 纤维。开创了轻量、干爽的内衣穿着新理念。Thermolite 纤维为中空纤维。可储存大量的空气，保暖性能提高 30%。而且具有较大的表面积，可将体内湿气迅速疏导到面料的外层，形成舒适干爽的人体“小气候”；且此纤维的干透率比其它纤维快 20%，给穿着者带来更多的温暖、干爽、舒适和便利。

THE THERMOLITE INTERLOCK UNDERWEAR IS MADE OF THERMOLITE FIBER OF AMERICAN DUPONT COMPANY. THE THERMOLITE FIBER IS HOLLOW FIBER THAT CAN INCREASE THE WARM PRESERVATION BY 30%. WITH THE BIGGER SURFACE AREA, THE SWEAT CAN QUICKLY GOES OUT AND BECOMES A COMFORTABLE DRY BODY. "THE MICROCLIMATE". THIS FIBER IS 20% MORE FAST THAN OTHERS IN DRY-RATE. AND THAT CAN BRING EVEN MORE WARMER, DRY COMFORTABLE AND CONVIENT TO YOU.



YUANSHOU

元昌针织





THE THREE RIB INTERLOCK UNDERWEAR

### 三段棉毛内衣

三段棉毛内衣具有极强的延展性，因而手感蓬松；厚度增加，可以储存更多的空气，保暖性更加突出，且柔软的组织使得穿着更加舒适，合身。脱去厚重的羽绒服装，卸去臃肿的御寒衣，三段棉毛内衣，将使这个冬天不太冷。

THE THREE RIB INTERLOCK UNDERWEAR HAS EXTREMELY STRONG STRETCH. IT FEELS FLUFFY AND COMFORTABLE. IT GREATLY INCREASES IN THICKNESS, AND THAT CAN LAY IN MUCH AIR. THE WARMTH RETENTION PROPERTY IS MORE BETTER THAN OTHERS. TAKE OFF YOUR THICK AND HEAVY FEATHER CLOTHING, THE THREE RIB INTERLOCK UNDERWEAR WILL MAKE YOU WARMER THIS WINTER.





## 磨绒棉毛内衣



磨绒。棉毛内衣经高档磨绒整理，绒面细密，手感柔软、舒适，提高了保暖性能和舒适感；同时采用日本远红外技术管理，具有良好的保健增暖作用。这个冬天你将不再为没有合适的内衣而烦恼，因为有了磨绒棉毛内衣使你在冬天有了新的选择，体弱的老人在冬天也有了即可保暖有可保健的新方式。

THE VELVET SIDE OF THE GRINDED VEVLET-INTERLOCK UNDERWEAR IS FINE AND CLOSELY WOVEN. IT FEELS SOFT AND COMFORTABLE, AND THAT RAISES PROTECTING WARM CAPABILITY. ADOPTING THE FAR INFRARED TECHNOLOGY OF JAPAN, THE UNDERWEAR'S HEALTH PROTECTION AND WARMTH IS BETTER THAN OTHERS. YOU SHOULD NOT FRET OVER UNSUITABLE UNDERWEAR THIS WINTER. BECAUSE THE GRINDED VELVET-INTERLOCK UNDERWEAR GIVE YOU A NEW SELECTION. IT IS ALSO A GOOD SELECTION FOR THE WEAK OLD MAN.



## 高弹束身保暖内衣

THE HIGH ELASTIC TUNIC UNDERWEAR



高弹束身保暖内衣套装 根据人体微气候模型设计。里层采用精梳纯棉纱编织的柔软、疏松网眼的结构。经过高档起毛整理，可以储存大量的空气。贴身特别柔软，绝对不会产生刺痒的感觉。外层加入弹的氨纶丝。布面结实致密；减少内外层空气的交换速率。有效阻挡外层的冷空气进入内层。同时人体产生的湿气可以快速疏导到外层。干爽宜人。没有发闷的不适感。面料同时具有良好的四面弹性。特别是横向具有很好的延展性。按人体工学原理进行贴身裁剪设计。因而具有束身美体的效果。尽显美好身姿。

THE HIGH ELASTIC TUNIC UNDERWEAR IS DESIGNED ACCORDING TO HUMAN BODY. THE INNER KNITTED OUT OF PURE COTTON COMBED YARN IS SOFT AND FLUFFY PIQUE STRUCTURE. THE FINISHED AND BRUSHED PIQUE CAN LAY IN MUCH AIR. SO IT FEELS VERY SOFT WITHOUT ANY ITCHY SENSE. THE OUTER KNITTED OUT OF SPANDEX MAKES THE FABRIC SURFACE FINE. IT CAN REDUCE THE EXCHANGE SPEED OF AIR BETWEEN INSIDE AND OUTSIDE. AT THE SAME TIME, SWEAT INSIDE CAN BE CONVEYED TO OUTSIDE, FEELING REFRESHING AND COMFORTABLE. THE FABRIC HAS GOOD FOUR-SIDE ELASTICITY AND GOOD HORIZONTAL STRECH. THE UNDERWEAR IS DESIGNED ACCORDING TO HUMAN BODY PHYSIOLOGICAL CHARACTERISTICS, AND THAT CAN TIGHTEN YOUR BODY AND SHOW YOUR FIGURE BEAUTIFULLY.



M01



M02



M07



M03



M04



M08



M05



M06



M09





Underwear

內 泳



U01



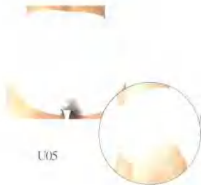
U02



U03



U04



U05



U06







U07



U08



U09



U10



U11



U12



U13



U14



U15



U16



U17



U18