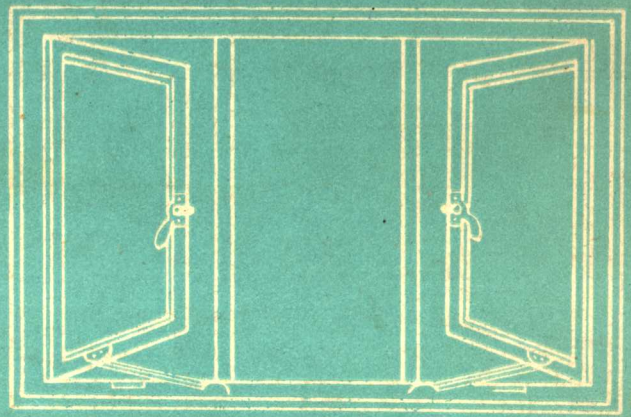

实腹钢门窗图集

京 J-791

59
C

北 京 钢 窗 厂

1979 年

实腹钢门窗图集

京J791　北京市钢窗厂

技术厂长 张乃祯
技术负责人 王金来
技术审定人 陈建东
设计人 刘金贵

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说　　明

1．本图集主要供设计单位选用实腹钢窗时使用，本图集适用于工业厂房和辅助建筑，民用建筑以及公用建筑等。

2．为提高钢窗生产效率，降低成本，有利于机械化自动化生产，以适应基本建设迅速发展的需要，本图集精简了基本窗的种类。凡选用本图集以外的基本窗立面，均按非标准对待。若组合窗立面不够选用时可按本图集基本窗立面自行组合，在选用钢窗立面时其种类应尽量压缩，以方便施工。

3．一般的固定窗、平开窗、中悬窗、钢门以及大玻璃门窗、可按本图集编号直接选用，如有其他要求可按下列表内类型代号选用：

类　型	代　号	类　型	代　号
单层门窗带纱	B	双层窗内层密闭	F
单层内开窗	A	双　层　窗	E

例如：选用C30立面要求带纱时，即写成C30B。

中悬窗采用J 712手摇机开启时，应注明"手摇机"，并标出墙厚及上、中、下式手摇机的数量。用弹簧插销开启时可不注明。

如选内开窗时、上部如有腰窗均应为固定、另件表内、材料消耗总公斤的重量不包括纱门、纱窗的材料消耗重量。

用铜零件或有其他要求时，均用文字具体说明。

4．本图集门窗立面采用建筑设计常用的外立面画法表示，即以室外向内视，开启线用细实线表示向室外开，虚线表示向室内开。

5．本图集采用符合冶金工业部热轧窗框钢标准(YB105-75）的热轧窗框料制作。进厂料经厂质量检查部门验收后方可入库。

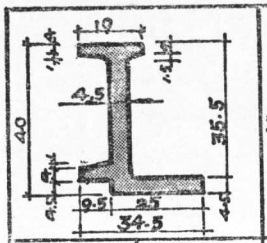
钢门窗安装注意事项

1．首先要按照设计的图纸正确地核对规格尺寸开启形式及所配的零件，并准备好脚手架。

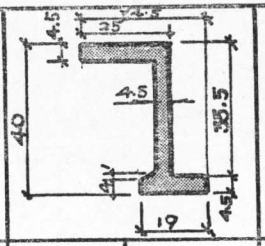
2．安装前要检查因运输、堆放使钢门窗有挠曲变形要进行修整待修复后方可进行安装。

3．钢门窗应装在预留墙洞口内，绝不可边砌边装，以免在施工过程中将门窗框挤弯碰坏影响零件和窗扇的开启。

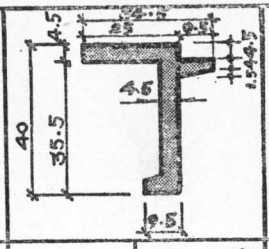
4．安装时门窗应摆正，不应扭斜。窗扇与窗框必须严密，然后安装开启零件。开启没有问题后，再安装玻璃。



门料代号4001 | 单重 3.12 kg/m



门料代号4002 | 单重 2.77 kg/m



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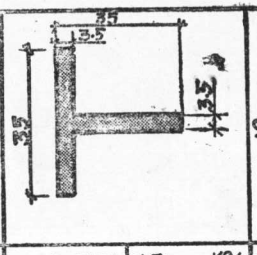
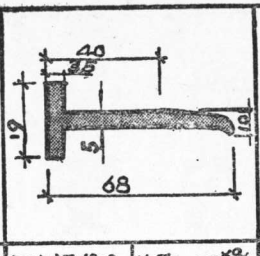
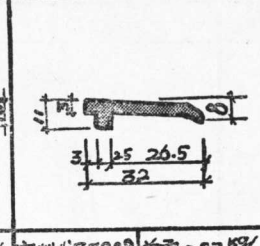


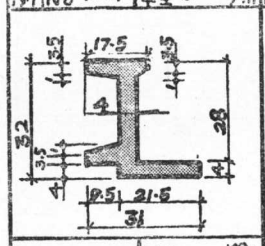
门料代号3507b | 单重 1.93 kg/m



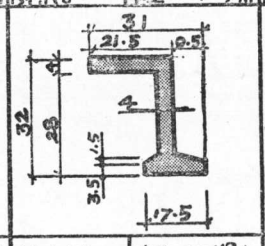
窗料代号6810 | 单重 2.75 kg/m



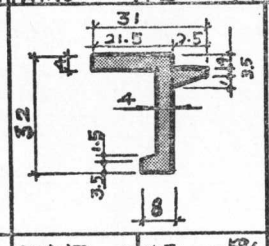
窗料代号3208 | 单重 0.83 kg/m



窗料代号3201 | 单重 2.25 kg/m



窗料代号3202 | 单重 1.95 kg/m



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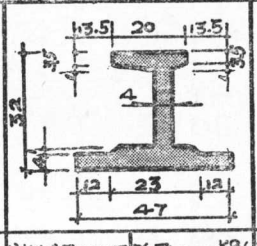
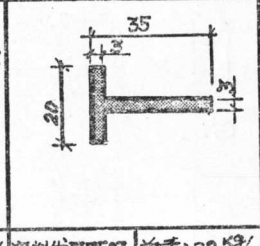


窗料代号3205 | 单重 3.05 kg/m



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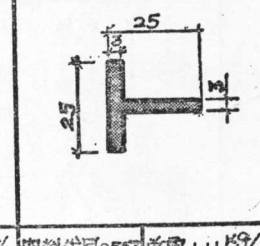

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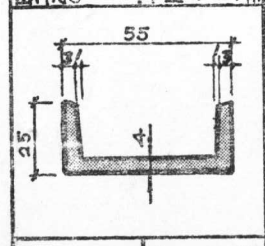
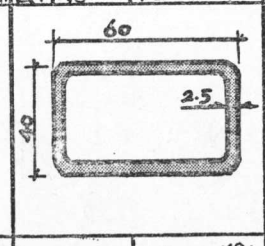
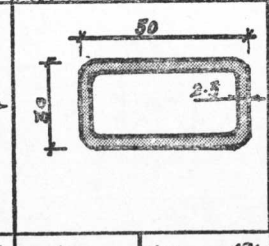


拼窗料号5509 | 单重 3.05 kg/m



拼窗料号6040 | 单重 3.80 kg/m



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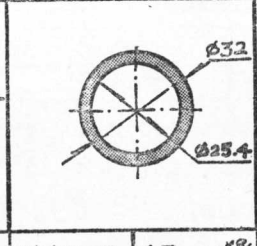
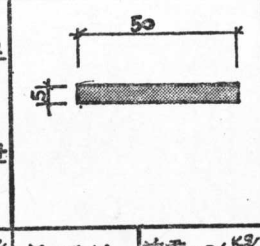
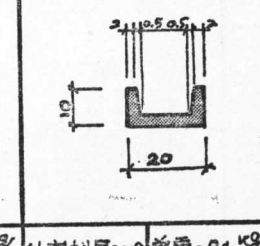


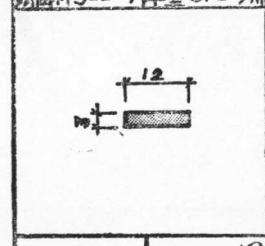
拼窗元管 | 单重 2.46 kg/m



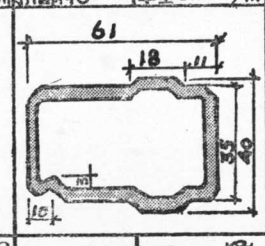
扁钢料 | 单重 1.96 kg/m



纱窗料号2009 | 单重 0.84 kg/m

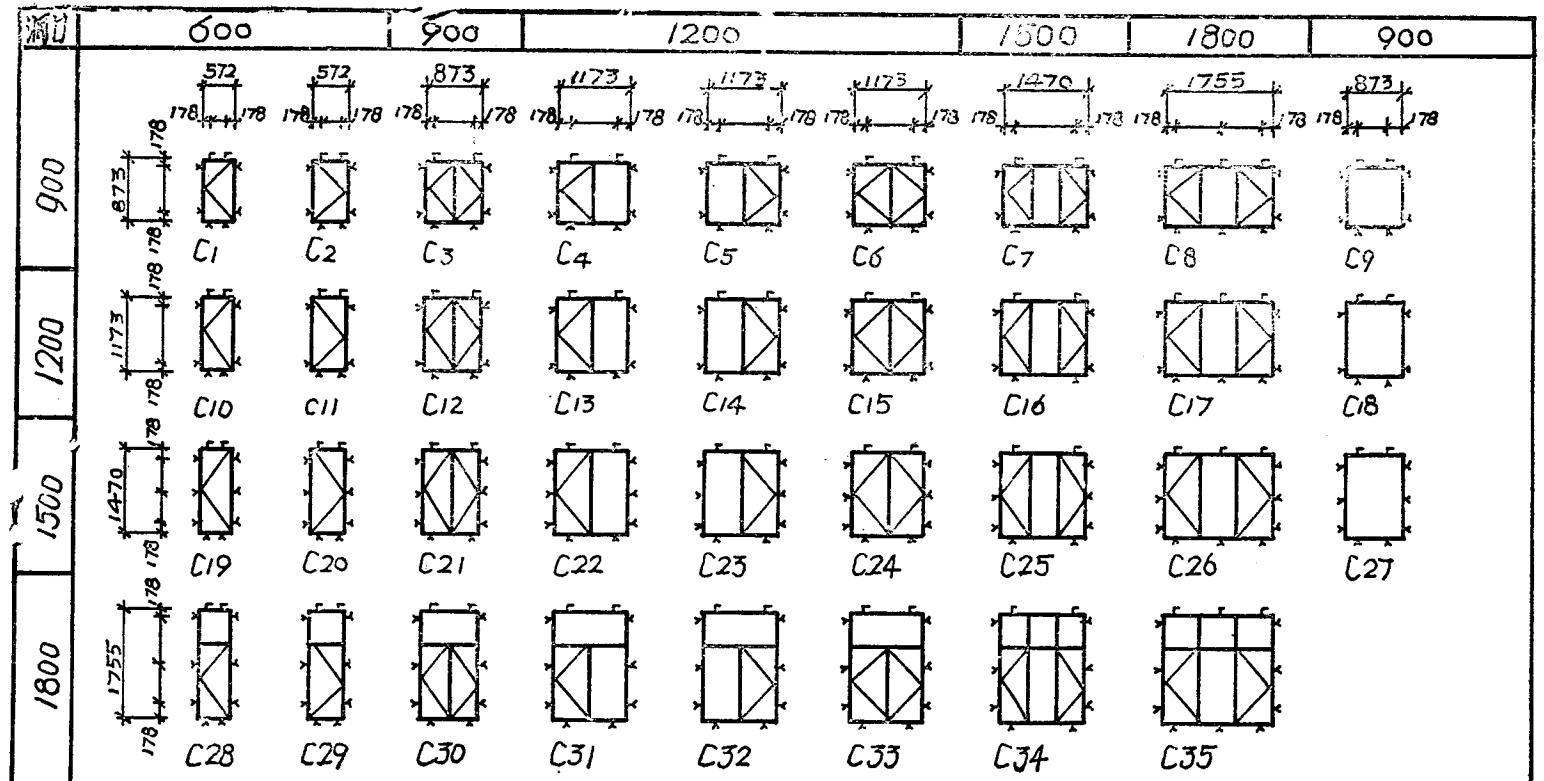


扁钢料 | 单重 0.283 kg/m



拼窗料号6003 | 单重 3.80 kg/m

标准图	门窗型钢料断面	编号	京J791
1979年		页	3



海鲜图	基本窗立面	编号	京J79i
1979年		页	4

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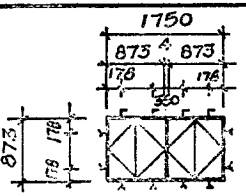
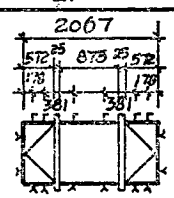
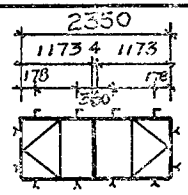
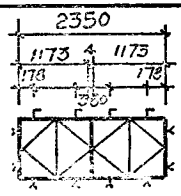
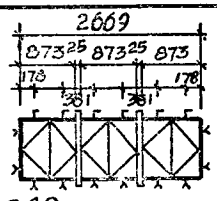
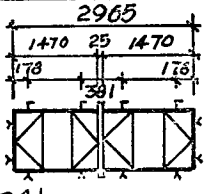
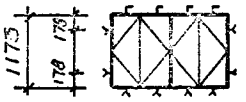
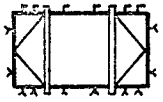
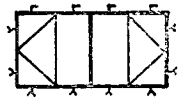
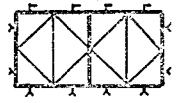
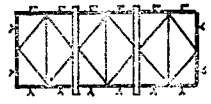
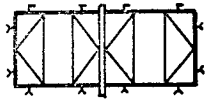
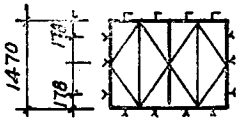
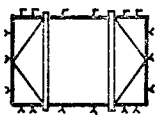
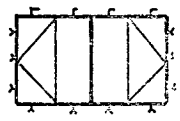
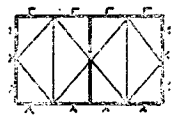
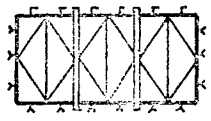
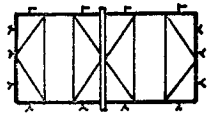
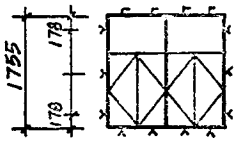
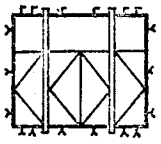
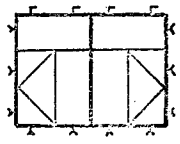
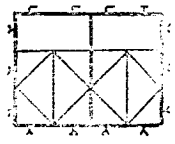
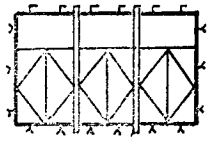
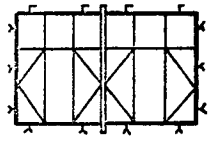
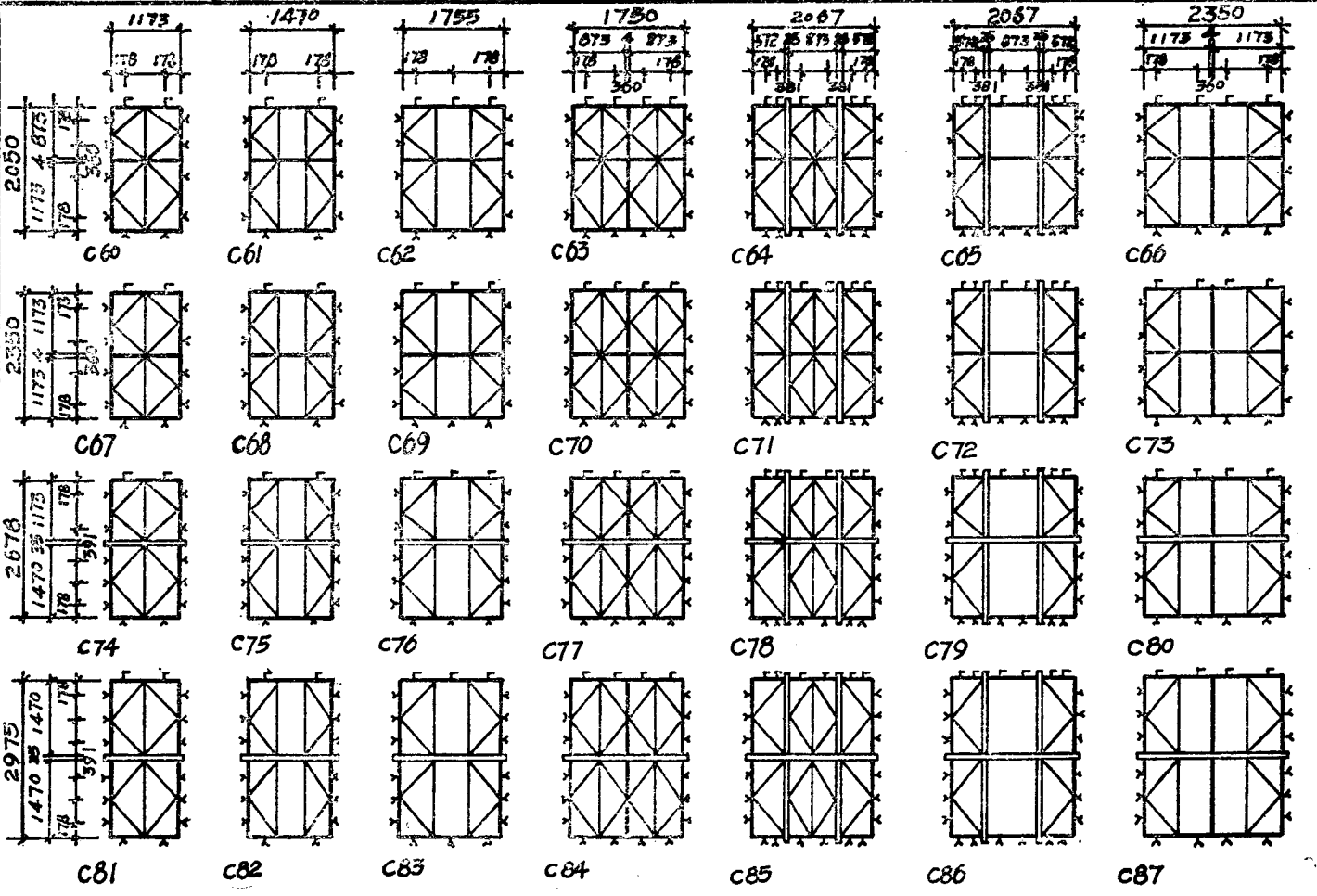
900	 C36	 C37	 C38	 C39	 C40	 C41
1200	 C42	 C43	 C44	 C45	 C46	 C47
1500	 C48	 C49	 C50	 C51	 C52	 C53
1800	 C54	 C55	 C56	 C57	 C58	 C59

标准图	组合窗立面	编号	苏J791
1979年		页	5

洞口	1200	1500	1800	2100	2400
2100	C60	C61	C62	C63	C64	C65	C66
2400	C67	C68	C69	C70	C71	C72	C73
2700	C74	C75	C76	C77	C78	C79	C80
3000	C81	C82	C83	C84	C85	C86	C87

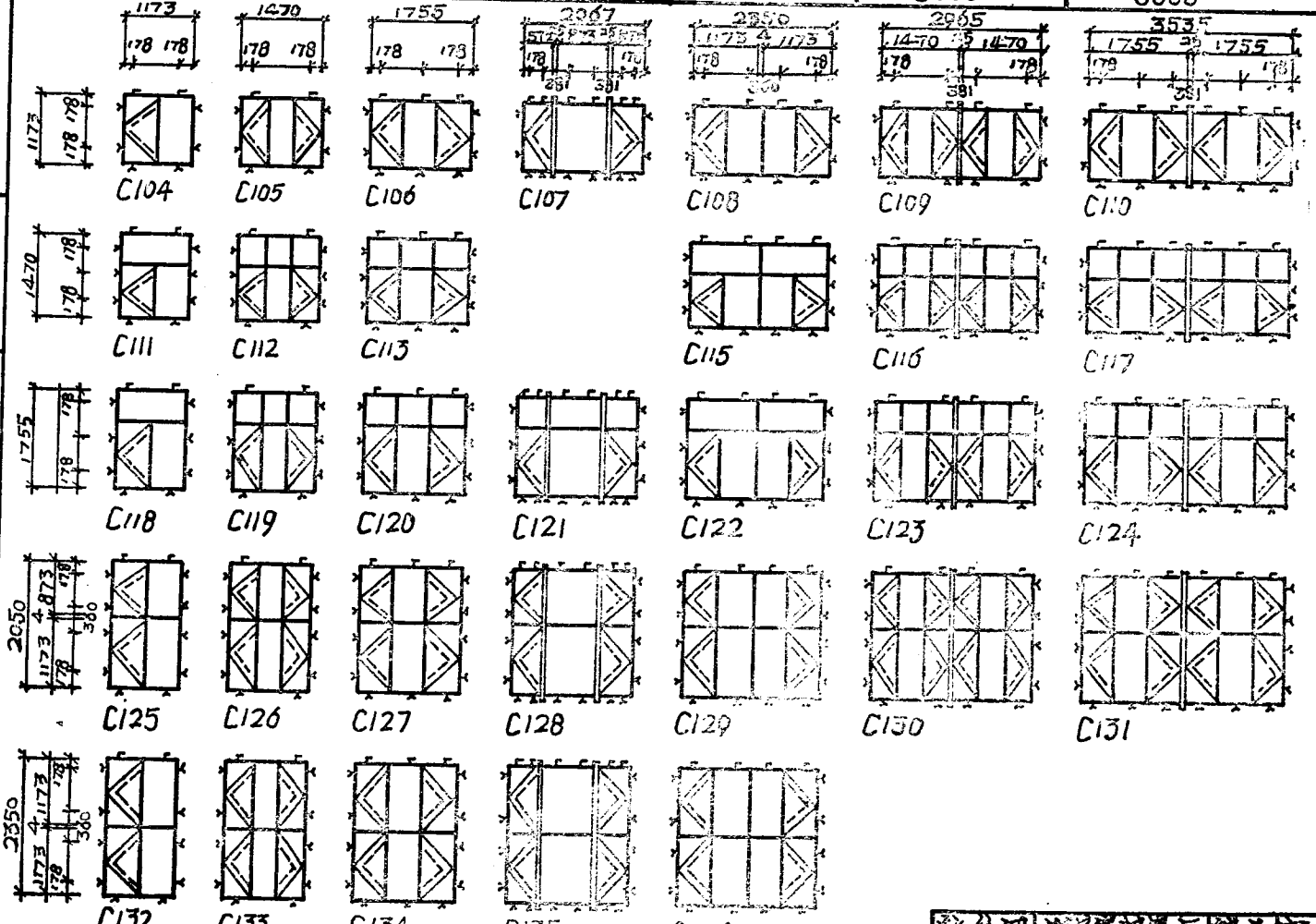


标准图	组合窗立面	编号	京1791
1979年		页	6

洞口	2400	2700	3000
2100	C88	C89	C90 C91
2400	C92	C93	C94 C95
2700	C96	C97	C98 C99
3000	C100	C101	C102 C103

标准图	组合窗立面	编号	苏J79[illegible]
1979年		页	7

洞口	1200	1500	1800	2100	2400	3000	3600
1200	C104	C105	C106	C107	C108	C109	C110
1500	C111	C112	C113		C115	C116	C117
1800	C118	C119	C120	C121	C122	C123	C124
2100	C125	C126	C127	C128	C129	C130	C131
2400	C132	C133	C134	C135	C136		



标准图	双层钢筋网片	编号	页1701
1979年	双层筒E	页	8

洞口	600	900	1200	1500	1800	900	1200	1500
900	C137	C138	C139	C140	C141	C152	C153	C154
1200	C142		C143	C144	C145	C155	C156	C157
1500	C146	C147		C148	C149	C158	C159	C160
1800	C150				C151	C161	C162	C163

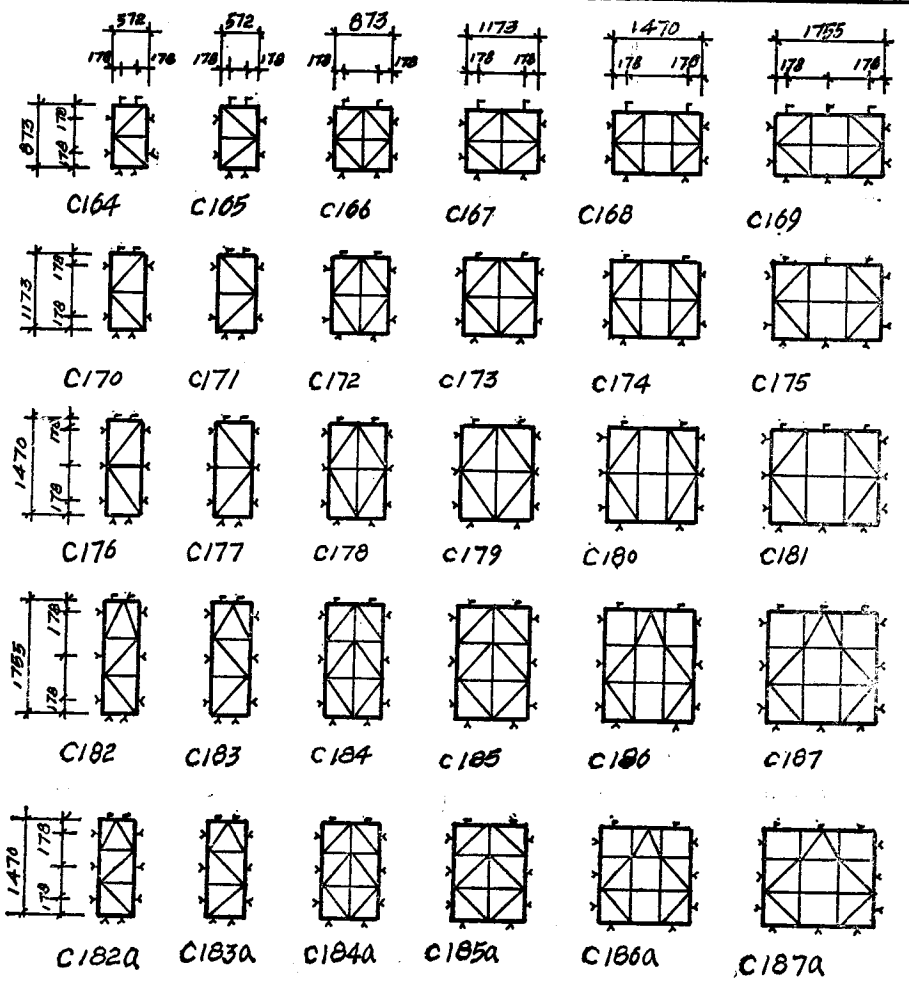
注：1. 本页固定窗宽高尺寸可互换选用。

例：需宽900，高1200，可选宽1200，高900的基本扇。

2. 固定窗1500宽外框料冲三个地脚孔，供拼窗用。

标准图 1979年	基本窗立面	编号	京J791
		页	9

洞口	600	900	1200	1500	1800
900	C164	C165	C166	C167	C168 C169
1200	C170	C171	C172	C173	C174 C175
1500	C176	C177	C178	C179	C180 C181
1800	C182	C183	C184	C185	C186 C187
1500	C182a	C183a	C184a	C185a	C186a C187a



编制日期	基本窗立面	编号	京J791
1977年		页	10

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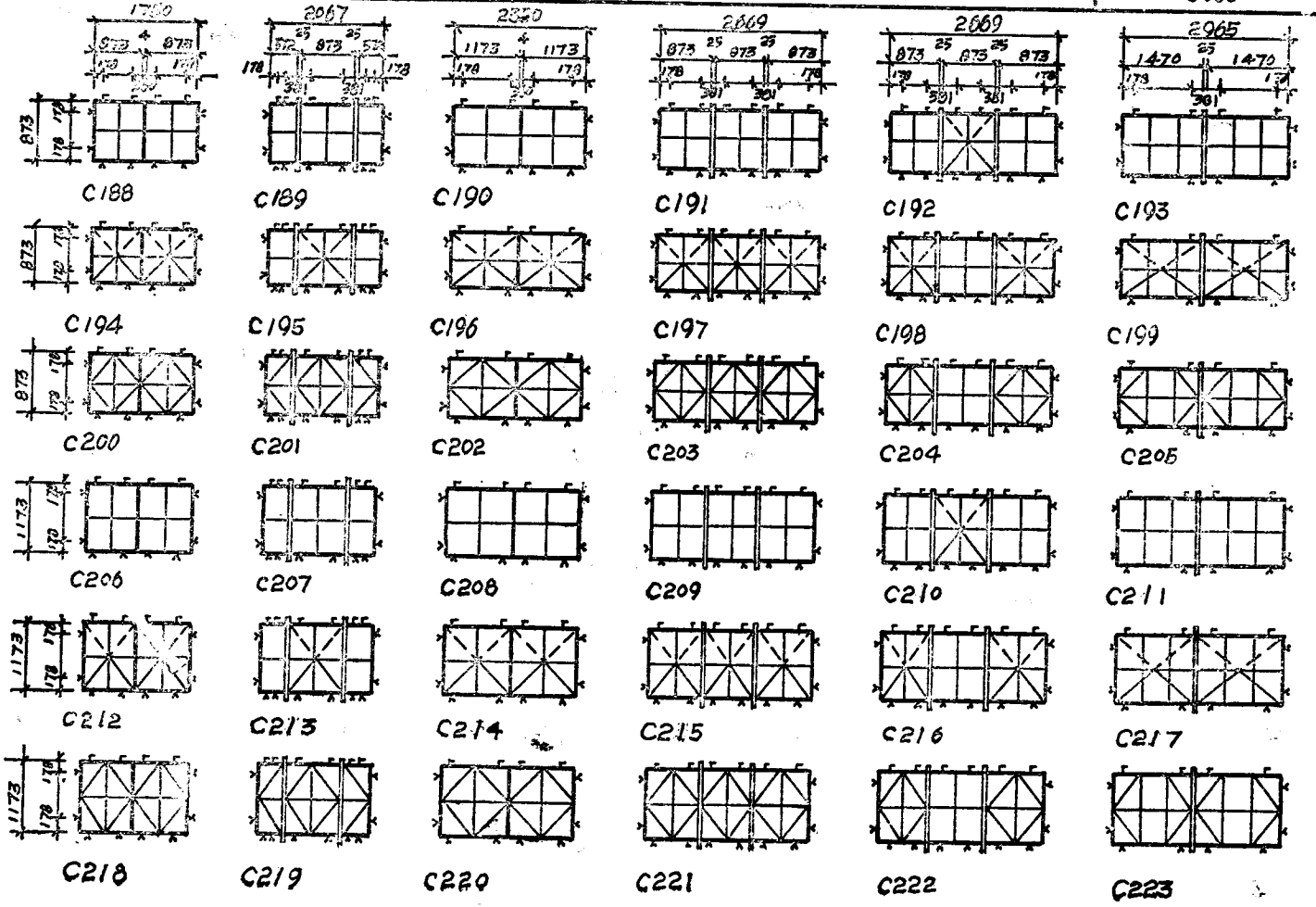
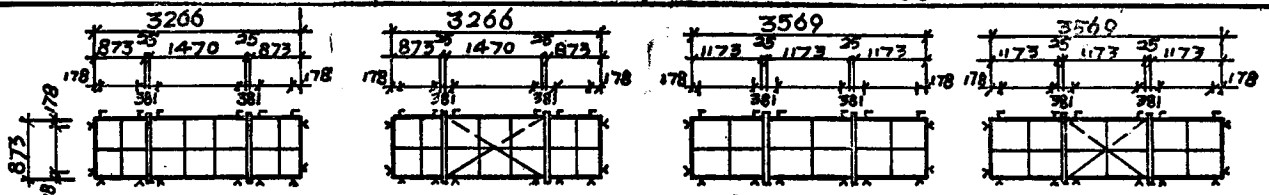
洞口	1800	2100	2400	2700		3000
900	C188	C189	C190	C191	C192	C193
	C194	C195	C196	C197	C198	C199
	C200	C201	C202	C203	C204	C205
1200	C206	C207	C208	C209	C210	C211
	C212	C213	C214	C215	C216	C217
	C218	C219	C220	C221	C222	C223

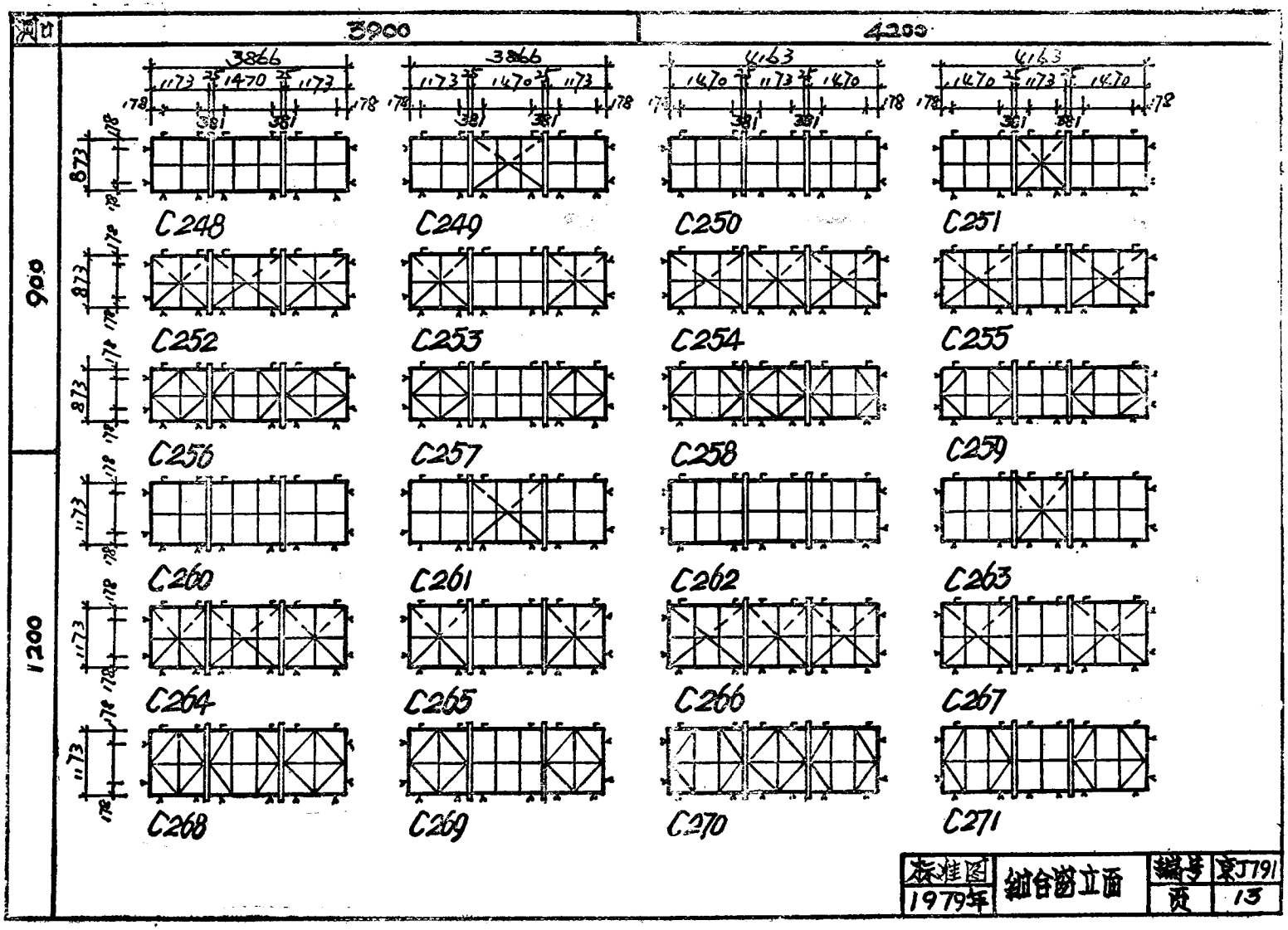


标准图	组合窗立面	编号	京J791
1979年		页	11

洞口	3300	3600
900	C224	C225	C226	C227
	C228	C229	C230	C231
	C232	C233	C234	C235
1200	C236	C237	C238	C239
	C240	C241	C242	C243
	C244	C245	C246	C247



标准图	细骨架立面	编号	京J791
1979年		页	12



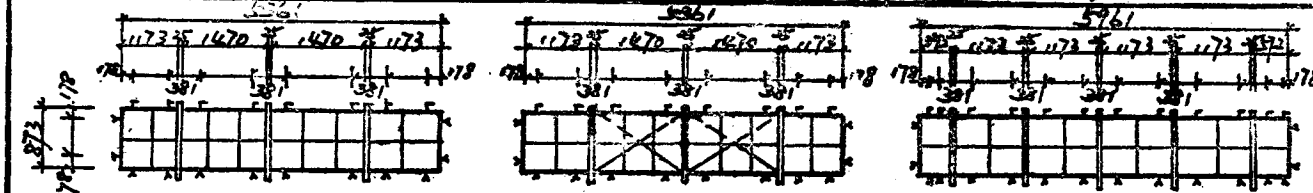
标准图 1979年	组合梁立面	编号	京J791
		页	13

洞口	4500	4800
900	C272 4460 1470 25 1470 25 1470 178 381 381 178 678 178 178	C273 4460 1470 25 1470 25 1470 178 381 381 178
	C274 4767 1173 25 1173 30 1173 25 1173 178 381 381 381 178	C275 4767 1173 25 1173 25 1173 25 1173 178 381 381 381 178
	C276 678 178 178	C277
	C278	C279
1200	C280 678 178 178	C281
	C282	C283
	C284 1173 178 178	C285
	C286	C287
	C288 1173 178 178	C289
	C290	C291
	C292 1173 178 178	C293
	C294	C295

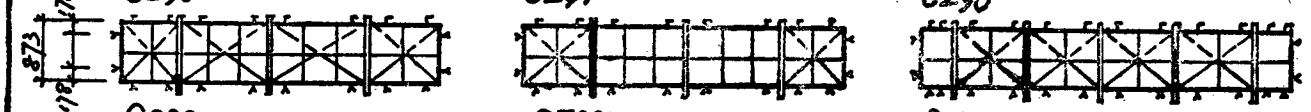
标准图 1979年	组合窗立面	编号	京J791
		页	14

5400	5961	6000

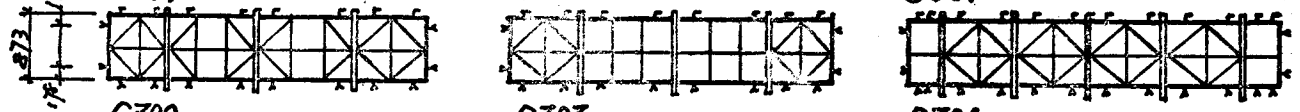
900



C296 C297 C298

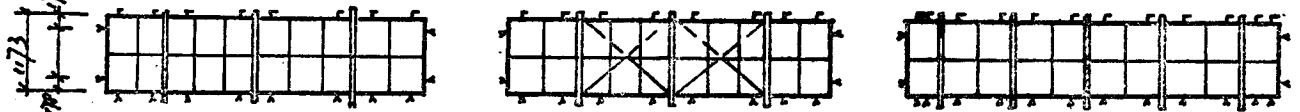


C299 C300 C301

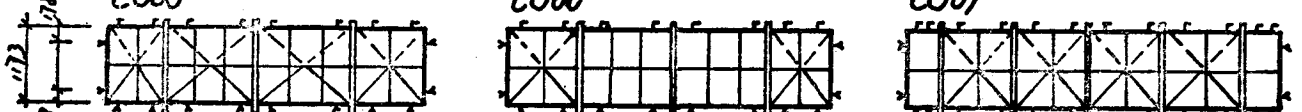


C302 C303 C304

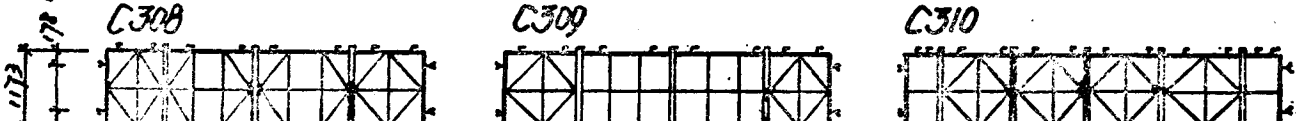
1200



C305 C306 C307



C308 C309 C310



C311 C312 C313

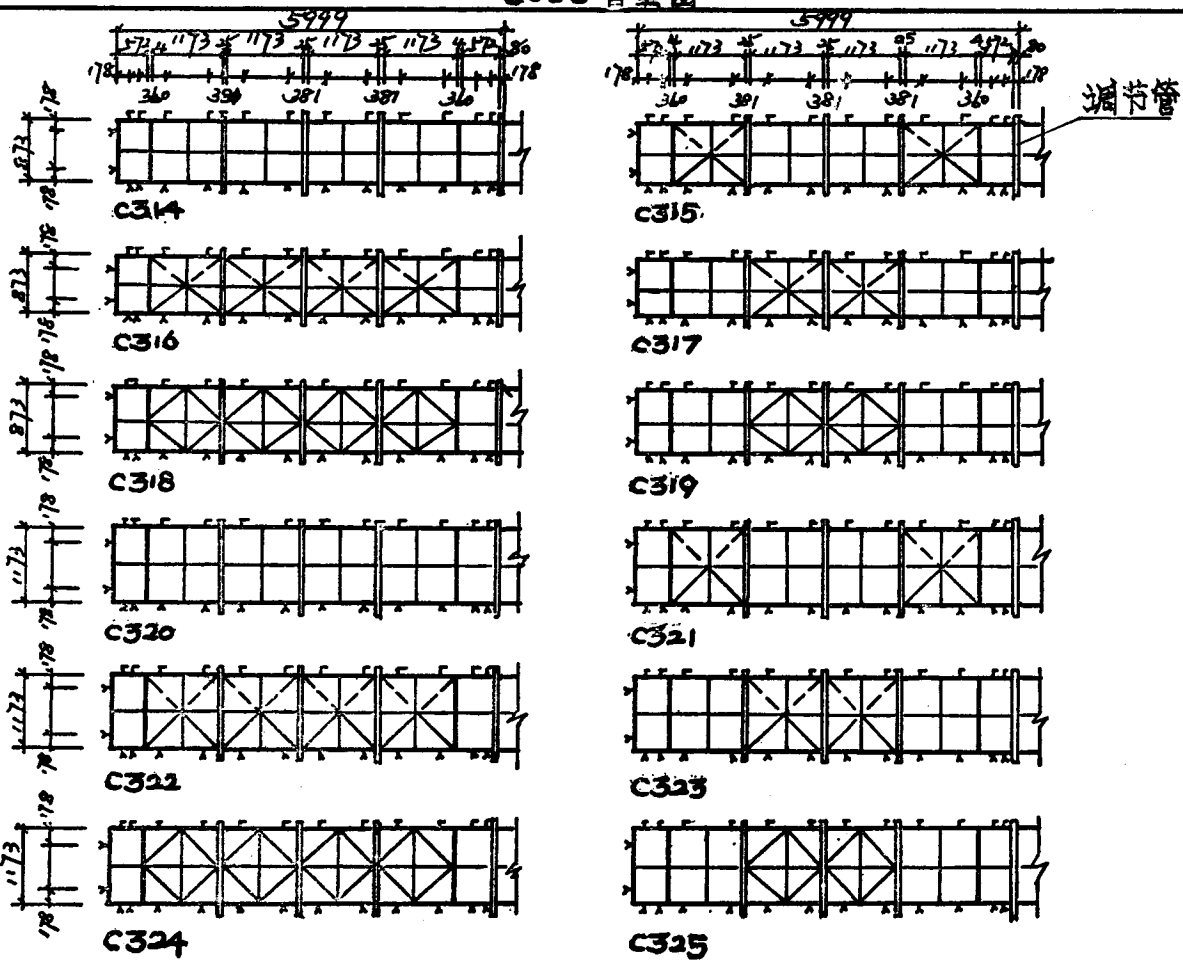
标准图	组合墙立面	编号	GJ791
1979年		页	15

洞口

6000管型窗

900

1200



说明：

1. 选用带形窗时在定货时要提出调节管数另来。

标准图		编号	京J791
1979年	组合窗立面	页	16

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